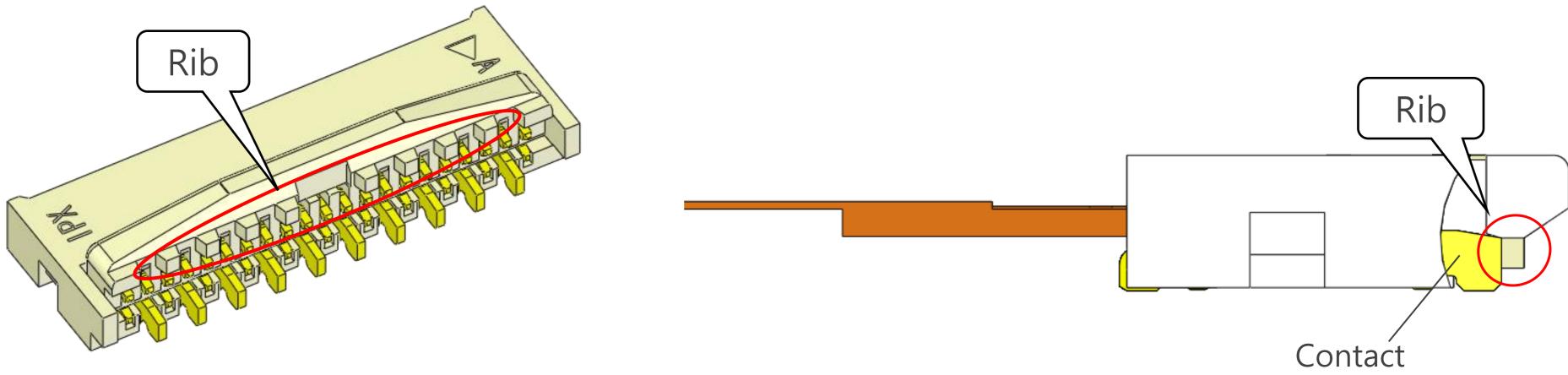
FPC/FFC Connector

MINIFLEX[®] 3-BFN

저배 (높이= 0.9 mm), 0.3 mm Pitch, 수평 결합, 백플립

cifications:	Short Actuator	Long Actuator	Applicable FPC/FFC:
ch (mm)	0.3	FPC/FFC Contact Pitch	
arth (mm)	Contact A: 0.9		FPC/FFC Contact Point
	Contact B: 0.45	FPC/FFC Thickness (mm)	
Height	0.90 mm \pm 0.10 mm		
Width	Formula: 0.9 +(0.3*?P)		
Denth	Open: 2.55		
Depth	Close: 3	Close:3.5	
Range	13-41 (odd)	33-65 (odd)	
Available	13, 15, 17, 19, 21, 23, 25, 27, 29, 31, 33, 35, 37, 39, 41	33, 35, 39, 41, 45, 49, 51, 55, 57, 61, 65	
	Width Depth Range	Instant 0.3 Ingth (mm) Contact A: 0.9 Contact B: 0.45 Contact B: 0.45 Height 0.90 mm ± 0.10 mm Width Formula: 0.9 +(0.3*?P) Depth Open: 2.55 Range 13-41 (odd) Available 13, 15, 17, 19, 21, 23, 25, 27, 29, 31, 33, 35,	Instance Image: Second se

