

PART NO.	Pos.	A	B	C	D	E
20846-020T-0#	20	15.30	9.50	10.30	12.56	16.85
20846-030T-0#	30	20.30	14.50	15.30	17.56	21.85
20846-040T-0#	40	25.40	19.50	20.30	22.56	26.85

PATENT REGISTERED



Halogen Free



RoHS Compliant

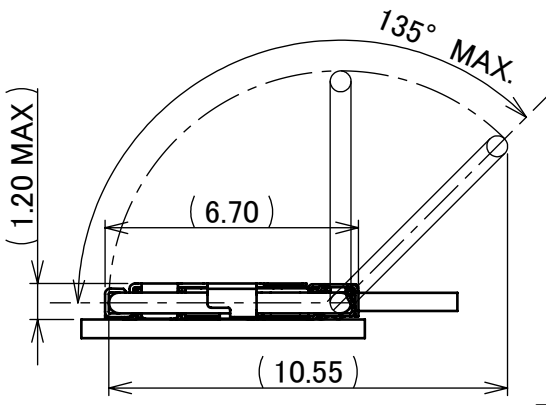
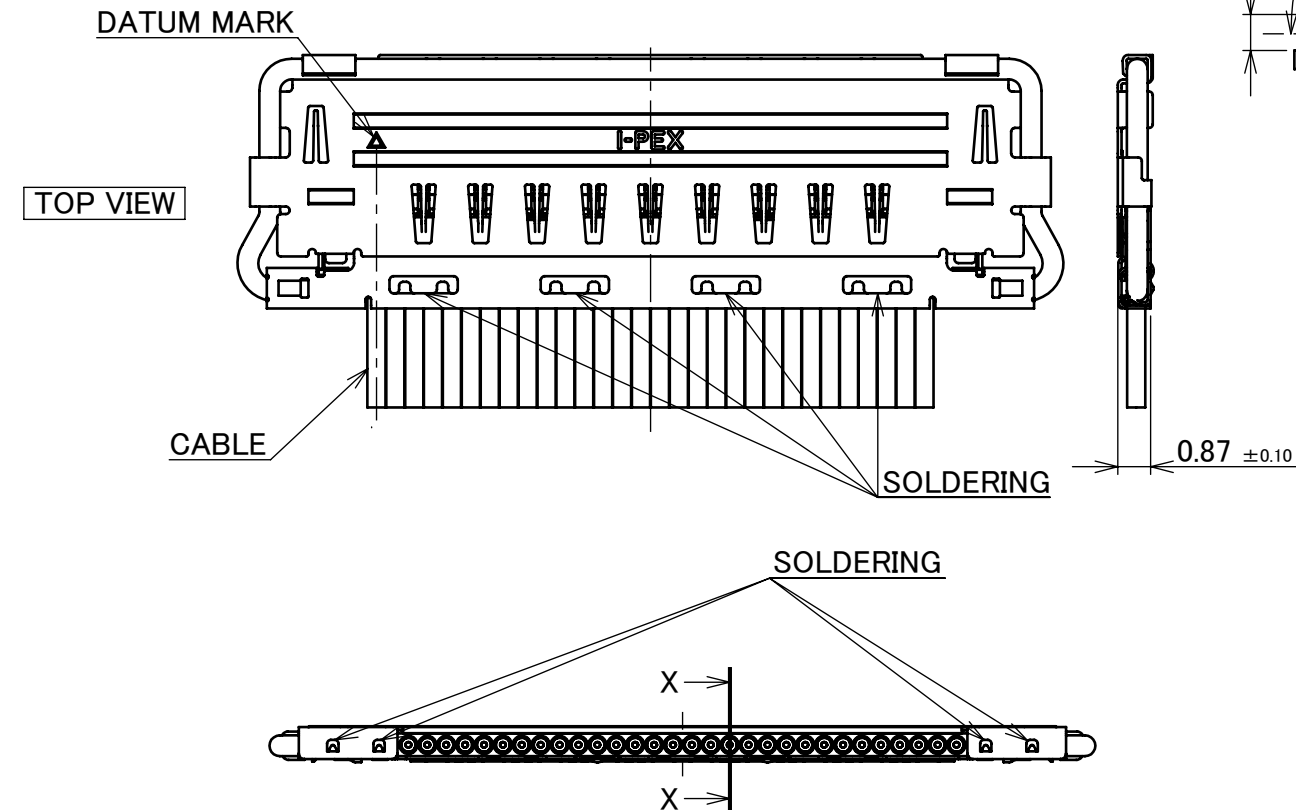
