

CABLINE®-VS PLUG HOUSING ASS'Y

Part No. 20454-***T-***/20491-030T/20491-040T

Packing Standard

13	S22543	December 19, 2022	T.Ono	T.Masunaga	H.Ikari
12	S18085	March 27, 2018	M.Nakamura	T.Kurachi	H.Ikari
11	S14481	November 24, 2014	K.Tsusu	-	E.Kawabe
10	S13050	February 18, 2013	H.Ikari	-	T.Harada
Rev.	ECN	Date	Prepared by	Checked by	Approved by

CABLINE-VS PLUG HOUSING ASS'Y Packing Standard

Document No.

300-641-C13EN

1. Product Name(s) and Parts Number(s)

CABLINE-VS PLUG HOUSING ASS'Y For Mass Production : 20454-***T-**

CABLINE-VS PLUG HOUSING ASS'Y For Inspection : 20491-030T, 20491-040T

2. Packing Material

Pos.	TRAY 20P~40P : P/N 950268 50P : P/N 950548				SHIPPING CARTON P/N 950001	PACKING CARTON P/N 950000
	MEASURE	POCKET WIDTH (REFER FIG.2)	DEPTH	POCKET QTY.		
20P	360×165	29.0×8.0	3.5	200 (TOTAL)	385×175×90 OUTER	406×406×214 OUTER
30P		32.0×8.0				
40P						
50P						

Pos.	PLASTIC BAG P/N 950113	DESICCANT
	SIZE	QUANTITY (1 BAG)
20P	700×600	3g×1
30P		
40P		
50P		

3. Packing Quantity

Pos.	QTY. IN DITCH	QTY. IN TRAY	QTY. IN SHIPPING CARTON (TRAY QTY.)	QTY. IN PACKING CARTON (S CARTON QTY.)
20P	1	100	2000 (20 TRAYS)	8000 (4 BOXES)
30P				
40P				
50P				

4. Label

The diagram shows a rectangular label divided into several sections:

- Top Left:** Fields for P/N, QTY, and LOT.
- Top Right:** A 'CHECK' field with a circular stamp (6).
- Bottom Left:** A QR code (5) and a 'NAME' field (4).
- Bottom Center:** A 'MADE IN *****' field with an arrow (7) and a circular stamp (9).
- Bottom Right:** A 'REMARK' field.
- Right Side:** A circular 'Recycle Mark' (8) with '托盘' (Tray) and 'PS' text, and a rectangular 'HF' logo (10).

- ① Part Number
- ② Quantity
- ③ Ten Digits Product Lot Number

Y	Y	M	M	D	D	#	#	#	#
Year		Month		Day		Four Digit Code for I-PEX usage			

- ④ Product Name
- ⑤ QR Code
- ⑥ Check Stamp
- ⑦ Country of Origin
- ⑧ Recycle Mark and Compliance Mark
- ⑨ Logo Mark
- ⑩ Manufacture Name

5. Packing Method

Direction of products putting in tray.

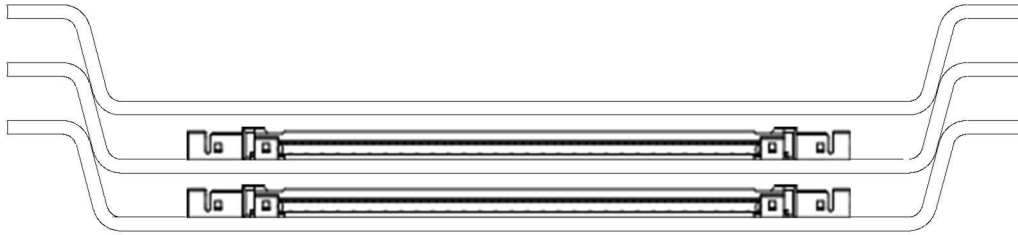


Fig.1

[NOTE] Piling the tray to the same direction and putting a lid on the tray with empty tray.

※ Move metal shell downward, and pack it.

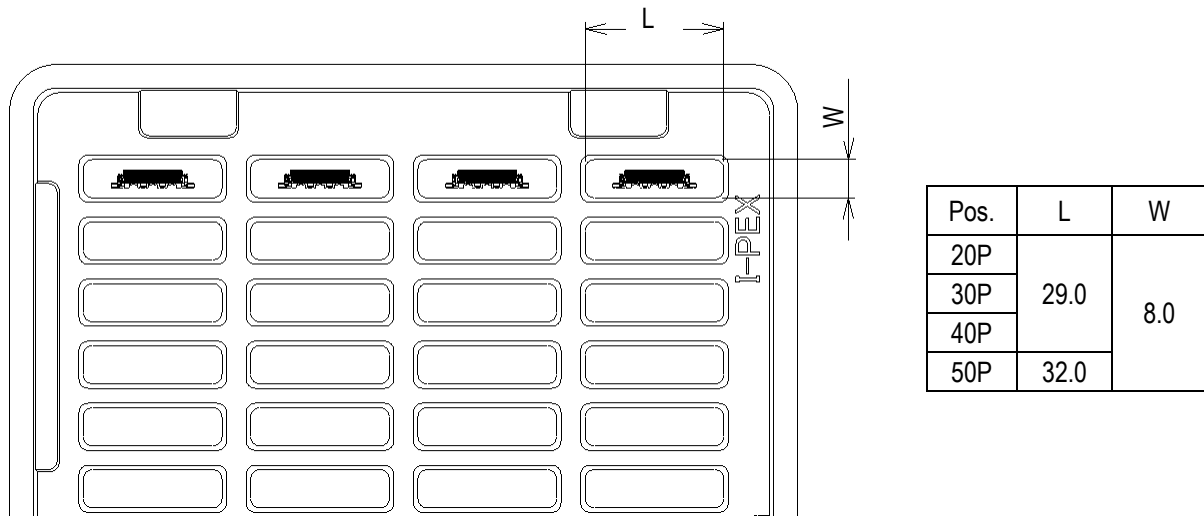
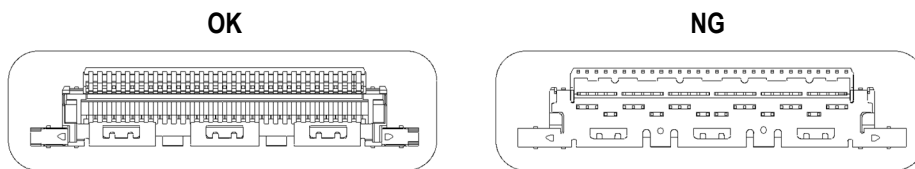