▶ 단자 변형 방지 설계

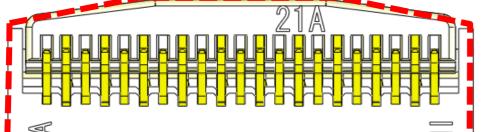


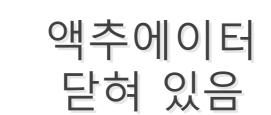
0.3

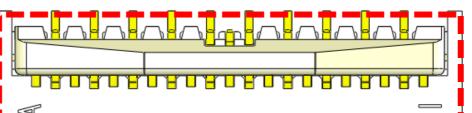
Top and Bottom

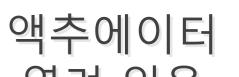
0.2 +/- 0.03



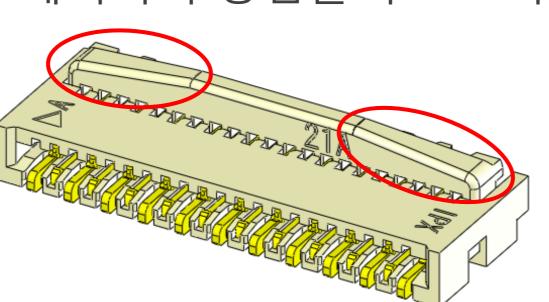








위쪽에서 내려 보면 액추에이터가 닫힌 위치에 있는지 쉽게 확인할 수 있습니다



곡선형 디자인은 사용자가 액추에이터의 중심을 누르도록 하여 하프록을 방지합니다

독자적인 액추에이터 형상에 의한 불완전 Lock 방지

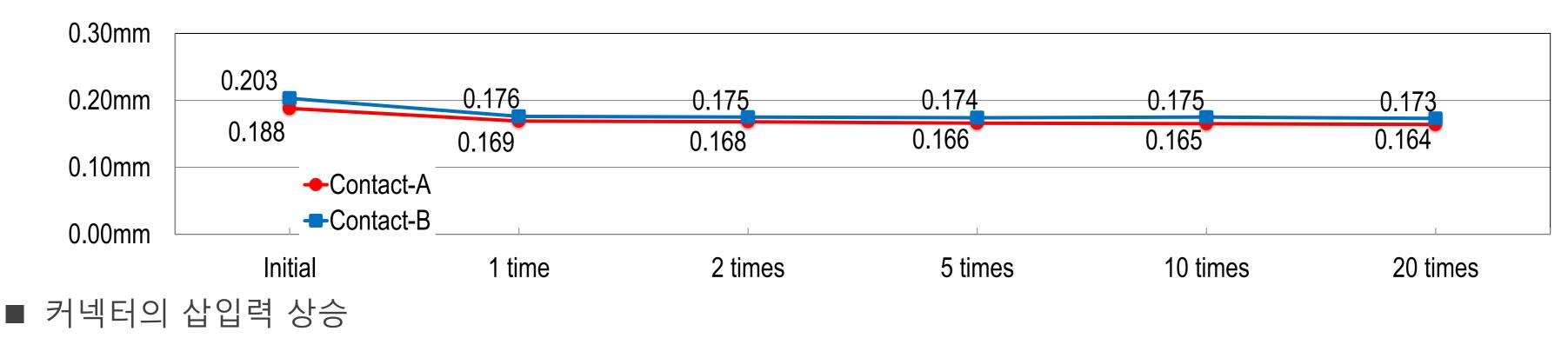
액추에이터를 열때 Contact가 위로 당겨지는 것을 Rib가 방지합니다



FPC 미삽입 상태에서도 액추에이터 닫기 조작 가능(단자 변형 최소화)

SMT 공정 후에 FPC를 삽입하지 않고 우연히 액추에이터를 닫은 경우에도 Contact 변형 최소화

■ 커넥터가 여전히 안정적으로 작동합니다(FPC를 삽입하지 않은 상태에서 액추에이터 작동 전후 접촉 간격그래프 35핀)