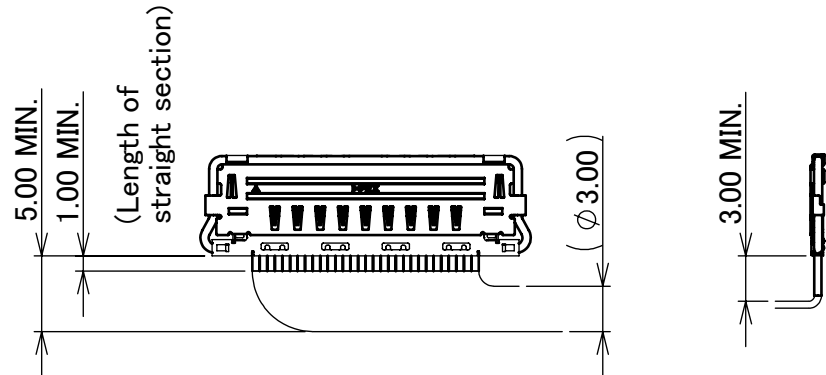
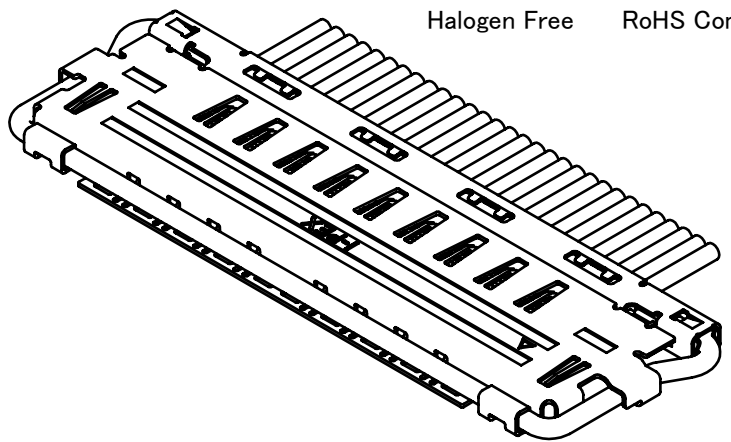
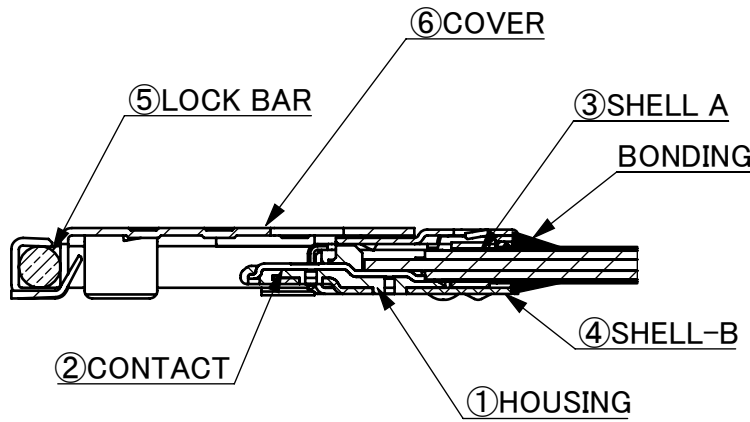
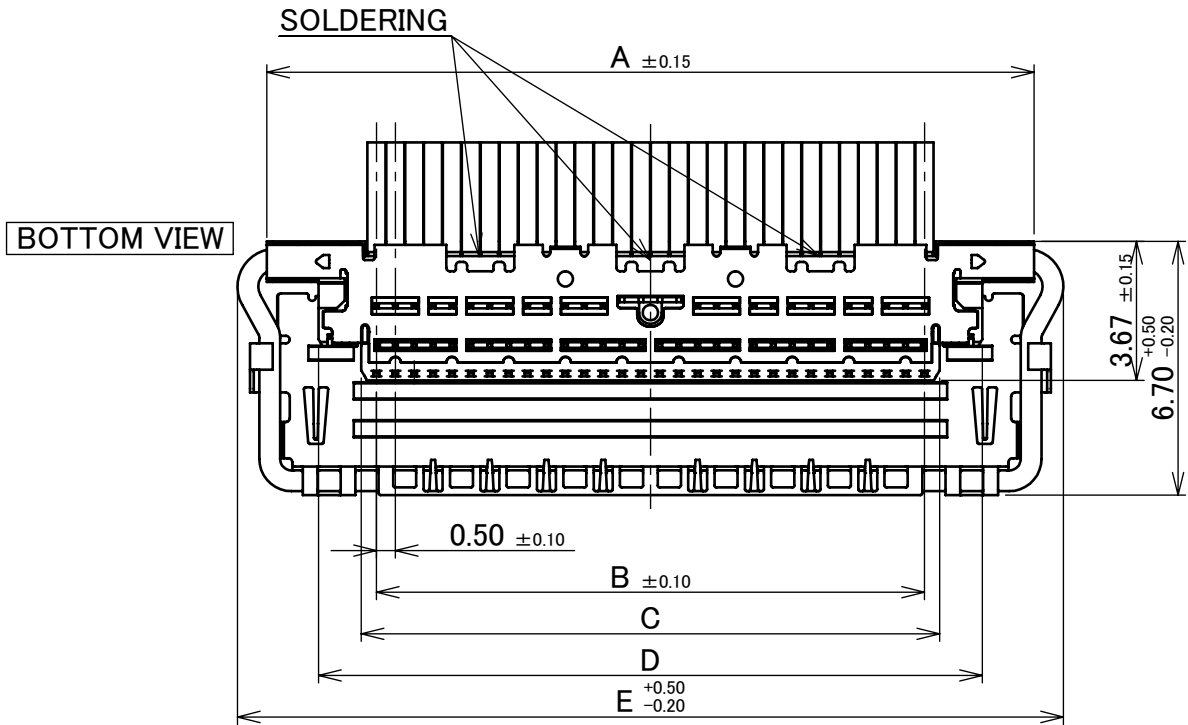


