

MHF® I (4 pads receptacle)

MHF® I 리셉터클에 추가된 네 번째 패드로 기판 실장 시 센터 얼라인먼트성, 솔더 박리 강도 향상

Product Specifications:

Mated Height (mm max.)		(1) (2) 2.5 (3) 3.0	
Rece. SMT Size (mm)		3.1 x 3.0	
Applicable Frequency		DC ~ 9 GHz	
Characteristic Impedance		50 ohm	
VSWR (L=100 mm)	Connector	PLUG	RECEPTACLE
	DC ~ 3 GHz	1.3 max.	1.3 max.
	3 ~ 6 GHz	1.5 max.	1.4 max.
	6 ~ 9 GHz	(1) 1.9 max. (2)(3) 1.6 max.	1.8 max.

* Cable size O.D. (1) 0.81 mm, 1.13mm, 1.37 mm, 1.80 mm (2) 1.32 mm (3) 2.0 mm

Applicable Cable Size:

20278-112R-, 20670-001R-****
O.D. 1.80 mm / AWG 30
O.D. 1.32 mm, 1.13 mm / AWG 32
O.D. 0.81 mm / AWG 36
20351-112R-37
O.D. 1.37 mm / AWG 30
20767-001R-20
O.D. 2.0 mm / AWG 26

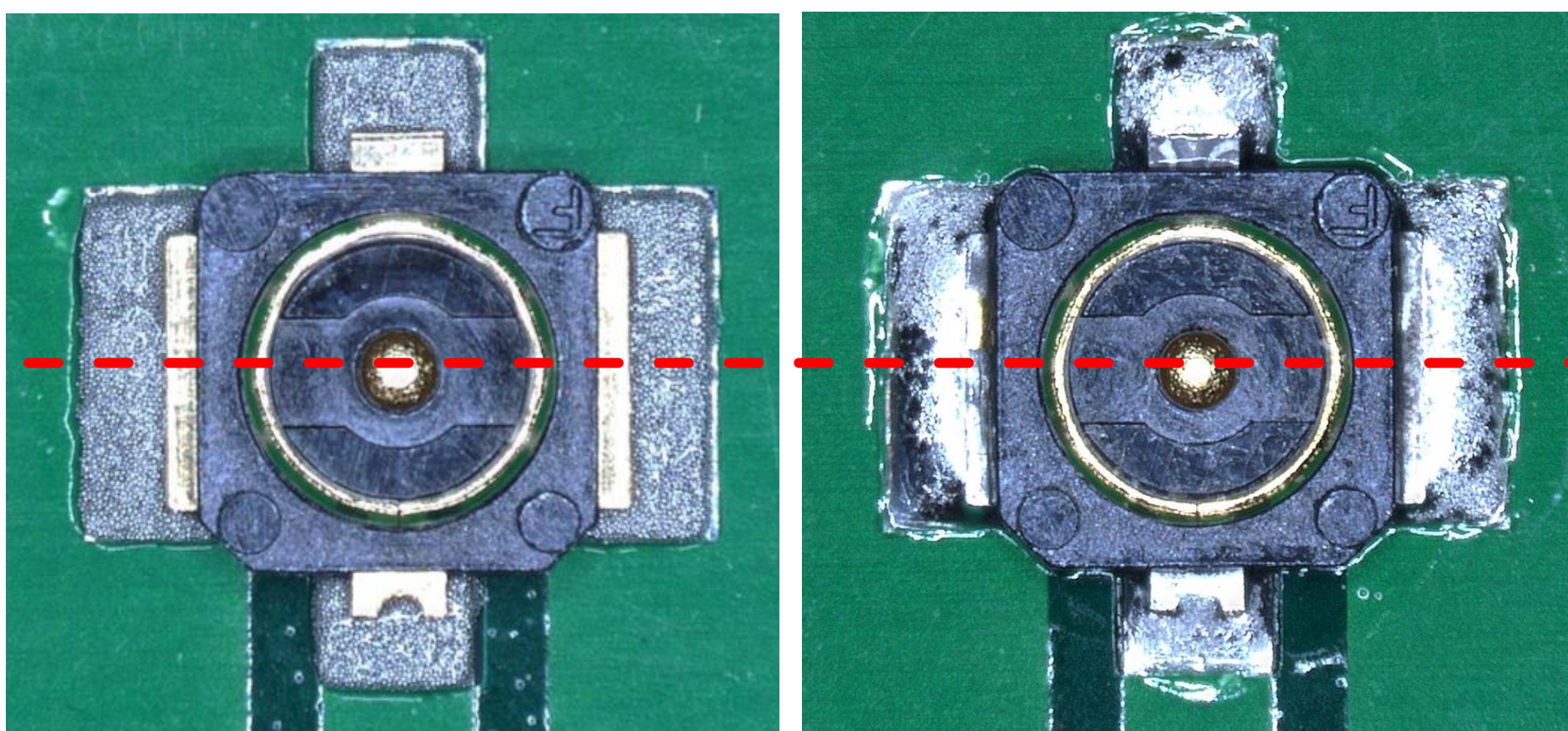
Applicable Standards (Reference Only):

5G sub-6, Wi-Fi 6E, LTE/LTE-Advanced, LPWA, Bluetooth, GPS



▶ 패드 추가로 인해 센터 얼라인먼트성 향상

4 pads receptacle



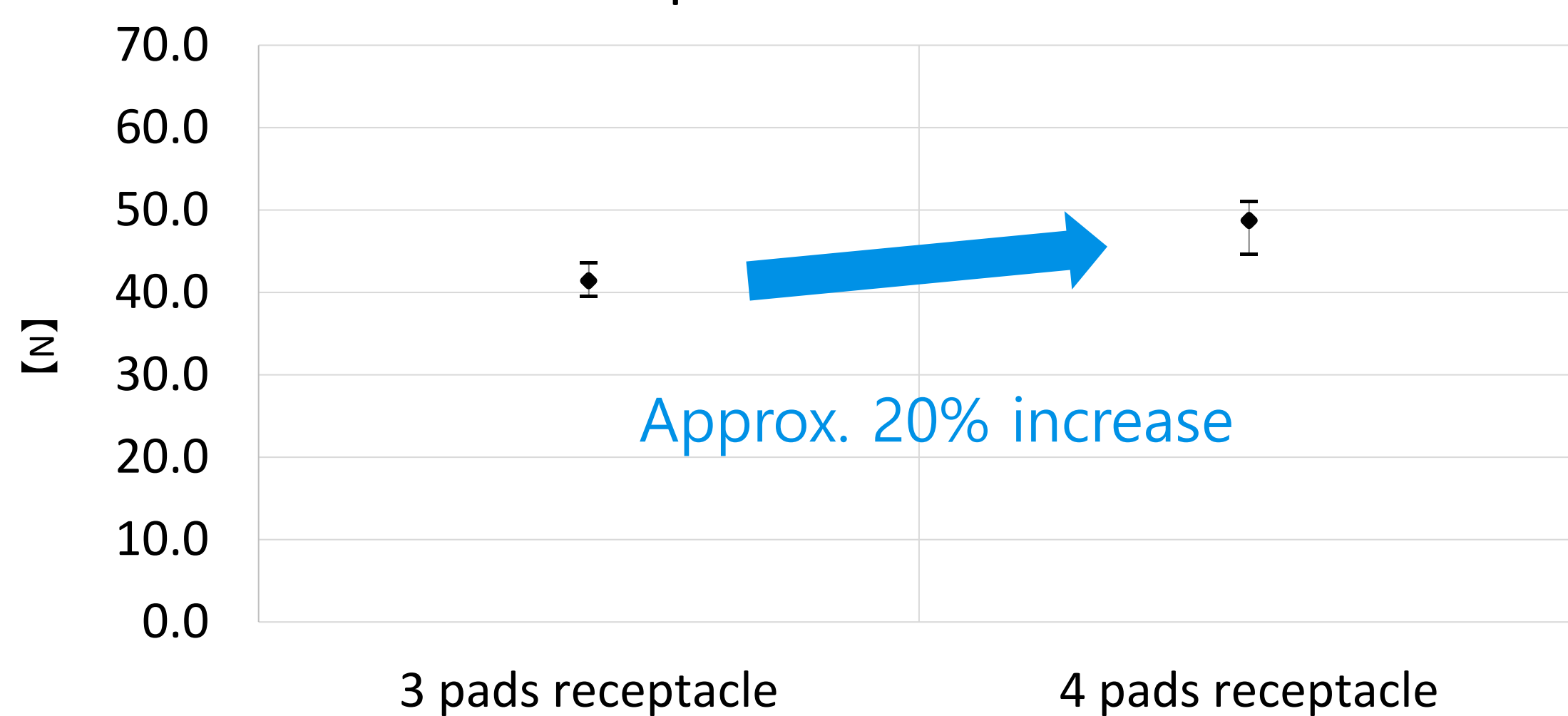
Reflow 전

▶ Reflow 후

- ✓ 구현 프로세스의 품질 향상
- ✓ 이상적인 설계에 가까운 RF 회로 실현
- ✓ RF 하네스와의 정확한 위치 결정 가능

▶ 납땜 박리 강도 향상

MHF® I Receptacle 납땜 박리 강도



Lock 구조 탑재 RF 커넥터와의 조합으로 지속적인 충격 및 진동 대책에 최적합니다.

MHF® I
4pads
receptacle



MHF® I LK
harness



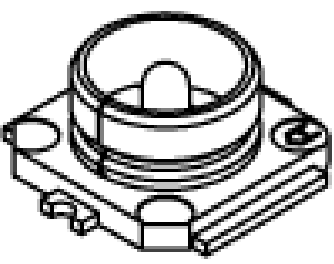
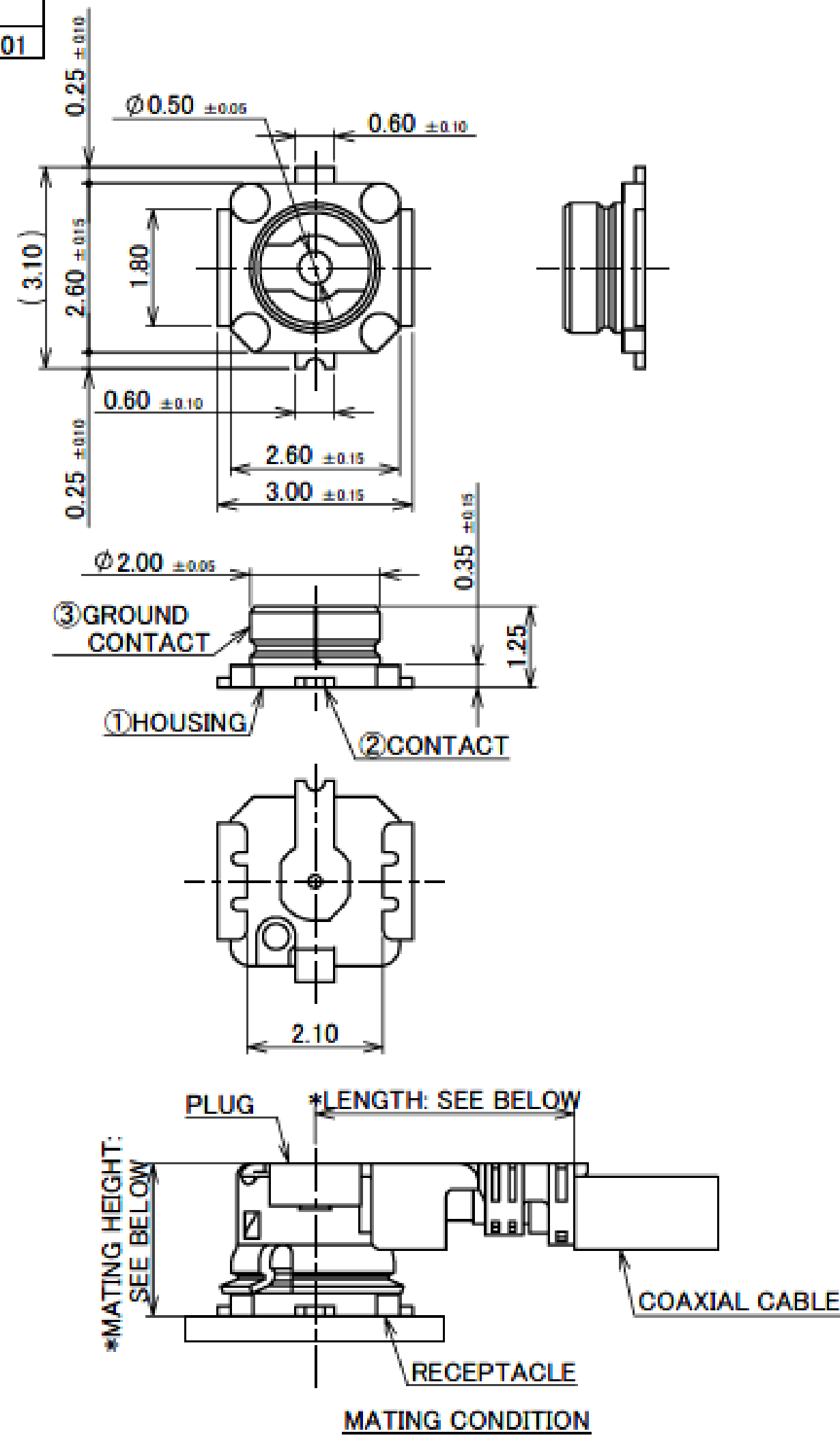
▶ 다양한 케이블 직경과 기계식 잠금 장치의 MHF® I 시리즈에 결합 가능

Product name		MHF® I LK	MHF® I	MHF® I
Lock		With Lock	Without Lock	Without Lock
Mating Height		2.9 mm max.	2.5 mm max.	3.0 mm max.
Coax O.D. (Center Conductor AWG)	2.00 mm (AWG#26)			●
	1.80 mm (AWG#30)	●	●	
	1.37 mm (AWG#30)	●	●	
	1.32 mm (AWG#32)	●	●	
	1.13 mm (AWG#32)	●	●	
	0.81 mm (AWG#36)	●	●	
Receptacle		MHF® I receptacle 20279-001E-** (3 pads) / 20441-001E-01 (4 pads)		

Component Parts Details

MHF® I Receptacle (4pads/Black color HSG)

Recommended P/N	20441-001E-01
PART No.	
20441-001E-01	



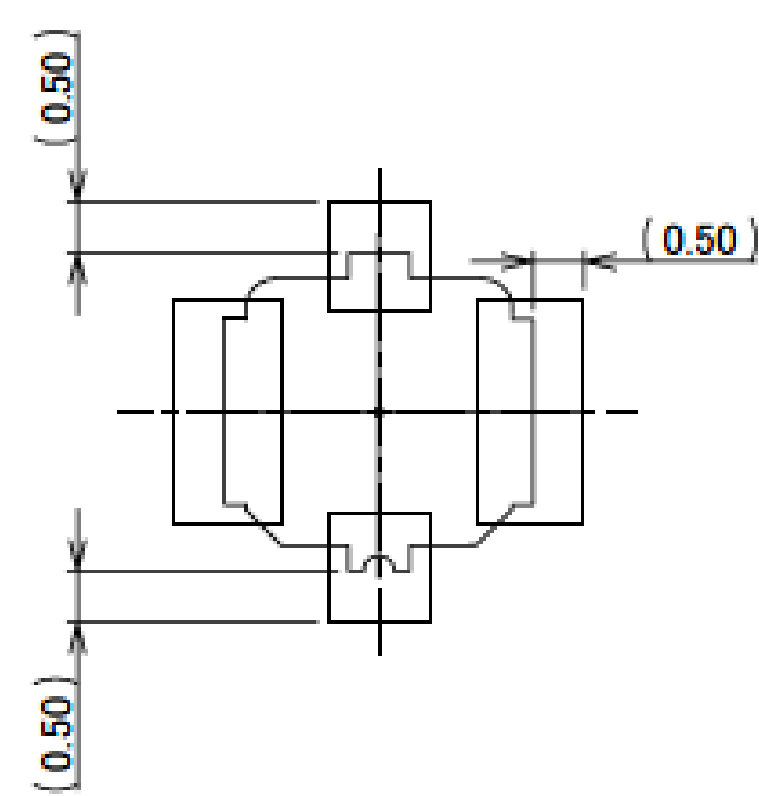
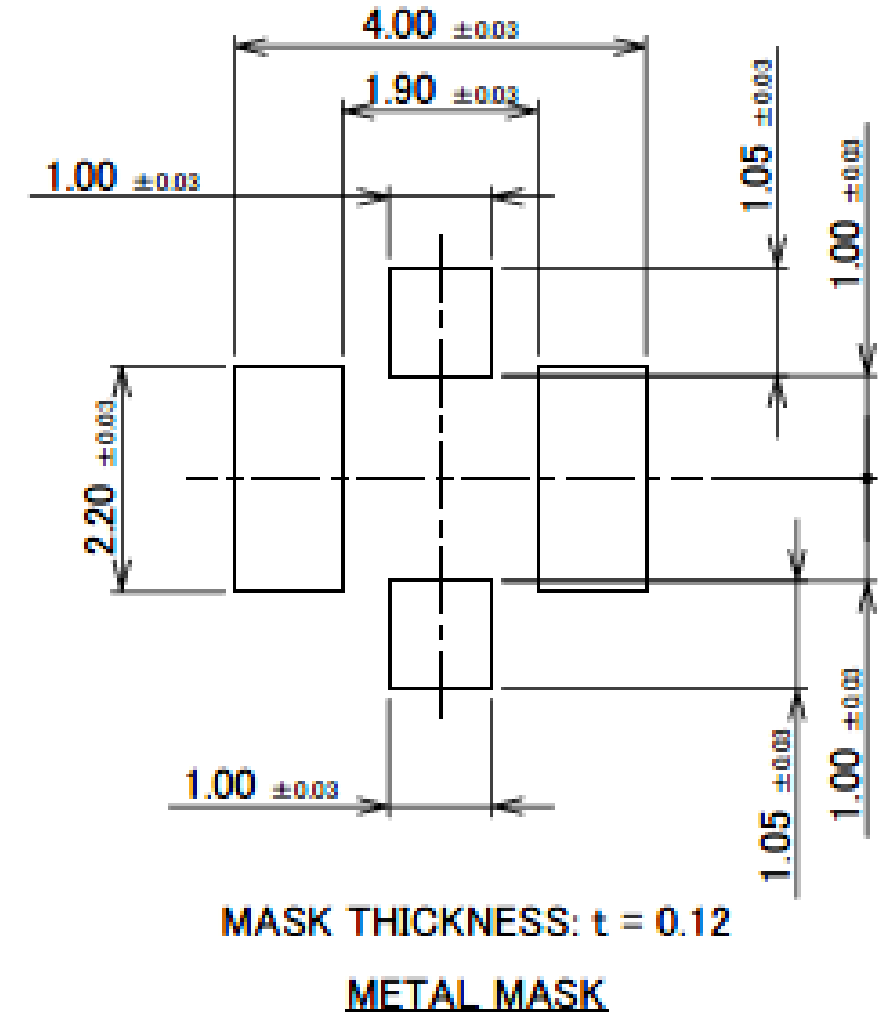
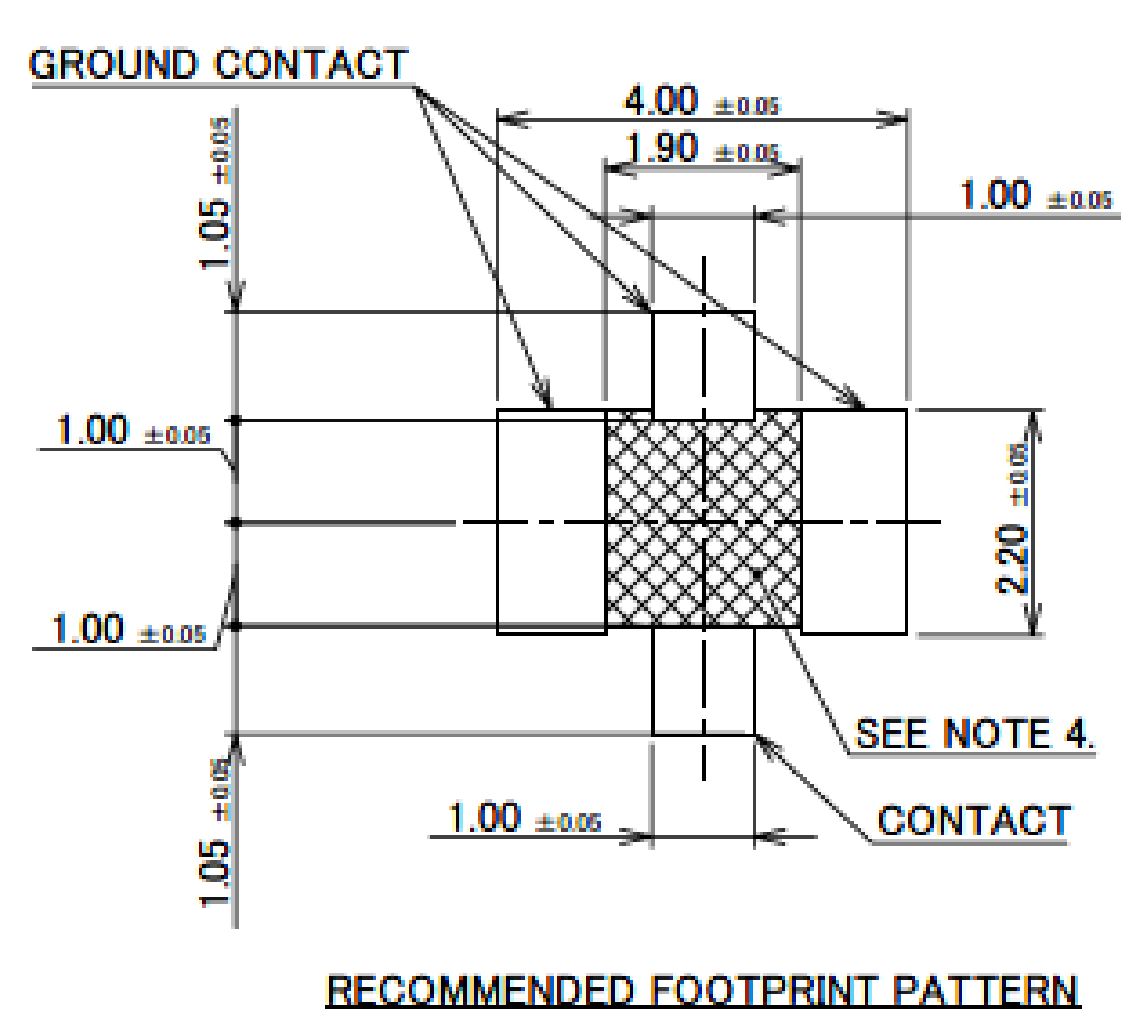
Halogen Free RoHS Compliant

- NOTES.
1. APPLICABLE CONNECTOR PART NUMBER:
20278-112R-**-**
20351-1**R-37
20670-001R-**-**
20767-001R-20
 2. COPLANARITY: 0.1mm MAX.
 3. THIS IS "Pb-FREE" CONNECTOR.

