MINIFLEX® 175-ST

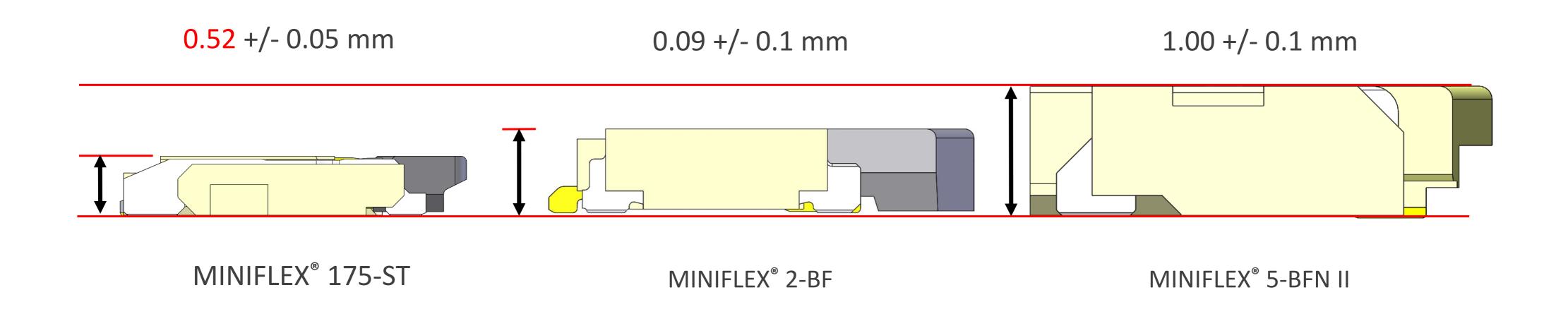
Super low profile (height = 0.52 mm), 0.175 mm pitch, horizontal mate, backflip

	Product Specifications:								
Board Pitch (mm)			0.175						
	Wining Lo	ogth (mm)	Contact A: 0.85						
	Wiping Length (mm)		Contact B: 0.40						
		Height	0.52+/-0.05						
	Size (mm)	Width	Formula: Even number pos. : 2.09 +(0.175*?p) Odd number pos. : 1.915 +(0.175*?p)						
		Donath	Open: 2.65						
		Depth	Close: 3.0						
	Din counts	Range	7-31 (odd)						
	Pin counts	Available	16, 19						

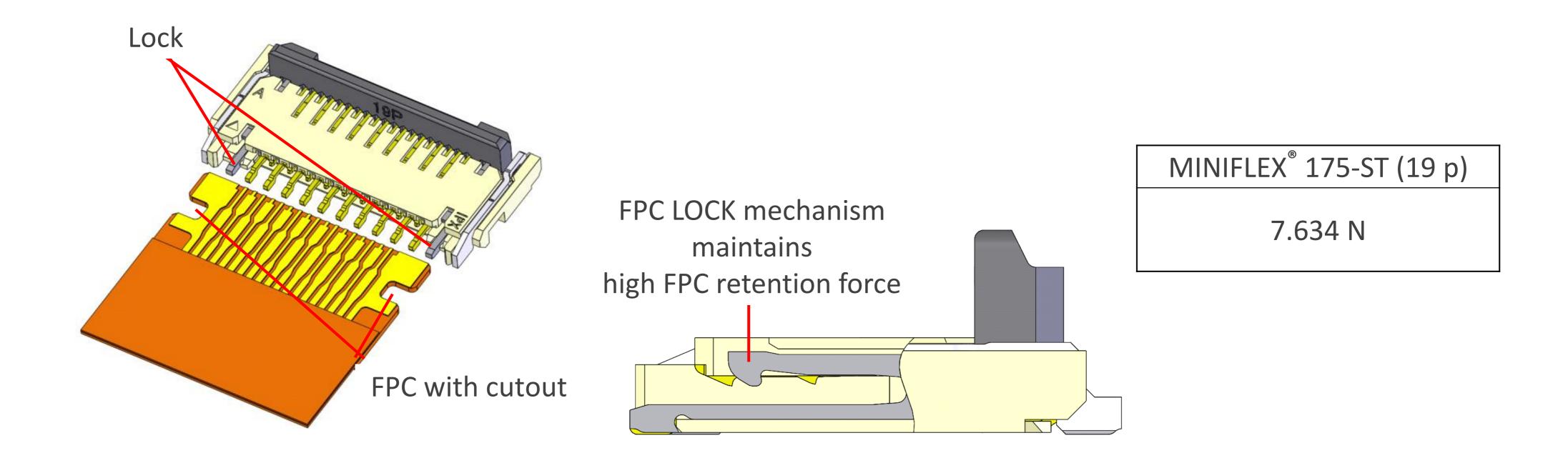
Applicable FPC/FFC:								
FPC/FFC Contact Pitch	0.175							
FPC/FFC Contact Point	Тор							
FPC/FFC Thickness (mm)	0.12 +/- 0.03							
·	-							



