PART NO. 8-23-0116 1. SUGGESTIONS FOR MATING & UNMATING OPERATION. PLEASE CONTACT I-PEX FOR REQUESTS OTHER THAN THIS SPECIFICATIONS. 1-1. MATING MATE THE CONNECTOR VERTICALLY. PLEASE NOTE IF SPECIFICATIONS CHANGE, PART NO. WILL ALSO CHANGE. ALIGHING THE MATING AXIS ON PLUG AND RECEPTACLE. DO NOT SLANT MATE. 1-2. UNMATING 1-2-1. UNMATING BY PULLING TOOL. [P/N 90873-0001 (MHF 4L)] USE THE PULLING TOOL AS THE FOLLOWING, AND 2.30 PULL PLUG TO VERTICAL DIRECTION AS DIRECTLY AS POSSIBLE. STEP 1 STEP 2 PULLING TOOL RECEPTACLE 1-2-2. UNMATING DIRECTLY BY HAND. HOLD THE CATCHING AREA ON PLUG AND PULL THE PLUG 50.00 ± 1.0 VERTICALLY. (3.65) **CATCHING AREA COAXIAL CABLE** RECEPTACLE 2. PACKING: PLASTIC BAG (1.36 Α 3. PERMISSIBLE LOAD ON THE CABLE AFTER MATING **COAXIAL CABLE** NG. **PLUG** <−2N MAX NG. RECEPTACLE 4. CABLE CRIMP STRENGTH: 15N MIN. 5. ORIENTATION OF CONNECTORS: 0° ±45° CABLE AWG#30 Φ 1.37. BRAIDED SHIELD, BLACK 1 CONNECTOR-1.2 2 MHF 4L Ni Top DESCRIPTION QTY **REMARK** CONSTRUCTIONS PROJECTION ANGLE \±2° | 6 OVER 30 MAX. ±0.3 CUSTOMER COPY  $\Theta \triangleleft$ H-230031M 6 MAX. ±0.2 30 OVER 120 MAX. ±0.5 SCALE GENERAL TOLERANCE. MHF® 4L-4L CABLE137-1 **I-PEX** 2023/09/27 M.Toida UNIT | Z231165 | TOI | 2023/09/27 K.Yufu mm BY APP. ECN DATE Halogen Free RoHS Compliant DWG, No. 8-23-0116 REVISION RECORD Y.Hashimoto **A3** 1/1