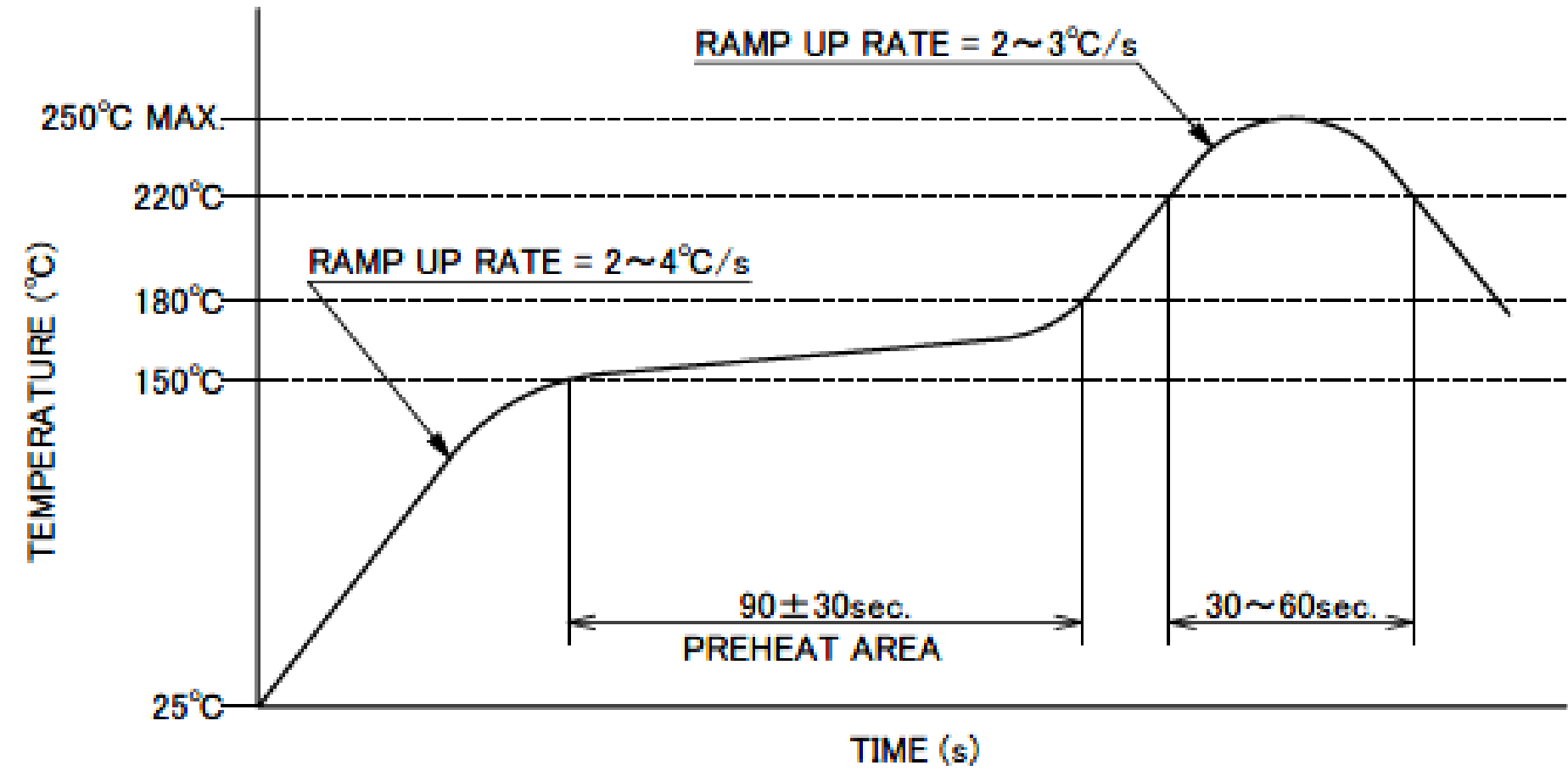
3	GROUND CONTACT	PHOSPHOR BRONZE	ALL OVER Ni 1.00 μ m MIN. CONTACT PART Au 0.03 μ m MIN. SOLDERING PART Au 0.03 μ m MIN.
2	CONTACT	BRASS	ALL OVER Ni 1.00 μ m MIN. CONTACT PART Au 0.10 μ m MIN. SOLDERING PART Au 0.03 μ m MIN.
1	HOUSING	LCP	UL94V-0, BLACK
NO.	DISCRIPTION	MATERIAL	FINISH , REMARKS

*LENGTH: 4.0±0.4 AT PLUG PART NO. 20670-001R-08, 20670-001R-13, 20670-001R-32
4.7±0.4 AT PLUG PART NO. 20670-001R-18, 20670-001R-37
5.6 AT PLUG PART NO. 20767-001R-20 (REFERENCE DIMENSION)
*MATING HEIGHT: 2.5 MAX. AT PLUG PART NO. 20670-001R-**-**
(2.9 MAX. AT MHF I LK LOCKED CONDITION)
3.0 MAX. AT PLUG PART NO. 20767-001R-20

MHF® I Receptacle (4pads/Black color HSG)



CONNECTOR ON RECOMMENDED FOOTPRINT PATTERN



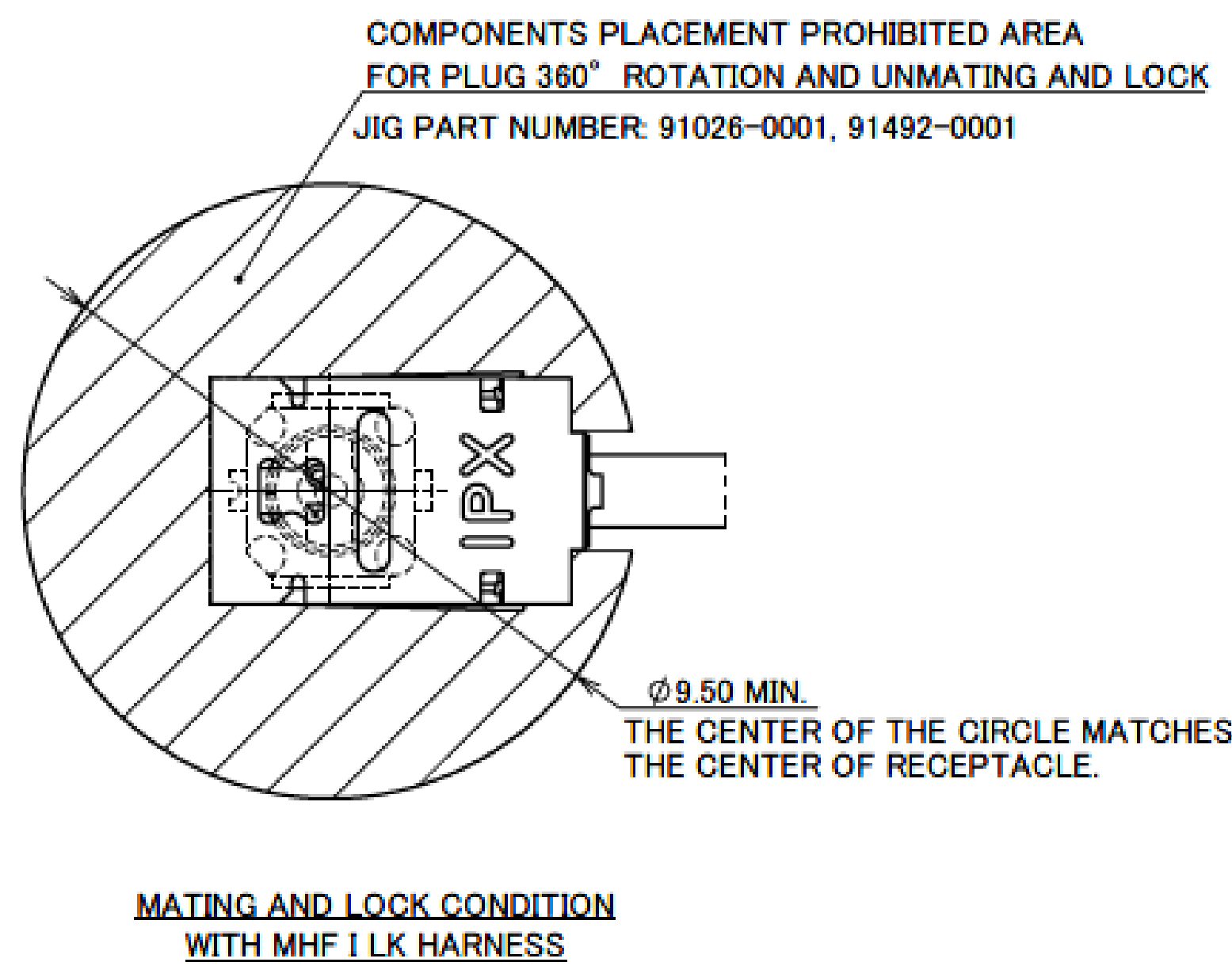
REFLOW TEMPERATURE PROFILE
SENJU METAL INDUSTRY CO., LTD. : M705-SHF(Sn96.5 Ag3.0 Cu0.5)

NOTE
4. NO GROUND, SIGNAL, RESIST IN THIS AREA.

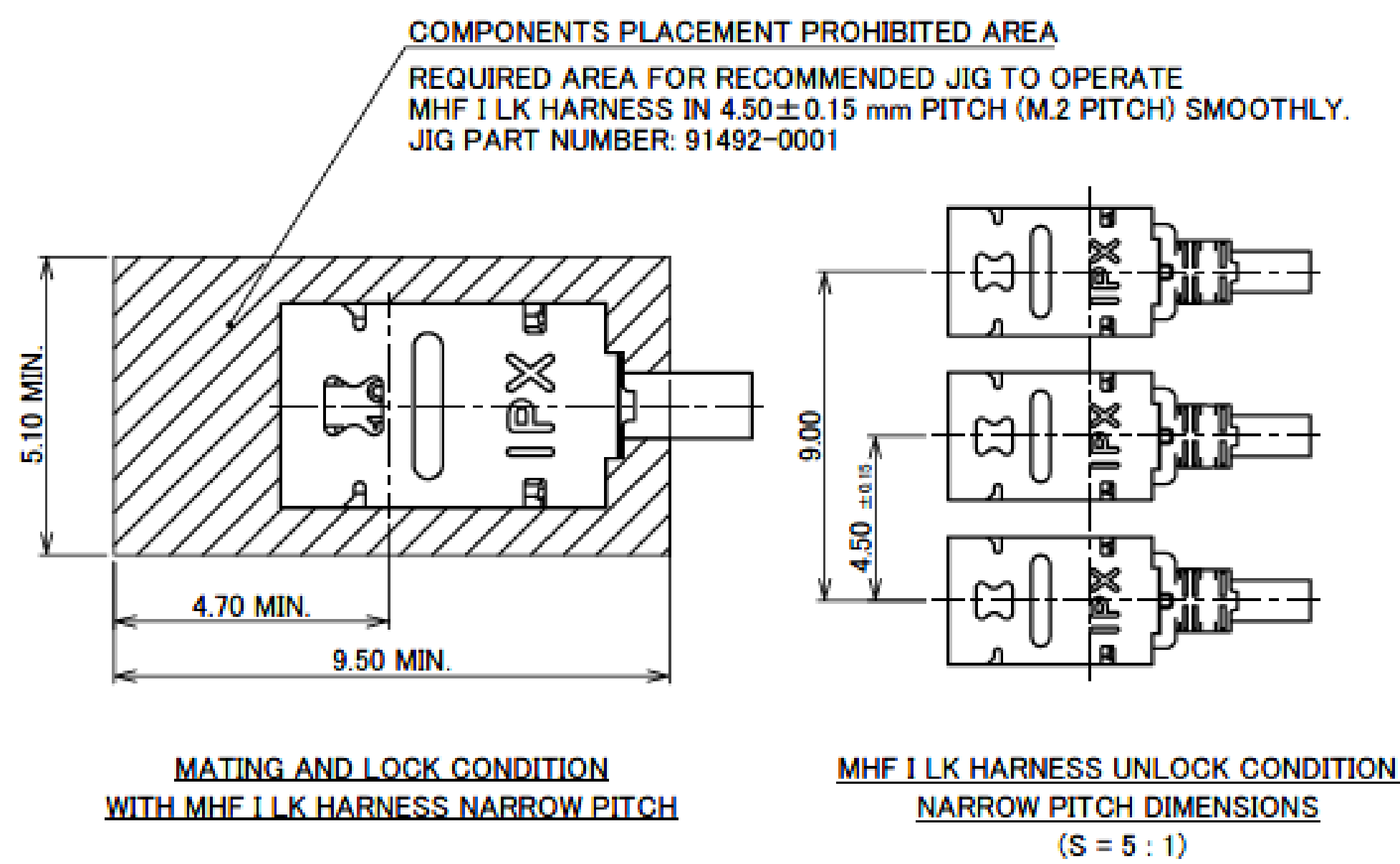
Rev.8

COMPONENT PLACEMENT PROHIBITED AREA FOR MHF I RECEPTACLE MATED WITH MHF I LK HARNESS REQUIRED AREA FOR RECOMMENDED JIG TO OPERATE

SINGLE CONNECTOR LAYOUT



MULTIPLE CONNECTORS LAYOUT



Rev.8

MHF® I Receptacle (4pads/Black color HSG)

ITEMS	SPECIFICATION			
RECOMMENDED APPLICABLE CONNECTOR PART NO.	20278-001R-** (MHF I PLUG 1.80, 1.32, 1.13, 0.81)	20351-001R-** (MHF I PLUG 1.37)	20670-001R-** (MHF I PLUG Ni TOP 1.80, 1.37, 1.32, 1.13, 0.81)	20767-001R-20 (MHF I PLUG 2.00)
RATING VOLTAGE	60 V AC (R.M.S)			
RATING FREQUENCY	DC~9GHz			
OPERATING TEMPERATURE	233~363K (-40℃~+90℃)			
VSWR (MATED WITH SMA ADAPTER PART No.90193-002)	RECEPTACLE: 1.30 MAX. AT 0.1~3 GHz, 1.40 MAX. AT 3~6 GHz, 1.80 MAX. AT 6~9 GHz			
MAIN CONTACT RESISTANCE	INITIAL : 20 mohm MAX. AFTER TEST : 25 mohm MAX.		INITIAL : 20 mohm MAX. AFTER TEST : $\angle$ R 20 mohm MAX.	
GROUND CONTACT RESISTANCE	INITIAL : 10 mohm MAX. AFTER TEST : 15 mohm MAX.		INITIAL : 20 mohm MAX. AFTER TEST : $\angle$ R 100 mohm MAX.	
INSULATION RESISTANCE	INITIAL: 500 Mohm MIN. / AFTER TEST: 100 Mohm MIN.			
DIELECTRIC WITHSTANDING VOLTAGE	200 V AC, 1 MINUTE			
DURABILITY	30 CYCLES			
UNMATING FORCE (INITIAL / AFTER TEST)	INITIAL: 5 N MIN. AFTER TEST: 3 N MIN.			
PRODUCT SPECIFICATION	PRS-1676	PRS-1726	PRS-2105	PRS-2490
TEST REPORT	TR-12044	TR-12096	TR-15059	TR-18041
PACKING STANDARD	300-596			
INSTRUCTION MANUAL	HIM-10002			HIM-17017
APPEARANCE CRITERIA No.	QLS-A***			

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MHF® I Receptacle (4pads/Natural color HSG)

Recommended P/N20431-001E-01

PART No.

20431-001E-01

Technical drawing of the MHF I Receptacle (4pads/Natural color HSG) showing top, side, and mating views with dimensions. The top view shows a square footprint with dimensions: 2.60 ±0.15 mm (width), 3.00 ±0.15 mm (length), 0.60 ±0.10 mm (hole spacing), 0.25 ±0.10 mm (hole diameter), and 0.25 ±0.05 mm (hole offset). The side view shows a height of 1.25 mm and a contact diameter of 0.35 ±0.15 mm. The mating view shows the plug and receptacle with dimensions: 2.10 mm (plug length), 2.5 mm (mating height), and 3.0 mm (total height).

③GROUND CONTACT

①HOUSING

②CONTACT

PLUG

*LENGTH: SEE BELOW

*MATING HEIGHT: SEE BELOW

RECEPTACLE

COAXIAL CABLE

MATING CONDITION

*LENGTH: 4.0±0.4 AT PLUG PART NO. 20670-001R-08, 20670-001R-13, 20670-001R-32
4.7±0.4 AT PLUG PART NO. 20670-001R-18, 20670-001R-37
5.6 AT PLUG PART NO. 20767-001R-20 (REFERENCE DIMENSION)
*MATING HEIGHT: 2.5 MAX. AT PLUG PART NO. 20670-001R-**-
(2.9 MAX. AT MHF I LK LOCKED CONDITION)
3.0 MAX. AT PLUG PART NO. 20767-001R-20

NOTES.

1. APPLICABLE CONNECTOR PART NUMBER:
20278-112R-**-
20351-1**-37
20670-001R-**-
20767-001R-20

2. COPLANARITY: 0.1mm MAX.

3. THIS IS "Pb-FREE" CONNECTOR.

3	GROUND CONTACT	PHOSPHOR BRONZE	ALL OVER Ni 1.00 μm MIN. CONTACT PART Au 0.03 μm MIN. SOLDERING PART Au 0.03 μm MIN.
2	CONTACT	BRASS	ALL OVER Ni 1.00 μm MIN. CONTACT PART Au 0.10 μm MIN. SOLDERING PART Au 0.03 μm MIN.
1	HOUSING	LCP	UL94V-0, NATURAL
NO.	DISCRIPTION	MATERIAL	FINISH , REMARKS

HF

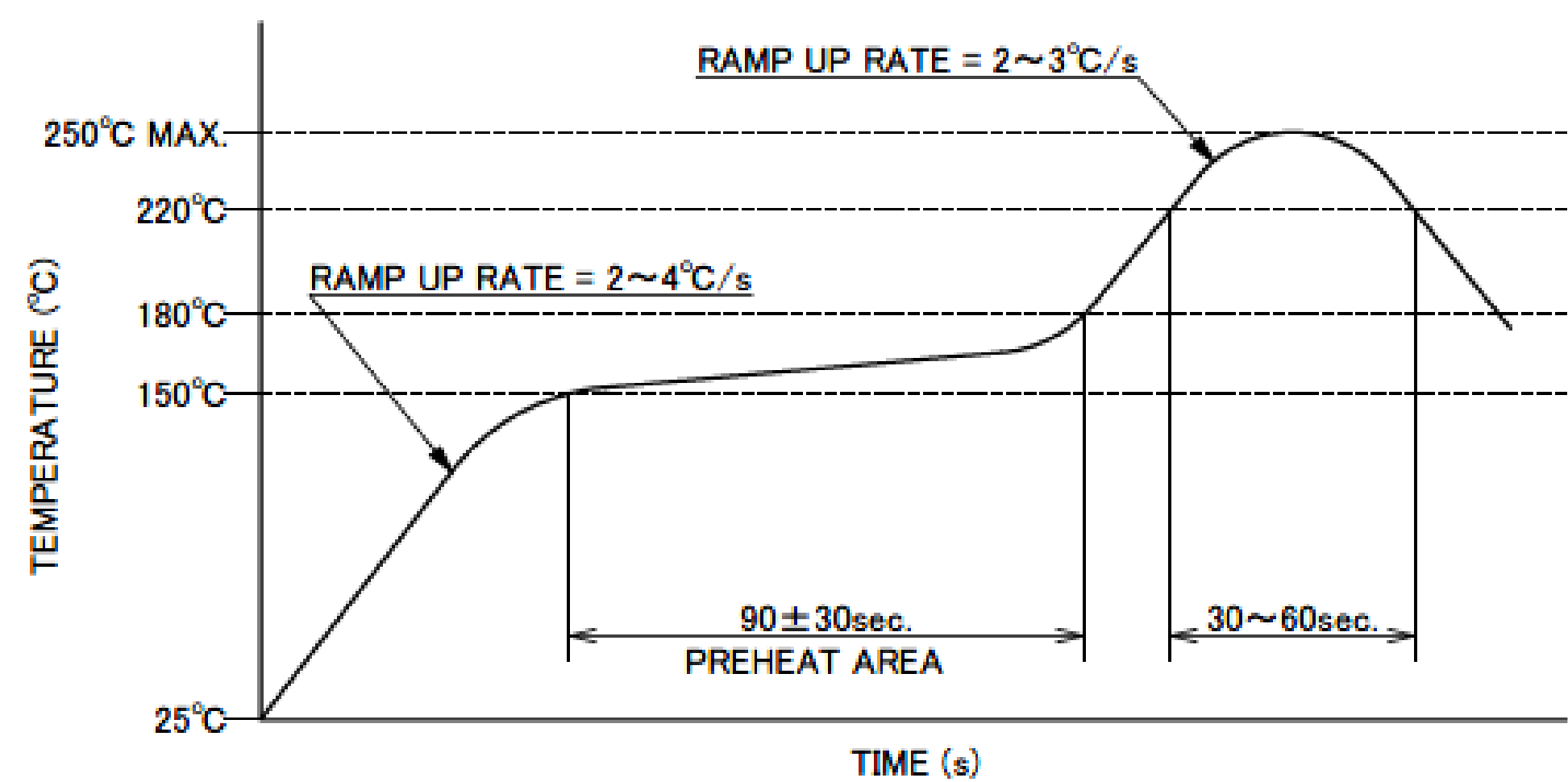
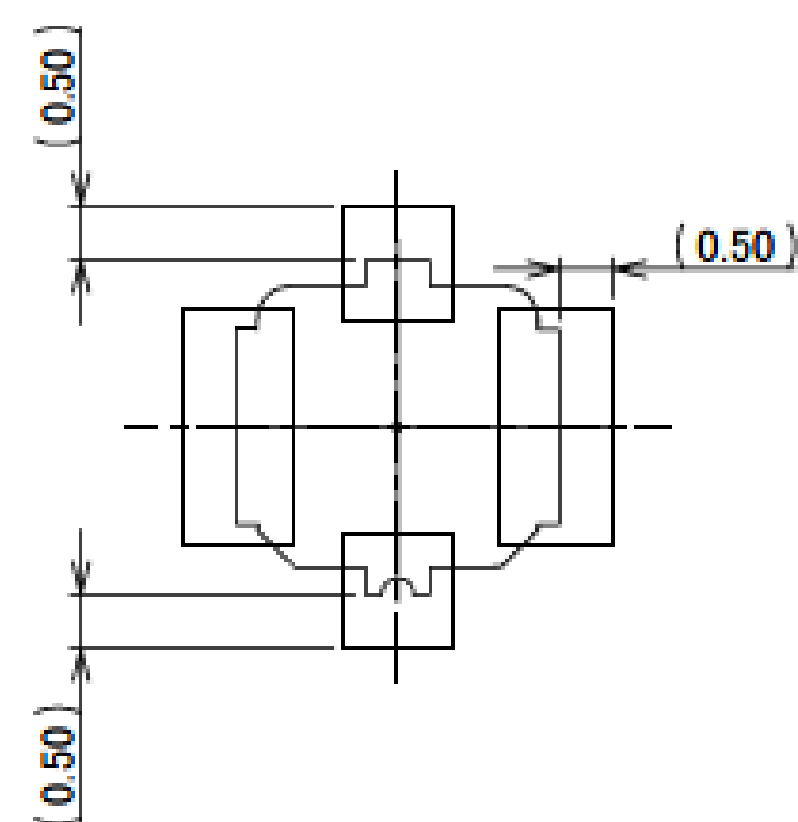
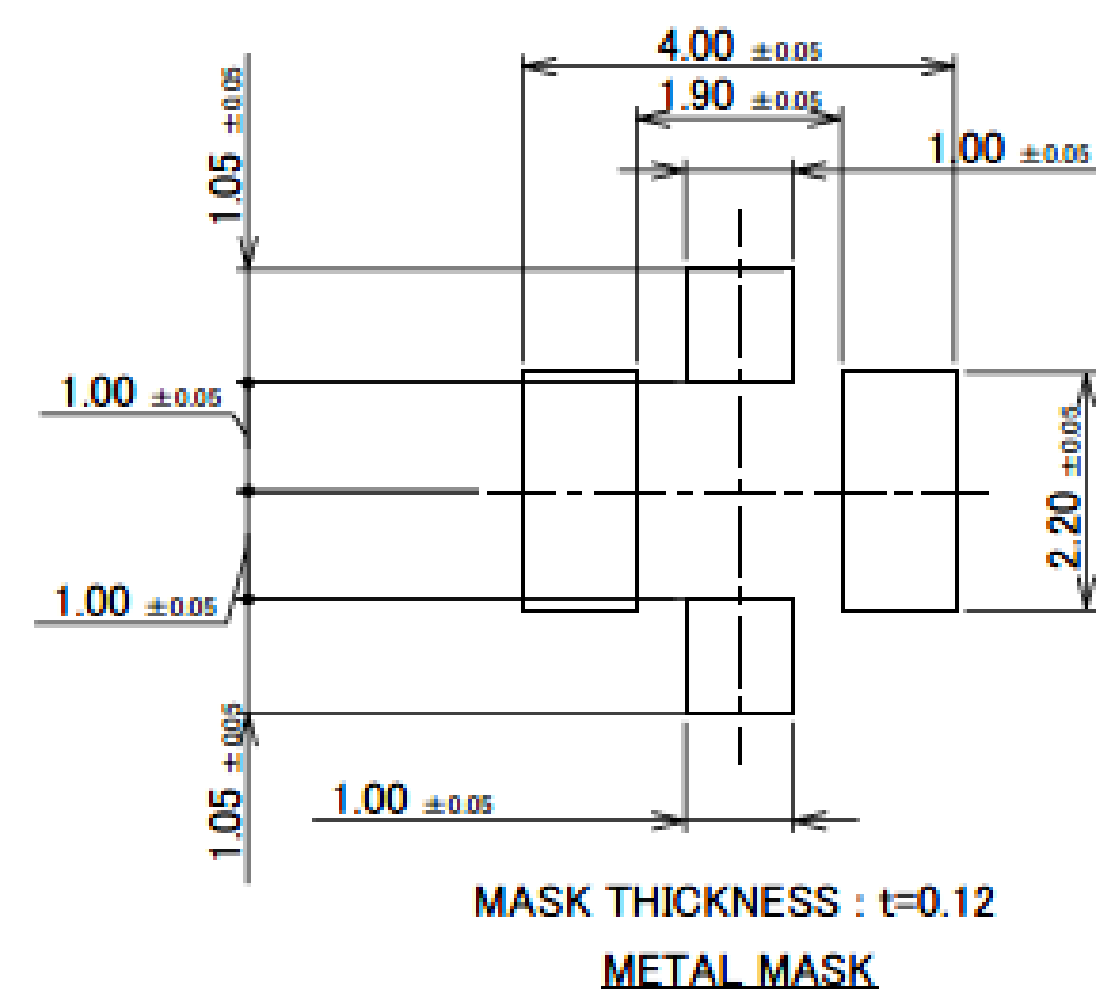
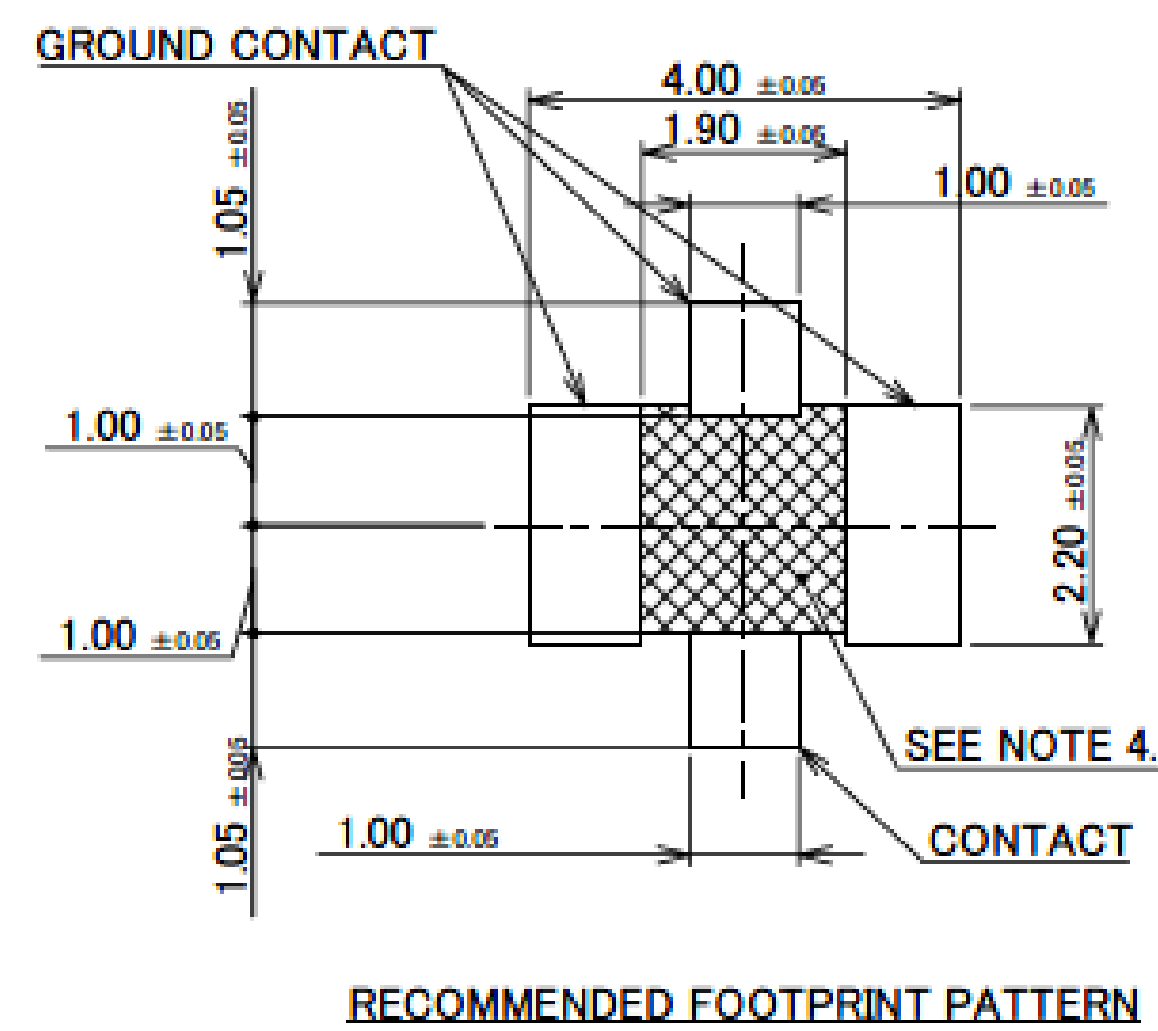
RoHS