Super low height 0.52 mm



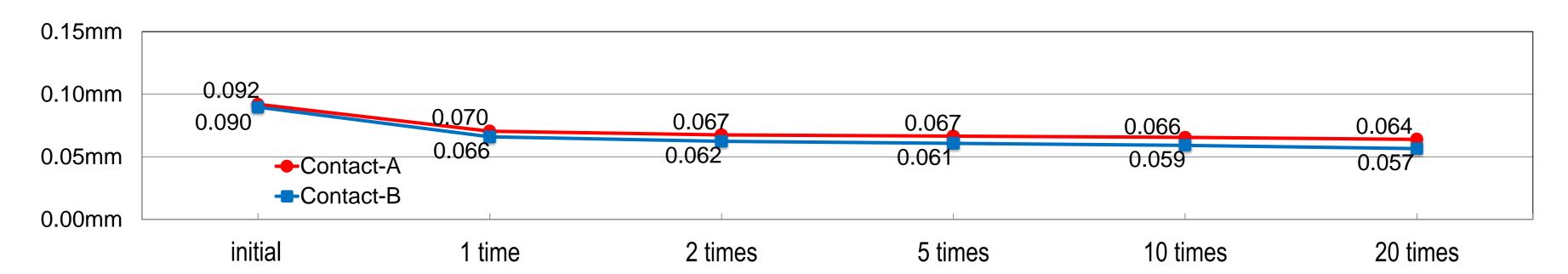
High FPC retention force with additional mechanical lock



Usability for closing actuator without FPC

The connector will still function even if the actuator is accidentally closed without the FPC being inserted after the SMT process

■ Connector will still function reliably (contact gap graph 19 pins before and after operating actuator without FPC inserted)



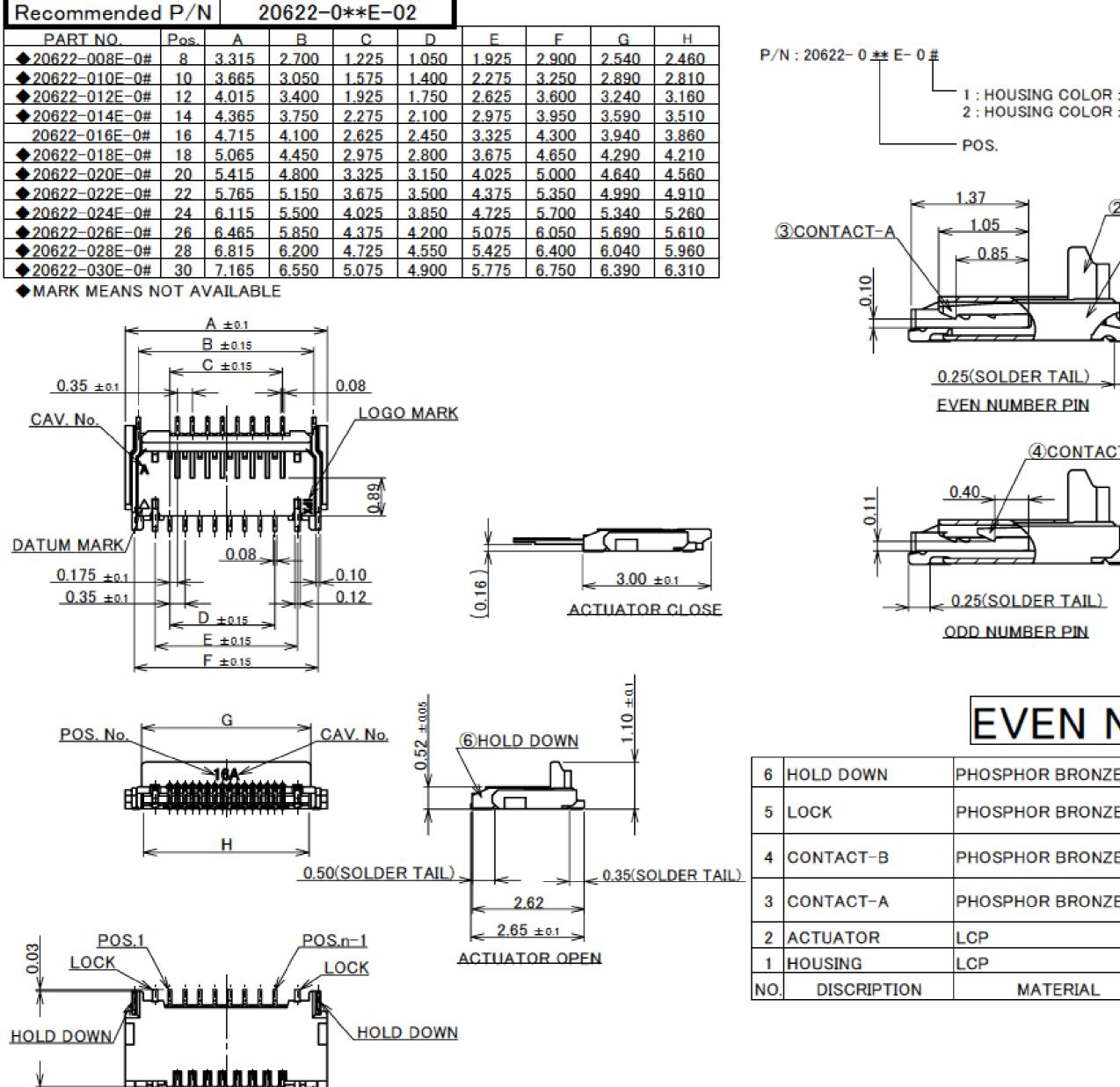
- Insertion force of connector goes up
- Retention force of connector does not change significantly

