

EVAFLEX® 5-VS TYPE R

Part No. 20893-0**E-02

Product Specification

Qualification Test Report No. TR-18083

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Rev.	ECN	Date	Prepared by	Checked by	Approved by

1. Scope

This Product Specification defines the test conditions and the performances of the EVAFLEX 5-VS TYPE R Connector, a shield FFC to board connector of 0.5mm contact pitch.

2. Product Name and Parts No.

2.1 Product Name

EVAFLEX 5-VS TYPE R

2.2 Parts No.

20893-0**E-02

3. Rating

3.1 Operating Condition

Amperage : 0.3AAC/DC / Pin

※In case of applying 0.5A/pin, the total current of the whole connector shall be 15.0A or lower.

Voltage : 200V AC/DC

Operating Temperature : 233~378K(-40°C~105°C)

Containing temperature rise by current

Operating Humidity : 85% max

3.2 Storage Conditions

Operating Temperature : 248~333K(-25°C~60°C)

Storage Humidity : 85% max.(Non-condensing)

4. Test and Performance

Test Condition

This initial test is equal to it's at shipping condition and unless otherwise specified, all tests and measurements shall be performed under the following conditions in accordance with MIL-STD-202G.

Temperature	... 288K~308K (15°C~35°C)
Pressure	... 866hPa~1066hPa (650mmHg~800mmHg)
Relative Humidity	... 45~75%R.H.

4.1. Electrical Performance

No	Items	Test Conditions	Specifications
1.	Contact Resistance	Solder the connector to the test board and connect the applicable Lead. Apply the open circuit voltage of 20mV MAX. DC and the closed circuit current of 1mA MAX. DC in accordance with MIL-STD-202G Method 307. Measure the contact resistance as shown in Fig.1 by the four terminals method.	Initial : 60mΩ or less Change ΔR : 40mΩ or less
2.	Insulation Resistance	Solder the connector to the test board and connect the applicable Lead, then, apply DC100V between the neighboring contacts in accordance with MIL-STD-202G, Method 302.	100MΩ or more
3.	Dielectric Withstanding Voltage	Solder the connector to the test board and connect the applicable Lead, then, apply AC 250V (rms) between the neighboring contacts for 1 minute in accordance with MIL-STD-202G, Method 301.	No abnormalities such as creeping discharge, flashover, insulator breakdown occur
4.	Temperature rise	Solder the connector to the test board and connect the applicable Lead, then, apply the rating current to each contact and measure temperature rise around the connector.	Temperature rise ΔT : 30K (30°C) MAX.
5.	Differential Impedance	Solder the connector to the test board and connect the applicable Lead, then, measure differential impedance with the rise time 250psec.	100±10Ω