Halogen Free

RoHS Compliant

Rev.6

MHF® I Receptacle (4pads/Natural color HSG)



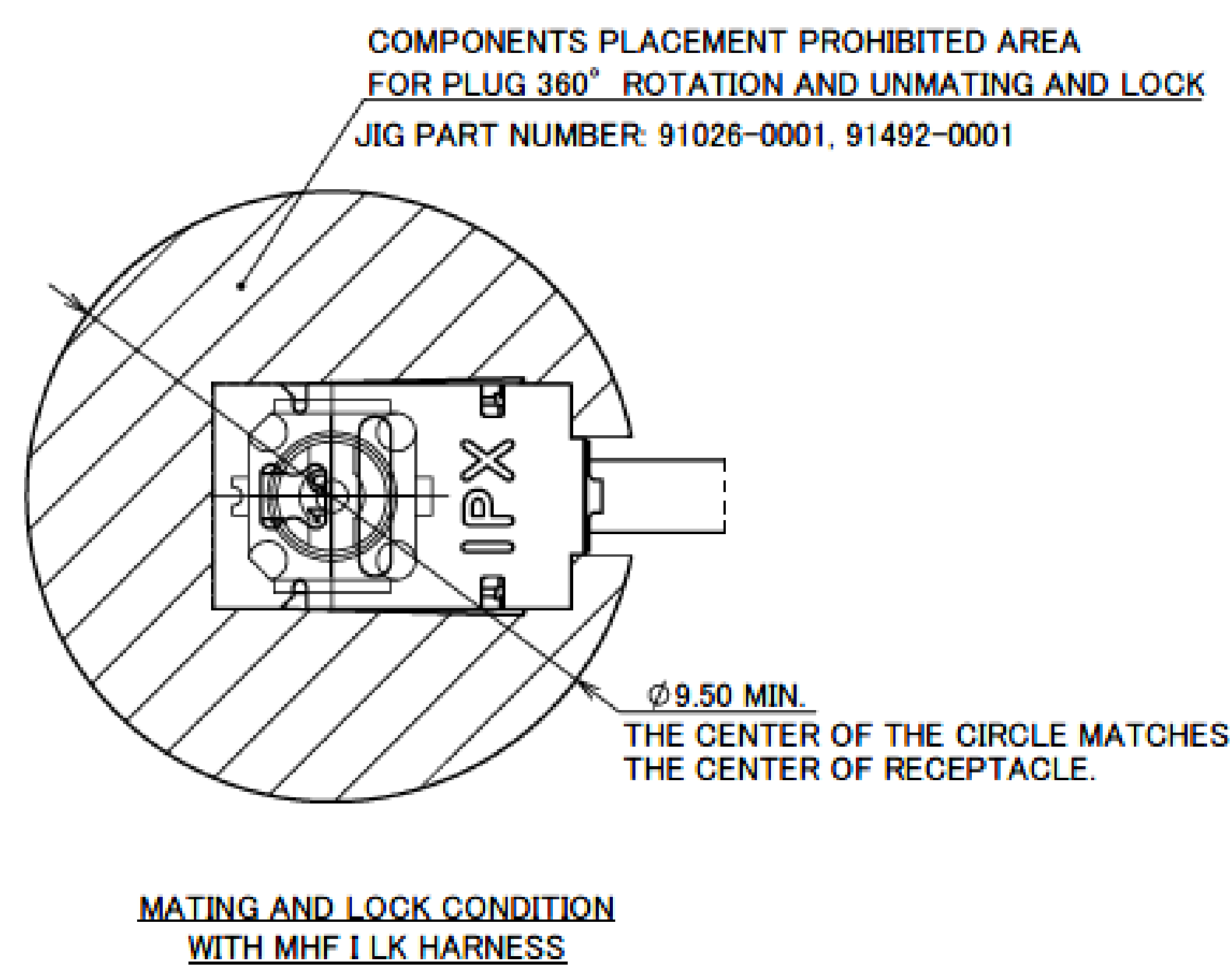
NOTES.

4. NO GROUND, SIGNAL, RESIST IN THIS AREA.

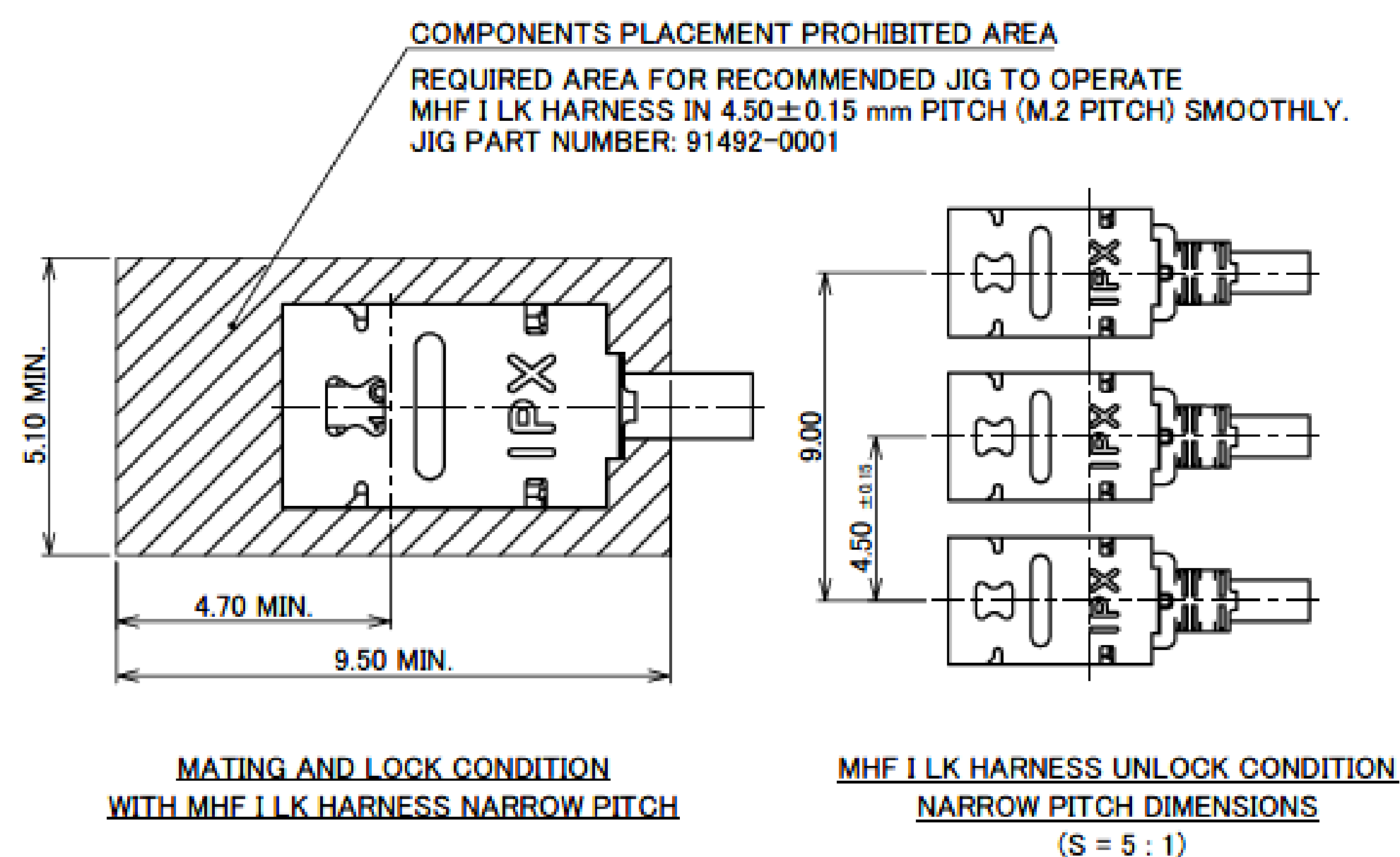
Rev.6

COMPONENT PLACEMENT PROHIBITED AREA
FOR MHF I RECEPTACLE MATED WITH MHF I LK HARNESS
REQUIRED AREA FOR RECOMMENDED JIG TO OPERATE

SINGLE CONNECTOR LAYOUT



MULTIPLE CONNECTORS LAYOUT



Rev.6

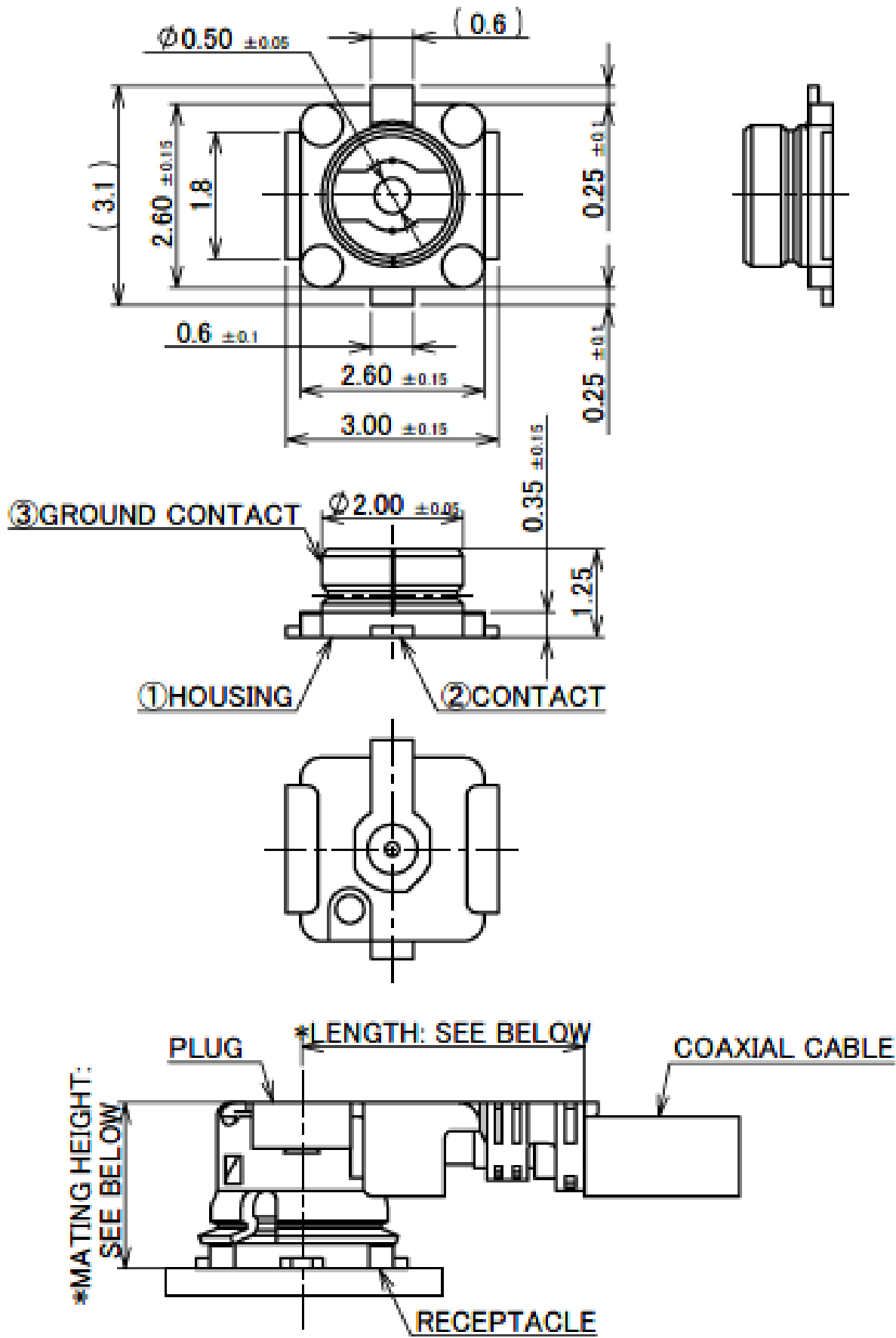
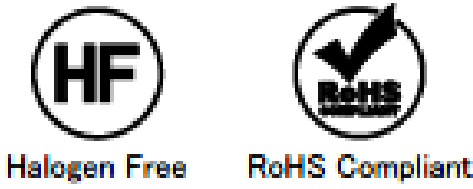
MHF® I Receptacle (4pads/Natural color HSG)

ITEMS	SPECIFICATION			
RECOMMENDED APPLICABLE CONNECTOR PART NO.	20278-001R-** (MHF I PLUG 1.80, 1.32, 1.13, 0.81)	20351-001R-** (MHF I PLUG 1.37)	20670-001R-** (MHF I PLUG Ni TOP 1.80, 1.37, 1.32, 1.13, 0.81)	20767-001R-20 (MHF I PLUG 2.00)
RATING VOLTAGE	60 V AC (R.M.S)			
RATING FREQUENCY	DC~9GHz			
OPERATING TEMPERATURE	233~363K (-40℃~+90℃)			
VSWR (MATED WITH SMA ADAPTER PART No.90193-002)	RECEPTACLE: 1.3 MAX AT 0.1~3 GHz, 1.4 MAX AT 3~6 GHz, 1.8 MAX. AT 6~9 GHz			
MAIN CONTACT RESISTANCE	INITIAL: 20 mohm MAX. AFTER TEST: 25 mohm MAX.		INITIAL: 20 mohm MAX. AFTER TEST: $\angle$ R 20 mohm MAX.	
GROUND CONTACT RESISTANCE	INITIAL: 10 mohm MAX. AFTER TEST: 15 mohm MAX.		INITIAL: 20 mohm MAX. AFTER TEST: $\angle$ R 100 mohm MAX.	
INSULATION RESISTANCE	INITIAL: 500 Mohm MIN. / AFTER TEST: 100 Mohm MIN.			
DIELECTRIC WITHSTANDING VOLTAGE	200 V AC, 1 MINUTE			
DURABILITY	30 CYCLES			
UNMATING FORCE (INITIAL / AFTER TEST)	INITIAL: 5 N MIN. AFTER TEST: 3 N MIN.			
PRODUCT SPECIFICATION	PRS-1676	PRS-1726	PRS-2105	PRS-2490
TEST REPORT	TR-12044	TR-12096	TR-15059	TR-18041
PACKING STANDARD	PST-17011			
INSTRUCTION MANUAL	HIM-10002			HIM-17017
APPEARANCE CRITERIA No.	QLS-A***			

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MHF® I Receptacle (3pads)

Recommended P/N		20279-001E-03
PART NO.	PACKING REEL	QUANTITY IN 1 REEL
20279-001E-01	PLASTIC REEL	2,500
	CORRUGATED PAPER REEL	2,500
20279-001E-03	PLASTIC REEL	5,000
20279-001E-05	PLASTIC REEL	10,000



- NOTES
1. APPLICABLE CONNECTOR PART NO.
20278-11*R-**-
20351-***R-37
20631-***R-**-
20670-001R-**-
20767-001R-20
 2. COPLANARITY: 0.1mm MAX.
 3. THIS IS "Pb-FREE" CONNECTOR.

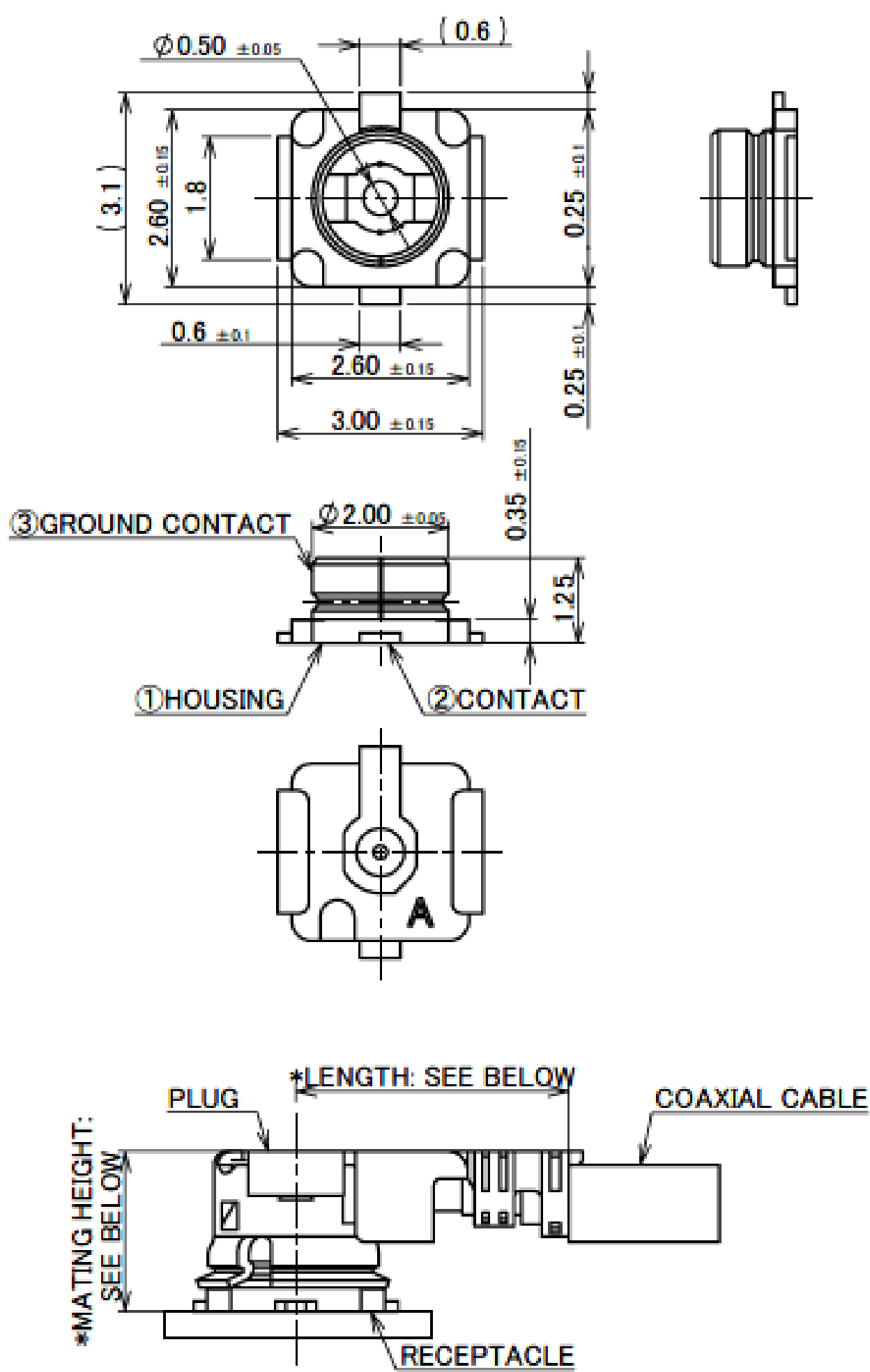
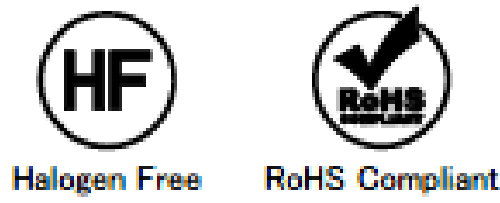
3	GROUND CONTACT	PHOSPHOR BRONZE	ALL OVER Ni 1.00 μ m MIN. CONTACT PART Au 0.05 μ m MIN. SOLDERING PART Au 0.05 μ m MIN.
2	CONTACT	BRASS	ALL OVER Ni 1.00 μ m MIN. CONTACT PART Au 0.10 μ m MIN. SOLDERING PART Au 0.03 μ m MIN.
1	HOUSING	LCP	UL94V-0, WHITE
NO.	DISCRIPTION	MATERIAL	FINISH , REMARKS