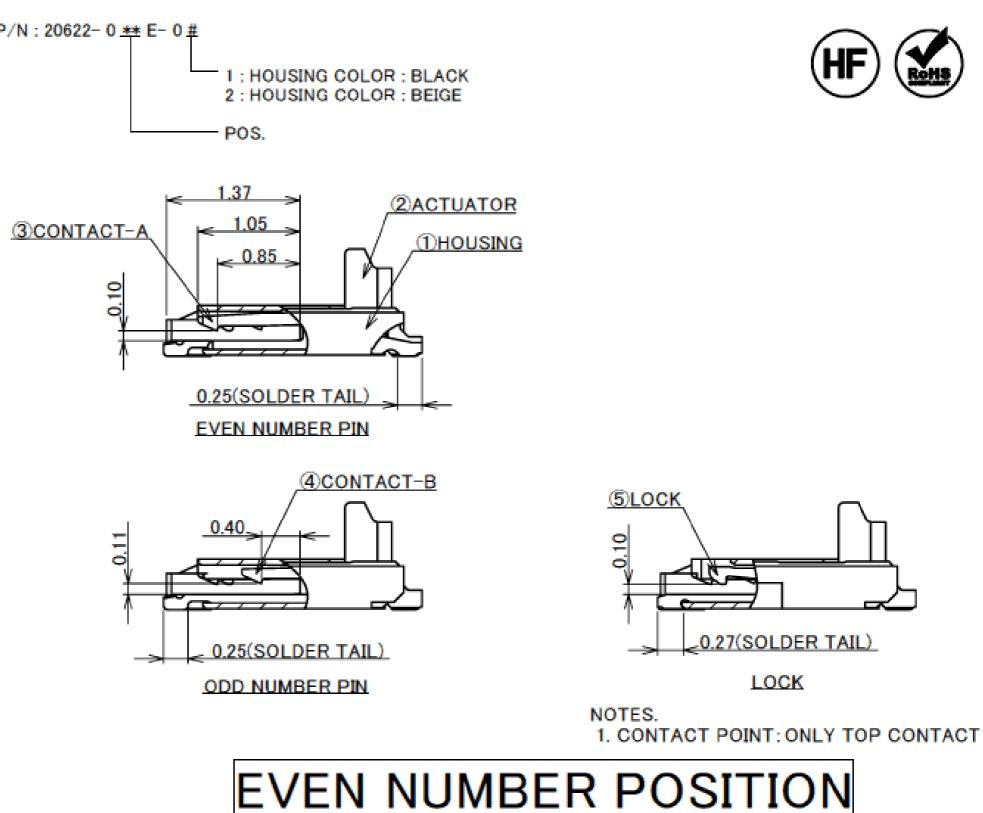


^{*} Please inquire for pin counts not listed or outside of the pin count range.

Component Parts Details

Connector Assembly





6	HOLD DOWN	PHOSPHOR BRONZE	SOLDERING AREA: Au 0.02 μ m MIN. OVER Ni 1.00 μ m MIN.
5	LOCK	IDECINDED BECINIZE	ALL OVER Ni 1.00 μ m MIN. SOLDERING AREA : Au 0.03 μ m MIN.
4	CONTACT-B	PHINEHIE BRIDGE	CONTACT AREA: Au 0.10 μ m MIN. OVER Ni 1.00 μ m MIN. SOLDERING AREA: Au 0.03 μ m MIN. OVER Ni 1.00 μ m MIN.
3	CONTACT-A	IDECINDED BECINIZE	CONTACT AREA: Au 0.10 μ m MIN. OVER Ni 1.00 μ m MIN. SOLDERING AREA: Au 0.03 μ m MIN. OVER Ni 1.00 μ m MIN.
2	ACTUATOR	LCP	UL94V-0, BLACK
1	HOUSING	LCP	UL94V-0, BLACK or BEIGE
NO.	DISCRIPTION	MATERIAL	FINISH, REMARKS