■ 커넥터의 고정력은 큰 변화 없음

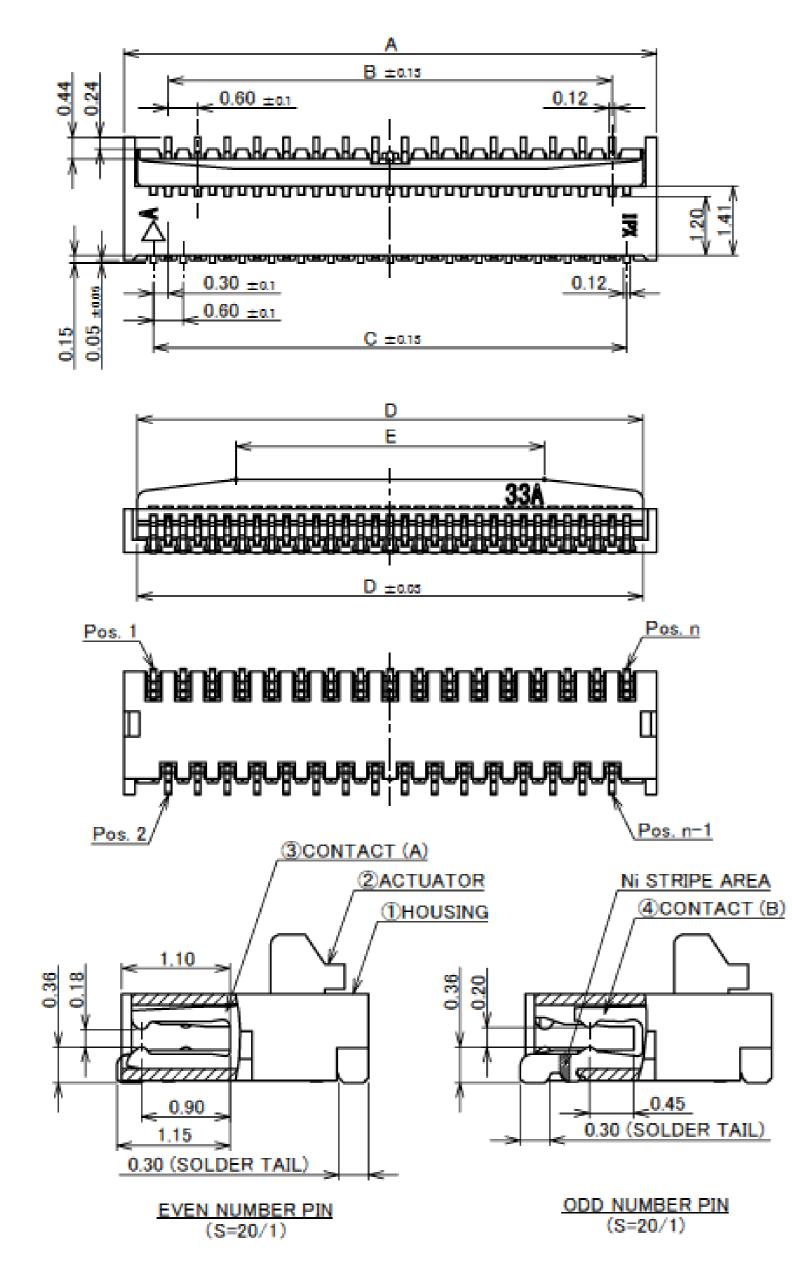


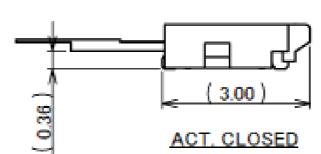
자세한 내용은 영업 담당자에게 문의하십시오. www.i-pex.com

Component Parts Details

Connector Assembly

Recommended P/N 20527-0**E-01





 \square

2.50

2.55



PART NO.	Pos.	Α	в	С	D	E
20527-013E-0#	13P	4.80	3.00	3.60	4.25	2.25
20527-015E-0#	15P	5.40	3.60	4.20	4.85	2.85
20527-017E-0#	17P	6.00	4.20	4.80	5.45	3.45
20527-019E-0#	19P	6.60	4.80	5.40	6.05	4.05
20527-021E-0#	21P	7.20	5.40	6.00	6.65	2.65
20527-023E-0#	23P	7.80	6.00	6.60	7.25	3.25
20527-025E-0#	25P	8.40	6,60	7.20	7.85	3.85
20527-027E-0#	27P	9.00	7.20	7.80	8.45	4.45
20527-029E-0#	29P	9.60	7.80	8.40	9.05	5.05
20527-031E-0#	31P	10.20	8.40	9.00	9.65	5.65
20527-033E-0#	33P	10.80	9.00	9.60	10.25	6.25
20527-035E-0#	35P	11.40	9.60	10.20	10.85	6.85
20527-037E-0#	37P	12.00	10.20	10.80	11.45	7.45
20527-039E-0#	39P	12.60	10.80	11.40	12.05	8.05
20527-041E-0#	41P	13.20	11.40	12.00	12.65	6.65

1. CONTACT POINT: TOP AND BOTTOM CONTACT



VISIT OUR WEBSITE FOR LATEST VERSIONS OF INSTRUCTION MANUAL NO. HIM-12007 TO HANDLE THE PRODUCT PROPERLY AND SAFELY.

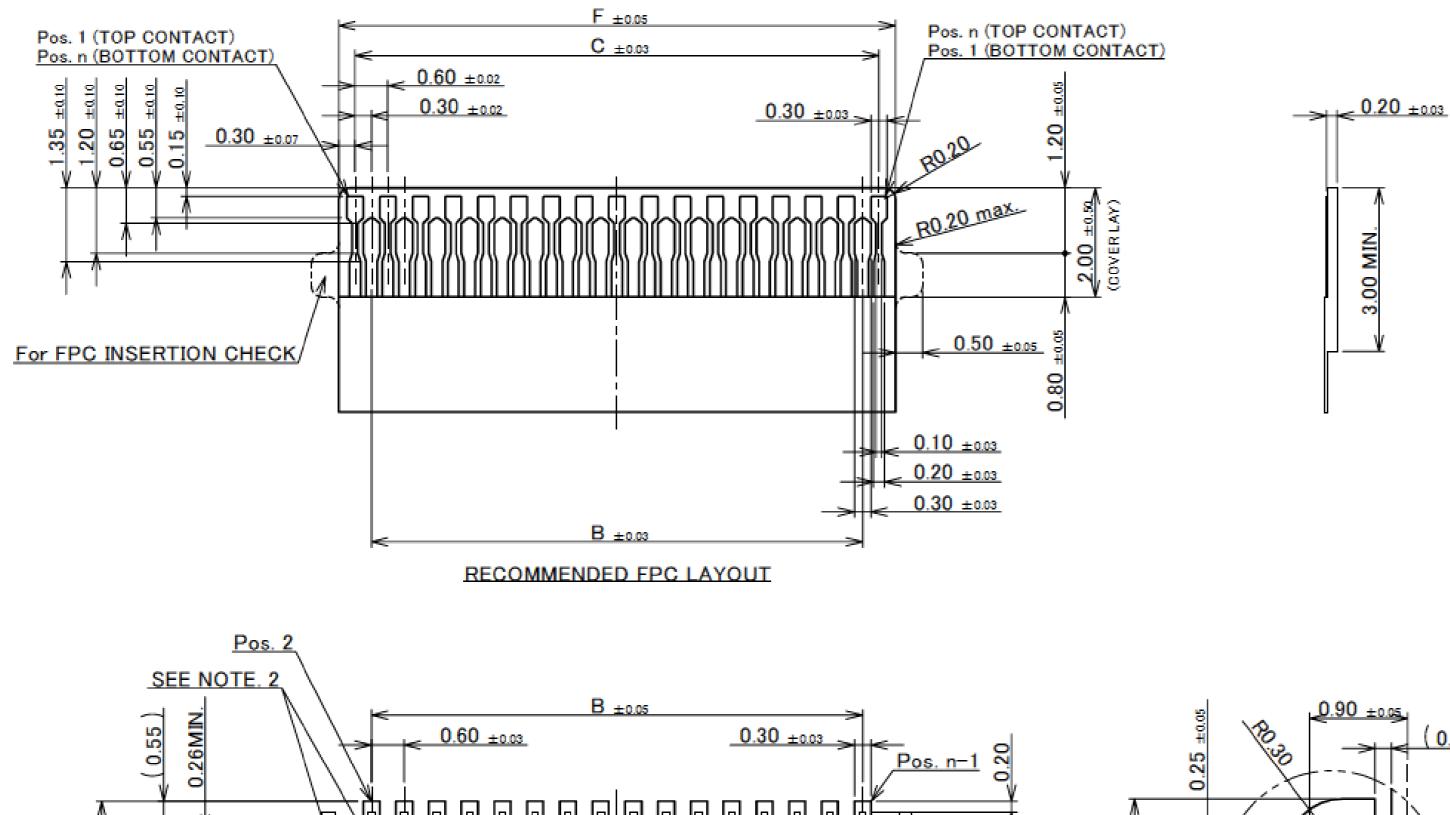
TABLE 1	
PART NO.	FINISH
20527-0**E-01	CONTACT AREA : Au 0.10 μ m MIN. OVER Ni 1.00 μ m MIN. SOLDERING AREA : Au 0.03 μ m MIN. OVER Ni 1.00 μ m MIN.
20527-0**E-02	CONTACT AREA : Au 0.254 μ m MIN. OVER Ni 1.00 μ m MIN. SOLDERING AREA : Au 0.03 μ m MIN. OVER Ni 1.00 μ m MIN.