*LENGTH: 4.0±0.4 AT PLUG PART NO. 20670-001R-08, 20670-001R-13, 20670-001R-32
4.7±0.4 AT PLUG PART NO. 20670-001R-18, 20670-001R-37
5.6 AT PLUG PART NO. 20767-001R-20 (REFERENCE DIMENSION)
*MATING HEIGHT: 2.5 MAX. AT PLUG PART NO. 20670-001R-**-
(2.9 MAX. AT MHF I LK LOCKED CONDITION)
3.0 MAX. AT PLUG PART NO. 20767-001R-20
MATING CONDITION

Rev.33

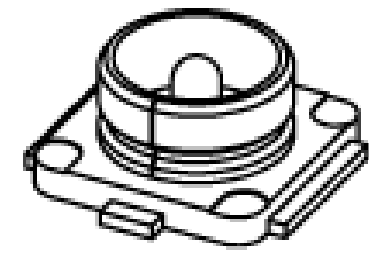
MHF® I Receptacle (3pads)

Recommended P/N		20279-001E-03
PART NO.	PACKING REEL	QUANTITY IN 1 REEL
20279-001E-06	PLASTIC REEL	10,000



*LENGTH: 4.0±0.4 AT PLUG PART NO. 20670-001R-08, 20670-001R-13, 20670-001R-32
4.7±0.4 AT PLUG PART NO. 20670-001R-18, 20670-001R-37
5.6 AT PLUG PART NO. 20767-001R-20 (REFERENCE DIMENSION)
*MATING HEIGHT: 2.5 MAX. AT PLUG PART NO. 20670-001R-**
(2.9 MAX. AT MHF I LK LOCKED CONDITION)
3.0 MAX. AT PLUG PART NO. 20767-001R-20

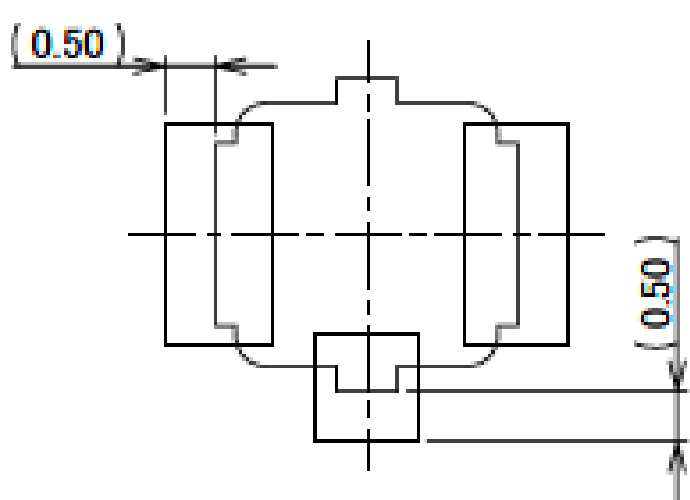
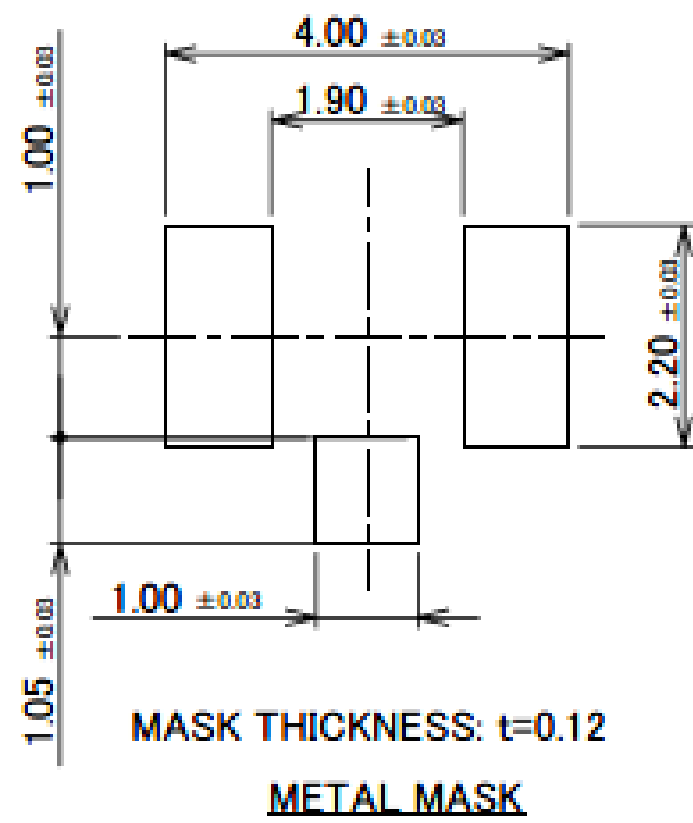
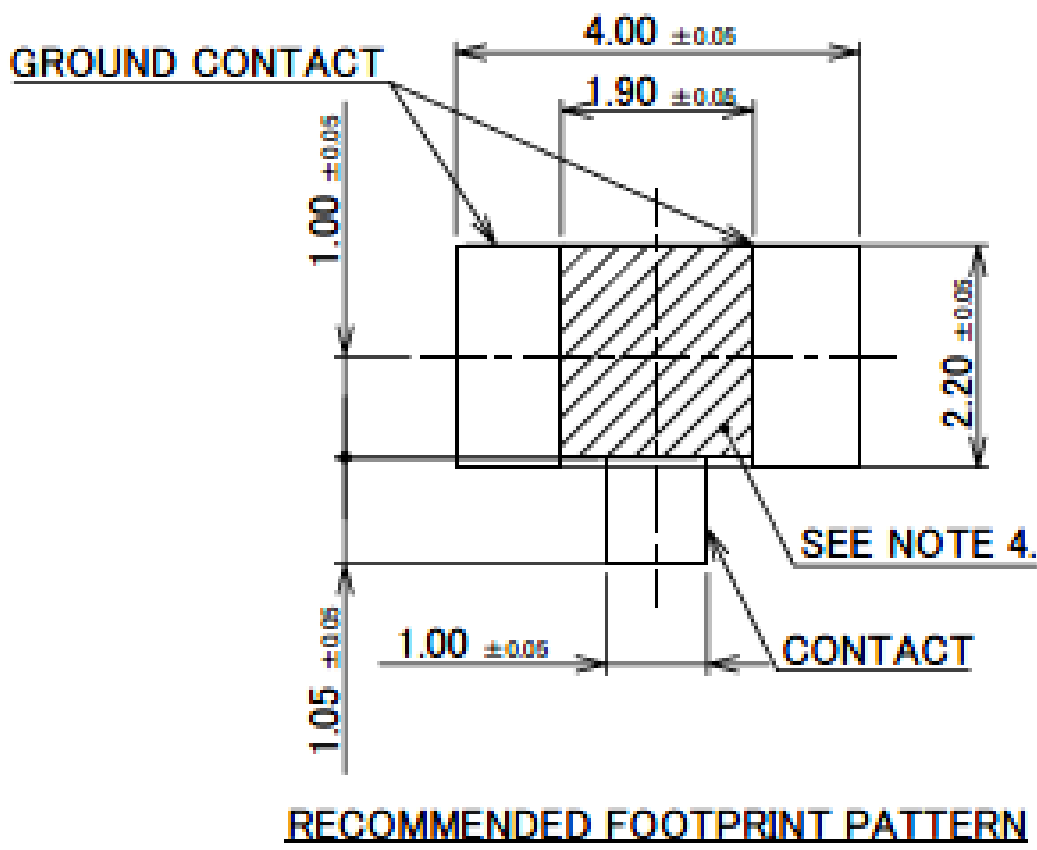
MATING CONDITION



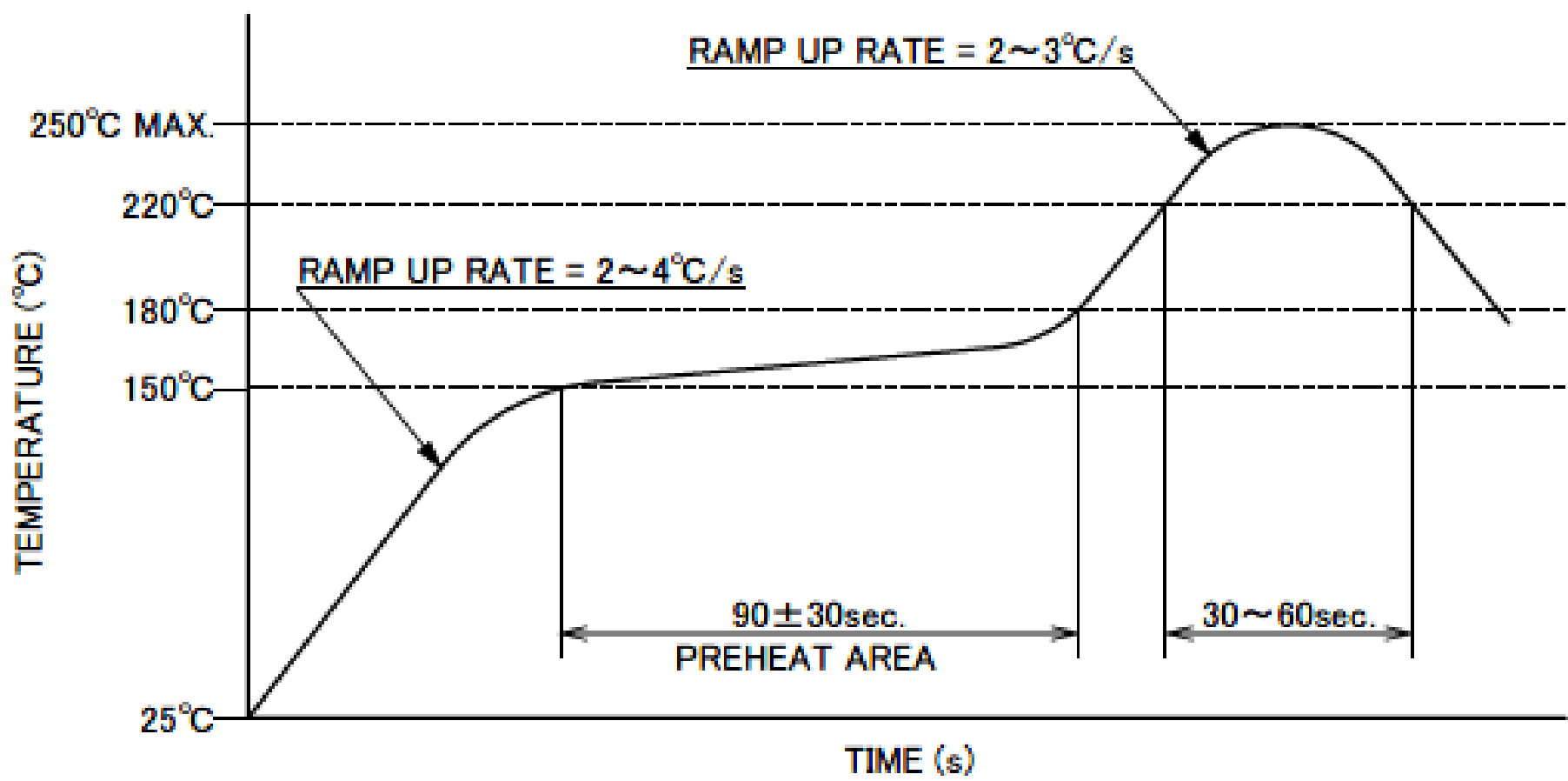
- NOTES
1. APPLICABLE CONNECTOR PART NO.
20278-11*R-**
20351-***R-37
20631-***R-**
20670-001R-**
20767-001R-20
 2. COPLANARITY: 0.1mm MAX.
 3. THIS IS "Pb-FREE" CONNECTOR.

3	GROUND CONTACT	PHOSPHOR BRONZE	ALL OVER Ni 1.00 μ m MIN. CONTACT PART Au 0.05 μ m MIN. SOLDERING PART Au 0.05 μ m MIN.
2	CONTACT	BRASS	ALL OVER Ni 1.00 μ m MIN. CONTACT PART Au 0.10 μ m MIN. SOLDERING PART Au 0.03 μ m MIN.
1	HOUSING	LCP	UL94V-0, WHITE
NO.	DISCRIPTION	MATERIAL	FINISH , REMARKS

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CONNECTOR ON RECOMMENDED FOOTPRINT PATTERN



REFLOW TEMPERATURE PROFILE
SENJU METAL INDUSTRY CO., LTD. : M705-SHF(Sn96.5 Ag3.0 Cu0.5)

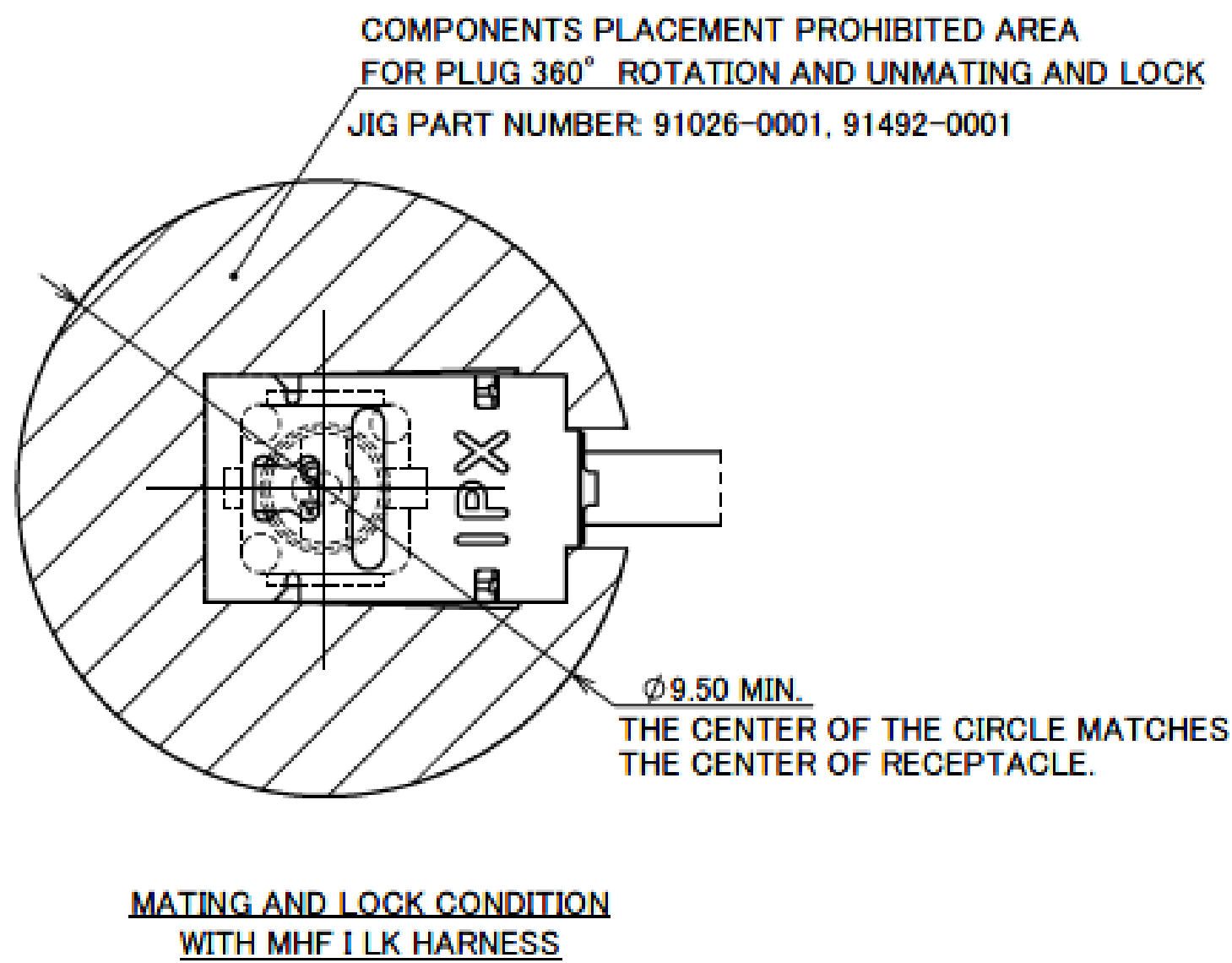
- NOTES.
4. NO GROUND, SIGNAL, AND RESIST IN THIS AREA.

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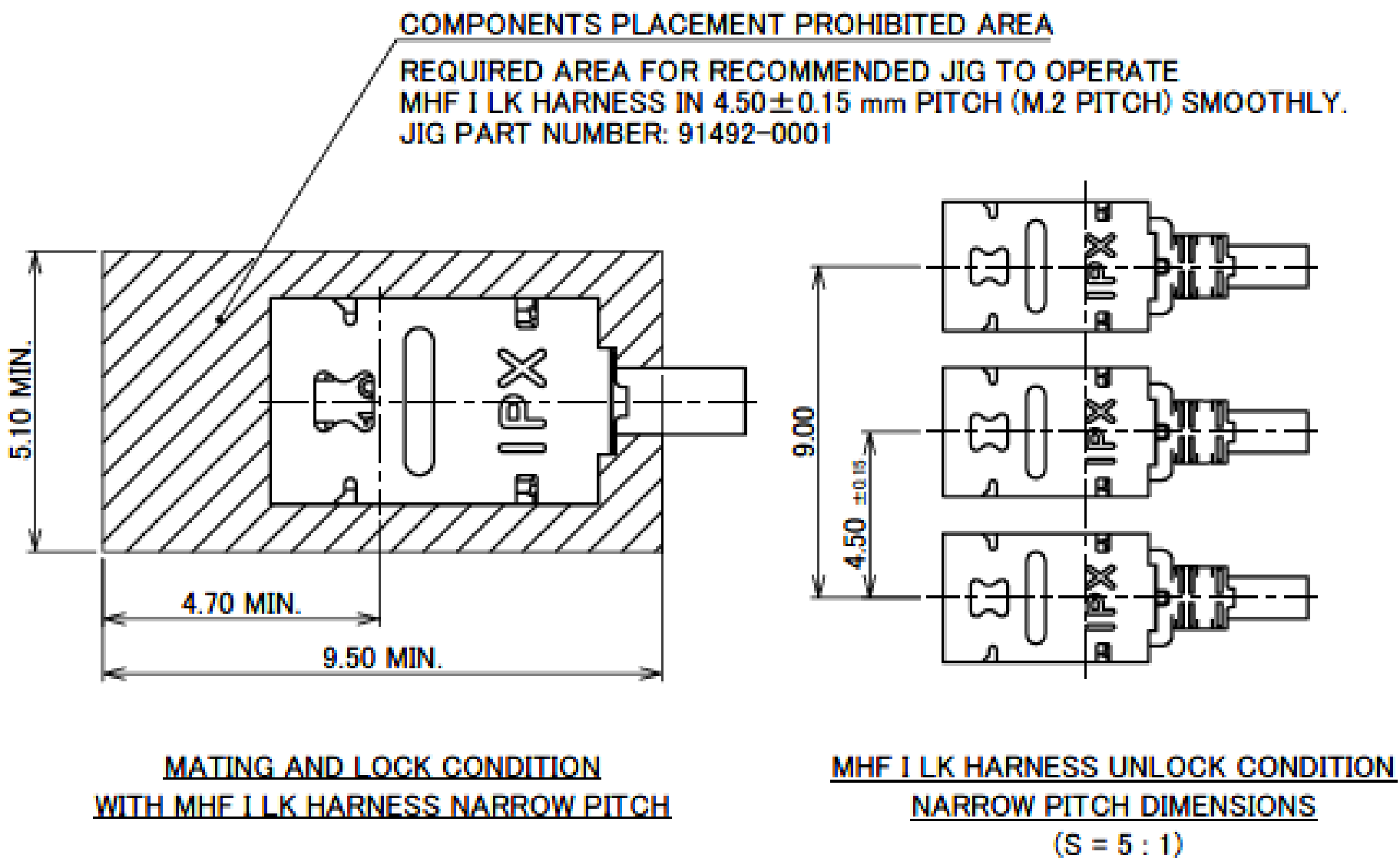
MHF® I Receptacle (3pads)

COMPONENT PLACEMENT PROHIBITED AREA
FOR MHF I RECEPTACLE MATED WITH MHF I LK HARNESS
REQUIRED AREA FOR RECOMMENDED JIG TO OPERATE

SINGLE CONNECTOR LAYOUT



MULTIPLE CONNECTORS LAYOUT



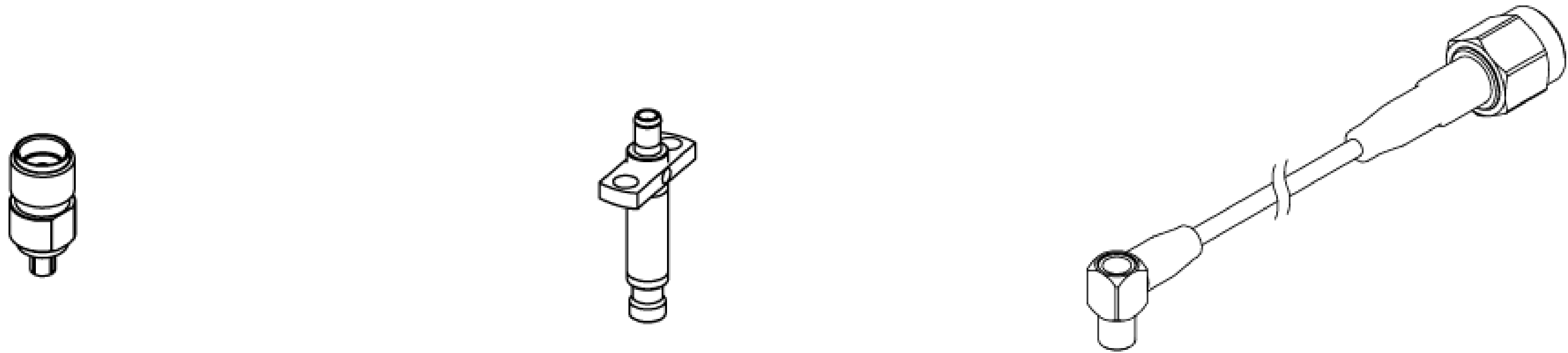
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ITEMS	SPECIFICATION			
RECOMMENDED APPLICABLE CONNECTOR PART NO.	20278-001R-** (MHF I PLUG 1.80, 1.32, 1.13, 0.81)	20351-001R-** (MHF I PLUG 1.37)	20670-001R-** (MHF I PLUG Ni TOP 1.80, 1.37, 1.32, 1.13, 0.81)	20767-001R-20 (MHF I PLUG 2.00)
RATING VOLTAGE	60 V AC (R.M.S)			
RATING FREQUENCY	DC~9GHz			
OPERATING TEMPERATURE	233~363K (-40℃~+90℃)			
VSWR (MATED WITH SMA ADAPTER PART No.90193-002)	RECEPTACLE: 1.30 MAX. AT 0.1~3 GHz, 1.40 MAX. AT 3~6 GHz, 1.80 MAX. AT 6~9 GHz			
MAIN CONTACT RESISTANCE	INITIAL : 20 mohm MAX. AFTER TEST : 25 mohm MAX.		INITIAL : 20 mohm MAX. AFTER TEST : ΔR 20 mohm MAX.	
GROUND CONTACT RESISTANCE	INITIAL : 10 mohm MAX. AFTER TEST : 15 mohm MAX.		INITIAL : 20 mohm MAX. AFTER TEST : ΔR 100 mohm MAX.	
INSULATION RESISTANCE	INITIAL: 500 Mohm MIN. / AFTER TEST: 100 Mohm MIN.			
DIELECTRIC WITHSTANDING VOLTAGE	200 V AC, 1 MINUTE			
DURABILITY	30 CYCLES			
UNMATING FORCE (INITIAL / AFTER TEST)	INITIAL: 5 N MIN. AFTER TEST: 3 N MIN.			
PRODUCT SPECIFICATION	PRS-1676	PRS-1726	PRS-2105	PRS-2490
TEST REPORT	TR-12044	TR-12096	TR-15059	TR-18041
PACKING STANDARD	20279-001E-01: 300-232 (CORRUGATED PAPER REEL) PST-12002 (ANTI-STATIC PLASTIC REEL) 20279-001E-03: 300-850 20279-001E-05: PST-13040 20279-001E-06: PST-13040			
INSTRUCTION MANUAL	HIM-10002			HIM-17017
APPEARANCE CRITERIA No.	QLS-A***			

※UNLESS OTHERWISE SPECIFIED, 20279-001E-01 WILL BE DELIVERED IN CORRUGATED PAPER REELS.
CONTACT YOUR I-PEX SALES IF YOU WISH FOR PLASTIC REELS.