Fig.2

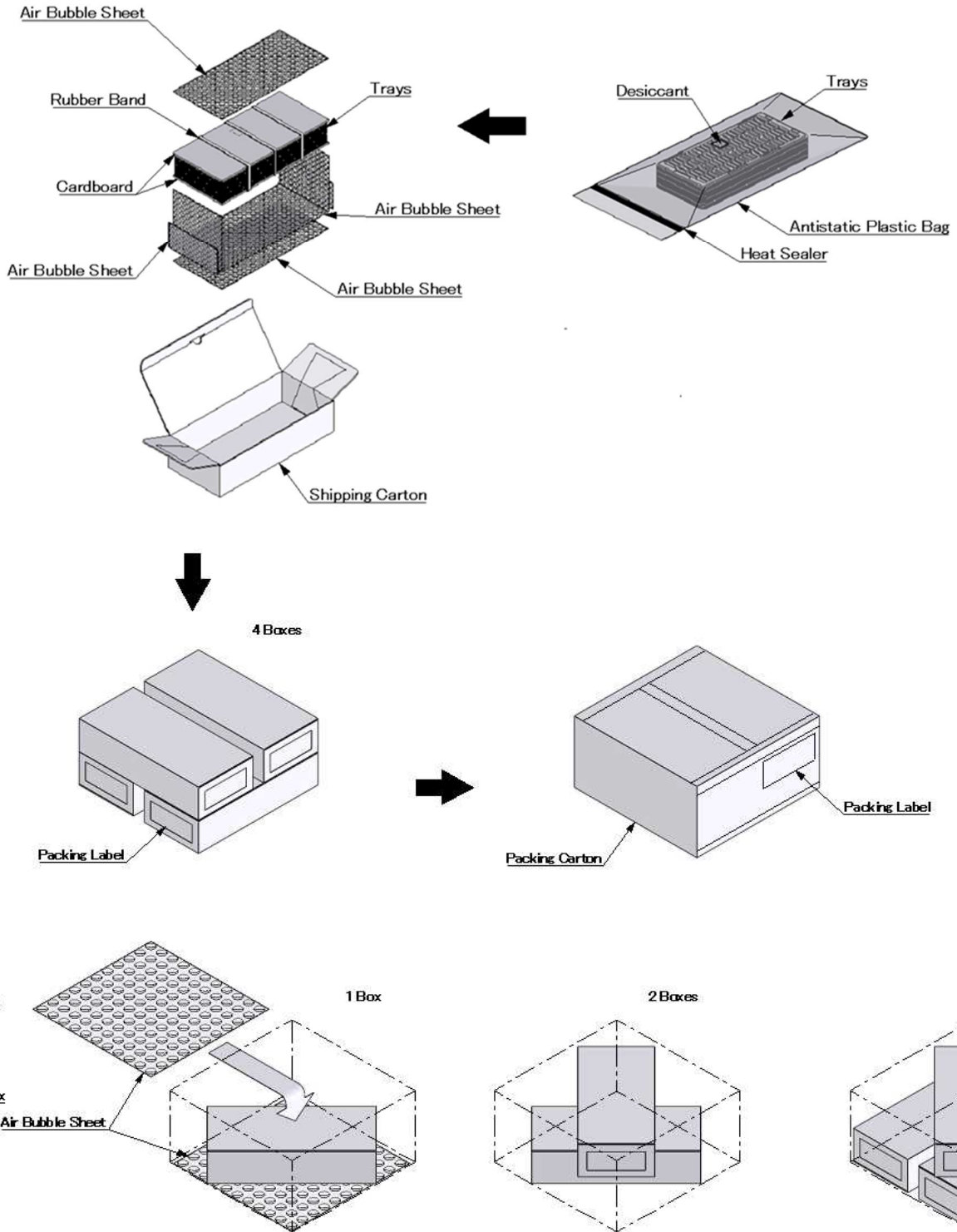


Fig.3

- ※ If operator pulls up the rubber band when they take out parts, there is possibility that tray bundle loosen and the parts drop out. Please note the taking up method.

