

CABLINE®-CAF

Part No. Plug: 3437-0**1 (SHELL Only), 20858-0**T-01 (SHELL ASS'Y)

Receptacle : 20525-※**E-※※※

Product Specification

Qualification Test Report No. TR-18016

5	S23234	July 26, 2023	T.Onishi	M.Muro	H.Ikari
4	S21661	December 2, 2021	M.Muro	-	H.Ikari
3	S21308	July 21, 2021	R.Fukuda	M.Muro	H.Ikari
2	S19167	March 5, 2019	Y.Sasa	T.Masunaga	Y.Shimada
Rev.	ECN	Date	Prepared by	Checked by	Approved by

1. Scope

This Product Specification defines the test conditions and the performances of the CABLINE-CAF Connector , a shield FPC-to-board connector of 0.4mm contact pitch.

2. Product Name and Parts No.

2.1 Product Name

CABLINE-CAF

2.2 Parts No

PLUG SHELL Only : 3437-0**1

PLUG SHELL ASS'Y: 20858-0**T-01

2.3 Applicable RECE. Connector

CABLINE-CA RECE. : 20525-※**E-※※※

2.4 Applicable FPC

Shielded FPC Conductor pitch / size of thickness . . . 0.4mm / 0.26±0.02mm

Thermosetting adhesive. Refer to the product drawing (DWG No. 20858) for a detail dimension and structure.

3. Rating

3.1 Operating Conditions

Amperage: 0.5A AC/DC (per contact pin) *Available up to 14 Pin

Amperage: 0.3A AC/DC (per contact pin) *Available for all Pin

Voltage: 100V AC (per contact)

Operating temperature: 233~358K(-40°C~+85°C)

(Containing temperature rise by current)

Operating humidity: 85% max

3.2 Storage Conditions

Storage temperature: 248~333K(-25°C~+60°C)

Storage humidity: 85% max. (Non-condensing)

4. Test and Performance

Test Condition

This initial test is equal to it's at shipping condition and unless otherwise specified, all tests and measurements shall be performed under the following conditions in accordance with MIL-STD-202 G.

Temperature . . . 288K~308K (15°C~35°C)

Pressure . . . 866hPa~1066hPa (650mmHg~800mmHg)

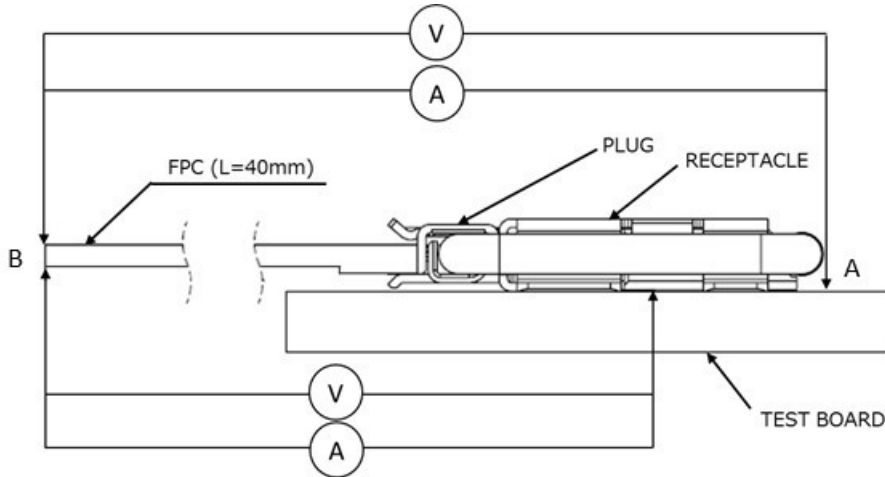
Relative humidity . . . 45~75%R.H.

4.1 Electrical Performance

1. Contact resistance

Reference standard: MIL-STD-202G, Method 307

Test conditions: Solder the receptacle connector to the test board and mate the plug connector together, and then apply 20mV MAX. DC open circuit voltage and 1mA MAX. DC closed circuit current. Measure the contact resistance of signal and GROUND at the section shown in Fig.1 by the four terminal methods.



$$\text{Contact Resistance} = R_{AB} - (\text{FPC } 40\text{mm Conductor Resistance}) - (\text{Test Board Conductor Resistance})$$

Fig.1

Pass criteria: Contact ... Initial: 60 mΩ MAX. After testing: ΔR 40 mΩ MAX.
Ground contact ... Initial: 60 mΩ MAX. After testing: ΔR 40 mΩ MAX.

2. Insulation resistance

Reference standard: MIL-STD-202G, Method 302

Test conditions: Solder the receptacle connector to the test board and mate the plug connector together, and then apply DC 250 V between the neighboring contacts.