4	CONTACT (B)	PHOSPHOR BRONZE	SEE TABLE 1, WITH Ni STRIPE
3	CONTACT (A)	PHOSPHOR BRONZE	SEE TABLE 1
2	ACTUATOR	LCP	UL94V-0, BEIGE
1	HOUSING	LCP	UL94V-0, BEIGE
NO.	DISCRIPTION	MATERIAL	FINISH, REMARKS

I-PEX

Contact your sales representative for more detailed information. <u>www.i-pex.com</u>

Rev.20

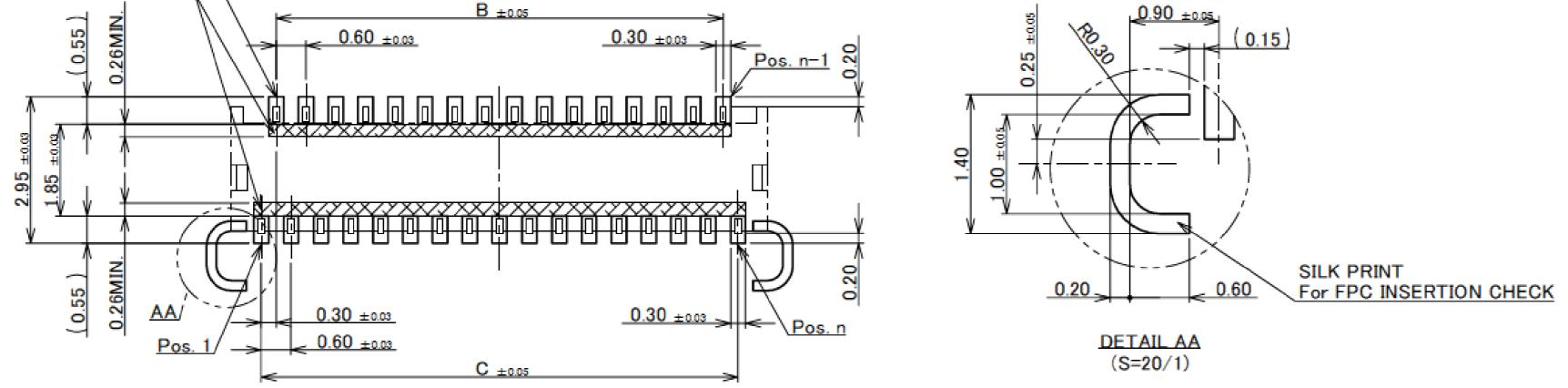


PART NO.	Pos.	В	С	F
20527-013E-0#	13P	3.00	3.60	4.20
20527-015E-0#	15P	3.60	4.20	4.80
20527-017E-0#	17P	4.20	4.80	5.40
20527-019E-0#	19P	4.80	5.40	6.00
20527-021E-0#	21P	5.40	6.00	6.60
20527-023E-0#	23P	6.00	6.60	7.20
20527-025E-0#	25P	6.60	7.20	7.80
20527-027E-0#	27P	7.20	7.80	8.40
20527-029E-0#	29P	7.80	8.40	9.00
20527-031E-0#	31P	8.40	9.00	9.60
20527-033E-0#	33P	9.00	9.60	10.20
20527-035E-0#	35P	9.60	10.20	10.80
20527-037E-0#	37P	10.20	10.80	11.40
20527-039E-0#	39P	10.80	11.40	12.00
20527-041E-0#	41P	11.40	12.00	12.60

