

MHF[®] 7S 3.0mm High Cycle Inspection Adapter

Part No. 91136-0001, 91197-300J, 91197-300P

Instruction Manual

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Rev.	ECN	Date	Prepared by	Checked by	Approved by

1. Purpose

This manual explains the inspection procedure and important handling points of MHF 7S 3.0mm High Cycle Inspection Adapter, the inspection adapter of MHF 7S Receptacle, for proper and proper use.

2. Product Name/Product No

2.1 Inspection Adapter

Product Name: MHF 7(S) RECEPTACLE HIGH CYCLE N30 SMPM ADAPTER

Product No : 91136-0001

2.2 Conversion Cable

Product Name: MHF Series N30 SMPM(J) To SMA(J) ADAPTER CABLE

Product No : 91197-300J

Product Name: MHF Series N30 SMPM(J) To SMA(P) ADAPTER CABLE

Product No : 91197-300P

2.3 Connector to be inspected

Product Name: MHF 7S Receptacle

Product No : 20981-001E-02

P/N: 91197-300J/91197-300P

MHF Series N30 SMPM(J) To SMA(J or P) ADAPTER CABLE

P/N: 91136-0001

MHF 7(S) RECEPTACLE HIGH CYCLE
N30 SMPM ADAPTER

P/N: 20981-001E-02 / MHF 7S Receptacle

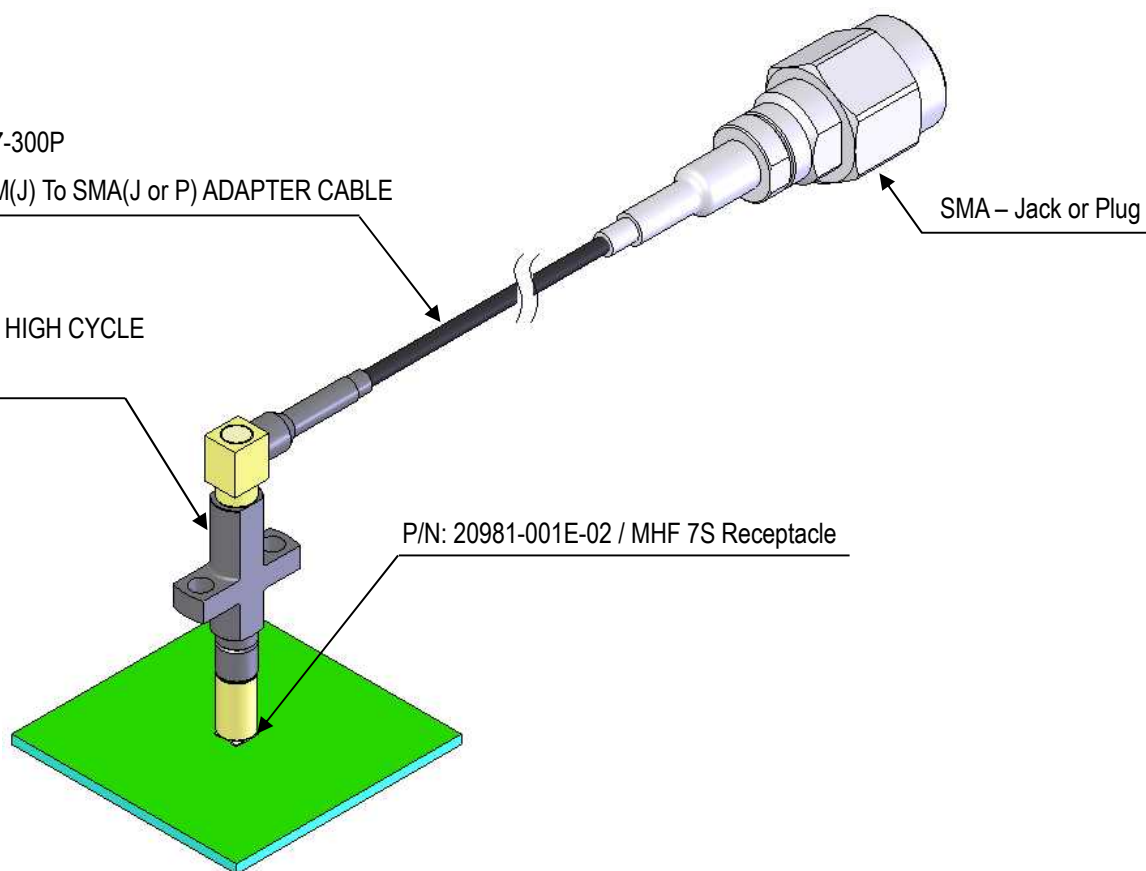
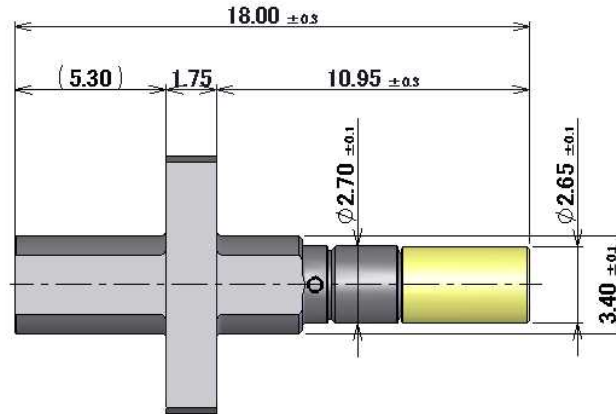


