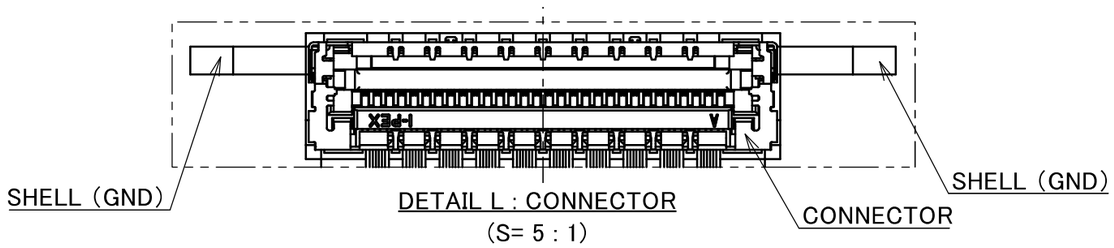
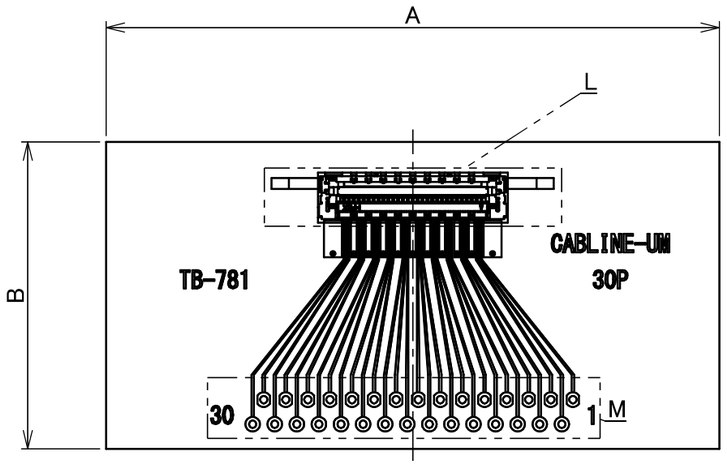
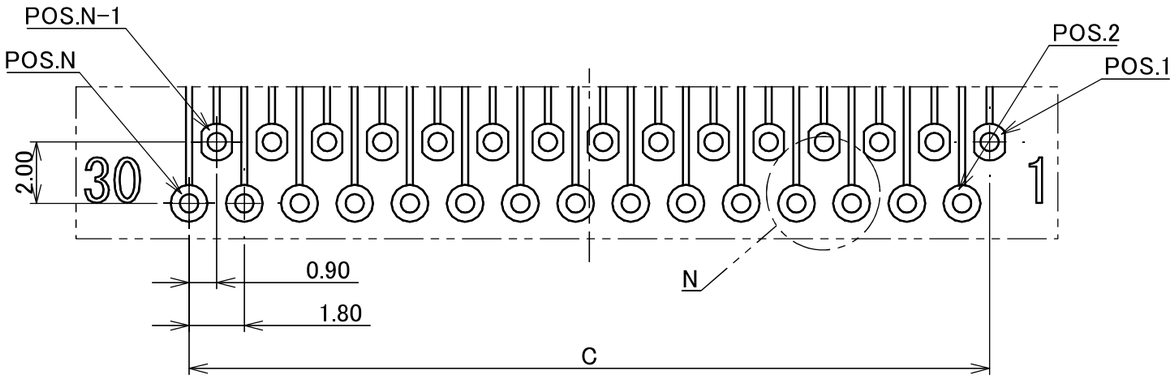
PART No.	Pos.	A	B	C	TEST BOARD No.	CONNECTOR P/N
91765-030B	30	50.00	25.00	26.10	TB-781	20879-030E-01
91765-040B	40	50.00	25.00	35.10	TB-767	20879-040E-01
91765-050B	50	50.00	25.00	44.10	TB-1236	20879-050E-01
91765-060B	60	75.00	25.00	53.10	TB-999	20879-060E-01
91765-070B	70	75.00	25.00	62.10	TB-1339	20879-070E-01