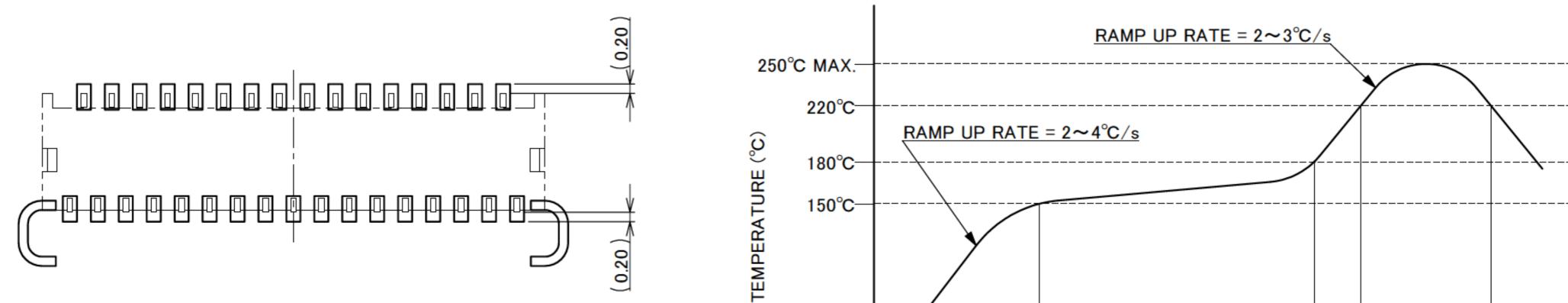
NOTES.

3.00 MIN.

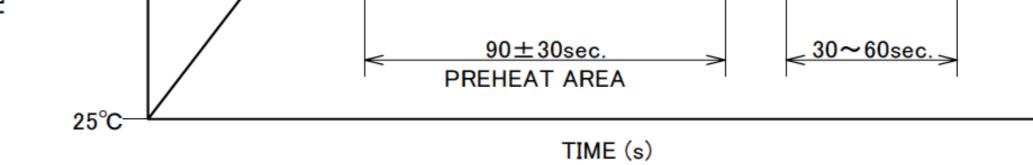
2. SOLDER RESIST SHALL BE APPLIED TO PREVENT SHORT CIRCUITS WHEN PLACING SIGNAL LINES ON GROUND AREA.