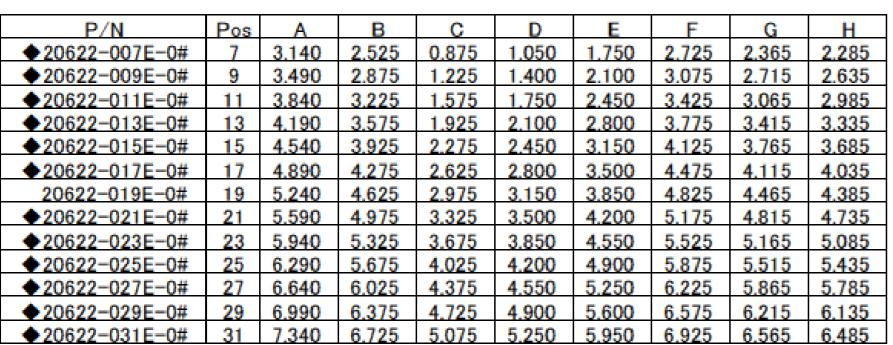




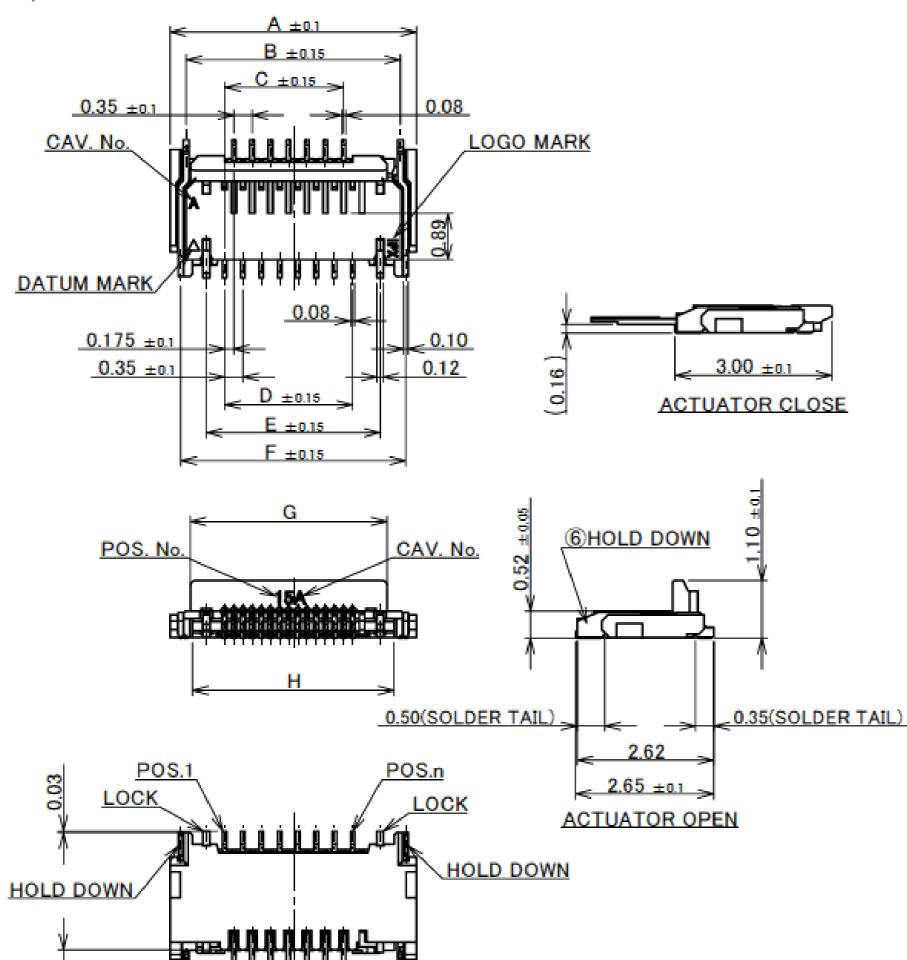
POS.2

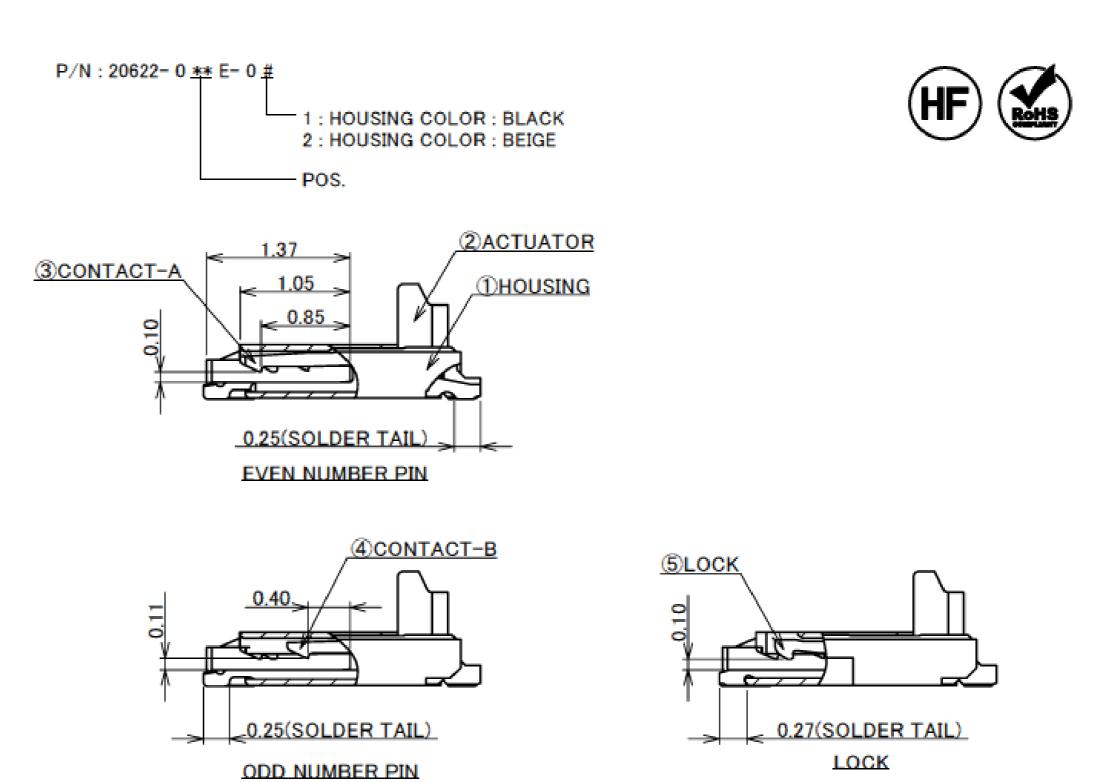
POS.n

Connector Assembly



♦MARK MEANS NOT AVAILABLE





ODD NUMBER POSITION

NOTES.

1. CONTACT POINT: ONLY TOP CONTACT

6	HOLD DOWN	PHOSPHOR BRONZE	SOLDERING AREA: Au 0.02 μ m MIN. OVER Ni 1.00 μ m MIN.				
5	LOCK	PHOSPHOR BRONZE	ALL OVER Ni 1.00 μ m MIN. SOLDERING AREA : Au 0.03 μ m MIN.				
4	CONTACT-B	PHOSPHOR BRONZE	CONTACT AREA: Au 0.10μ m MIN. OVER Ni 1.00μ m MIN. SOLDERING AREA: Au 0.03μ m MIN. OVER Ni 1.00μ m MIN.				
3	CONTACT-A	PHOSPHOR BRONZE	CONTACT AREA: Au 0.10 μ m MIN. OVER Ni 1.00 μ m MIN. SOLDERING AREA: Au 0.03 μ m MIN. OVER Ni 1.00 μ m MIN.				
2	ACTUATOR LCP		UL94V-0, BLACK				
1	HOUSING LCP		UL94V-0, BLACK or BEIGE				
NO.	DISCRIPTION	MATERIAL	FINISH, REMARKS				

Rev.5

◆20622-010E-0# 10 1.575 1.400 2.275 2.795 1.895 1.225 2.850 3.050 ◆20622-012E-0# 12 1.925 1.750 2.625 3.145 2.245 1.575 3.200 3.400 ◆20622-014E-0# 14 2.275 2.100 2.975 3.495 2.595 1.925 3.550 3.750 20622-016E-0# 16 2.625 2.450 3.325 3.845 2.945 2.275 3.900 4.100 ◆20622-018E-0# 18 2.975 2.800 3.675 4.195 3.295 2.625 4.250 4.450 ◆20622-020E-0# 20 3.325 3.500 4.025 4.545 3.645 2.975 4.600 4.800 ◆20622-024E-0# 24 4.025 3.850 4.725 5.245 4.345 3.675 5.300 5.500 ◆20622-028E-0# 26 4.375 4.200 5.075 5.595 4.695 4.025 5.650 5.850 ◆20622-028E-0# 28 4.725 4.550 5.425 5.945 5.0															
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RECOMMENDED PCB LAYOUT & METAL MASK LAYOUT			RE	COMME	NDED PC	B LAYOL	JT & META	AL MASK I	AYOUT						