Fig.1 Product Name

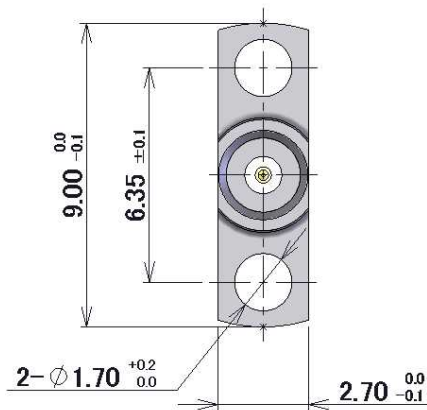
3. Inspection adapter mounting dimensions / Guidelines for Peripheral Components

When arranging parts around the MHF 7S Receptacle, please arrange the parts so that they do not interfere with surrounding parts when inspecting the object to be inspected.

【Inspection adapter dimensions】



【Flange Dimensions】



【Recommended panel cut dimensions】

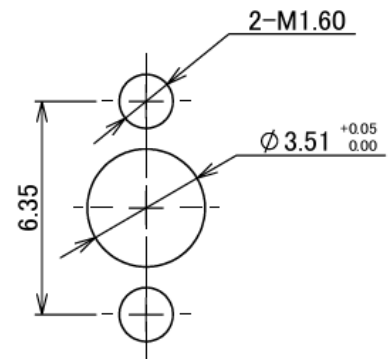


Fig.2 Product Dimensions

【Inspection adapter dimensions】

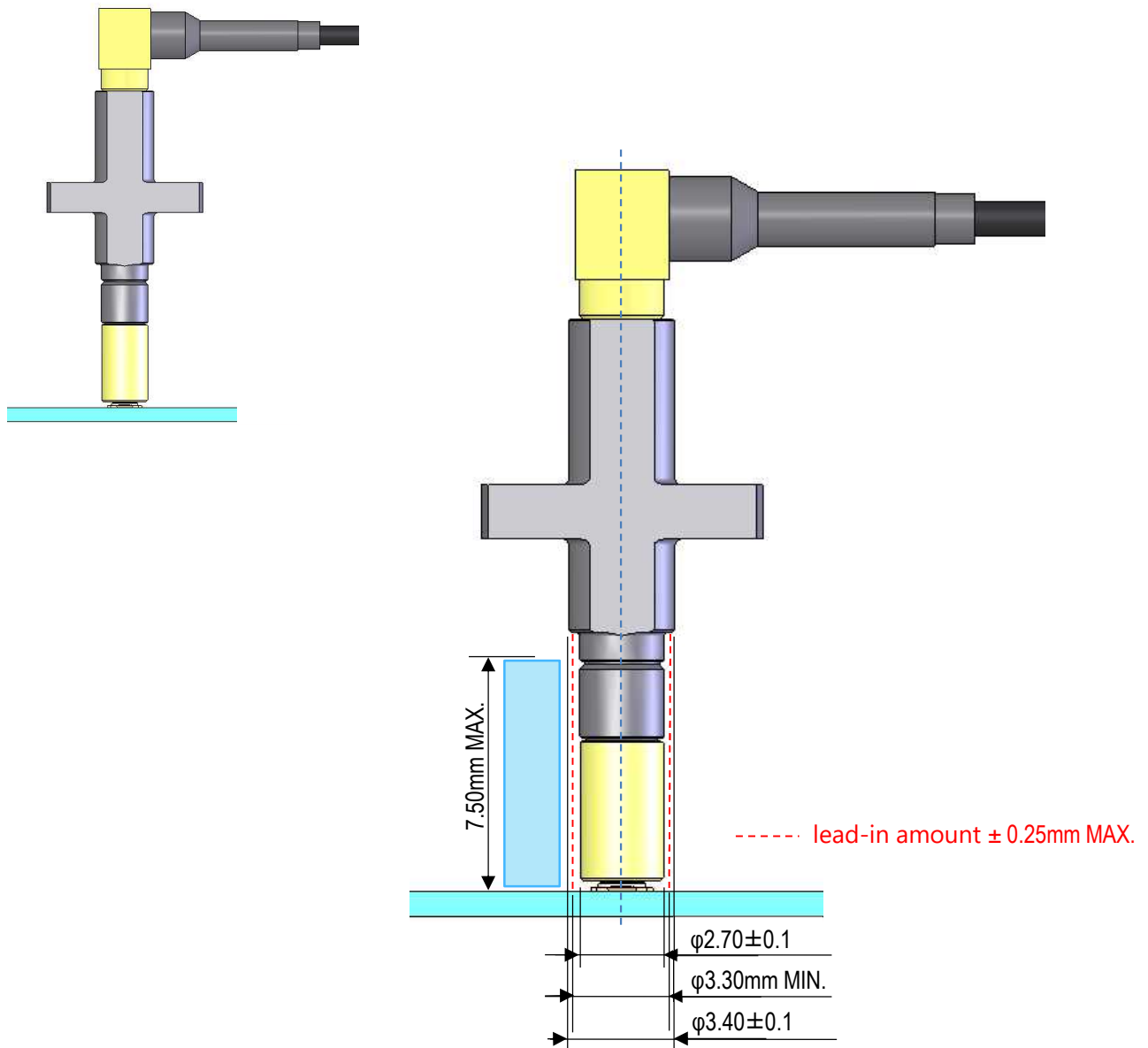


Fig.3 Component placement prohibited area

[CAUTION]

To prevent interference, do not place other parts which is 7.5mm or higher within 3.30mm dia. of the object to be inspected. If surrounding parts interfere with the inspection adapter during inspection, parts or the inspection adapter may be damaged or inspection failure may occur.

4. Installation Guidelines

Insert the inspection adapter deep into the Cable Socket as shown in Fig. 4.

The number of mating and unmating of the inspection adapter and Cable Socket is 100 cycles MAX.

