

# **EVAFLEX® 5-SE-GHT**

Part No.20899-0\*\*E-01

## Instruction Manual

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Rev.	ECN	Date	Prepared by	Checked by	Approved by
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This manual provides the insertion & withdrawal method and cautions to handle EVAFLEX 5-SE-GHT connector properly and safely.



Fig. 1 Labelled diagram of the connector

#### [FFC/FPC Insertion Method]

Check the orientation of the FFC/FPC.
Set the FFC / FPC so that the FFC/FPC pattern faces the contact tail side PCB side. (Fig.2-1)





Fig.2-1 FFC/FPC insertion method 1

② Pre-insert the FFC/FPC into the connector.

The insertion angle in the contact pitch direction is within 10 ° as shown in Fig. 2-2. The insertion angle from the top side and the PCB side should be within 15 ° as shown in Fig. 2-3.

Pre-insert without applying excessive load in the insertion direction until the FFC / FPC is perpendicular to the connector.



Fig.2-2 FFC/FPC insertion method 2

(b) Top side and PCB side direction



Fig.2-3 FFC/FPC insertion method 3

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③ Insert the FFC / FPC completely keeping it horizontally to the connector as shown in Figure 2-4.

%FFC/FPC will be locked when insertion is completed.







#### <Caution 1>

If the FFC / FPC is inserted at an angle as shown in Figures 2-5 and 2-6, a locking failure or connector and FFC / FPC damage may occur.

(a) Pitch direction



Fig.2-5 Bad FFC/FPC insertion 1

Deformed FFC



Photo 2-1 Deformed FFC





Fig.2-6 Bad FFC/FPC insertion 2

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#### [FFC/FPC Withdrawal Method]

① Pinching the FFC/FPC and the release button on the connector at the same time as shown as Fig. 3-1.



2 Withdraw FFC/FPC from the connector horizontally while pushing the release button as shown as Fig.3-2.



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Fig.3-3 BAD FFC/FPC Withdrawing

Photo 3-1 (a) Withdrawing FFC/FPC horizontally

#### <Caution 2>

Do not push the release button toward anti-operating direction or horizontally direction. It may cause button damage.





<Caution 3>

Do not push the release button using the nails. It may cause button damage.







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#### <Caution 4>

Do not forcedly withdraw FFC/FPC without pushing a release button as shown in Fig.3-6.

It may damage FFC/FPC or the connector. (Refer to Photo 3-2)



Fig.3-6 Withdrawing FFC/FPC without Pushing Release Button



Photo 3-2 Comparing Properly/ Improperly Withdrawn FFC

[Cautions in handling the connector]

① Do not pull FFC/FPC toward vertical to PCB. It may damage FFC/FPC or the connector. (Refer to Photo. 4-1)



- 2 Do not apply excessive force to the connector and FFC/FPC. It may cause connector damage or FFC / FPC disconnection.
- 3 Do not route the FFC / FPC so that the connector is continuously stressed.

It may cause mating failure and damage to the connector and FFC / FPC.

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