RECOMMENDED PCB LAYOUT & METAL MASK LAYOUT METAL MASK THICKNESS : t=0.12mm



Rev.20

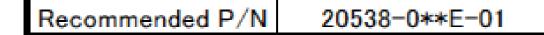


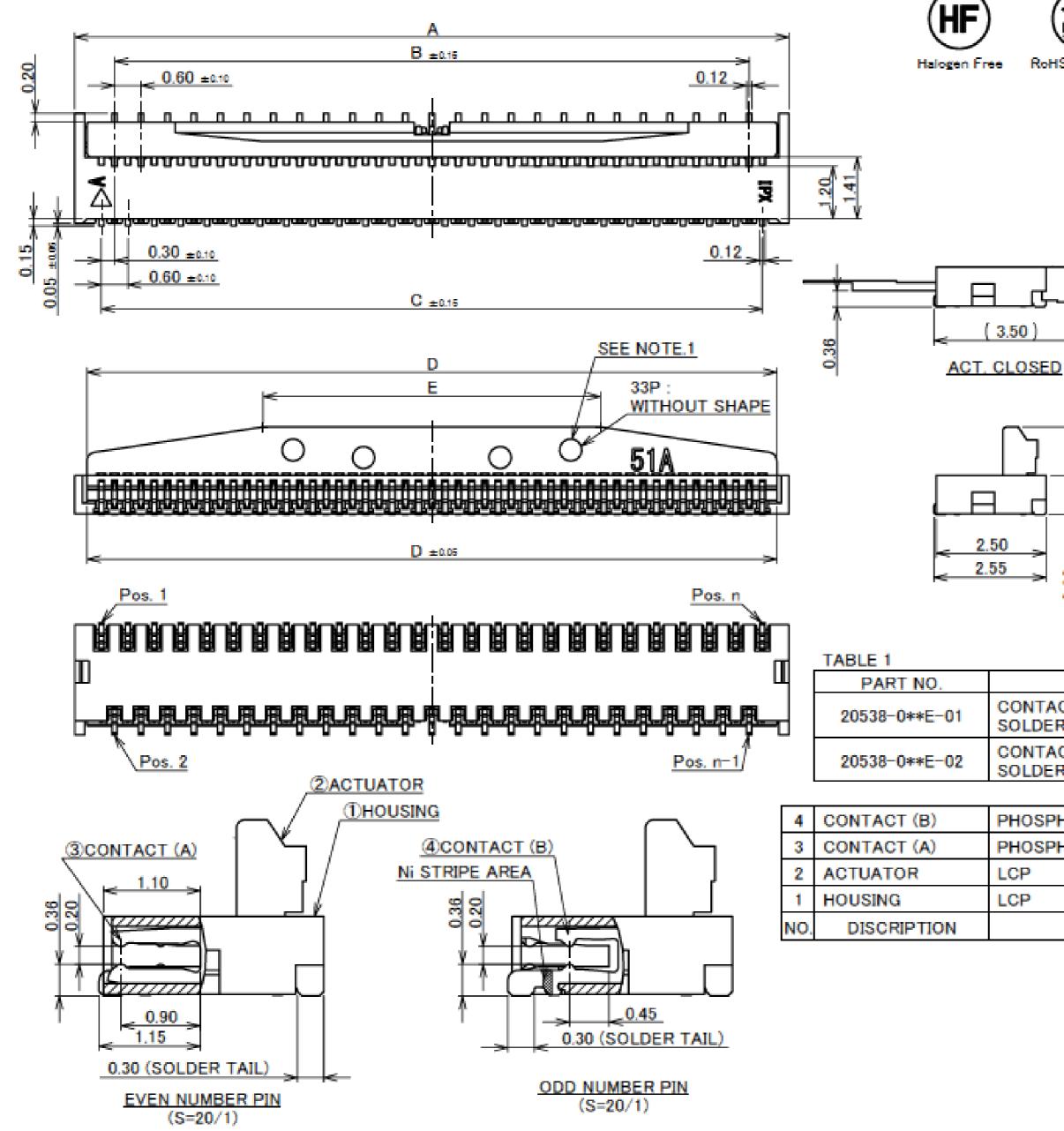
CONNECTOR ON RECOMMENDED PCB LAYOUT

REFLOW TEMPERATURE PROFILE SENJU METAL INDUSTRY CO., LTD. : M705-SHF(Sn96.5 Ag3.0 Cu0.5)

ITEMS	SPECIFICATION
RATING VOLTAGE	50V AC (PER CONTACT)
RATING AMPERAGE	0.3A DC (PER CONTACT)
OPERATING TEMPERATURE	233~358K (−40°C~+85°C)
OPERATING HUMIDITY	20~80%RH (NON-CONDENSING)
CONTACT RESISTANCE	INITIAL : 60mohm MAX. / AFTER TEST : 240mohm MAX.
INSULATION RESISTANCE	100Mohm MIN.
DIELECTRIC WITHSTANDING VOLTAGE	AC250V 1min
DURABILITY	20 CYCLES
ACTUATOR LOCKING FORCE (INITIAL / 20 CYCLES)	INITIAL / 20 CYCLES 0.31N (31gf) × n MAX.
ACTUATOR UNLOCKING FORCE (INITIAL / 20 CYCLES)	INITIAL / 20 CYCLES 0.02N (2gf) \times n MIN.
FPC RETENTION FORCE (INITIAL / AFTER TEST)	INITIAL: 0.13N (13gf) × n MIN. / AFTER TEST: 0.10N (10gf) × n MIN.
COPLANARITY	0.10 MAX.
PRODUCT SPECIFICATION	PRS-1512
TEST REPORT	TR-10011
PACKING STANDARD	300-826
INSTRUCTION MANUAL	HIM-12007
APPEARANCE CRITERIA No.	QLS-A***

※ "n" IS THE NUMBER OF PIN







RoHS Compliant

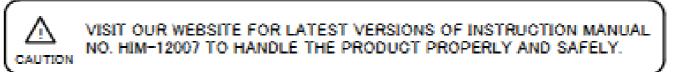
PART NO.	Pos.	Α	В	С	D	E
20538-033E-0#	33P	10.80	9.00	9.60	10.25	6.25
20538-035E-0#	35P	11.40	9.60	10.20	10.85	6.85
20538-039E-0#	39P	12.60	10.80	11.40	12.05	8.05
20538-041E-0#	41P	13.20	11.40	12.00	12.65	4.65
20538-045E-0#	45P	14.40	12.60	13.20	13.85	5.85
20538-049E-0#	49P	15.60	13.80	14.40	15.05	7.05
20538-051E-0#	51P	16.20	14.40	15.00	15.65	7.65
20538-055E-0#	55P	17.40	15.60	16.20	16.85	8.85
20538-057E-0#	57P	18.00	16.20	16.80	17.45	9.45
20538-061E-0#	61P	19.20	17.40	18.00	18.65	10.65
20538-065E-0#	65P	20.40	18.60	19.20	19.85	11.85

NOTES.

18 1

0.90

1. THIS DENT SHAPE IS PURPOSED FOR GOOD INJECTION QUALITY. THIS DENT SHAPE WILL NOT AFFECT CONNECTR FUNCTION. DENT SHAPE SHOWN ON DRAWING IS JUST FOR REFERENCE. DENT SHAPE AND QUANTITY MIGHT CHABGE FROM DIFFERENT PIN COUNT AND DIFFERENT TOOLING. 2. CONTACT POINT: TOP AND BOTTOM CONTACT



_	TABLE 1	
	PART NO.	FINISH
	20538-0**E-01	CONTACT AREA : Au 0.10 μ m MIN. OVER Ni 1.00 μ m MIN. SOLDERING AREA : Au 0.03 μ m MIN. OVER Ni 1.00 μ m MIN.
	20538-0 * *E-02	CONTACT AREA : Au 0.254 μ m MIN. OVER Ni 1.00 μ m MIN. SOLDERING AREA : Au 0.03 μ m MIN. OVER Ni 1.00 μ m MIN.