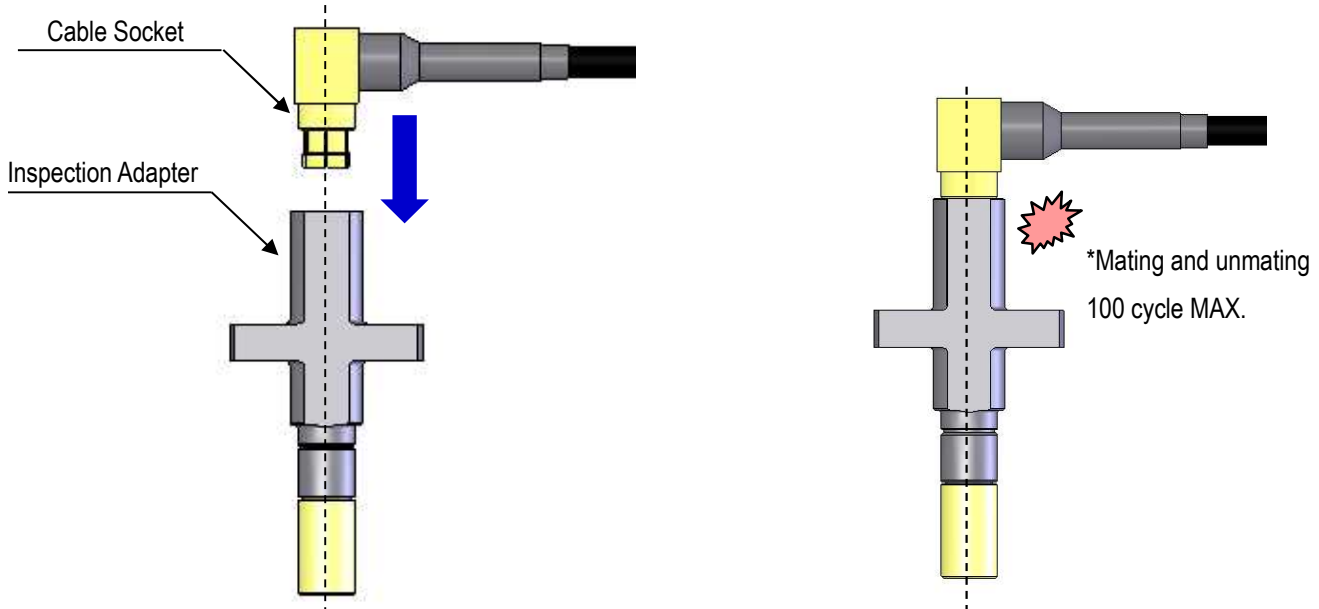


Fig.4 Installation Guidelines

[CAUTION]

If mated more than 100 cycles, it will be damaged and cannot be inspected accurately.

5. Connect SMA-P to a measuring instrument method

Attach SMA-P to the measuring instrument as shown in Fig. 5.

When installing, please fix at 0.57 Nm ~ 0.98 Nm, which is the appropriate torque value for SMA-P.

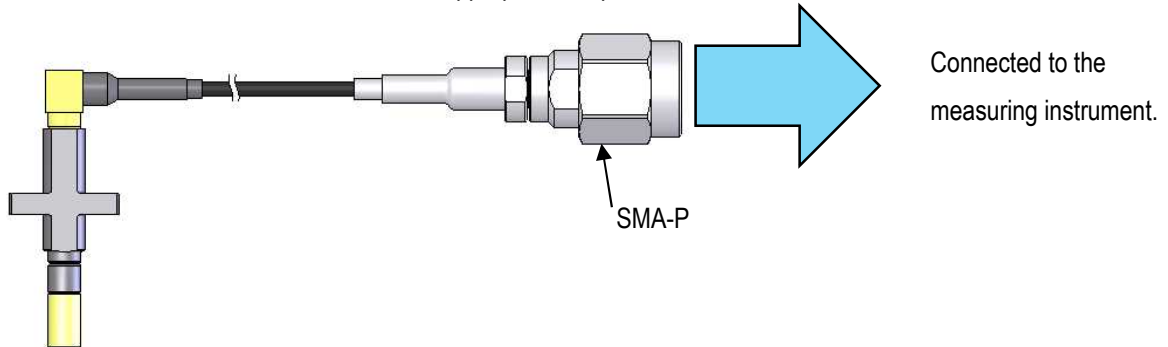


Fig.5 Method of connection to the measuring instrument

[CAUTION]

When connecting to a measuring instrument, be sure to turn the SMA-P side and use a torque wrench with the proper torque value.

