

# CABLINE®-VS PLUG HOUSING ASSEMBLY

Part No. 20454-#\*\*T-### / 20491-0\*\*T

## Packing Standard

14	S23342	October 4, 2023	T.Ono	M.Nakamura	T.Masunaga
13	S22543	December 19, 2022	T.Ono	T.Masunaga	H.Ikari
12	S18085	March 27, 2018	M.Nakamura	T.Kurachi	H.Ikari
11	S14481	November 24, 2014	K.Tsusu	-	E.Kawabe
Rev.	ECN	Date	Prepared by	Checked by	Approved by

# CABLINE-VS PLUG HOUSING ASSEMBLY Packing Standard

Document No.

300-641-C14EN

## 1. Product Name(s) and Part Number(s)

Product Name	Part Number
CABLINE-VS PLUG HOUSING ASSEMBLY for Mass Production	20454-#**T-##
CABLINE-VS PLUG HOUSING ASSEMBLY for Inspection	20491-0**T

## 2. Packing Material and Part Number

Pos.	Tray				Shipping Carton	Packing Carton
	Outer Dimension	Width	Depth	Number of Pockets	Outer Dimension W×D×H	Outer Dimension W×D×H
20P		29.0 x 8.0			950001	950000
30P	360 x 165	32.0 x 8.0	3.5	100	385 x 175 x 90	406 x 406 x 214
40P						
50P						

Pos.	Plastic Bag	Desiccant
	Outer Dimension W×D	Quantity (1 Bag)
20P	950524	
30P	460 x 305	3g x 1
40P		
50P		

## 3. Packing Quantity

Pos.	Piece per Pocket	Pieces per Tray	Quantity per Shipping Carton	Quantity per Packing Carton
20P				
30P	1	100	2,000 (20 Trays)	2,000 × 4 = 8,000 (4 Boxes)
40P				
50P				

## 4. Label

The diagram shows a rectangular label with the following layout:

- Top Left:** Fields for P/N, QTY, and LOT.
- Top Middle:** Field for NAME.
- Top Right:** Field for CHECK.
- Bottom Left:** QR Code.
- Bottom Middle:** Field for REMARK.
- Bottom Right:** Field for MAKE IN \*\*\*\*\*.
- External Elements:** A 'Recycle Mark' (8) with '06 PS' and '托盘' (Tray) above it, and a 'Logo Mark' (9) with 'HF' in a box.

Numbered callouts 1-10 point to: 1 (P/N), 2 (QTY), 3 (LOT), 4 (NAME), 5 (QR Code), 6 (CHECK), 7 (Country of Origin), 8 (Recycle Mark), 9 (Logo Mark), and 10 (Manufacture Name).

- ① Part Number
- ② Quantity
- ③ Ten Digits Product Lot Number

Y	Y	M	M	D	D	#	#	#	#
Year		Month		Day		Four Digit Code for I-PEX Usage			

- ④ Product Name
- ⑤ QR Code
- ⑥ Check Stamp
- ⑦ Country of Origin
- ⑧ Recycle Mark and Compliance Mark
- ⑨ Logo Mark
- ⑩ Manufacture Name

## 5. Packing Method

Direction of products putting in tray.

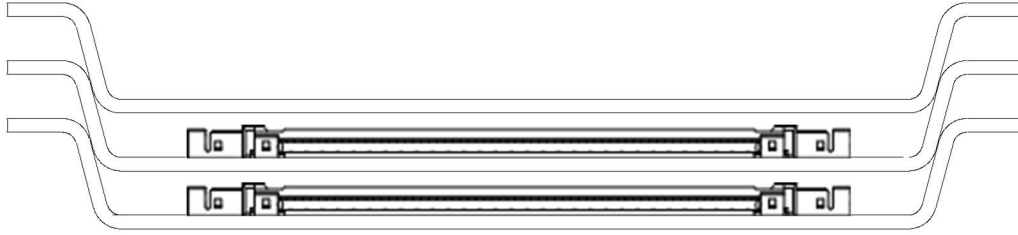


Fig.1

[Note] Piling the tray to the same direction and putting a lid on the tray with empty tray.

※ Move metal shell downward, and pack it.