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Accessories for MHF® I Receptacle



MHF I SMA ADAPTER
PART NO. 90193-002

MHF I RECEPTACLE HIGH CYCLE N45 C ADAPTER
PART NO. 90575-0001

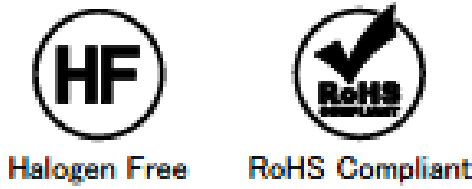
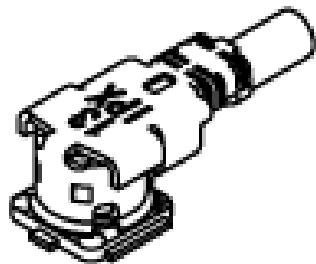
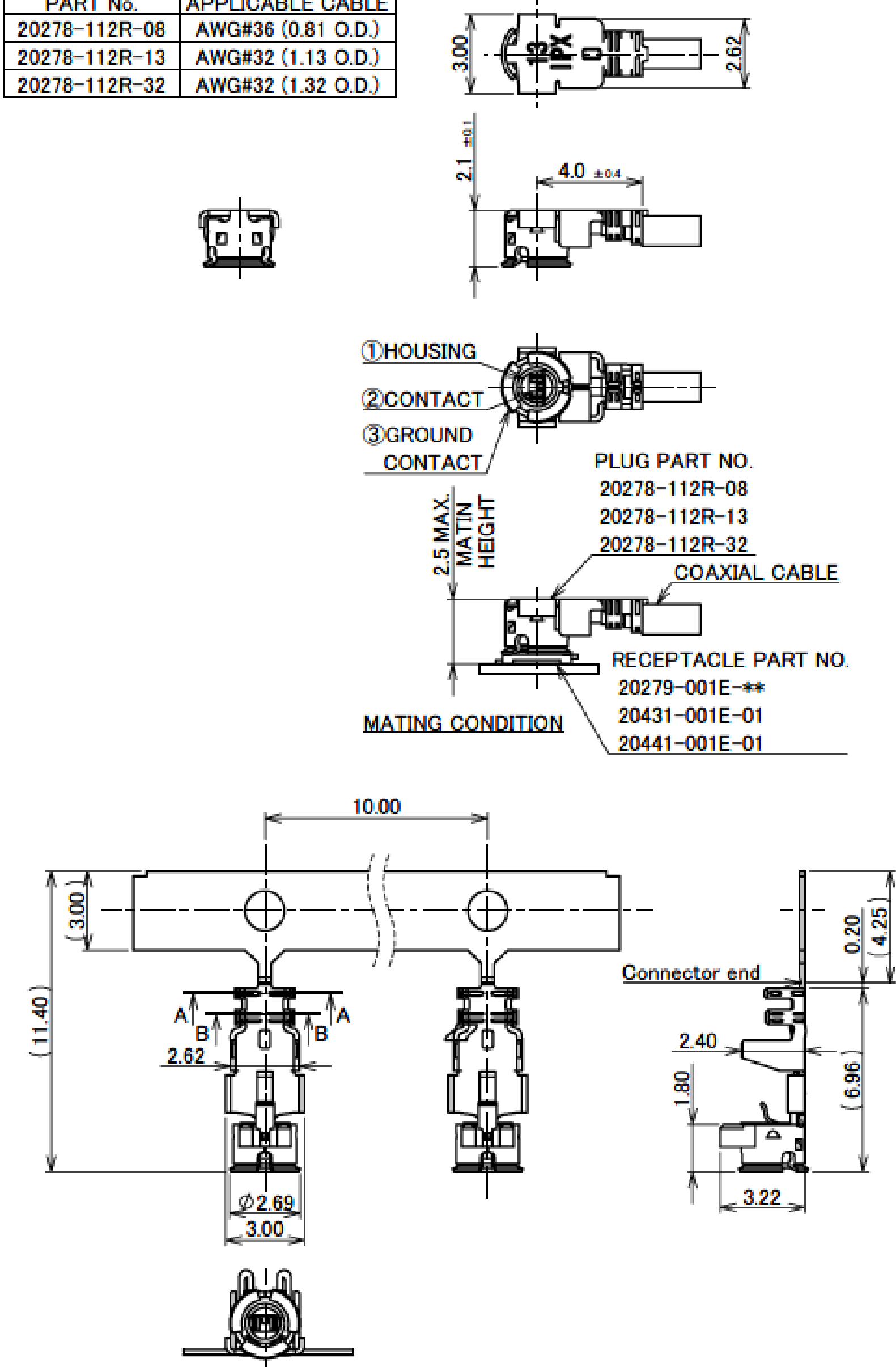
MHF SERIES N45 C TO SMA ADAPTER CABLE
PART NO. 90577-****

* 90575-0001 AND 90577-**** SHOULD BE USED TOGETHER.

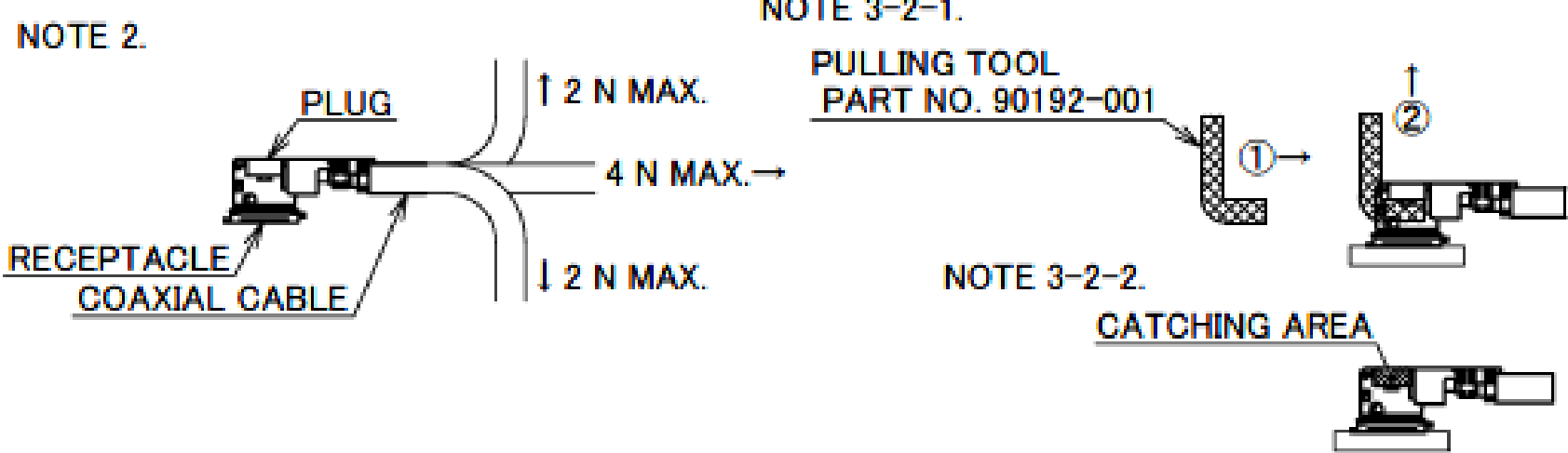
Rev.33

MHF® I plug Au (0.81,1.13,1.32,1.80)

Recommended P/N		20278-112R-**-
PART No.	APPLICABLE CABLE	
20278-112R-08	AWG#36 (0.81 O.D.)	
20278-112R-13	AWG#32 (1.13 O.D.)	
20278-112R-32	AWG#32 (1.32 O.D.)	



- NOTES
- 1. APPLICABLE CONNECTOR:
20279-001E-**, 20431-001E-01, 20441-001E-01
 - 2. PERMISSIBLE LOAD OF CABLE AT MATING
 - 3. SUGGESTIONS FOR MATING & UNMATING OPERATION.
 - 3-1. MATING
PLEASE MATE THE CONNECTOR STRAIGHTLY TO VERTICAL DIRECTION AS MUCH AS POSSIBLE, ADJUSTING THE MATING AXIS OF PLUG AND RECEPTACLE. AS EXCESSIVE SLANT ANGLE MATING MAY BREAK THE CONNECTOR, PLEASE DON'T DO IT.
 - 3-2. UNMATING
 - 3-2-1. IN CASE OF UNMATING BY PULLING TOOL
PLEASE USE THE PULLING TOOL AS THE FOLLOWING DRAWING, AND please PULL PLUG TO VERTICAL DIRECTION AS DIRECTLY AS POSSIBLE.
 - 3-2-2. IN CASE OF UNMATING DIRECTLY BY HAND
PLEASE CATCH THE CATCHING AREA OF PLUG, AND PLEASE PULL PLUG TO VERTICAL DIRECTION AS DIRECTLY AS POSSIBLE.
 - 3-3. CRIMP OVER STANDARDS OF OUTER CONDUCTOR
STANDARDS: LESS THAN 10% FROM TOTAL NUMBERS OF OUTER CONDUCTOR.
(NUMBERS OF OUTER CONDUCTOR'S CRIMP OVER FROM OUTER CONDUCTOR'S BARREL)
 - 3-4. CAUTION ABOUT HEAT SHRINKAGE TUBES
PLEASE BE CAREFUL NOT TO MELT HOUSING WHEN USING HEAT SHRINKAGE TUBES. IT WILL BECOME CAUSE OPEN CIRCUIT.
 - 4. THIS IS "Pb-FREE" CONNECTOR.

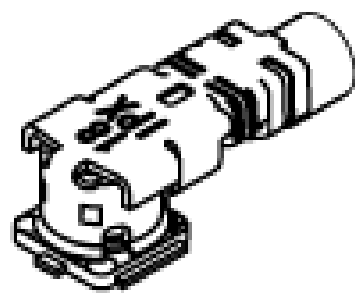
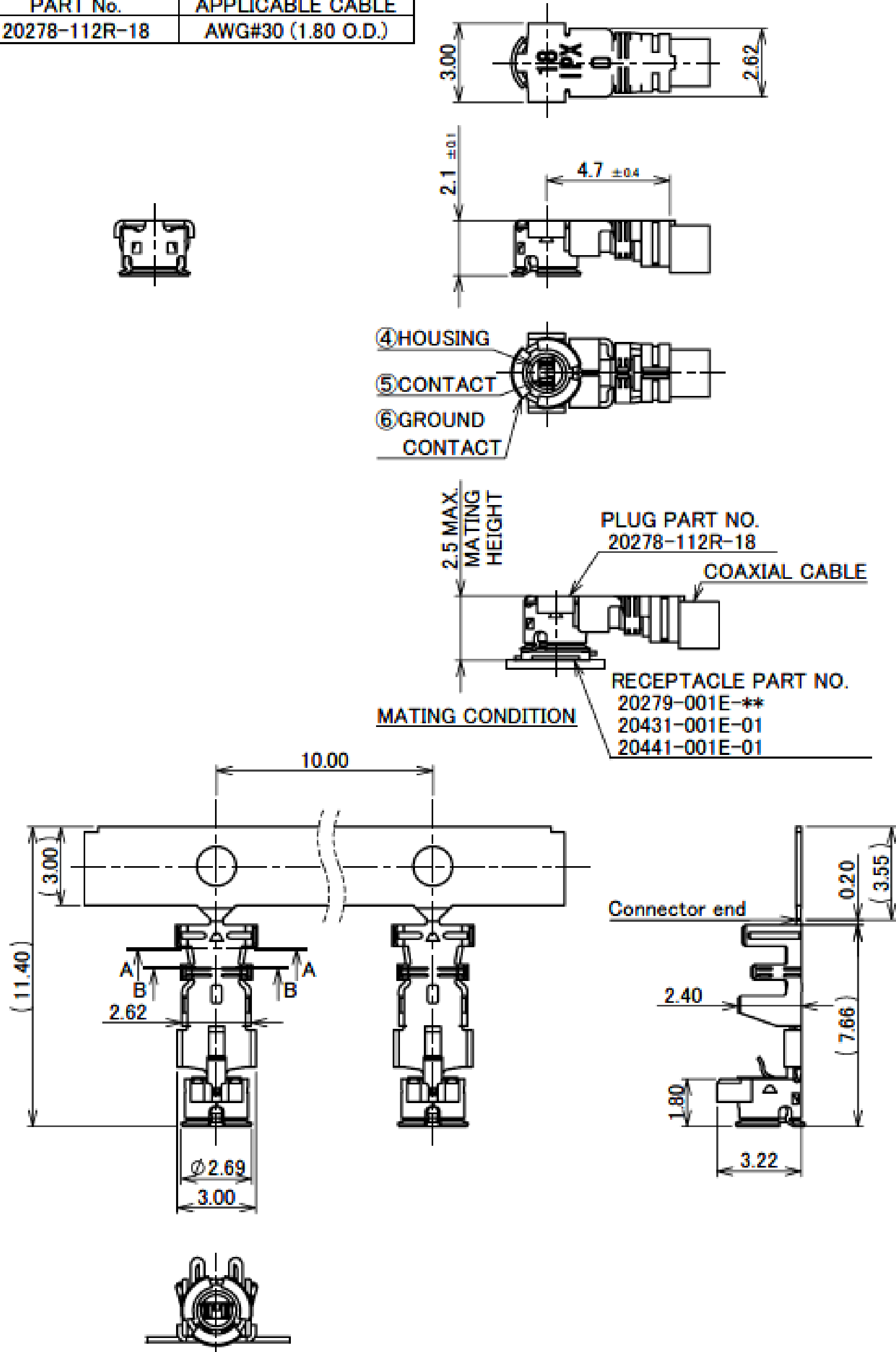


3	GROUND CONTACT	PHOSPHOR BRONZE	ALL OVER Ni 1.00 μ m MIN. CONTACT PART Au 0.05 μ m MIN.
2	CONTACT	PHOSPHOR BRONZE	ALL OVER Ni 1.00 μ m MIN. CONTACT PART Au 0.10 μ m MIN.
1	HOUSING	PBT	UL94V-0, 20278-112R-08: WHITE 20278-112R-13, -32: BLACK
NO.	DESCRIPTION	MATERIAL	FINISH , REMARKS

Rev.33

MHF® I plug Au (0.81,1.13,1.32,1.80)

Recommended P/N		20278-112R-**
PART No.	APPLICABLE CABLE	
20278-112R-18	AWG#30 (1.80 O.D.)	



Halogen Free

RoHS Compliant:

NOTES

5. APPLICABLE CONNECTOR:

20279-001E-**, 20431-001E-01, 20441-001E-01

6. PERMISSIBLE LOAD OF CABLE AT MATING

7. SUGGESTIONS FOR MATING & UNMATING OPERATION

7-1. MATING

PLEASE MATE THE CONNECTOR STRAIGHTLY TO VERTICAL DIRECTION AS MUCH AS POSSIBLE, ADJUSTING THE MATING AXIS OF PLUG AND RECEPTACLE. AS EXCESSIVE SLANT ANGLE MATING MAY BREAK THE CONNECTOR, PLEASE DON'T DO IT.

7-2. UNMATING

7-2-1. IN CASE OF UNMATING BY PULLING TOOL

PLEASE USE THE PULLING TOOL AS THE FOLLOWING
VERTICAL DIRECTION AS DIRECTLY AS POSSIBLE.

7-2-2. IN CASE OF UNMATING DIRECTLY BY HAND

PLEASE CATCH THE CATCHING AREA OF PLUG, AND PLEASE PULL PLUG TO VERTICAL DIRECTION AS DIRECTLY AS POSSIBLE.

7-3. CRIMP OVER STANDARDS OF OUTER CONDUCTOR STANDARDS: LESS THAN 10% FROM TOTAL NUMBER

(NUMBERS OF OUTER CONDUCTOR'S CRIMP OVER FROM OUTER

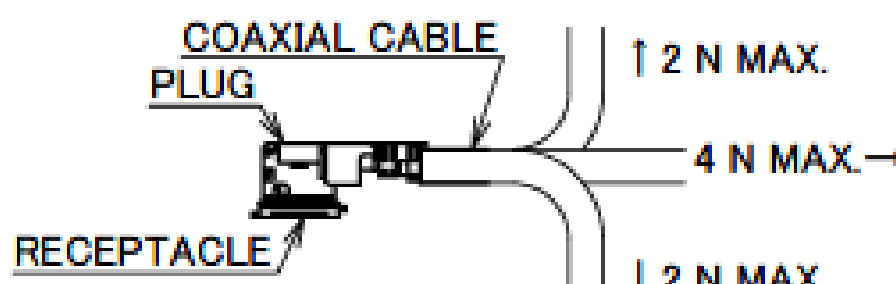
7-4. CAUTION ABOUT HEAT SHRINKAGE TUBES

PLEASE BE CAREFUL NOT TO MELT HOUS

PLEASE BE CAREFUL NOT TO MEET HOUSING WHEN USING HEAT SHRINKAGE TUBES. IT WILL BECOME CAUSE OPEN CIRCUIT.

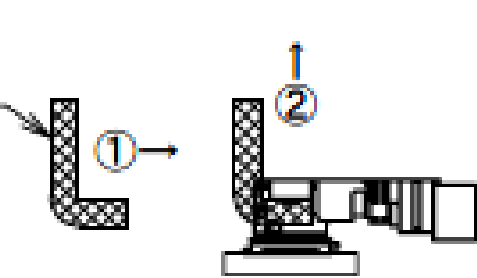
8. THIS IS "Pb-FREE" CONN

NOTE 6.



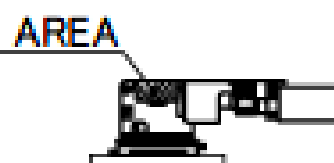
NOTE 7-2-1.

PULLING TOOL
PART NO. 90192-001



NOTE 7-2-2.

CATCHING AREA



6	GROUND CONTACT	PHOSPHOR BRONZE	ALL OVER Ni 1.00 μ m MIN. CONTACT PART Au 0.05 μ m MIN.
5	CONTACT	PHOSPHOR BRONZE	ALL OVER Ni 1.00 μ m MIN. CONTACT PART Au 0.10 μ m MIN.
4	HOUSING	PBT	UL94V-0, WHITE
NO.	DESCRIPTION	MATERIAL	FINISH , REMARKS

Rev.33

Recommended P/N	20278-112R-**
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PART NO.		20278-112R-08	20278-112R-13	20278-112R-32	20278-112R-18	CABLE CUT LENGTH
APPLICABLE CABLE NOMINAL DIMENSION 		AWG #36(7/0.05) *SEE NOTE 9.	AWG #32(7/0.08)	AWG #32(7/0.08)	AWG #30(7/0.102)	
BRAIDED SHIELD OF OUTER CONDUCTOR		SINGLE	SINGLE	DOUBLE	SINGLE	CRIMP HEIGHT CH-1 i-Fit® PART
PART NO. OF SEMI AUTO TERMINATION MACHINE		90213-008C	90213-013C	90213-032C	90232-018	CH-2 OUTER CONDUCTOR PART
SECT. B-B						CH-3 JACKET PART
SECT. A-A						
CRIMP HEIGHT	CH-1	1.34 ~ 1.40	1.34 ~ 1.40	1.34 ~ 1.40	1.34 ~ 1.40	
	CH-2	0.76 ~ 0.84	1.06 ~ 1.14	1.20 ~ 1.30	1.41 ~ 1.49	
	CH-3	0.85 ~ 0.97	1.15 ~ 1.35	1.26 ~ 1.46	1.70 ~ 1.80	

NOTE 9. DO NOT USE SOLDER COATED EITHER INNER OR OUTER CONDUCTOR CABLE.

Rev.33

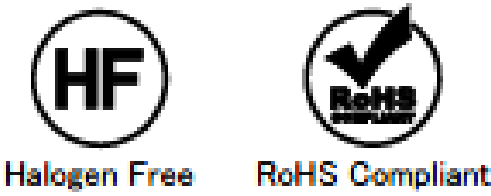
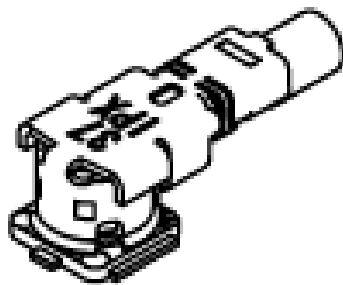
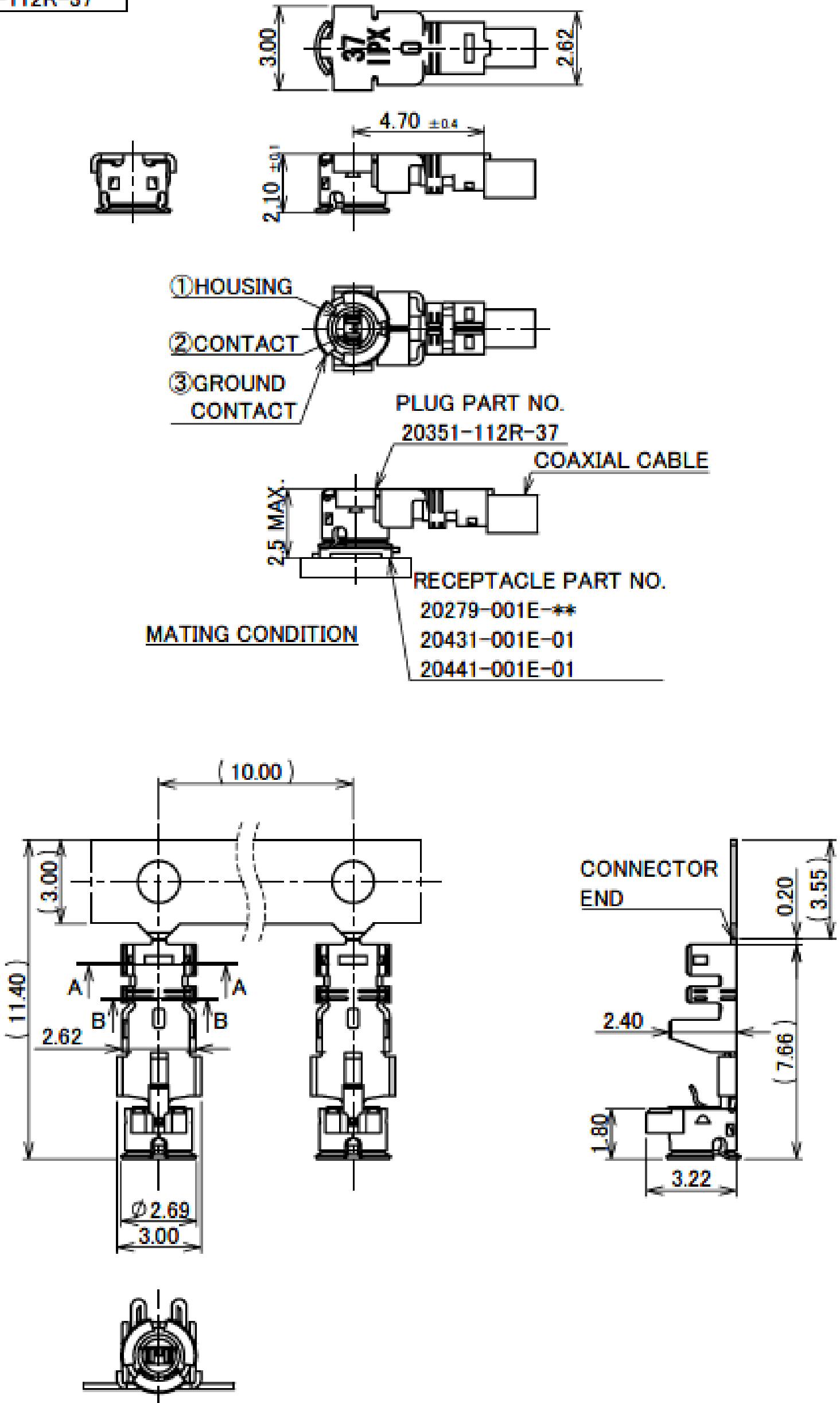
MHF® I plug Au (0.81,1.13,1.32,1.80)