Accurate measurements cannot be obtained unless the required torque value for fixing is satisfied.

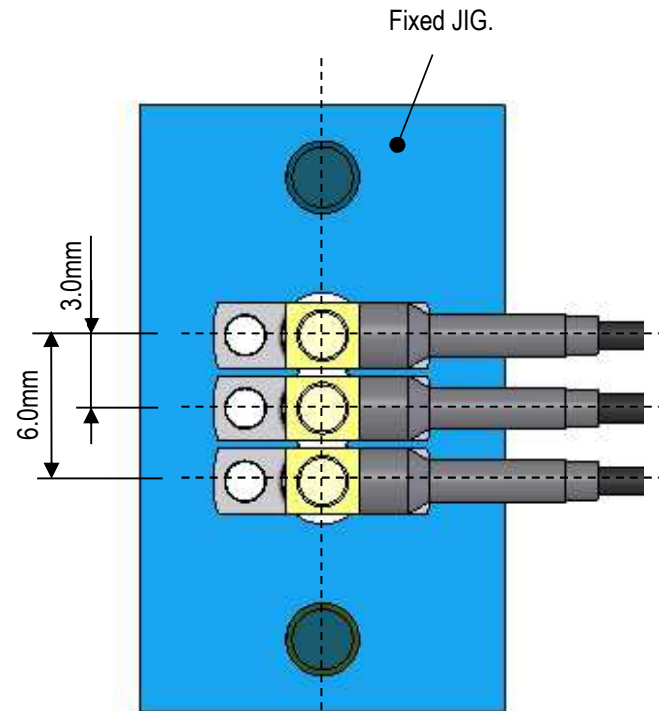
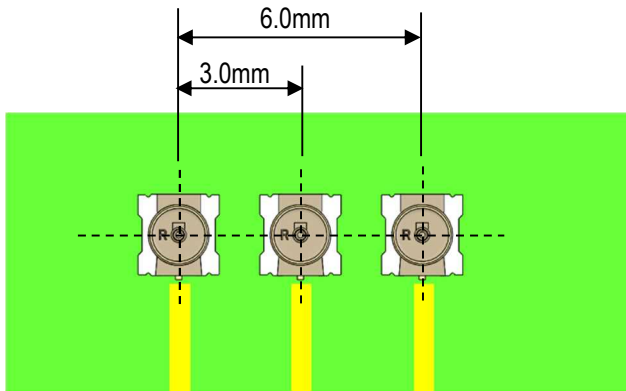
Applying more torque than necessary may cause damage to the SMA-P connector.

6. Examples of Inspection Adapter Usage

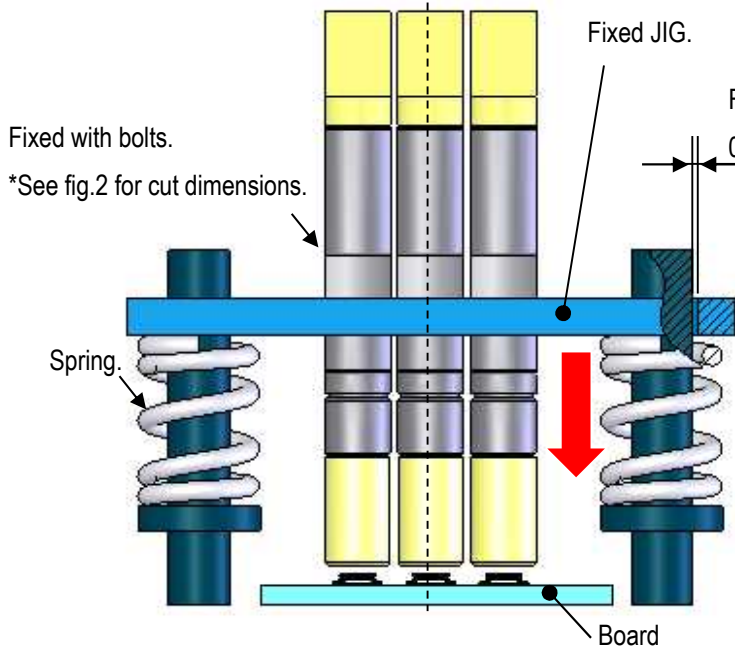
When using multiple inspection adapters side by side as shown in Fig. 6, install them according to the dimensions shown in the figure.