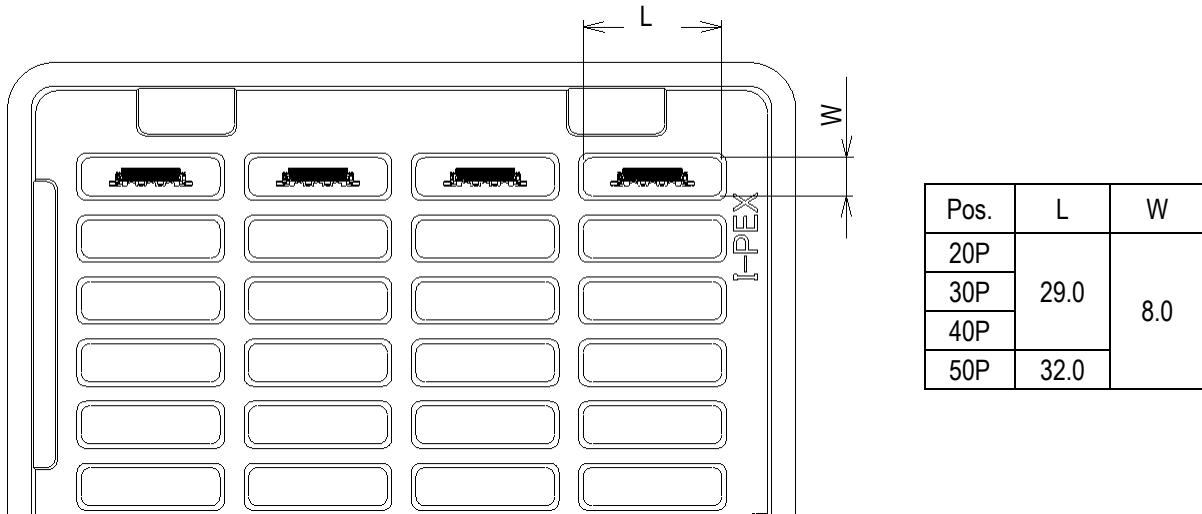
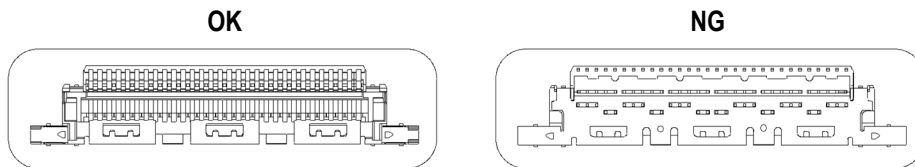


Fig.2

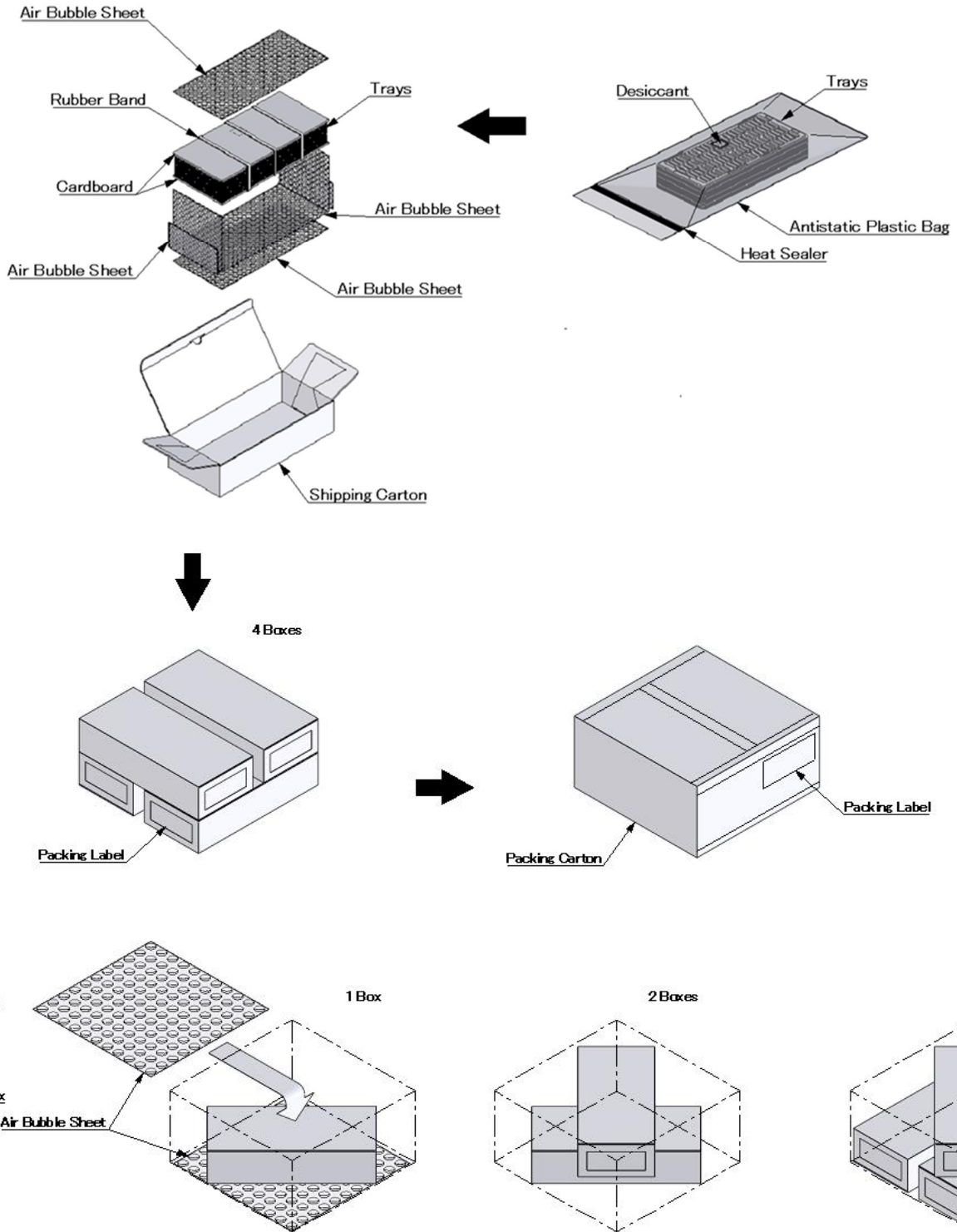


Fig.3

- ※ If operator pulls up the rubber band when they take out parts, there is possibility that tray bundle loosen and the parts drop out. Please note the taking up method.