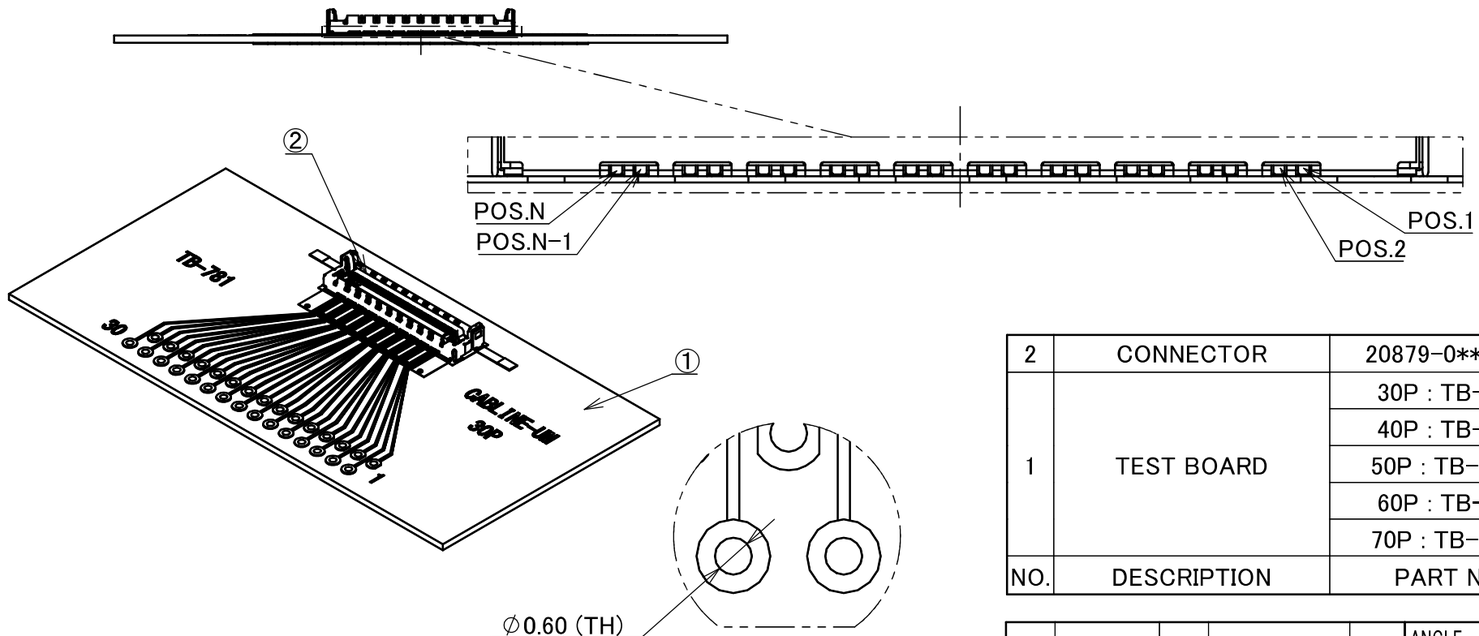


DETAIL L : CONNECTOR
(S= 5 : 1)





DETAIL M : TEST POINT
(S= 5 : 1)



DETAIL N
(S= 10 : 1)

PIN ASSIGNMENT

CONNECTOR POS.		TEST POINT POS.
1		1
2		2
⋮	⋮	⋮
N-1		N-1
N		N
SHELL(GND)		SHELL(GND)

NO.	DESCRIPTION	PART NO.	QTY	REMARKS
2	CONNECTOR	20879-0**E-01	1	CABLINE-UM RECEPTACLE 01type
1	TEST BOARD	30P : TB-781 40P : TB-767 50P : TB-1236 60P : TB-999 70P : TB-1339	1	TEST BOARD THICKNESS: 0.80mm NUMBER OF LAYER : 2 BASE COPPER FOIL THICKNESS TB-781, TB-767, TB-999 : 18 μm TB-1236, TB-1339 : 12 μm

NOTES.
1.APPLICABLE PLUG CONNECTOR: CABLINE-UM PLUG (P/N : 20877-#**T-##)
CABLINE-UMF (P/N : 21102-0**T-##)
2.TEST BOARD MATERIAL : FR-4

REV.	ECN	BY	DATE	APP.
0	ZC00925	R.M	2026/09/16	–

REVISION RECORD

ANGLE	±2°	6 OVER 30 MAX.	±0.3	
6 MAX.	±0.2	30 OVER 120 MAX.	±0.5	

GENERAL TOLERANCE.

PROJECTION | SERIES No. R0 | CUSTOMER COPY

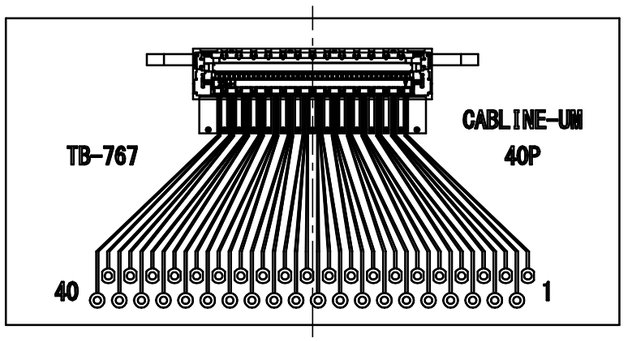
DWG. R.Morita DATE 2026/09/16
CHK. M.Nakamura
APP. H.Ikari

TITLE: CABLINE®-UM CONTINUITY TEST BOARD ASSEMBLY
DWG. No. 91765

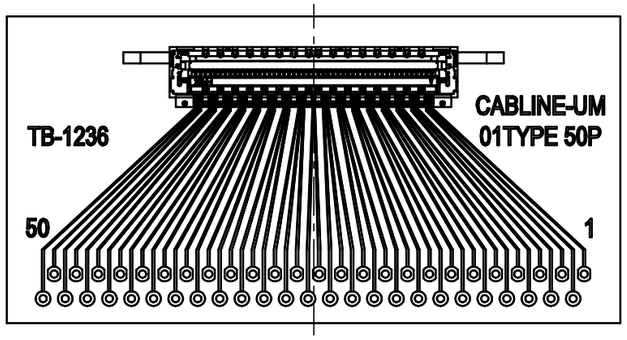
SCALE 2:1 | UNIT mm | SIZE A3 | SHEET 1/2 | REV. 0