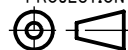
TABLE.1

PART NO.	CONTACT FINISH
20846-0**T-01	CONTACT & SOLDERING AREA : Au 0.03 μ m MIN. OVER Ni 1.00 μ m MIN.
20846-0**T-02	CONTACT AREA : Au 0.38 μ m MIN. OVER Ni 1.27 μ m MIN. SOLDERING AREA : Au 0.03 μ m MIN. OVER Ni 1.00 μ m MIN.

6	COVER	PHOSPHOR BRONZE	ALL OVER Ni 1.00 μ m MIN.
5	LOCK BAR	SUS	-
4	SHELL-B	PHOSPHOR BRONZE	PARTIAL Au 0.003 μ m MIN. OVER Ni 1.00 μ m MIN.
3	SHELL-A	PHOSPHOR BRONZE	PARTIAL Au 0.003 μ m MIN. OVER Ni 1.00 μ m MIN.
2	CONTACT	PHOSPHOR BRONZE	SEE TABLE 1
1	HOUSING	LCP	UL94V-0, BLACK
NO.	DISCRIPTION	MATERIAL	FINISH , REMARKS

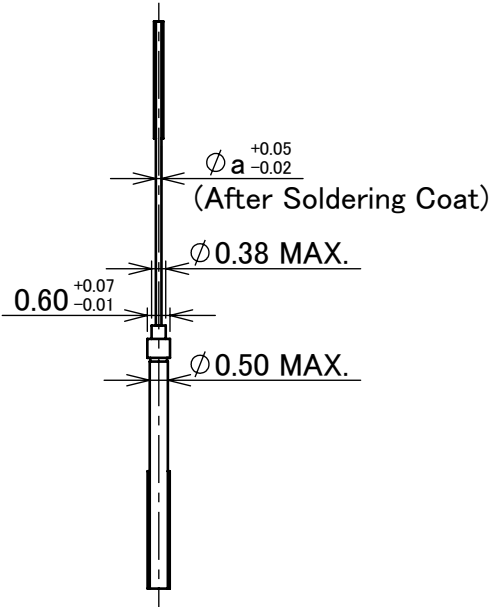
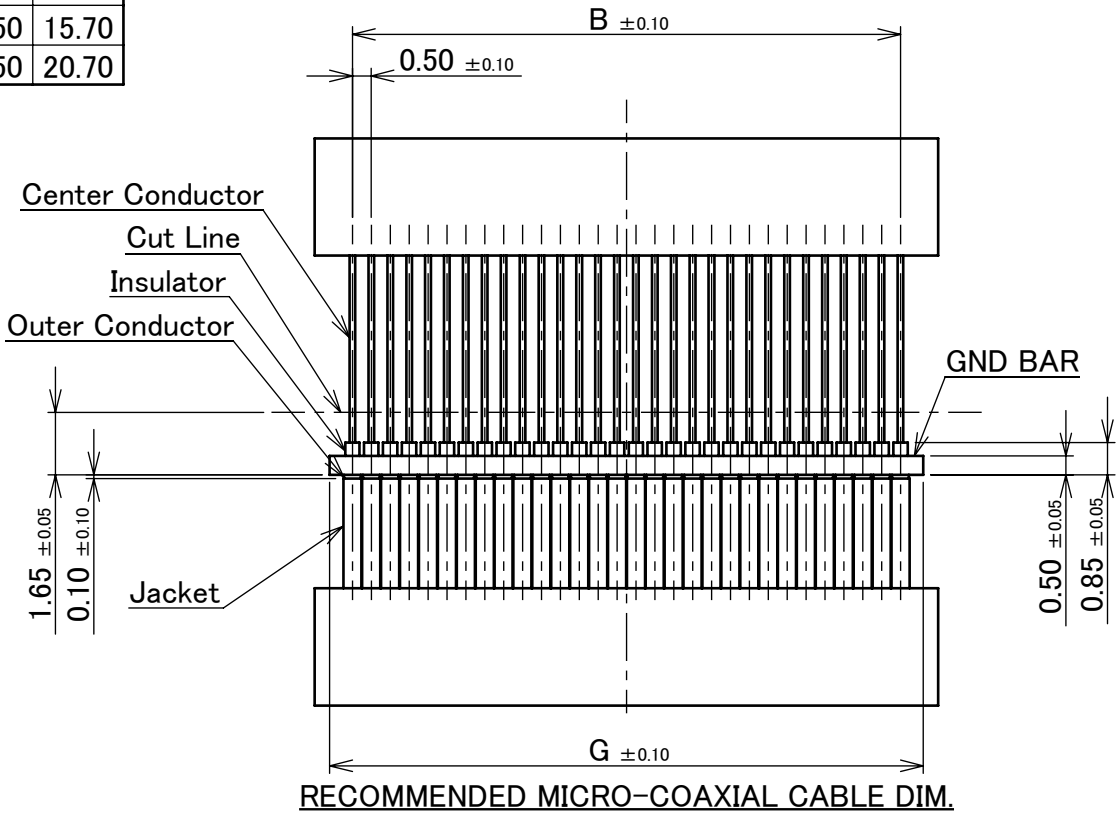
11	Z231032	H.U	Sep./26/'23	T.M	ANGLE	±2°	6 OVER 30 MAX.	±0.3		SERIES No. R2R1R1	CUSTOMER COPY		
10	Z220121	M.N	Feb./04/'22	H.I	6 MAX.	±0.2	30 OVER 120 MAX.	±0.5					
9	Z210548	M.N	May/26/'21	H.I	GENERAL TOLERANCE.				TITLE CABLINE® -VS II PLUG CABLE ASSEMBLY	SCALE 5:1 UNIT mm	I-PEX		
8	Z191437	R.M	Nov./04/'19	H.I	DWG.	K.Baba	DATE 2017/07/25						
7	Z190247	M.N	Feb./21/'19	Y.S	CHK.								
6	Z181497	M.N	Nov./16/'18	Y.S	T.Kurachi								
REV.	ECN	BY	DATE	APP.	APP.				DWG. No.	20846	SIZE A3	SHEET 1/3	REV. 11
REVISION RECORD					Y.Shimada								