4.2.Mechanical Performance

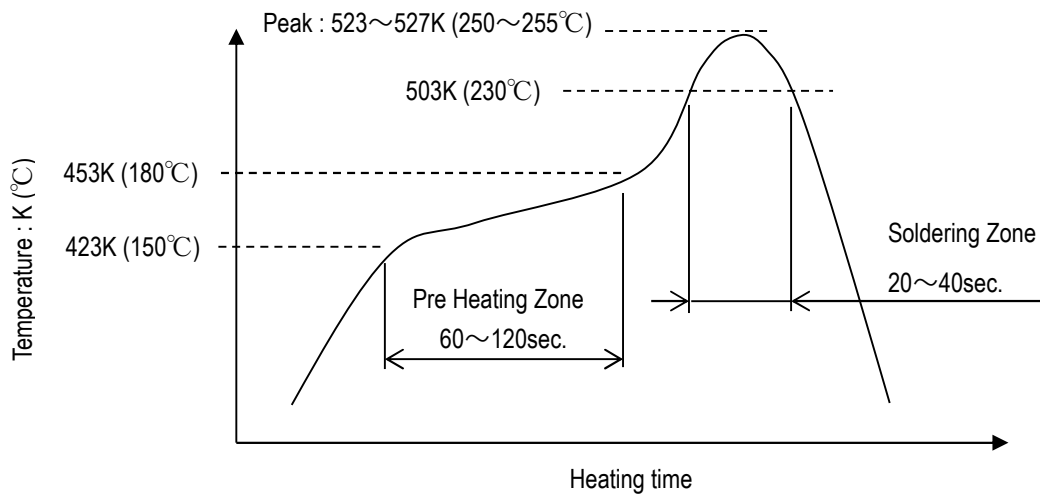
No	Items	Test Conditions	Specifications
1.	Mating and Un-mating Force	Solder the connector to the test board and connect the applicable Lead, then, set the specimen on push-on/pull-off machine. Measure the force at initial and mating/un-mating 30th cycles at a speed of 25±3mm/min. along the mating axis.	Mating Force 0.6N×n MAX. Un-mating Force 0.1N×n MIN. ※“n”is the number of pin
2.	Durability	Solder the connector to the test board and set the specimen on the push-on/pull-off machine. Mate and un-mate 30cycles repeatedly at a speed of 25±3mm/min. Along the mating axis.	[Contact Resistance] Shall meet 4.1.1.
3.	Contact Retention Force	Set the connector on the push-on/pull-off machine and apply force to the contact in the direction opposite to insertion at a speed of 25±3mm/min. Measure the force when the contact came off from the connector.	0.3N / Pin MIN.
4.	FFC Retention Force	Solder the connector to the test board and connect the applicable Lead, then, set the specimen on push-on/pull-off machine. Pull the Lead along the mating axis.	0.3N×n + 6.0N MIN. ※“n”is the number of pin No abnormality in the lock part appearance.
5.	Vibration	Solder the connector to the test board and connect the applicable Lead, then, set them on the vibrator and apply the following vibration in accordance with MIL-STD-202G, Method 201A. During test, apply 100mA DC to check electrical discontinuity. Frequency : 10Hz→55Hz→10Hz/approx 1min. Directions : Three mutually perpendicular direction. Total Amplitude : 1.52mm Sweep duration : 2 hours for each direction, a total of 6 hours.	[Contact Resistance] Shall meet 4.1.1. [Electrical discontinuity] No electrical discontinuity greater than 1μs. [Appearance] No abnormality adversely affecting the performance shall occur.
6.	Shock	Solder the connector to the test board, connect the applicable Lead, and set them on the shock machine. Apply the following shock in accordance with MIL-STD-202G, Method 213B, Condition A. During test, apply 100mA DC to check electrical discontinuity. MAX.G : 50G Duration : 11msec Wave Form : Half Sinusoidal Test times : 3 times for each direction, (a total of 18 times.)	[Contact Resistance] Shall meet 4.1.1. [Electrical discontinuity] No electrical discontinuity greater than 1μs. [Appearance] No abnormality adversely affecting the performance shall occur.

4.3.Environmental Performance

No	Items	Test Conditions	Specifications
1.	Thermal Shock	Solder the connector to the test board and connect the applicable Lead, then, expose them to the following environment in accordance with MIL-STD-202G, Method 107G, Condition A. Temperature : 233K(-40°C) : 30min.→378K(105°C) : 30min. Transition time : 5min. MAX. No. of cycles : 1000 cycles	[Contact Resistance] Shall meet 4.1.1. [Appearance] No abnormality adversely affecting the performance shall occur.
2.	High Temperature Life	Solder the connector to the test board and connect the applicable Lead, then, expose them to the following environment in accordance with MIL-STD-202G, Method 108A, Condition B. Temperature : 378±2K (105±2°C) Duration : 1000 hours	[Contact Resistance] Shall meet 4.1.1. [Appearance] No abnormality adversely affecting the performance shall occur.
3.	Humidity (Steady State)	Solder the connector to the test board and connect the applicable Lead, then, expose them to the following environment in accordance with MIL-STD-202G, Method 103B, Condition A. Temperature : 313±2K (40±2°C) Humidity : 90~95%RH Duration : 240 hours	[Contact Resistance] Shall meet 4.1.1. [Insulation Resistance] Shall meet 4.1.2. [Dielectric Withstanding Voltage] Shall meet 4.1.3. [Appearance] No abnormality adversely affecting the performance shall occur.
4.	Humidity (Cycling)	Solder the connector to the test board and connect the applicable Lead, then, expose them to the following environment in accordance with MIL-STD-202G, Method 106G. Temperature : 263~338K (-10~65°C) Humidity : 90~98%RH Duration : 10cycles (240hours)	[Contact Resistance] Shall meet 4.1.1. [Insulation Resistance] Shall meet 4.1.2. [Dielectric Withstanding Voltage] Shall meet 4.1.3. [Appearance] No abnormality adversely affecting the performance shall occur.
5.	Salt Water Spray	Solder the connector to the test board and connect the applicable Lead, then, expose them to the following environment in accordance with MIL-STD-202G, Method 101E, Condition B. Temperature : 308±2K (35±2°C) Salt water density : 5±1% [by weight] Duration : 48 hours	[Contact Resistance] Shall meet 4.1.1. [Appearance] No abnormality adversely affecting the performance shall occur.
6.	H ₂ S Gas	Solder the connector to the test board and connect the applicable Lead, then, expose them to the following environment. Temperature : 313±2K (40±2°C) Relative Humidity : 80±5%RH Gas : H ₂ S 3±1ppm Duration : 96 hours	[Contact Resistance] Shall meet 4.1.1. [Appearance] No abnormality adversely affecting the performance shall occur.