I-PEX

PART No.	Pos.	TEST BOARD No.	CONNECTOR P/N
91765-030B	30	TB-781	20879-030E-01
91765-040B	40	TB-767	20879-040E-01
91765-050B	50	TB-1236	20879-050E-01
91765-060B	60	TB-999	20879-060E-01
91765-070B	70	TB-1339	20879-070E-01

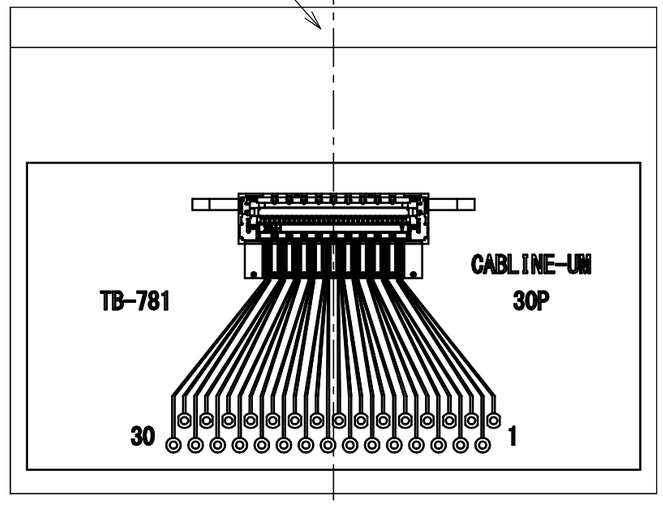


40P SHAPE
(S = 2 : 1)

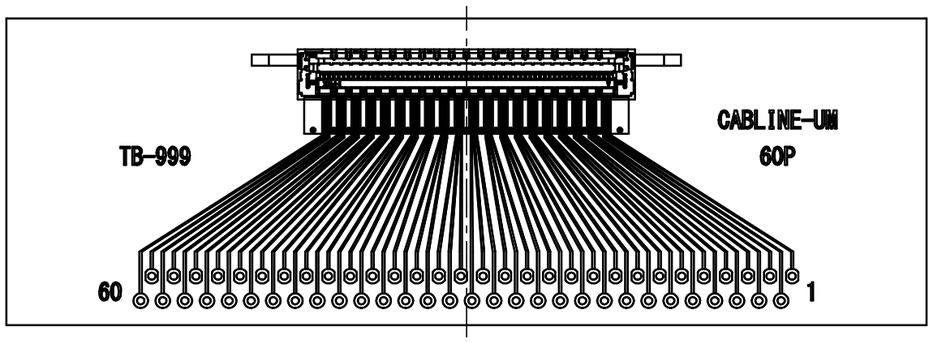


50P SHAPE
(S = 2 : 1)

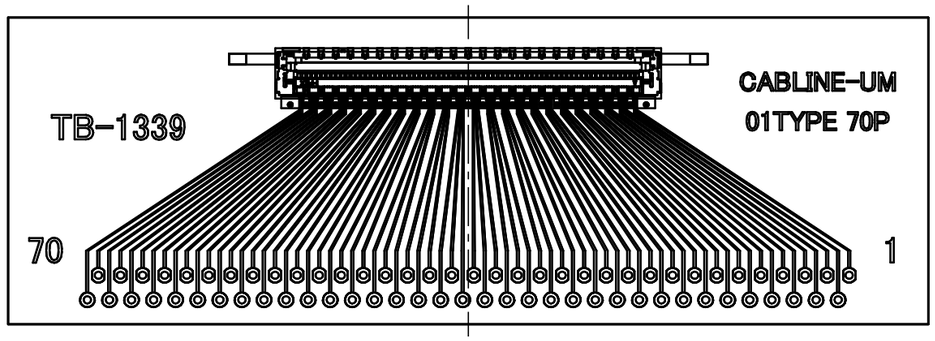
＜SMALL BAG＞
REUSABLE PLASTIC BAG



PACKING STYLE



60P SHAPE
(S = 2 : 1)



70P SHAPE
(S = 2 : 1)

ANGLE	±2°	6 OVER 30 MAX.	±0.3	PROJECTION	SERIES No.	CUSTOMER COPY	
6 MAX.	±0.2	30 OVER 120 MAX.	±0.5		R0		
GENERAL TOLERANCE.				TITLE		SCALE	
DWG.	DATE			CABLINE®-UM CONTINUITY TEST BOARD ASSEMBLY		2:1	I-PEX
CHK.						UNIT mm	
APP.				DWG. No.		SIZE	SHEET / REV.
				91765		A3	2/2 / 0