ITEMS	SPECIFICATION	
RECOMMENDED APPLICABLE CONNECTOR PART No.	20279-001E-**-	20441-001E-01
RATING VOLTAGE	60 V AC (R.M.S)	
RATING FREQUENCY	DC~9GHz	
OPERATING TEMPERATURE	233~363 K (-40°C~+90°C)	
VSWR (MATED WITH SMA ADAPTER PART No.90193-001)	1.30 MAX. AT 0.1~3 GHz, 1.50 MAX. AT 3~6 GHz, 1.90 MAX. AT 6~9 GHz (0.81 O.D. / 1.13 O.D. / 1.80 O.D.) 1.30 MAX. AT 0.1~3 GHz, 1.50 MAX. AT 3~6 GHz, 1.60 MAX. AT 6~9 GHz (1.32 O.D.)	
MAIN CONTACT RESISTANCE	INITIAL: 20 mohm MAX. / AFTER TEST: 25 mohm MAX.	
GROUND CONTACT RESISTANCE	INITIAL: 10 mohm MAX. / AFTER TEST: 15 mohm MAX.	
INSULATION RESISTANCE	INITIAL: 500 Mohm MIN. / AFTER TEST: 100 Mohm MIN.	
DIELECTRIC WITHSTANDING VOLTAGE	200 V AC, 1 MINUTE	
DURABILITY	30 CYCLES	
UNMATING FORCE (INITIAL / AFTER TEST)	5 N MIN. / 3 N MIN.	
CRIMP STRENGTH	20278-112R-08, 20278-112R-13, 20278-112R-32: 10 N MIN. 20278-112R-18: 15 N MIN.	
PRODUCT SPECIFICATION	PRS-1676	
TEST REPORT	TR-12044	
PACKING STANDARD	300-233	
INSTRUCTION MANUAL	HIM-10002	
APPEARANCE CRITERIA No.	QLS-A***	

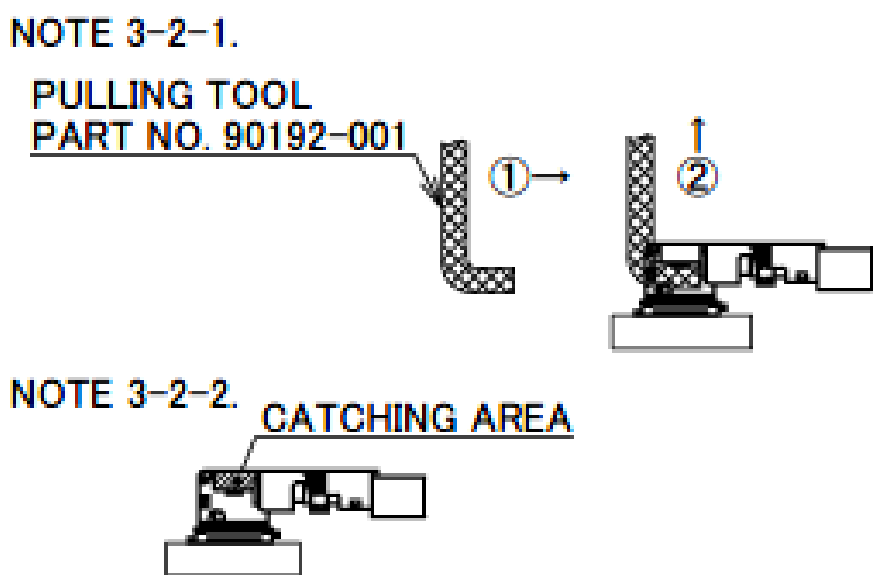
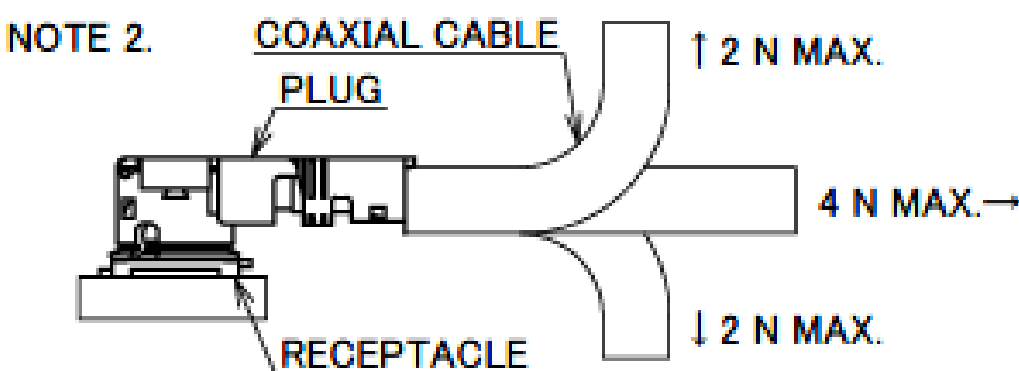
Rev.33

MHF® I plug Au (1.37)

Recommended P/N	20351-112R-37
PART No.	
20351-112R-37	



- NOTES
1. APPLICABLE CONNECTOR:
20279-001E-**, 20431-001E-01, 20441-001E-01
 2. PERMISSIBLE LOAD OF CABLE AT MATING
 3. SUGGESTIONS FOR MATING & UNMATING OPERATION
 - 3-1. MATING
PLEASE MATE THE CONNECTOR STRAIGHTLY TO VERTICAL DIRECTION AS MUCH AS POSSIBLE. ADJUSTING THE MATING AXIS OF PLUG AND RECEPTACLE. AS EXCESSIVE SLANT ANGLE MATING MAY BREAK THE CONNECTOR, PLEASE DON'T DO IT.
 - 3-2. UNMATING
 - 3-2-1. IN CASE OF UNMATING BY PULLING TOOL
PLEASE USE THE PULLING TOOL AS THE FOLLOWING DRAWING, AND PLEASE PULL PLUG TO VERTICAL DIRECTION AS DIRECTLY AS POSSIBLE.
 - 3-2-2. IN CASE OF UNMATING DIRECTLY BY HAND
PLEASE CATCH THE CATCHING AREA OF PLUG, AND PLEASE PULL PLUG TO VERTICAL DIRECTION AS DIRECTLY AS POSSIBLE.
 - 3-3. CRIMP OVER STANDARDS OF OUTER CONDUCTOR
STANDARDS: LESS THAN 10% FROM TOTAL NUMBERS OF OUTER CONDUCTOR.
(NUMBERS OF OUTER CONDUCTOR'S CRIMP OVER FROM OUTER CONDUCTOR'S BARREL)
 - 3-4. CAUTION ABOUT HEAT SHRINKAGE TUBES
PLEASE BE CAREFUL NOT TO MELT HOUSING WHEN USING HEAT SHRINKAGE TUBES. IT WILL BECOME CAUSE OPEN CIRCUIT.
 4. TIP OF CONTACT SHOULD BE RECESSED OF HOUSING AFTER CRIMPED ABOUT MATING AREA.
 5. THIS IS "Pb-FREE" CONNECTOR.



3	GROUND CONTACT	PHOSPHOR BRONZE	ALL OVER Ni 1.00 μ m MIN. CONTACT PART Au 0.05 μ m MIN.
2	CONTACT	PHOSPHOR BRONZE	ALL OVER Ni 1.00 μ m MIN. CONTACT PART Au 0.10 μ m MIN.
1	HOUSING	PBT	UL94V-0, WHITE
NO.	DESCRIPTION	MATERIAL	FINISH , REMARKS

Rev.21

MHF® I plug Au (1.37)

APPLICABLE CABLE NOMINAL DIMENSION 2.30 ± 0.1 1.10 ± 0.1 1.16 ± 0.1 AWG #30(7/0.102) Ø0.88 NOMINAL Ø1.13 NOMINAL Ø1.37 NOMINAL SEE NOTE 6 S = 20 ± 1 D: MAXIMUM LENGTH E: MINIMUM LENGTH 1.1 ± 0.1 = C - D ≠ C - E		CABLE CUT LENGTH
BRAIDED SHIELD OF OUTER CONDUCTOR SINGLE		CRIMP HEIGHT BLADE MICROMETER CH-1 i-Fit® PART 0.40 0.40
PART NO. OF SEMI AUTO TERMINATION MACHINE 90232-037		CH-2 0.40 0.40
SECT. A-A		OUTER CONDUCTOR PART CH-3 0.50
SECT. B-B		JACKET PART
CRIMP HEIGHT	CH-1	1.34~1.40
	CH-2	1.36~1.42
	CH-3	1.28~1.34

NOTE 6. DO NOT USE SOLDER COATED EITHER INNER OR OUTER CONDUCTOR CABLE.

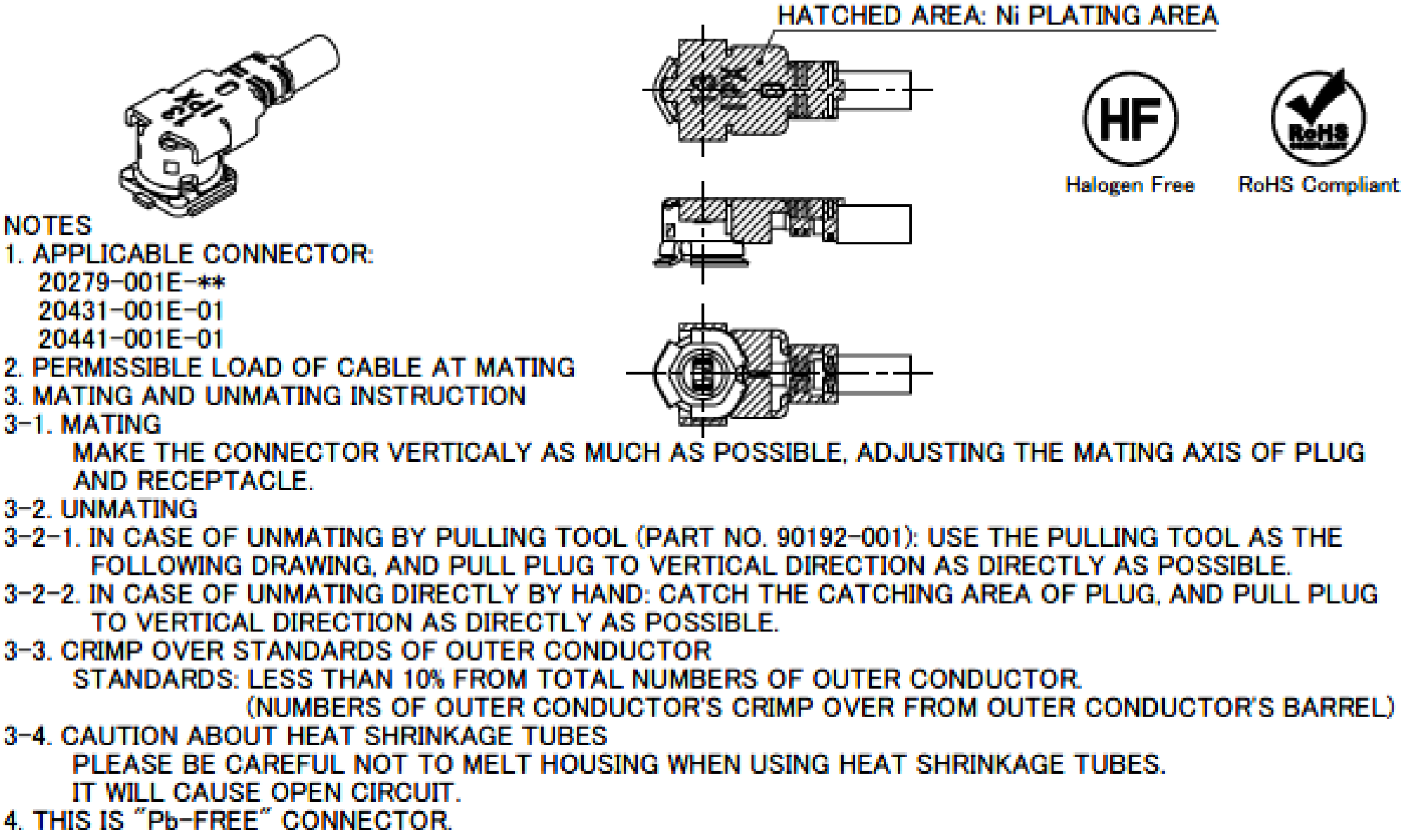
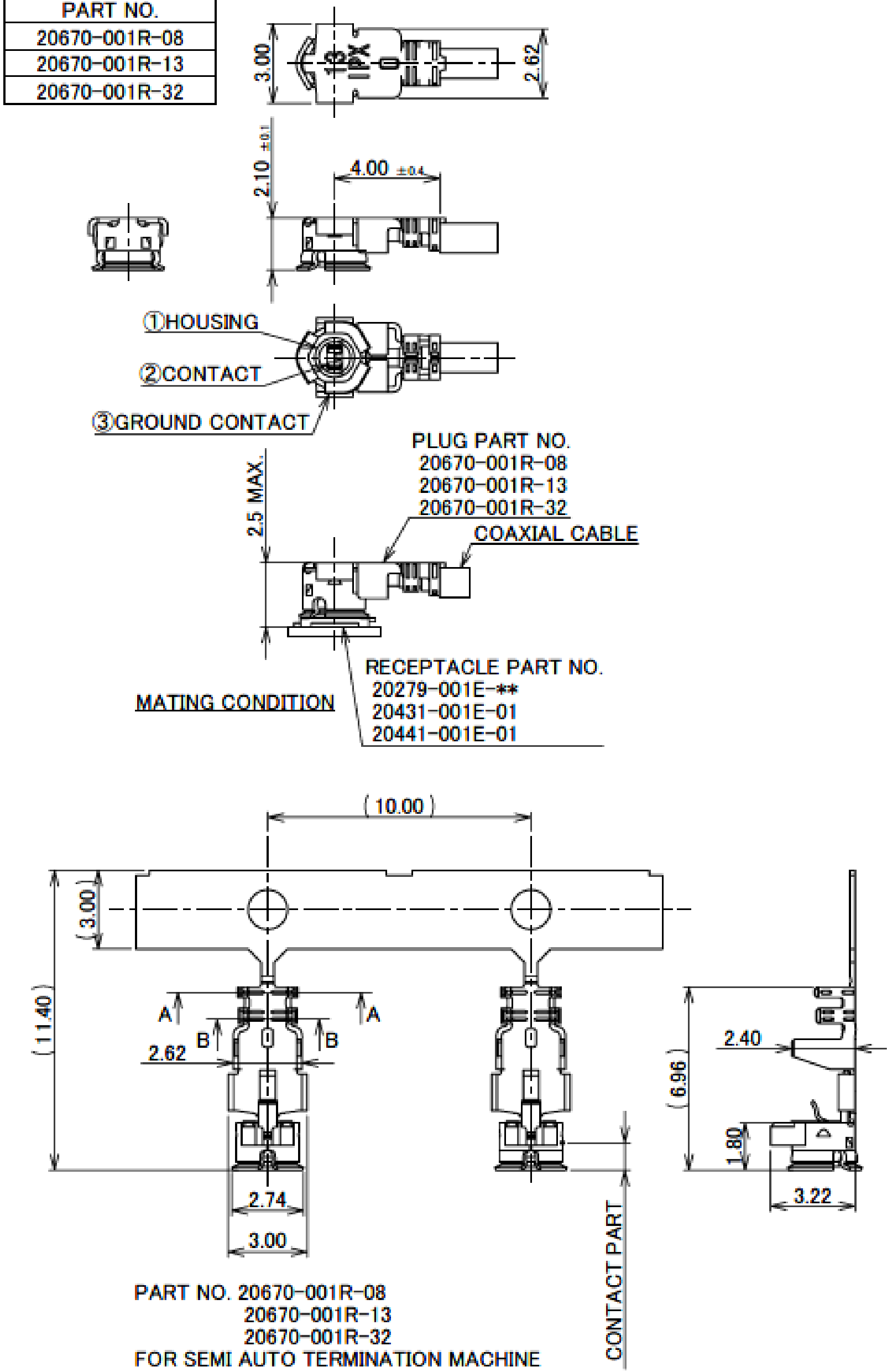
Rev.21

ITEMS	SPECIFICATION	
RECOMMENDED APPLICABLE CONNECTOR PART No.	20279-001E-**-	20441-001E-01
RATING VOLTAGE	60 V AC (R.M.S)	
RATING FREQUENCY	DC~9GHz	
OPERATING TEMPERATURE	233~363 K (-40°C~+90°C)	
VSWR	1.3 MAX. AT 0.1~3 GHz, 1.5 MAX. AT 3~6 GHz, 1.9 MAX. AT 6~9 GHz	
MAIN CONTACT RESISTANCE	INITIAL: 20 mohm MAX. / AFTER TEST: 25 mohm MAX.	
GROUND CONTACT RESISTANCE	INITIAL: 10 mohm MAX. / AFTER TEST: 15 mohm MAX.	
INSULATION RESISTANCE	INITIAL: 500 Mohm MIN. / AFTER TEST: 100 Mohm MIN.	
DIELECTRIC WITHSTANDING VOLTAGE	200 V AC, 1 MINUTE	
DURABILITY	30 CYCLES	
UNMATING FORCE (INITIAL / AFTER TEST)	5 N MIN. / 3 N MIN.	
CRIMP STRENGTH	15 N MIN.	
PRODUCT SPECIFICATION	PRS-1726	
TEST REPORT	TR-12096	
PACKING STANDARD	300-233	
INSTRUCTION MANUAL	HIM-10002	
APPEARANCE CRITERIA No.	QLS-A***	

Rev.21

MHF® I plug Ni top (0.81,1.13,1.32,1.37,1.80)

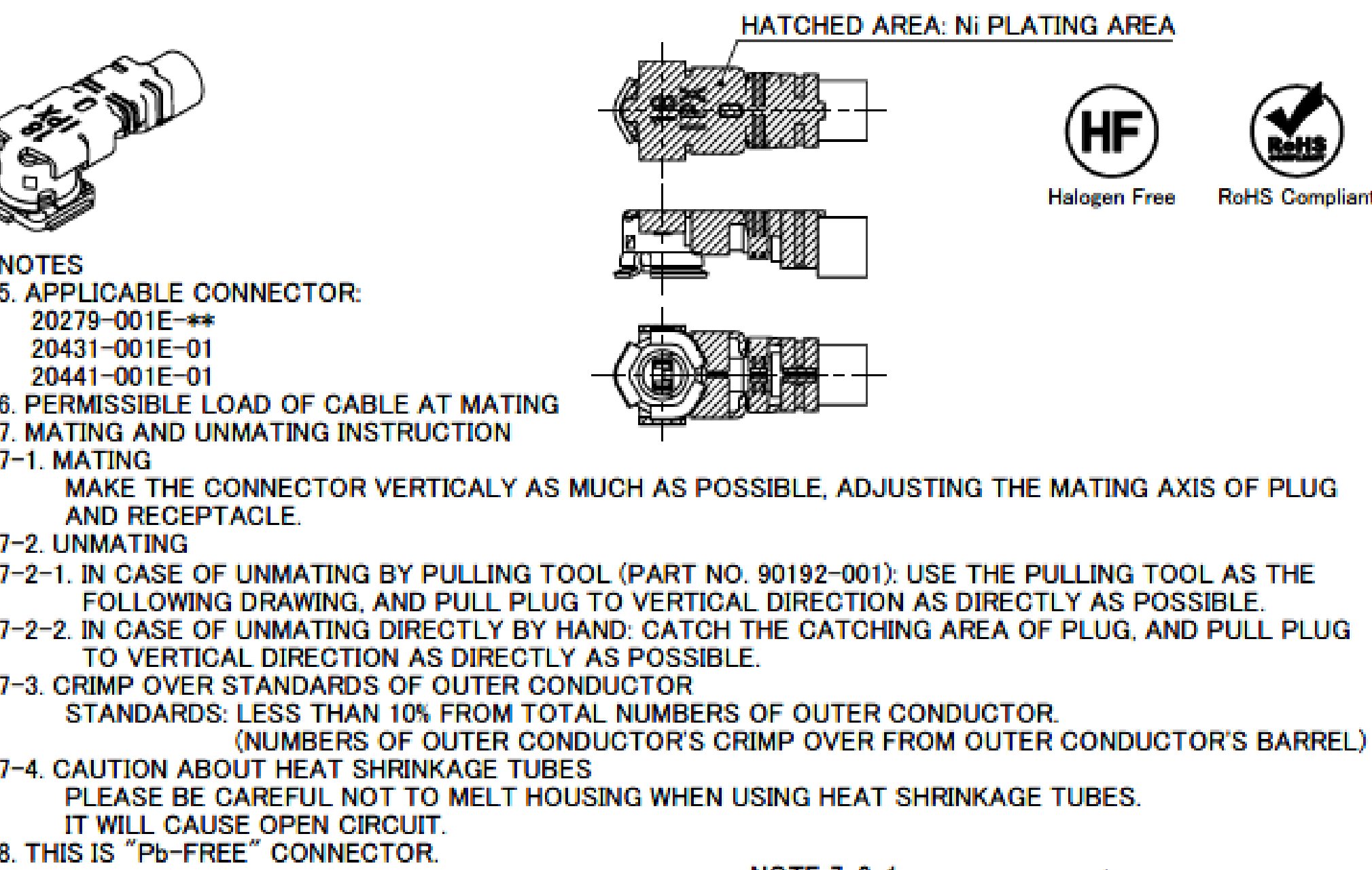
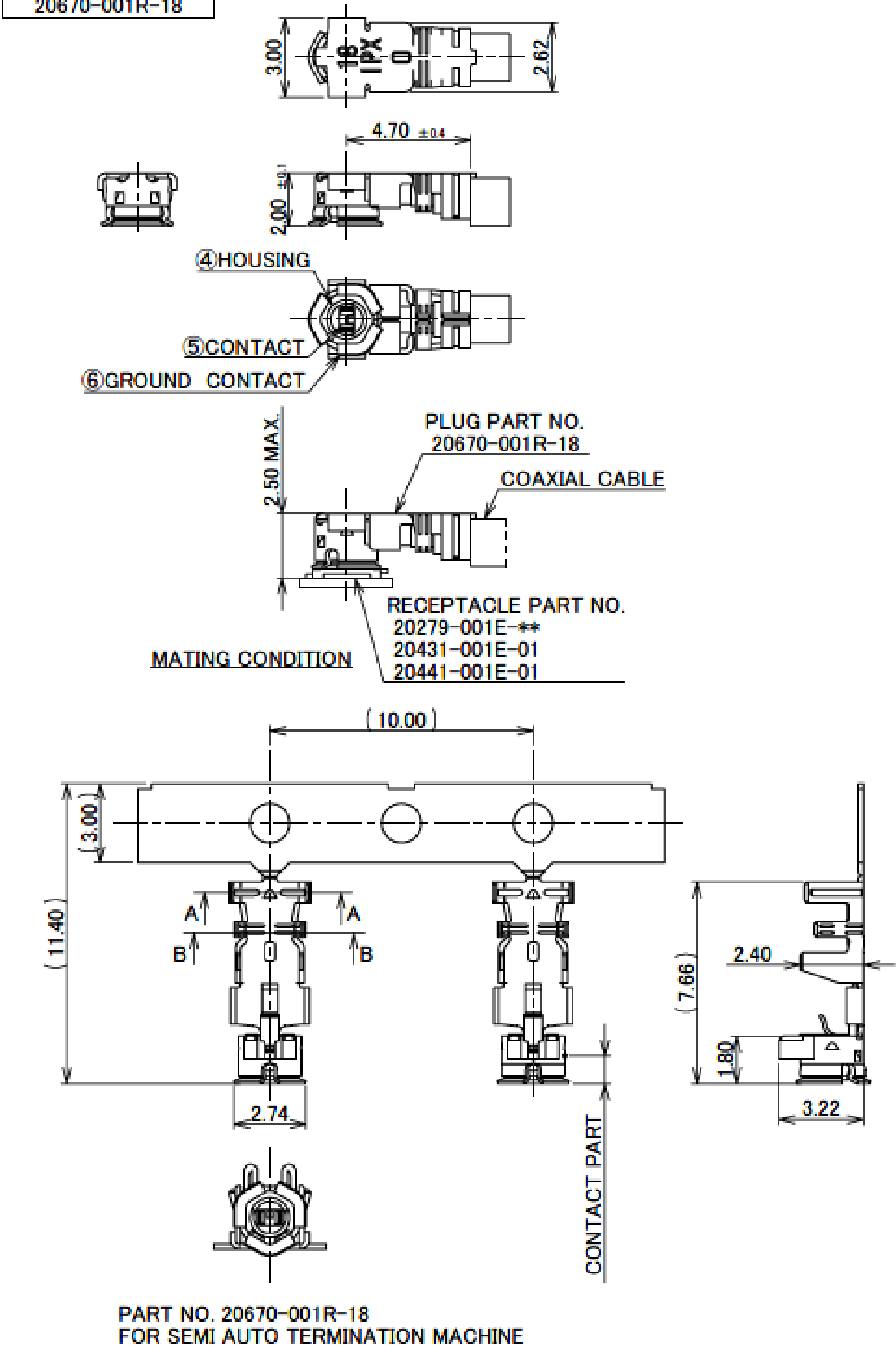
Recommended P/N	20670-001R-**-
PART NO.	
20670-001R-08	
20670-001R-13	
20670-001R-32	