4.4.Others

No	Items	Test Conditions	Specifications
1.	Solderability	Dip the soldering tip of the contact in the solder bath at $518 \pm 5K$ ($245 \pm 5^{\circ}C$) for 5 ± 0.5 seconds. Use RMA or R type flux and immerse for 5 to 10 seconds.	More than 95% of the dipped surface shall be evenly wet.
2.	Soldering Heat Resistance	<p><Reflow> <u>Reflow part</u> Peak : 523~528K (250~255°C) 503K (230°C) MIN. : 20~40 sec. <u>Pre-heat part</u> 423~453K (150~180°C) : 60~120 sec. Reflow shall be within twice. Refer to Reflow temperature profile.</p>	No abnormality adversely affecting the performance shall occur.

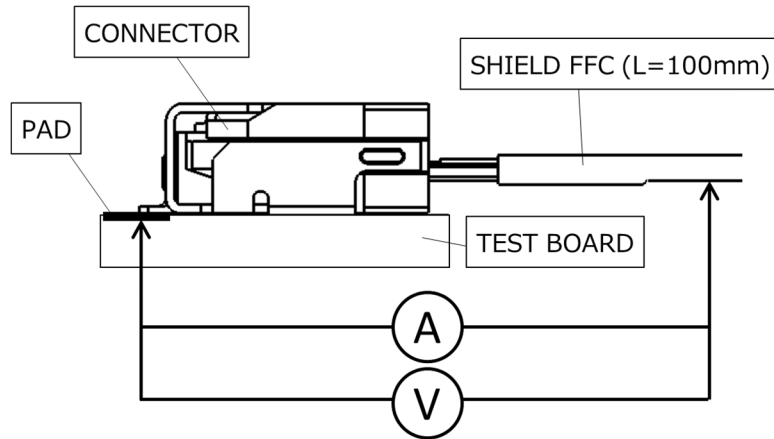


5. Test Sequence and Sample Quantity

Table1 Test Sequence and Sample Quantity

Test Item	Group													
	A	B	C	D	E	F	G	H	J	K	L	M	N	P
Contact Resistance			2,6			1,3,5	1,3	1,3	1,5	1,5,7	1,3	1,3		
Insulation Resistance									2,6	2,8				
D. W. Voltage									3,7	3,9				
Temp. Rise	1													
Differential Impedance		1												
Mating Force			1,5											
Un-mating Force			3,7											
Durability			4							4,10 cyc				
Contact Retention Force				1										
FFC Retention Force					1									
Vibration						2								
Shock						4								
Thermal Shock							2							
High Temperature Life								2						
Humidity (Steady State)									4					
Humidity (Cycling)										6				
Salt Water Spray											2			
H ₂ S Gas												2		
Solderability													1	
Soldering Heat Resistance														1
Sample QTY.	5	5	5	20	5	5	5	5	5	5	5	5	10	10

※The number of “group” means test sequence.



Contact Resistance = $R_{AB} - (FPC / FFC \text{ 100mm Conductor Resistance})$

Fig.1 Contact Resistance

6. Recommended Metal Mask

Refer to drawing for the recommended metal mask thickness and opening dimension.

7. Precautions for Handling Cable Connectors

Refer to instruction manual HIM-12003 for the handling of EVAFLEX 5-VS