4	CONTACT (B)	PHOSPHOR BRONZE	SEE TABLE 1, WITH NI STRIPE		
3	CONTACT (A)	PHOSPHOR BRONZE	SEE TABLE 1		
2	ACTUATOR	LCP	UL94V-0, BEIGE		
1	HOUSING	LCP	UL94V-0, BEIGE		
NO.	DISCRIPTION	MATERIAL	FINISH , REMARKS		

I-PEX

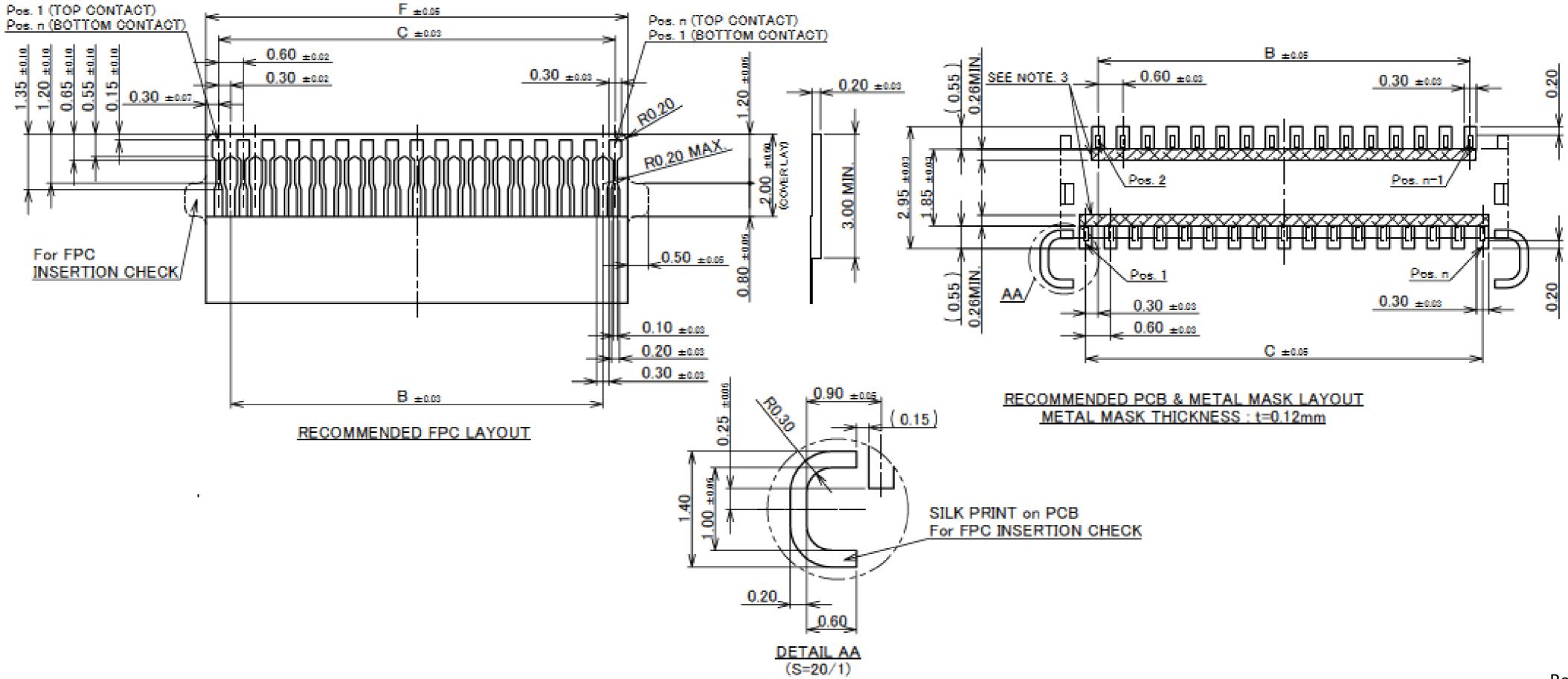
Contact your sales representative for more detailed information. <u>www.i-pex.com</u>

Rev.18

PART NO.	Pos.	в	С	F
20538-033E-0#	33P	9.00	9.60	10.20
20538-035E-0#	35P	9.60	10.20	10.80
20538-039E-0#	39P	10.80	11.40	12.00
20538-041E-0#	41P	11.40	12.00	12.60
20538-045E-0#	45P	12.60	13.20	13.80
20538-049E-0#	49P	13.80	14.40	15.00
20538-051E-0#	51P	14.40	15.00	15.60
20538-055E-0#	55P	15.60	16.20	16.80
20538-057E-0#	57P	16.20	16.80	17.40
20538-061E-0#	61P	17.40	18.00	18.60
20538-065E-0#	65P	18.60	19.20	19.80