NOTE 2.		COAXIAL CABLE	↑ 2N MAX.
			4N MAX. →
			↓ 2N MAX.
NOTE 3-2-1.		1	2
NOTE 3-2-2.		CATCHING AREA	
3	GROUND CONTACT	PHOSPHOR BRONZE	ALL OVER Ni 1.00 μm MIN. CONTACT PART Au 0.02 μm MIN. [Ni PLATING AREA] Ni ONLY
2	CONTACT	PHOSPHOR BRONZE	ALL OVER Ni 1.00 μm MIN. CONTACT PART Au 0.03 μm MIN.
1	HOUSING	PBT	UL94V-0, BLACK
NO.	DESCRIPTION	MATERIAL	FINISH , REMARKS

Rev.8

Recommended P/N	20670-001R-**-
PART No.	
20670-001R-18	

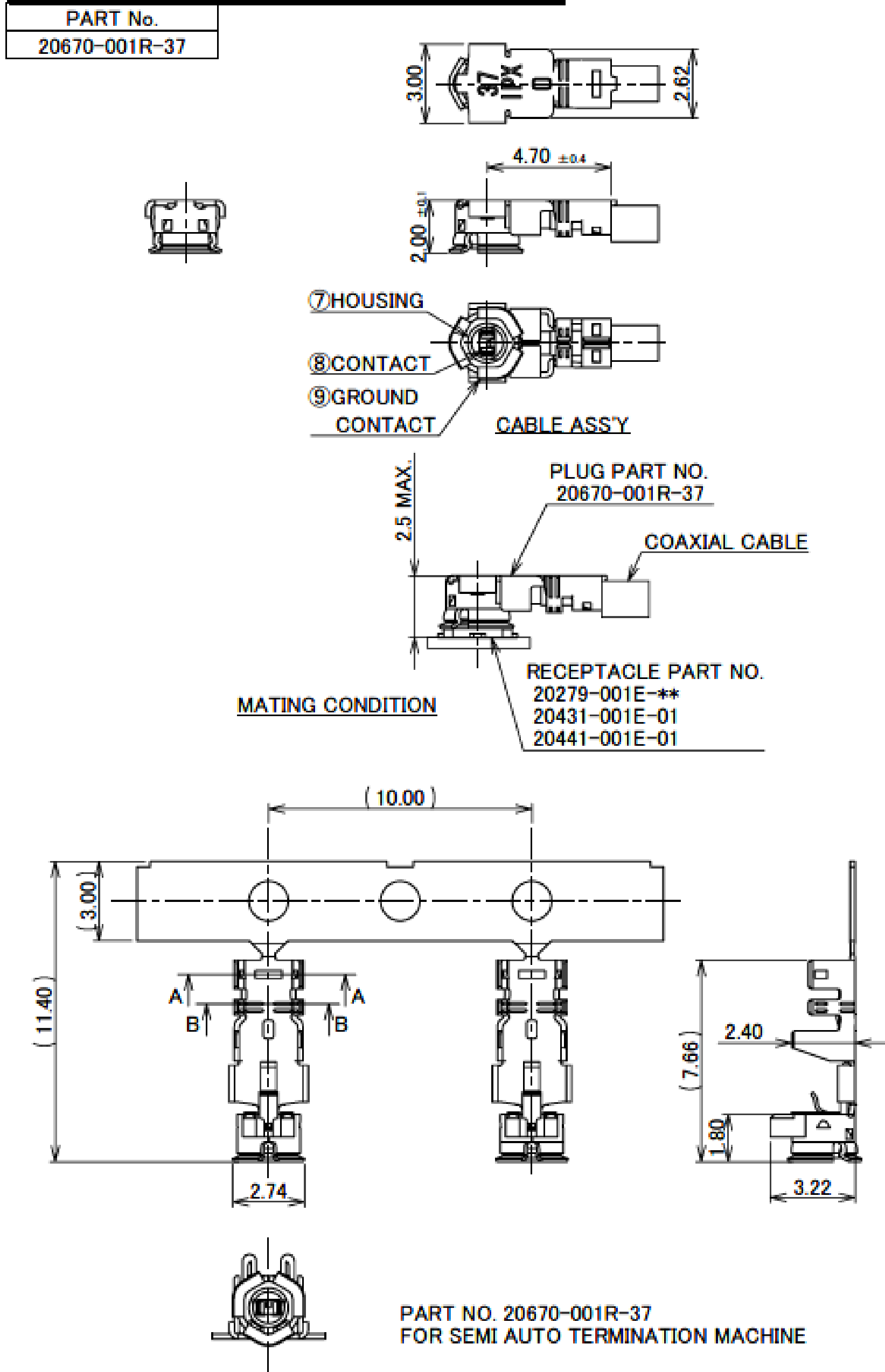


NOTE 6.		COAXIAL CABLE	↑ 2N MAX.
			4N MAX. →
			↓ 2N MAX.
NOTE 7-2-1.		1	2
NOTE 7-2-2.		CATCHING AREA	
6	GROUND CONTACT	PHOSPHOR BRONZE	ALL OVER Ni 1.00 μm MIN. CONTACT PART Au 0.02 μm MIN. [Ni PLATING AREA] Ni ONLY
5	CONTACT	PHOSPHOR BRONZE	ALL OVER Ni 1.00 μm MIN. CONTACT PART Au 0.03 μm MIN.
4	HOUSING	PBT	UL94V-0, BLACK
NO.	DESCRIPTION	MATERIAL	FINISH , REMARKS

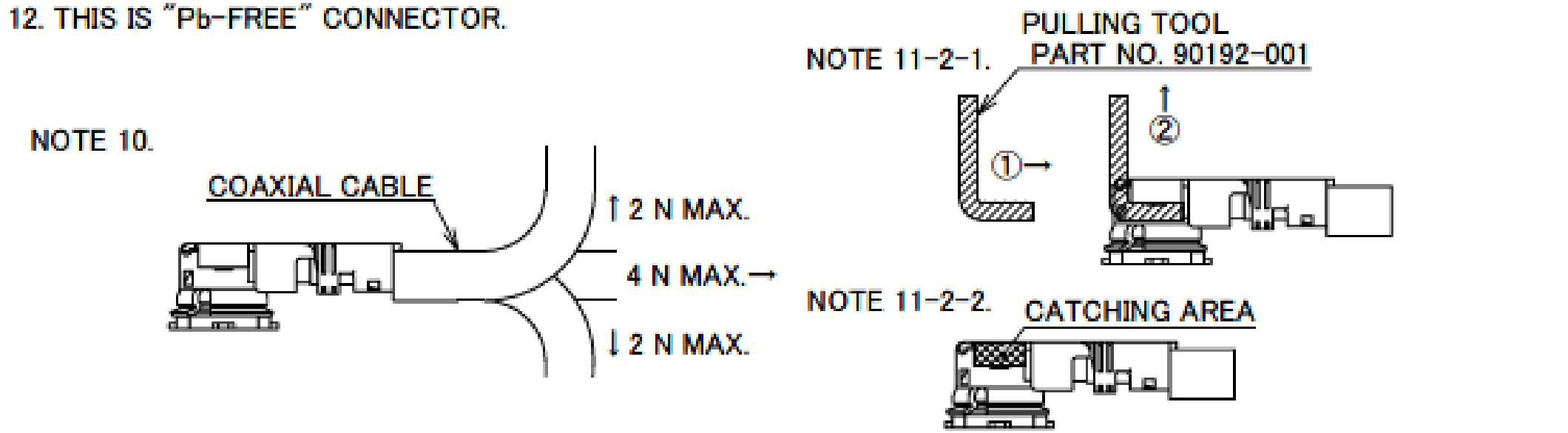
Rev.8

MHF® I plug Ni top (0.81,1.13,1.32,1.37,1.80)

Recommended P/N	20670-001R-**-
PART No.	
20670-001R-37	



- NOTES
9. APPLICABLE CONNECTOR:
20279-001E-**-
20431-001E-01
20441-001E-01
10. PERMISSIBLE LOAD OF CABLE AT MATING
11. MATING AND UNMATING INSTRUCTION
- 11-1. MATING
MAKE THE CONNECTOR VERTICALLY AS MUCH AS POSSIBLE, ADJUSTING THE MATING AXIS OF PLUG AND RECEPTACLE.
- 11-2. UNMATING
11-2-1. IN CASE OF UNMATING BY PULLING TOOL (PART NO. 90192-001): USE THE PULLING TOOL AS THE FOLLOWING DRAWING, AND PULL PLUG TO VERTICAL DIRECTION AS DIRECTLY AS POSSIBLE.
11-2-2. IN CASE OF UNMATING DIRECTLY BY HAND: CATCH THE CATCHING AREA OF PLUG, AND PULL PLUG TO VERTICAL DIRECTION AS DIRECTLY AS POSSIBLE.
- 11-3. CRIMP OVER STANDARDS OF OUTER CONDUCTOR
STANDARDS: LESS THAN 10% FROM TOTAL NUMBERS OF OUTER CONDUCTOR.
(NUMBERS OF OUTER CONDUCTOR'S CRIMP OVER FROM OUTER CONDUCTOR'S BARREL)
- 11-4. CAUTION ABOUT HEAT SHRINKAGE TUBES
PLEASE BE CAREFUL NOT TO MELT HOUSING WHEN USING HEAT SHRINKAGE TUBES.
IT WILL CAUSE OPEN CIRCUIT.
12. THIS IS "Pb-FREE" CONNECTOR.



NO.	DESCRIPTION	MATERIAL	FINISH , REMARKS
9	GROUND CONTACT	PHOSPHOR BRONZE	ALL OVER Ni 1.00 μ m MIN. CONTACT PART Au 0.02 μ m MIN. [Ni PLATING AREA] Ni ONLY
8	CONTACT	PHOSPHOR BRONZE	ALL OVER Ni 1.00 μ m MIN. CONTACT PART Au 0.03 μ m MIN.
7	HOUSING	PBT	UL94V-0, BLACK

Rev.8

Recommended P/N	20670-001R-**-
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PART NO.	20670-001R-08	20670-001R-13	20670-001R-32	20670-001R-18	CABLE CUT LENGTH
APPLICABLE CABLE NOMINAL DIMENSION					
BRAIDED SHIELD OF OUTER CONDUCTOR	SINGLE	SINGLE	DOUBLE	SINGLE	
PART NO. OF SEMI AUTO TERMINATION MACHINE	90213-008C	90213-013C	90213-032C	90232-018	
SECT. B-B					
SECT. A-A					
CRIMP HEIGHT	CH-1	1.34~1.40	1.34~1.40	1.34~1.40	
	CH-2	0.76~0.84	1.06~1.14	1.20~1.30	
	CH-3	0.85~0.97	1.15~1.35	1.26~1.46	

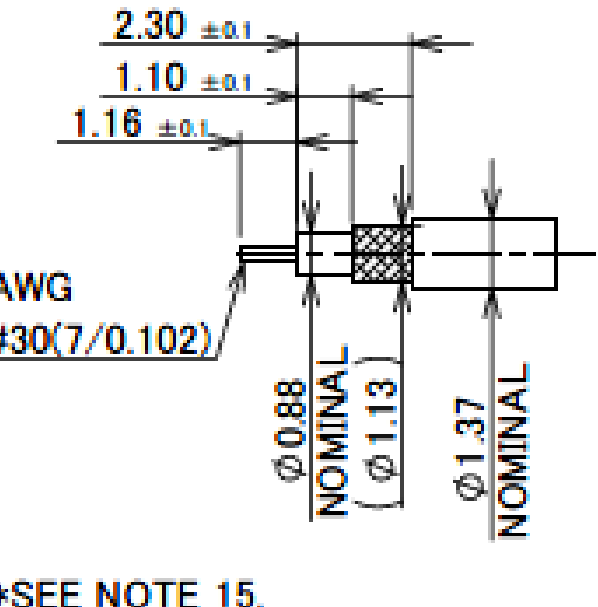
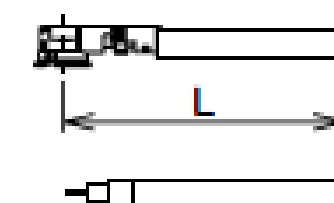
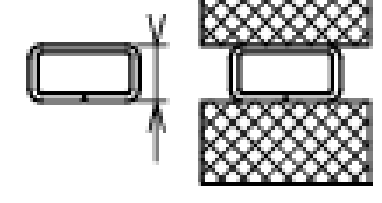
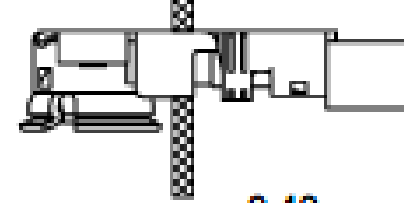
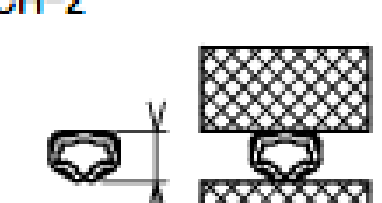
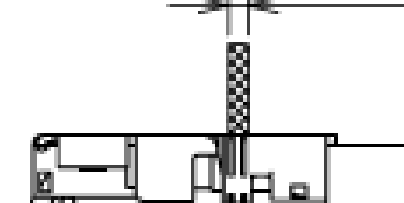
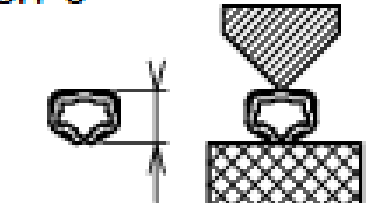
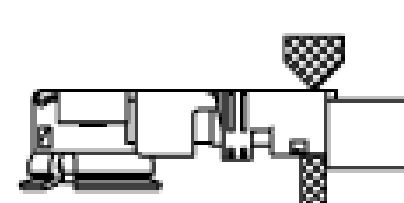
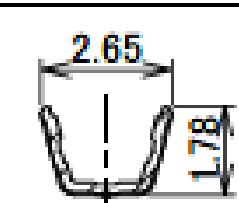
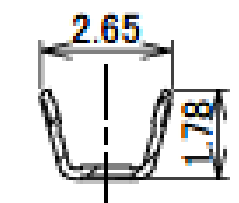
NOTE
13. MUST NOT USE SOLDER COATED INNER CONDUCTOR AND OUTER CONDUCTOR.

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MHF® I plug Ni top (0.81,1.13,1.32,1.37,1.80)

Recommended P/N

20670-001R-**-

PART NO.		20670-001R-37	CABLE CUT LENGTH	
APPLICABLE CABLE NOMINAL DIMENSION				
BRAIDED SHIELD OF OUTER CONDUCTOR		SINGLE	CRIMP HEIGHT BLADE MICROMETER CH-1  i-Fit® PART  0.40 0.40 CH-2  OUTER CONDUCTOR PART  0.40 0.40 CH-3  JACKET PART  0.50	
PART NO. OF SEMI AUTO TERMINATION MACHINE		90232-037		
SECT. B-B				
SECT. A-A				
CRIMP HEIGHT	CH-1	1.34~1.40		
	CH-2	1.36~1.42		
	CH-3	1.28~1.34		

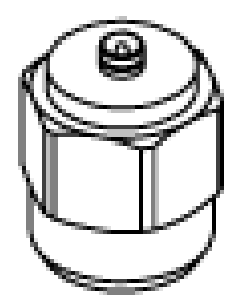
NOTE
14. MUST NOT USE SOLDER COATED INNER CONDUCTOR AND OUTER CONDUCTOR.

Rev.8

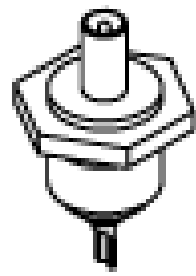
ITEMS	SPECIFICATION
RECOMMENDED APPLICABLE CONNECTOR PART No.	20279-001E-**-
RATING VOLTAGE	60 V AC (R.M.S)
RATING FREQUENCY	DC~9GHz
OPERATING TEMPERATURE	233~363 K (-40℃~+90℃)
VSWR (MATED WITH SMA ADAPTER PART No:90193-001)	1.30 MAX. AT 0.1~3 GHz, 1.50 MAX. AT 3~6 GHz, 1.90 MAX. AT 6~9 GHz (0.81 O.D. / 1.13 O.D. / 1.37 O.D. / 1.80 O.D.) 1.30 MAX. AT 0.1~3 GHz, 1.50 MAX. AT 3~6 GHz, 1.60 MAX. AT 6~9 GHz (1.32 O.D.)
MAIN CONTACT RESISTANCE	INITIAL: 20 mohm MAX. / AFTER TEST: ∠R 20 mohm MAX.
GROUND CONTACT RESISTANCE	INITIAL: 20mohm MAX. / AFTER TEST: ∠R 100 mohm MAX.
INSULATION RESISTANCE	INITIAL: 500 Mohm MIN. / AFTER TEST: 100 Mohm MIN.
DIELECTRIC WITHSTANDING VOLTAGE	200 V AC, 1 MINUTE
DURABILITY	30 CYCLES
UNMATING FORCE (INITIAL / AFTER TEST)	5 N MIN. / 3 N MIN.
CRIMP STRENGTH	20670-001R-08, 20670-001R-13, 20670-001R-32: 10 N MIN. 20670-001R-18, 20670-001R-37: 15 N MIN.
PRODUCT SPECIFICATION	PRS-2105
TEST REPORT	TR-15059
PACKING STANDARD	300-233
INSTRUCTION MANUAL	HIM-10002
APPEARANCE CRITERIA No.	QLS-A***

Rev.8

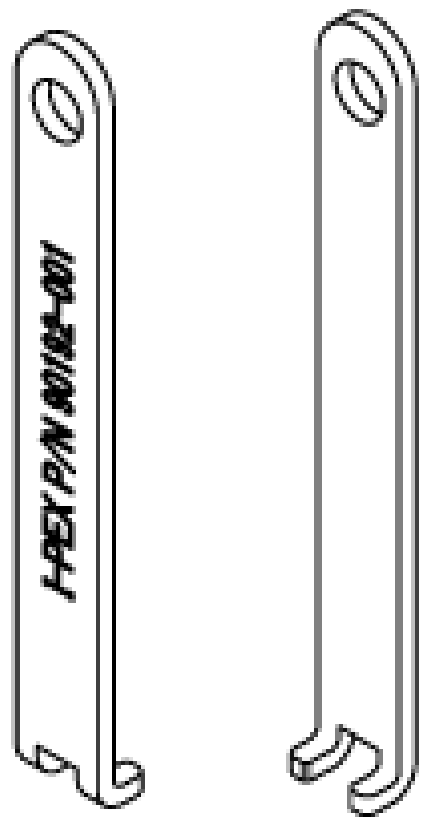
Accessories for MHF® I plug



MHF I SMA ADAPTOR
PART NO. 90193-001



MHF I PLUG INSPECTION CONNECTOR
PART NO. 90194-001



FRONT SIDE BACK SIDE
MHF I UNMATING TOOL
PART NO. 90192-001

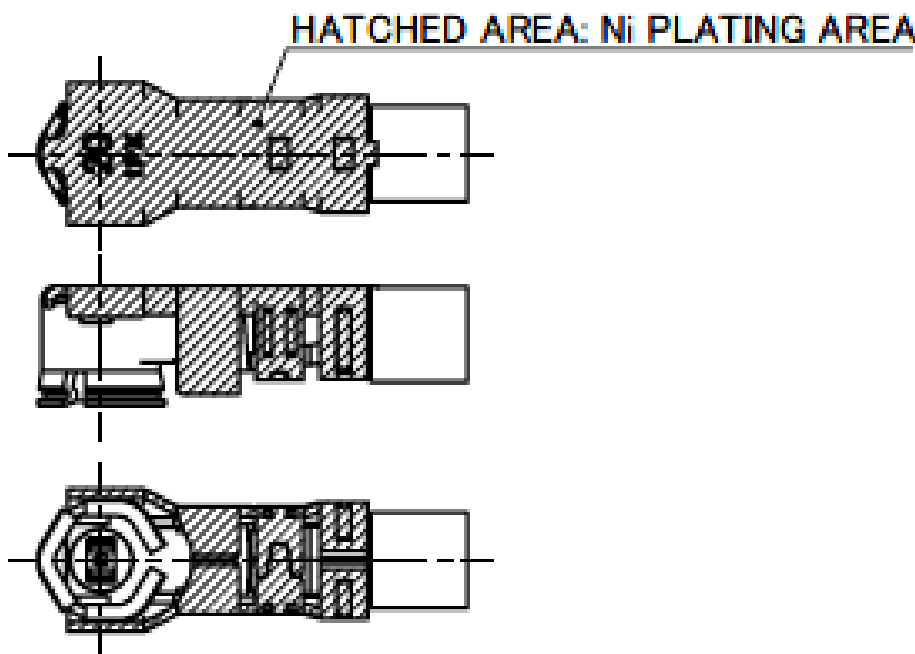
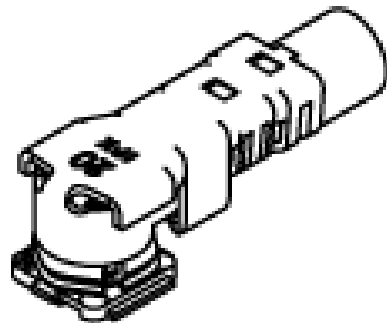
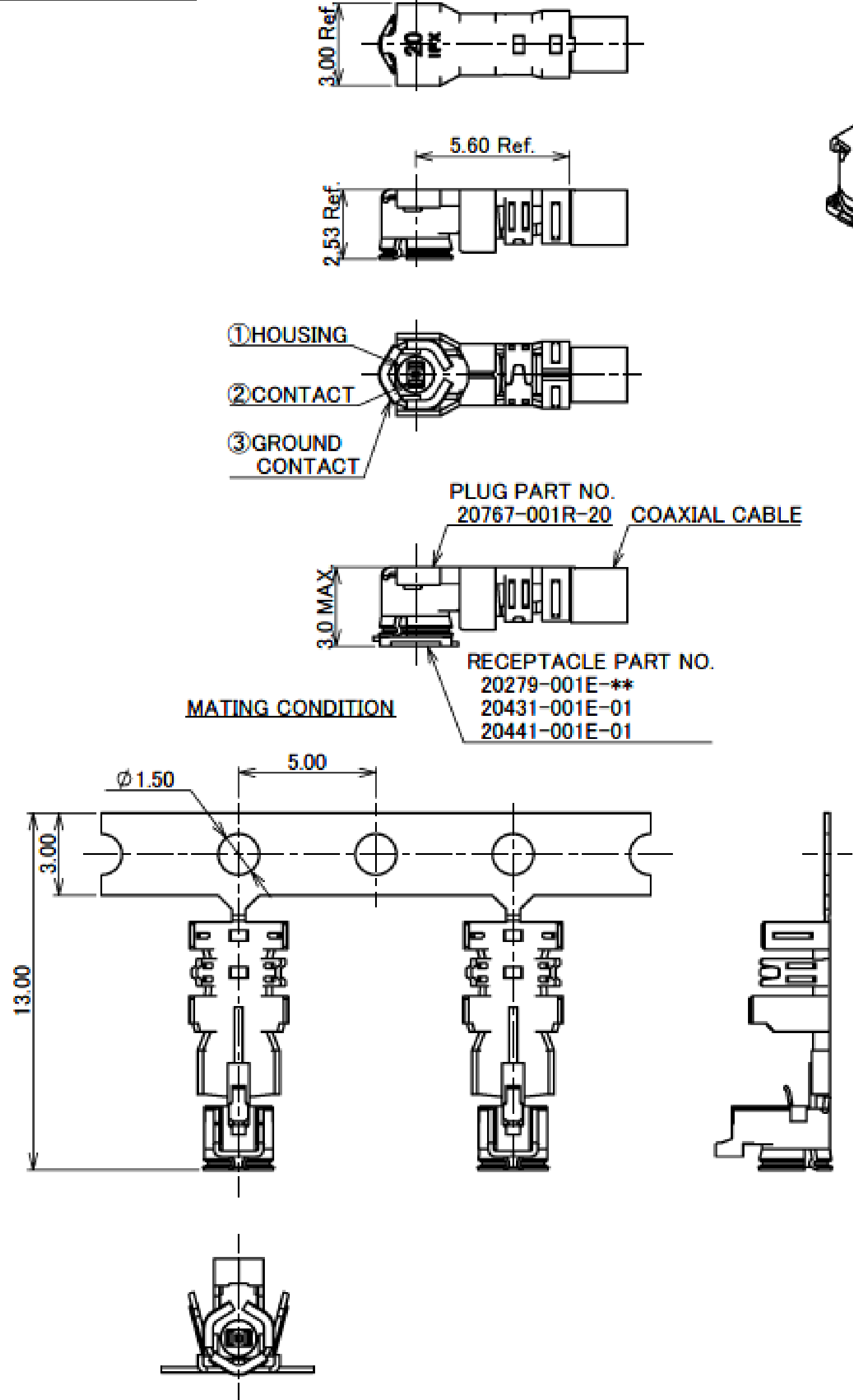