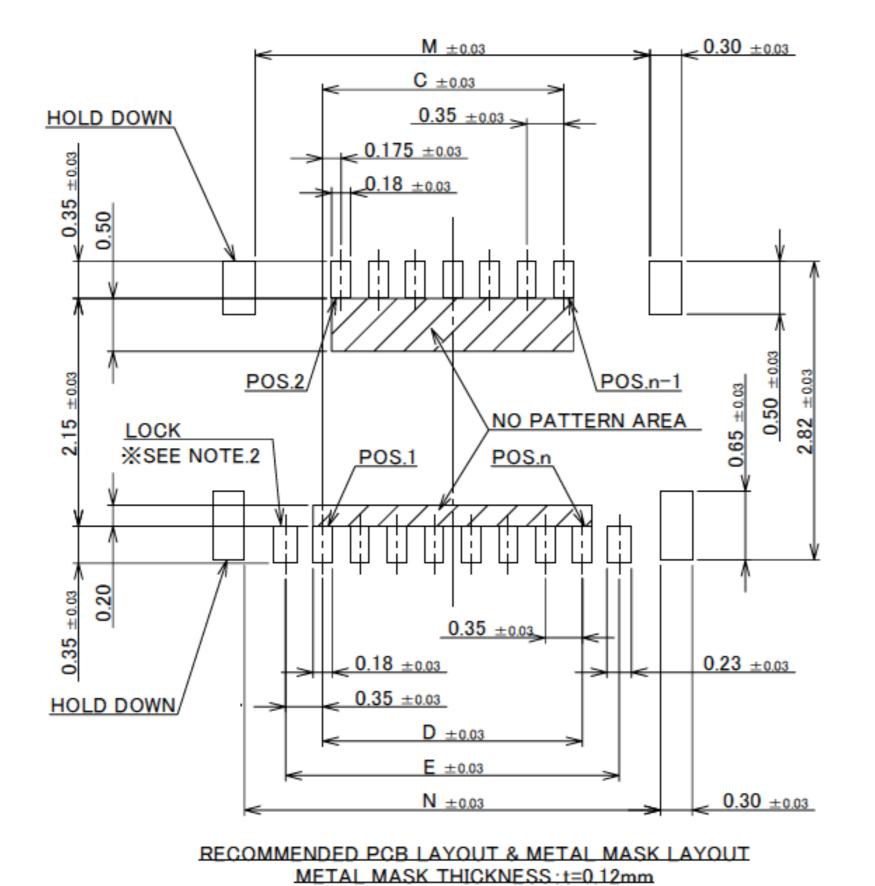


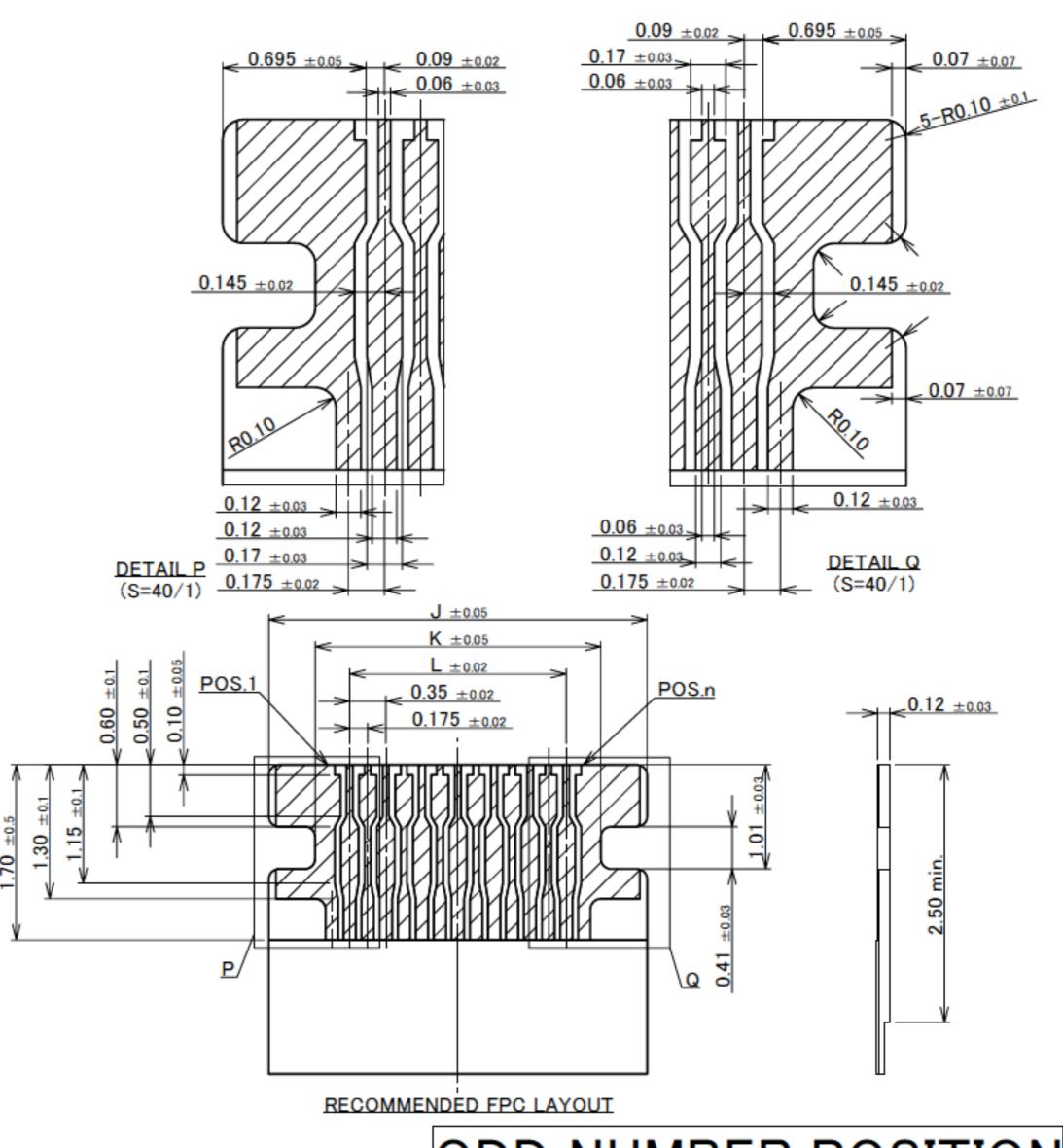
METAL MASK THICKNESS: t=0.12mm

Connector Assembly

PART NO.	Pos.	С	D	Е	J	K	L	M	N
◆20622-007E-0#	7	0.875	1.050	1.750	2.270	1.370	0.700	2.325	2.525
◆20622-009E-0#	9	1.225	1.400	2.100	2.620	1.720	1.050	2.675	2.875
◆20622-011E-0#	11	1.575	1.750	2.450	2.970	2.070	1.400	3.025	3.225
◆20622-013E-0#	13	1.925	2.100	2.800	3.320	2.420	1.750	3.375	3.575
◆20622-015E-0#	15	2.275	2.450	3.150	3.670	2.770	2.100	3.725	3.925
◆20622-017E-0#	17	2.625	2.800	3.500	4.020	3.120	2.450	4.075	4.275
20622-019E-0#	19	2.975	3.150	3.850	4.370	3.470	2.800	4.425	4.625
◆20622-021E-0#	21	3.325	3.500	4.200	4.720	3.820	3.150	4.775	4.975
◆20622-023E-0#	23	3.675	3.850	4.550	5.070	4.170	3.500	5.125	5.325
◆20622-025E-0#	25	4.025	4.200	4.900	5.420	4.520	3.850	5.475	5.675
◆20622-027E-0#	27	4.375	4.550	5.250	5.770	4.870	4.200	5.825	6.025
◆20622-029E-0#	29	4.725	4.900	5.600	6.120	5.220	4.550	6.175	6.375
◆20622-031E-0#	31	5.075	5.250	5.950	6.470	5.570	4.900	6.525	6.725