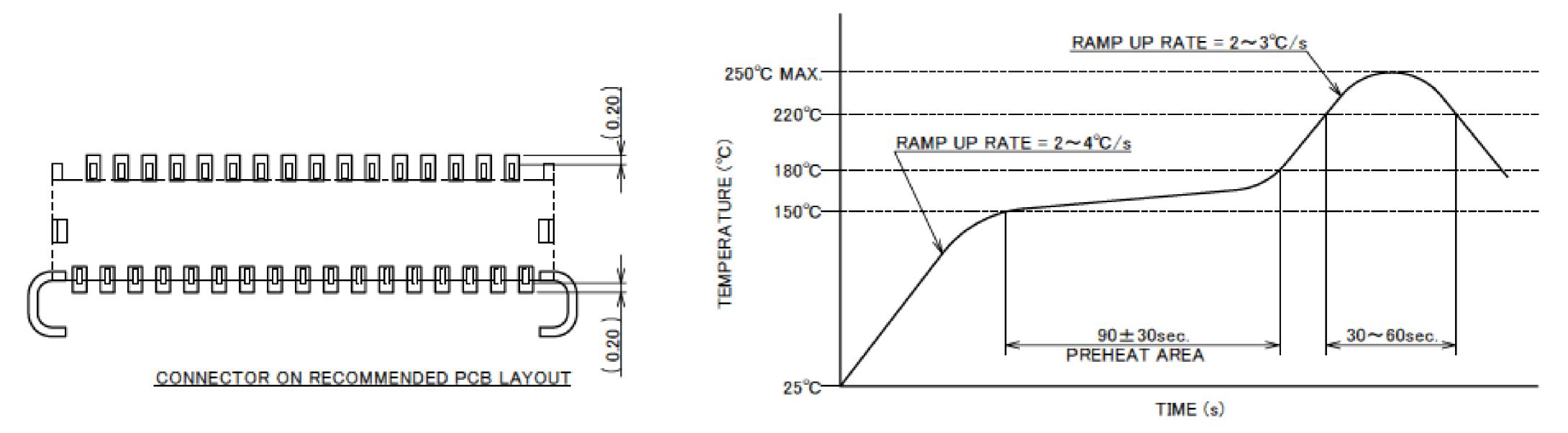
NOTES.

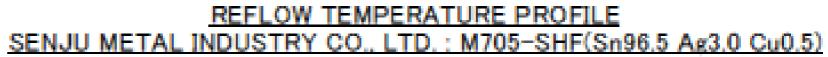
3. SOLDER RESIST SHALL BE APPLIED TO PREVENT SHORT CIRCUITS WHEN PLACING SIGNAL LINES ON GROUND AREA.













Contact your sales representative for more detailed information. <u>www.i-pex.com</u>

Rev.18

ITEMS	SPECIFICATION		
RATING VOLTAGE	50V AC (PER CONTACT)		
RATING AMPERAGE	0.3A DC (PER CONTACT)		
OPERATING TEMPERATURE	233~358K (−40°C~+85°C)		
OPERATING HUMIDITY	20~80%RH		
CONTACT RESISTANCE	INITIAL : 60mohm MAX. / AFTER TEST : 240mohm MAX.		
INSULATION RESISTANCE	100Mohm MIN.		
DIELECTRIC WITHSTANDING VOLTAGE	AC250V 1min		
DURABILITY	20 CYCLES		
ACTUATOR LOCKING FORCE (INITIAL / 20 CYCLES)	INITIAL / 20 CYCLES 0.21N (21gf) × n MAX.		
ACTUATOR UNLOCKING FORCE (INITIAL / 20 CYCLES)	INITIAL / 20 CYCLES 0.014N (1.4gf) × n MIN.		
FPC RETENTION FORCE (INITIAL / AFTER TEST)	INITIAL: 0.13N (13gf) × n MIN. / AFTER TEST: 0.10N (10gf) × n MIN.		
COPLANARITY	0.10 MAX.		
PRODUCT SPECIFICATION	PRS-1579		
TEST REPORT	TR-12040		
PACKING STANDARD	300-920		
INSTRUCTION MANUAL	HIM-12007		
APPEARANCE CRITERIA No.	QLS-A***		

※ "n" IS THE NUMBER OF PIN

Rev.18

I-PEX

Contact your sales representative for more detailed information. <u>www.i-pex.com</u>



I/O

MINIFLEX[®] series

EVAFLEX[®] series



I-PEX, MHF, CABLINE, NOVASTACK, ISH, IARPB, MINIFLEX, EVAFLEX, MINIDOCK and ZenShield are registered trademarks of I-PEX Inc. Please note that the contents in the catalog might be changed without prior notification. I-PEX Inc. assumes no

responsibility for any inaccuracies or obligation to update Information on these documents. Please be sure to read and understand the latest "Precautions for Use" and "Instruction Manual" before you use our products. We shall not be responsible for any defects, damages or troubles in case you use our products without following the precautions for use. Please feel free to contact our sales representatives when you use our products for any applications that require very high reliability and safety, or that relate to human life (ex. nuclear power control, aerospace, transportation, medical equipment, safety equipment etc.).

Contact your sales representative or more detailed information.

www.i-pex.com



© I-PEX Inc. 2025 All rights reserved