Pass criteria: Initial: 1000 MΩ MIN. After testing: 500 MΩ MIN.

3. Dielectric withstanding voltage

Reference standard: MIL-STD-202G, Method 301

Test conditions: Solder the receptacle connector to the test board and mate the plug connector together, and then apply AC 250V (rms) between the neighboring contacts for a minute.

Pass criteria: No creeping discharge, flashover, no insulator breakdown shall occur.

4. Temperature rising

Reference standard: -

Test conditions: Solder the receptacle connector to the test board and mate the plug connector together, and then apply rating current to each contact and measure temperature rise around the connector.

Pass criteria: Over ambient ΔT 30 °C MAX.

4.3 Environmental Performance

1. Thermal shock

Reference standard:	MIL-STD-202G, Method 107, Condition A.
Test conditions:	Solder the receptacle connector to the test board and mate the plug connector together, and expose them to the following environment. Temperature: 218K(-55°C),30min.→358K(85°C),30min. Transition time: 5min. MAX. No. of cycles: 5 cycles
Pass criteria:	Contact resistance: Shall meet 4.1.1.

2. High temperature life

Reference standard:	MIL-STD-202G, Method 108, Condition B.
Test conditions:	Solder the receptacle connector to the test board and mate the plug connector together, and expose them to the following environment. Temperature: 358±2K (85±2°C) Duration: 250 hours
Pass criteria:	Contact resistance: Shall meet 4.1.1.

3. Humidity (Steady state)

Reference standard:	MIL-STD-202G, Method 103, Condition A.
Test conditions:	Solder the receptacle connector to the test board and mate the plug connector together, and expose them to the following environment. Temperature: 313±2K (40±2°C) Humidity: 90~95%RH Duration: 240 hours
Pass criteria:	Contact resistance: Shall meet 4.1.1. Insulation resistance: Shall meet 4.1.2. Dielectric withstanding voltage: Shall meet 4.1.3.

4. Humidity (Cycling)

Reference standard:	MIL-STD-202G, Method 106.
Test conditions:	Solder the receptacle connector to the test board and mate the plug connector together, and expose them to the following environment. Temperature: 298[263]~338K (25[-10]~65°C) Humidity: 90~98%RH Duration: 10cycles (240hours)
Pass criteria:	Contact resistance: Shall meet 4.1.1. Insulation resistance: Shall meet 4.1.2. Dielectric withstanding voltage: Shall meet 4.1.3.

4.3 Environmental Performance

5. Salt water spray

Reference standard: MIL-STD-202G, Method 101, Condition B.

Test conditions: Solder the receptacle connector to the test board and mate the plug connector together, and expose them to the following environment.
 Temperature: $308 \pm 2\text{K}$ ($35 \pm 2^\circ\text{C}$)
 Salt water density: $5 \pm 1\%$ [by weight]
 Duration: 48 hours

Pass criteria: Contact resistance: Shall meet 4.1.1.
 Appearance: No abnormality adversely affecting the performance shall occur.

6. H₂S gas

Reference standard: -

Test conditions: Solder the receptacle connector to the test board and mate the plug connector together, and expose them to the following environment.
 Temperature: $313 \pm 2\text{K}$ ($40 \pm 2^\circ\text{C}$)
 Relative humidity: $80 \pm 5\%$ RH
 Gas: H₂S 3 ± 1 ppm
 Duration: 96 hours

Pass criteria: Contact resistance: Shall meet 4.1.1.
 Appearance: No abnormality adversely affecting the performance shall occur.

4.4 Test Sequence and Specimen Quantity

Table 1. Test Sequence and Sample Quantity

Test Item	Group								
	A	B	C	D	E	F	G	H	J
Contact resistance		2,6	1,3,5	1,3	1,3	1,5	1,5	1,3	1,3
Insulation resistance						2,6	2,6		
Dielectric withstanding voltage						3,7	3,7		
Temperature rising	1								
Mating force		1,5							
Un-mating force		3,7							
Durability		4							
Vibration			2						
Shock			4						
Thermal shock				2					
High temperature life					2				
Humidity (Steady State)						4			
Humidity (Cycling)							4		
Saltwater spray								2	
H ₂ S gas									2
Specimen Quantity.	5 pcs.	5 pos.	5 pos.	5 pcs.	5 pcs.	5 pcs.	5 pcs.	5 pcs.	5 pcs.

※Numbers indicate test sequence.

5. Precautions for Handling Cable Connectors

Refer to instruction manual : HIM-18016 for the handling of CABLINE-CAF.