[♦]MARK MEANS NOT AVAILABLE

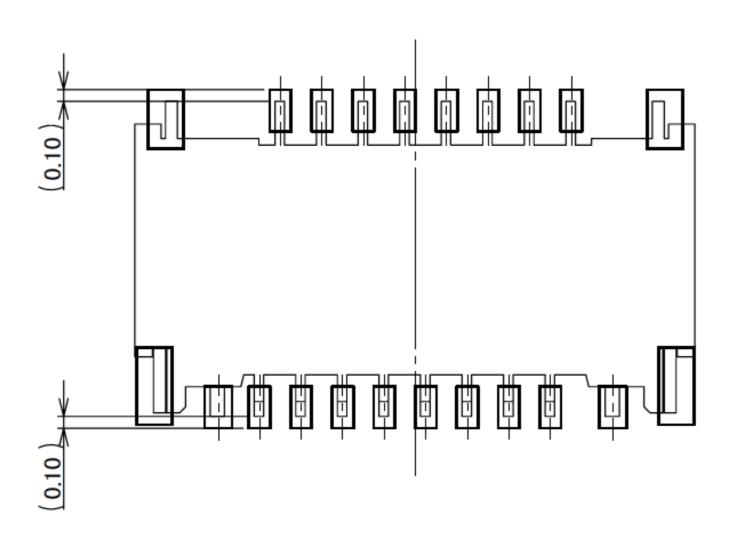




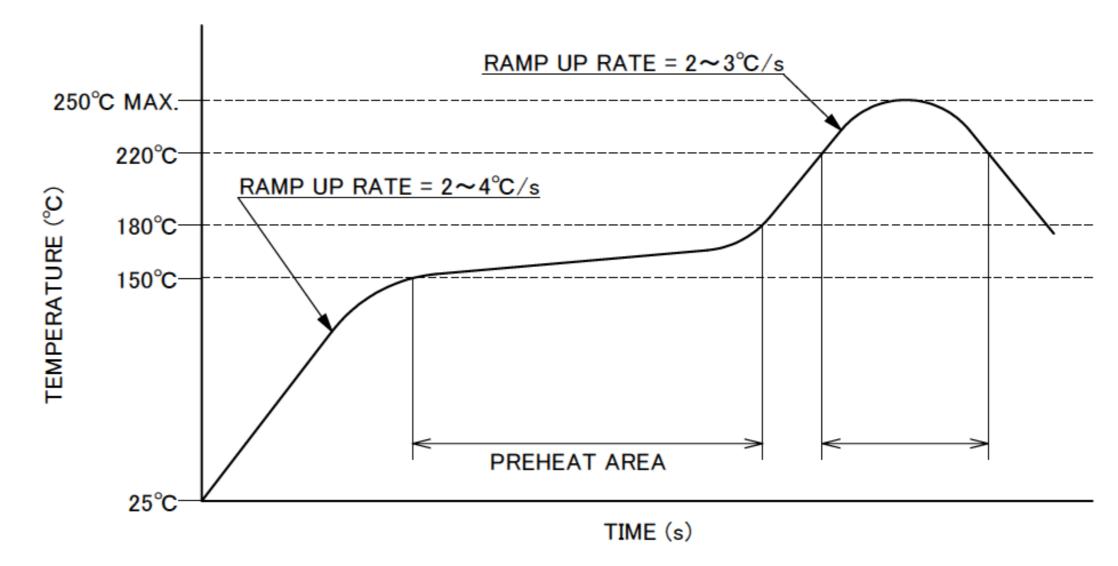
ODD NUMBER POSITION

Rev.5

Plug Housing Assembly



CONNECTOR ON RECOMMENDED FOOTPRINT PATTERN



REFLOW TEMPERATURE PROFILE
SENJU METAL INDUSTRY CO., LTD.: M705-SHF(Sn96.5 Ag3.0 Cu0.5)



Connector Assembly

ITEMS	SPECIFICATION
RATING VOLTAGE	50V AC (PER CONTACT)
RATING AMPERAGE (FOR SIGNAL CONTACT)	0.3A DC (PER CONTACT), 6.0A DC (PER CONNECTOR)
OPERATING TEMPERATURE	233~358K (−40°C~+85°C)
OPERATING HUMIDITY	20~80%RH (NON-CONDENSING)
CONTACT RESISTANCE (FOR SIGNAL CONTACT)	INITIAL: 80mohm MAX. / AFTER TEST: ⊿40mohm MAX.
INSULATION RESISTANCE	INITIAL: 100Mohm MIN. / AFTER TEST: 100Mohm MIN.
DIELECTRIC WITHSTANDING VOLTAGE	AC200V 1min
DURABILITY	20 CYCLES
ACTUATOR LOCKING FORCE (INITIAL / AFTER 20CYCLES)	16P: 5.40N MAX. 19P: 6.30N MAX.
ACTUATOR UNLOCKING FORCE (INITIAL / AFTER 20CYCLES)	16P: 0.18N MIN. 19P: 0.21N MIN.
COPLANARITY	0.10 MAX.
PRODUCT SPECIFICATION	PRS-2024
TEST REPORT	TR-15076
PACKING STANDARD	PST-15073
INSTRUCTION MANUAL	HIM-16036
APPEARANCE CRITERIA No.	QLS-A***

Rev.5



Custom Connectors Available

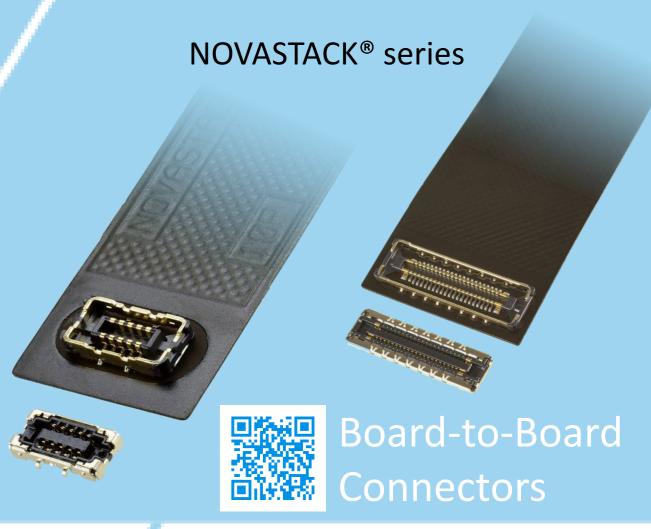




AP series

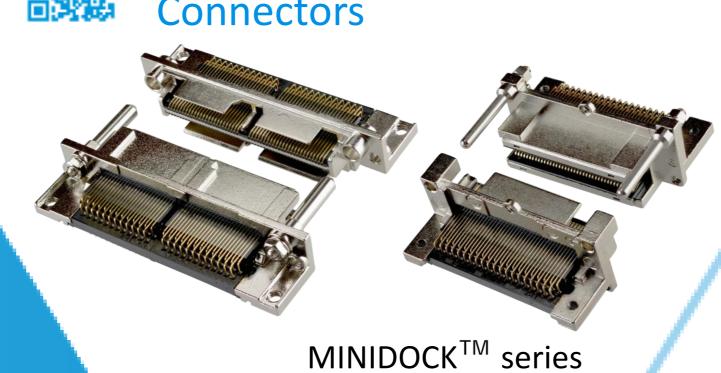






MINIFLEX® series

















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medical equipment, safety equipment etc.).

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