ITEMS	SPECIFICATION
APPLICABLE CABLE	MICRO-COAXIAL CABLE : AWG# 44 , 42 , 40 , 38 , 36 DISCRETE WIRE : AWG# 36 , 34 , 32 TWINAX CABLE : AWG# 40
RATING VOLTAGE	100V AC (PER CONTACT PIN)
RATING AMPERAGE (FOR CONTACT)	0.1A AC/DC [AWG#44] PER CONTACT PIN/UP TO 40 CONTACTS 0.24A AC/DC [AWG#42] PER CONTACT PIN/UP TO 40 CONTACTS 0.3A AC/DC [AWG#40] PER CONTACT PIN/UP TO 40 CONTACTS 0.5A AC/DC [AWG#38] PER CONTACT PIN/UP TO 23 CONTACTS 0.8A AC/DC [AWG#36] PER CONTACT PIN/UP TO 10 CONTACTS 1.0A AC/DC [AWG#34] FOR POWER PER CONTACT/UP TO 9 CONTACTS 1.0A AC/DC [AWG#32] FOR POWER PER CONTACT/UP TO 9 CONTACTS ※TESTING BY A REAL MACHINE IS RECOMMENDED BECAUSE TEMPERATURE RISE MAY AFFECTED BY ACTUAL SITUATION
OPERATING TEMPERATURE	233~378K(-40℃~+105℃)
OPERATING HUMIDITY	85% MAX.(NON-CONDENSING)
CONTACT RESISTANCE	INITIAL : 140mohm MAX.(AWG#32) / AFTER TEST : $\triangle$ 40mohm MAX. 180mohm MAX.(AWG#34) 275mohm MAX.(AWG#36) 360mohm MAX.(AWG#38) 600mohm MAX.(AWG#40) 700mohm MAX.(AWG#42) 1080mohm MAX.(AWG#44)
GROUND SHELL RESISTANCE	INITIAL : 50mohm MAX. / AFTER TEST : $\triangle$ 40mohm MAX.
INSULATION RESISTANCE	INITIAL : 1000Mohm MIN. / AFTER TEST : 500Mohm MIN.
DIELECTRIC WITHSTANDING VOLTAGE	AC250V 1min
DURABILITY	30 CYCLES
MATING FORCE (INITIAL / AFTER 30 CYCLES)	20P : 9.70N MAX. 30P : 14.55N MAX. 40P : 19.40N MAX.
UNMATING FORCE (INITIAL / AFTER 30 CYCLES)	20P : 2.00N MIN. 30P : 3.00N MIN. 40P : 4.00N MIN.
CABLE RETENTION FORCE	20P : 9.80N MIN. 30P : 14.70N MIN. 40P : 19.60N MIN.
PRODUCT SPECIFICATION	PRS-2398
TEST REPORT	TR-17060 (20846-0**T-01) / TR-18048 (20846-0**T-02)
INSTRUCTION MANUAL	HIM-17015
ASSEMBLY MANUAL	ASM-17005
APPEARANCE CRITERIA No.	QLS-A***