FRONT SIDE BACK SIDE
MHF I MATING AND UNMATING TOOL
PART NO. 90224-001

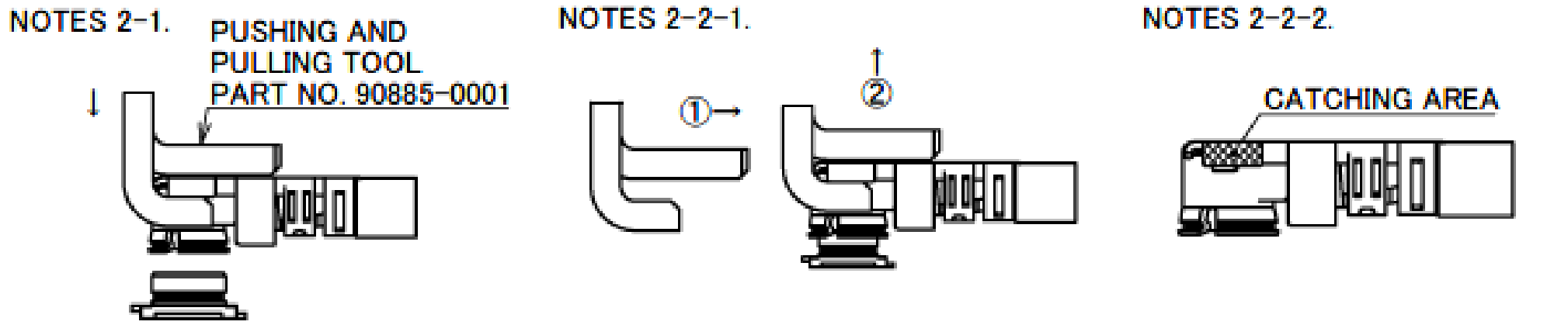
Rev.8

MHF® I plug (2.0 mm Cable O.D.)

Recommended P/N	20767-001R-20
PART No.	20767-001R-20



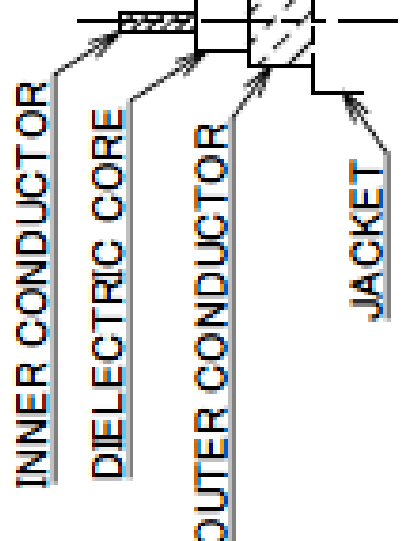
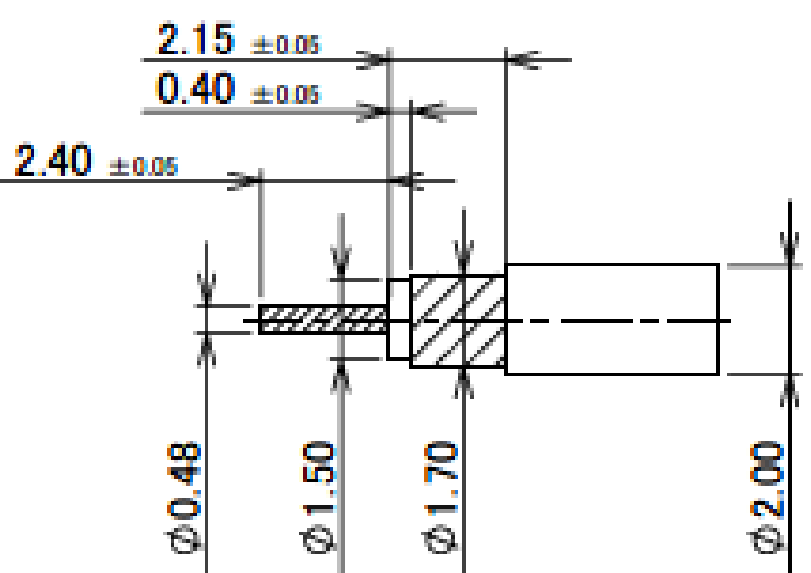
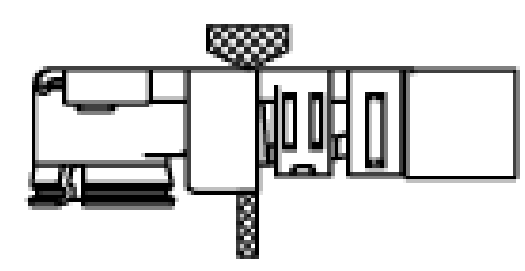
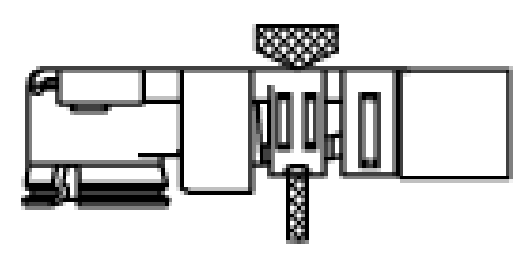
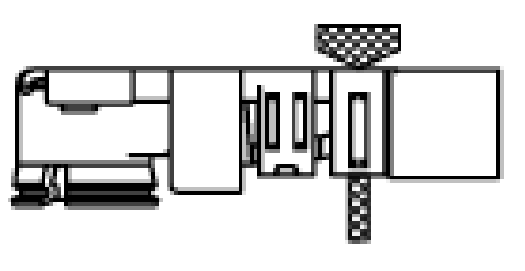
- NOTES
1. APPLICABLE CONNECTOR:
20279-001E-**, 20431-001E-01, 20441-001E-01
 2. MATING AND UNMATING INSTRUCTION
 - 2-1. MATING
MATE THE CONNECTOR VERTICALLY AS MUCH AS POSSIBLE, ADJUSTING THE MATING AXIS OF PLUG AND RECEPTACLE. DO NOT SLANT MATE.
 - 2-2. UNMATING
 - 2-2-1. IN CASE OF UNMATING BY PULLING TOOL (PART NO. 90885-0001)
USE THE PULLING TOOL AS THE FOLLOWING DRAWING, AND PLEASE PULL PLUG TO VERTICAL DIRECTION AS DIRECTLY AS POSSIBLE.
 - 2-2-2. IN CASE OF UNMATING DIRECTLY BY HAND
CATCH THE CATCHING AREA OF PLUG, AND PULL PLUG TO VERTICAL DIRECTION AS DIRECTLY AS POSSIBLE.



NO.	DESCRIPTION	MATERIAL	FINISH , REMARKS
3	GROUND CONTACT	PHOSPHOR BRONZE	ALL OVER Ni 1.00 μ m MIN. CONTACT PART Au 0.05 μ m MIN.
2	CONTACT	PHOSPHOR BRONZE	ALL OVER Ni 1.00 μ m MIN. CONTACT PART Au 0.10 μ m MIN.
1	HOUSING	PBT	UL94V-0, BLACK

Rev.6

MHF® I plug (2.0 mm Cable O.D.)

PART NO.	20767-001R-20		
APPLICABLE CABLE NOMINAL DIMENSION 			
BRAIDED SHIELD OF OUTER CONDUCTOR	SINGLE		
PART NO. OF SEMI AUTO TERMINATION MACHINE	90876-020		
CRIMP HEIGHT	CH-1 i-Fit® PART 	CH-2 SHIELD PART 	CH-3 JACKET PART 
	2.28~2.36	1.81~1.87	1.95~2.01

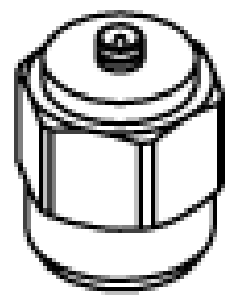
Rev.6

MHF® I plug (2.0 mm Cable O.D.)

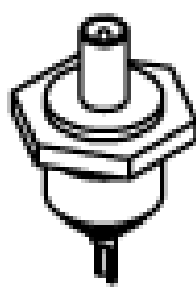
ITEMS	SPECIFICATION	
RECOMMENDED APPLICABLE CONNECTOR PART No.	20279-001E-**	20441-001E-01
RATING VOLTAGE	60 V AC (R.M.S)	
RATING FREQUENCY	DC~9GHz	
OPERATING TEMPERATURE	233~363 K (-40°C~+90°C)	
VSWR (MATED WITH SMA ADAPTER PART No.90193-001)	1.30 MAX. AT 0.1~3 GHz, 1.50 MAX. AT 3~6 GHz, 1.60 MAX. AT 6~9 GHz	
MAIN CONTACT RESISTANCE	INITIAL: 20 mohm MAX. / AFTER TEST: $\angle$ R 20 mohm MAX.	
GROUND CONTACT RESISTANCE	INITIAL: 20 mohm MAX. / AFTER TEST: $\angle$ R 100 mohm MAX.	
INSULATION RESISTANCE	INITIAL: 500 Mohm MIN. / AFTER TEST: 100 Mohm MIN.	
DIELECTRIC WITHSTANDING VOLTAGE	200 V AC, 1 MINUTE	
DURABILITY	30 CYCLES	
UNMATING FORCE (INITIAL / AFTER TEST)	5 N MIN. / 3 N MIN.	
CRIMP STRENGTH	15 N MIN.	
PRODUCT SPECIFICATION	PRS-2490	
TEST REPORT	TR-18041	
PACKING STANDARD	PST-16007	
INSTRUCTION MANUAL	HIM-17017	
APPEARANCE CRITERIA No.	QLS-A***	

Rev.6

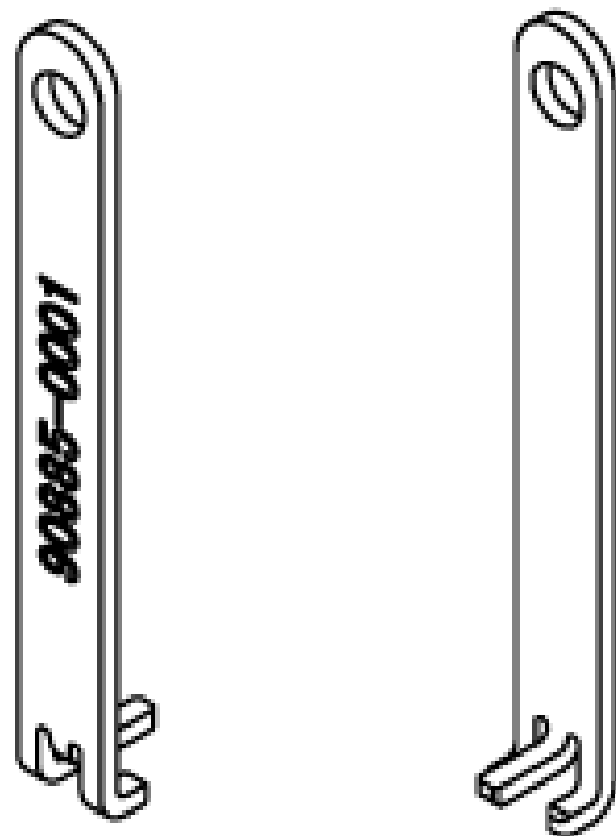
Accessories for MHF® I plug (2.0 mm Cable O.D.)



MHF I SMA ADAPTOR
PART NO. 90193-001



MHF I PLUG INSPECTION CONNECTOR
PART NO. 90194-001

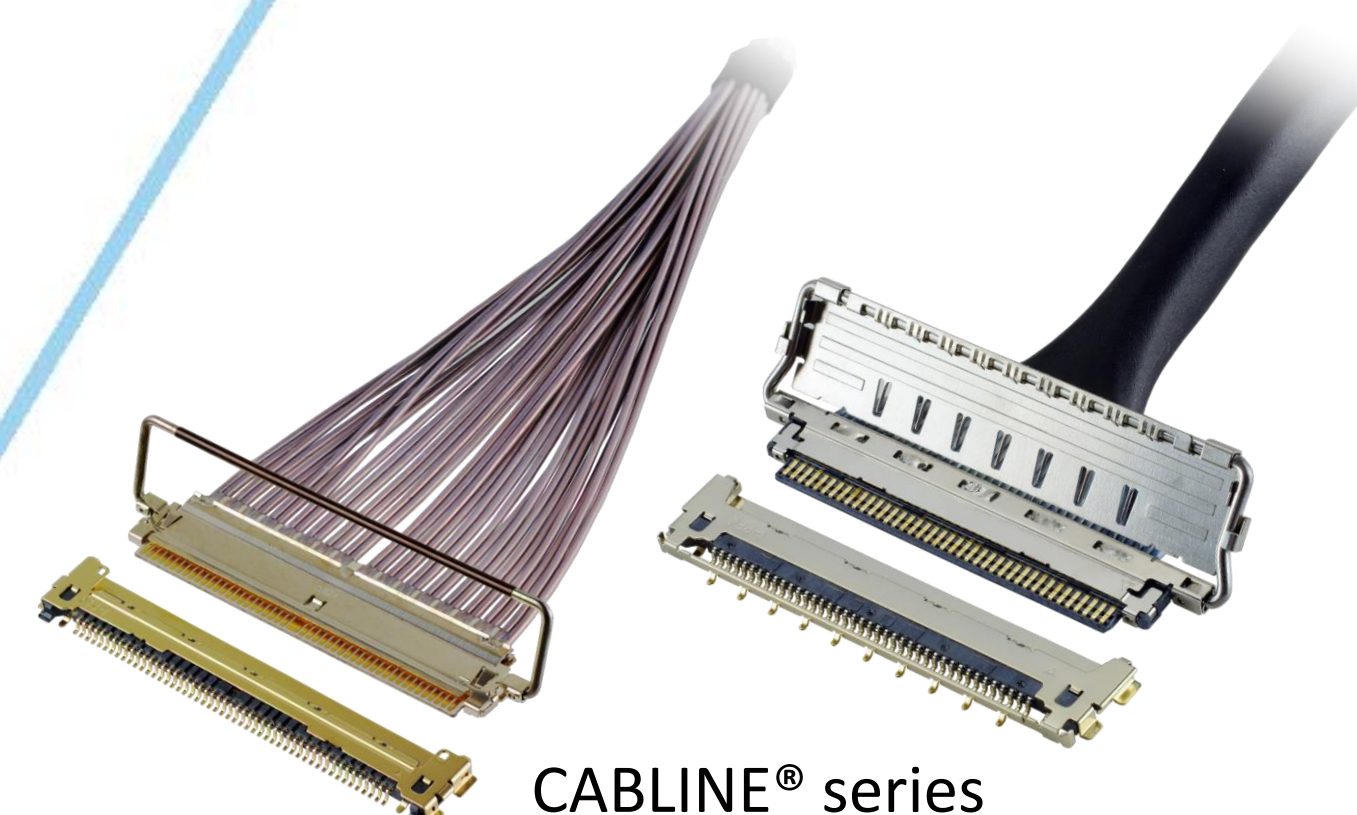


FRONT SIDE BACK SIDE
MHF I 20 TYPE MATING AND UNMATING TOOL
PART NO. 90885-0001

Custom Products Available

RF Connector

MHF® series



CABLINE® series

Micro-coaxial/Twinax/ Discrete Wire Connector

Optical Module

LIGHTPASS® series



NOVASTACK® series



Board-to-Board Connector

Power Connector/ Terminal

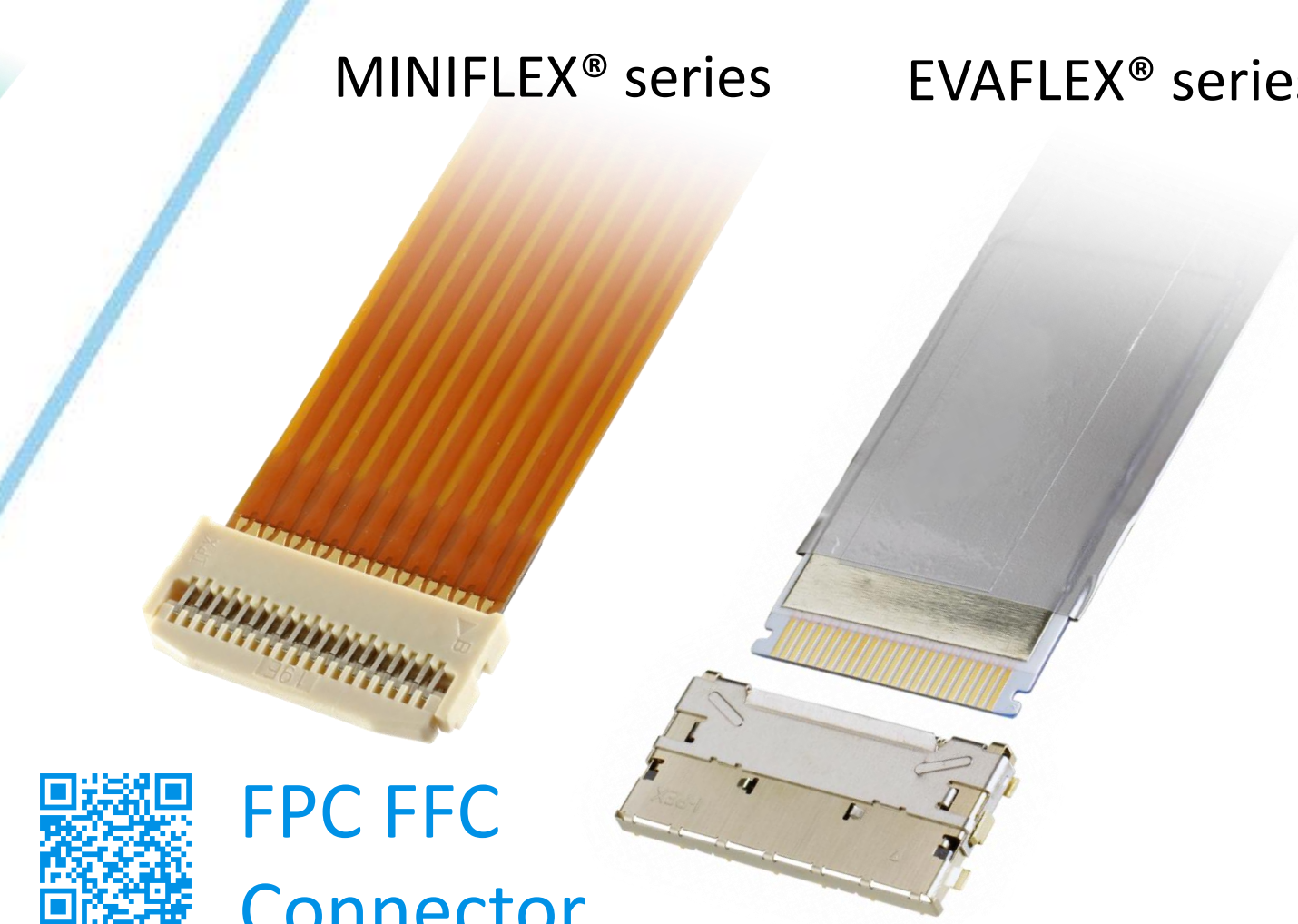
AP series

ISH® series



MINIFLEX® series

EVAFLEX® series



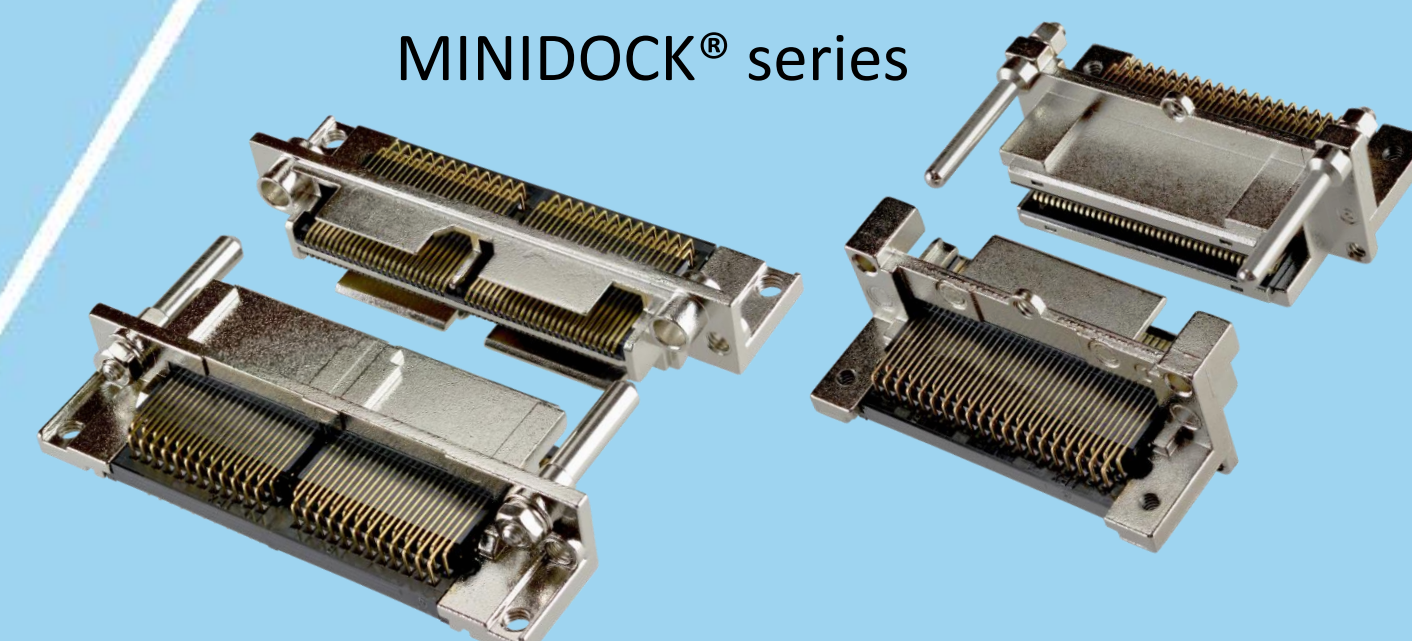
FPC FFC Connector



Inquiry



MINIDOCK® series

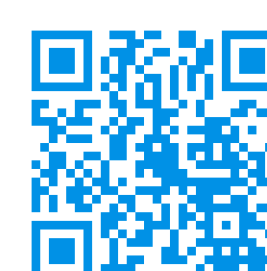


I/O Connector

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