When inspecting with this inspection adapter, please perform the inspection within the inspection dimensions shown in Fig. 7.

[When the object to be inspected is 3pcs]



Inspection Image



Floating Amount:
0.25mm MIN.

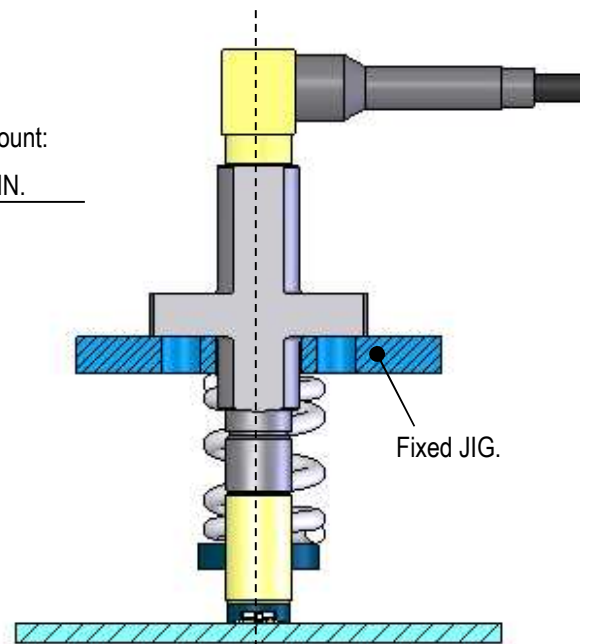


Fig.6 Inspection adapter Example of use

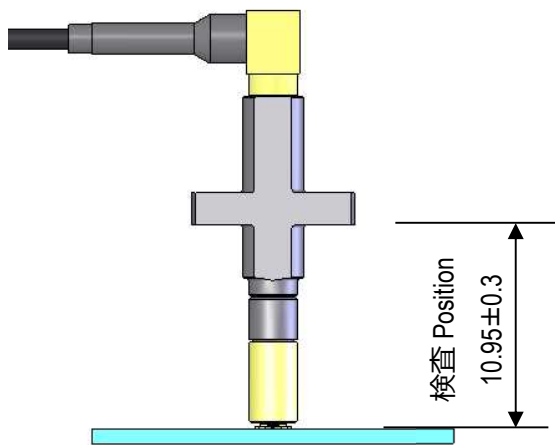


Fig.7 Inspection Position

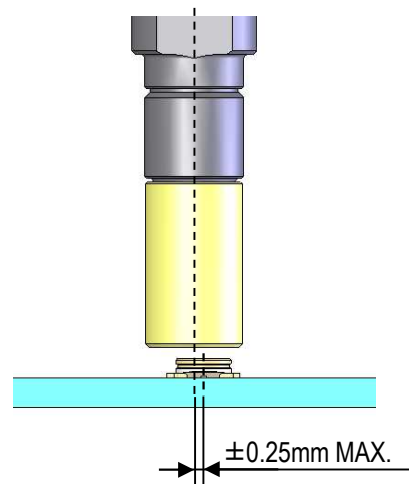


Fig.8 Axis misalignment allowance

[CAUTION]

1. Refer to Figs. 2, 6, and 7 for the design of the JIG to which the inspection adapter is to be attached.
2. The fixing jig should have floating mechanism which allows the probe to float at least 0.25 mm.
The jig without floating mechanism may damage the inspection adapter body or test objects.
3. If the amount of axis misalignment between this inspection adapter and the MHF 7S Receptacle exceeds the allowable amount of axis misalignment, inspection may not be possible.
In addition, the fixed JIG, inspection adapter, and MHF 7S Receptacle may be damaged.