ANGLE	±2°	6 OVER 30 MAX.	±0.3	PROJECTION 	SERIES No. R2R1R1	CUSTOMER COPY				
6 MAX.	±0.2	30 OVER 120 MAX.	±0.5							
GENERAL TOLERANCE.				TITLE CABLINE® -VS II PLUG CABLE ASSEMBLY		SCALE				
DWG.	DATE					5:1				
CHK.						UNIT				
APP.						mm				
				DWG. No.	20846	SIZE	SHEET	REV.		
						A3	2/3	11		

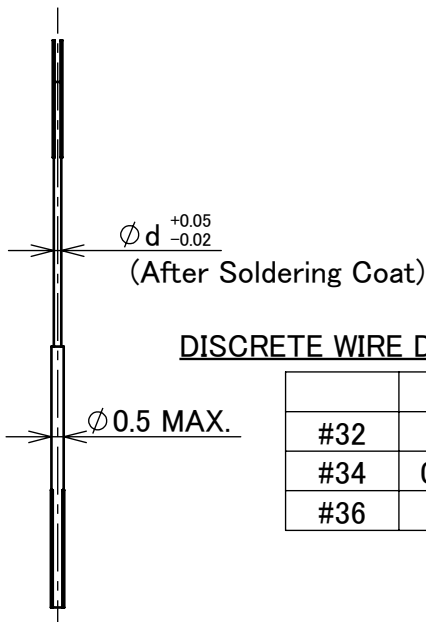
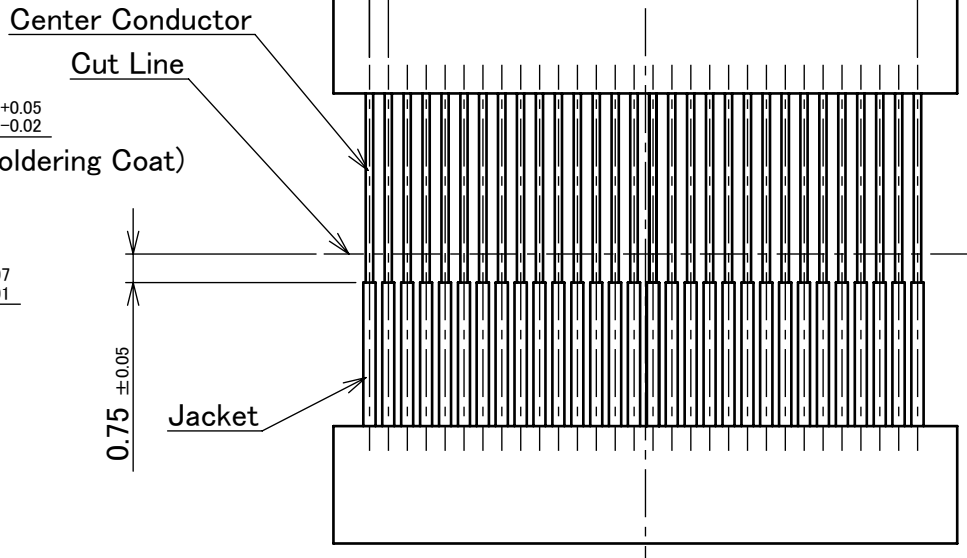
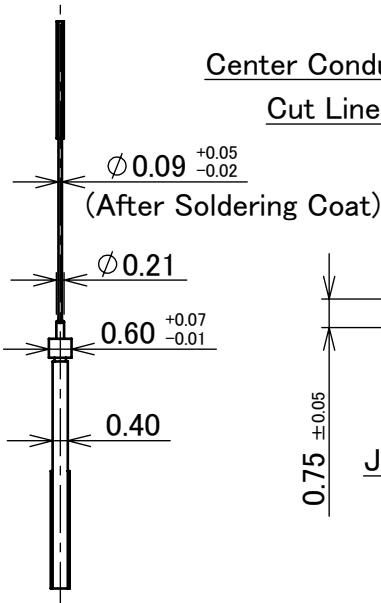
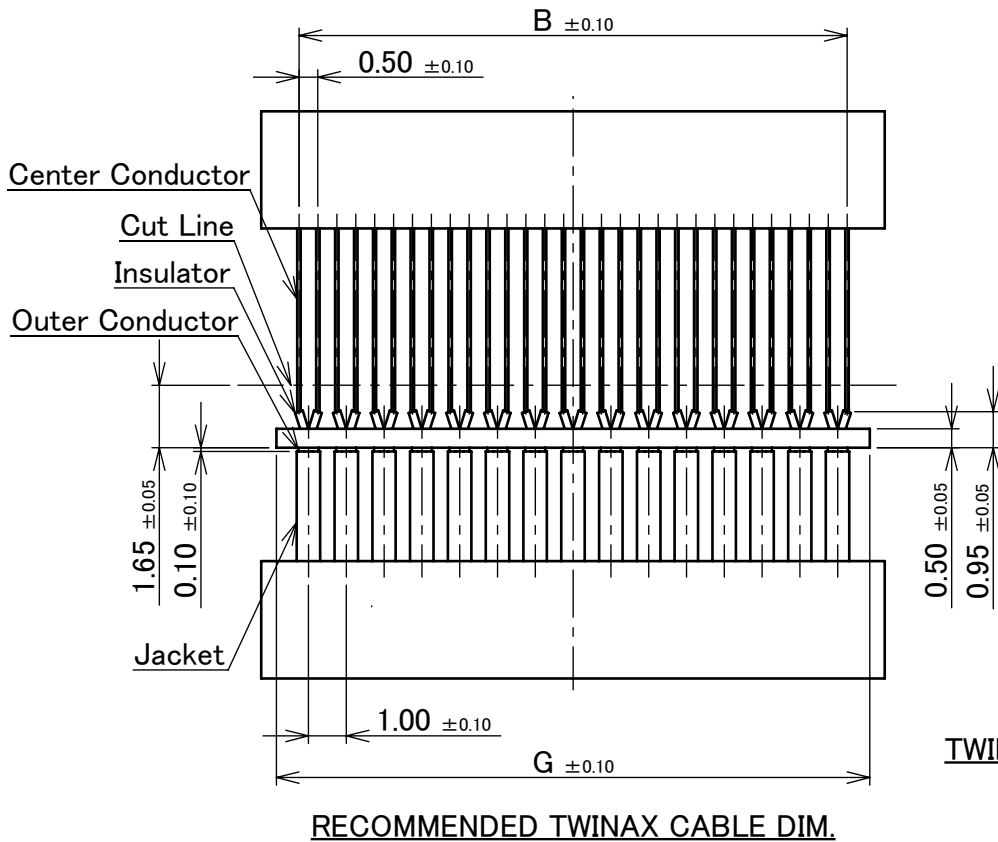
PART NO.	Pos.	B	G
20846-020T-0#	20	9.50	10.70
20846-030T-0#	30	14.50	15.70
20846-040T-0#	40	19.50	20.70

PATENT REGISTERED



MICRO-COAXIAL CABLE DIMENSION

	a
#36	0.15
#38	0.12
#40	0.09
#42	0.075
#44	0.063



DISCRETE WIRE DIMENSION

	d
#32	0.24
#34	0.192
#36	0.15

ANGLE	±2°	6 OVER 30 MAX.	±0.3	PROJECTION	SERIES No.	CUSTOMER COPY		
6 MAX.	±0.2	30 OVER 120 MAX.	±0.5		R2R1R1			
GENERAL TOLERANCE.				TITLE CABLINE® -VS II PLUG CABLE ASSEMBLY		SCALE		
DWG.	DATE					5:1		
CHK.						UNIT		
APP.						mm		
				DWG. No.	20846	SIZE	SHEET	REV.
						A3	3/3	11