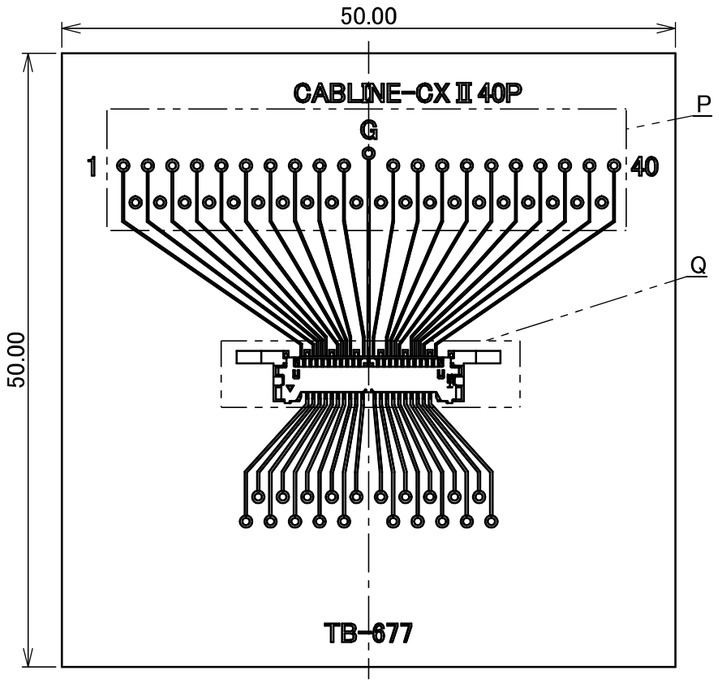
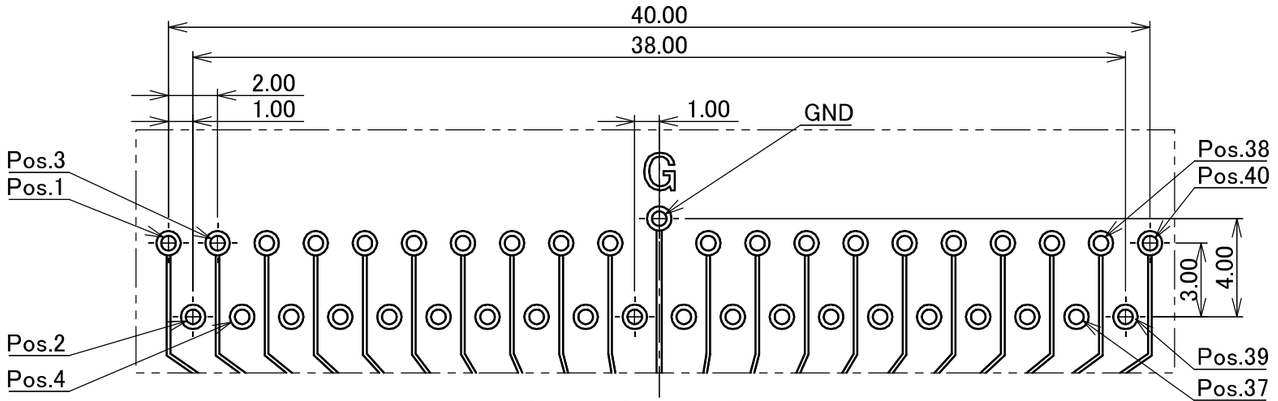
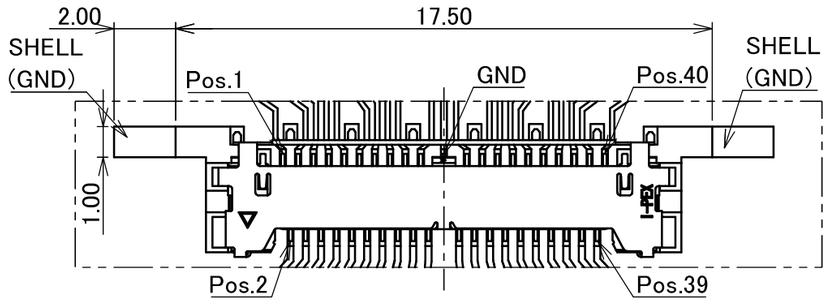
PART No.	Pos.	TEST BOARD No.	CONNECTOR P/N
91782-040B	40	TB-677	20976-040E-01

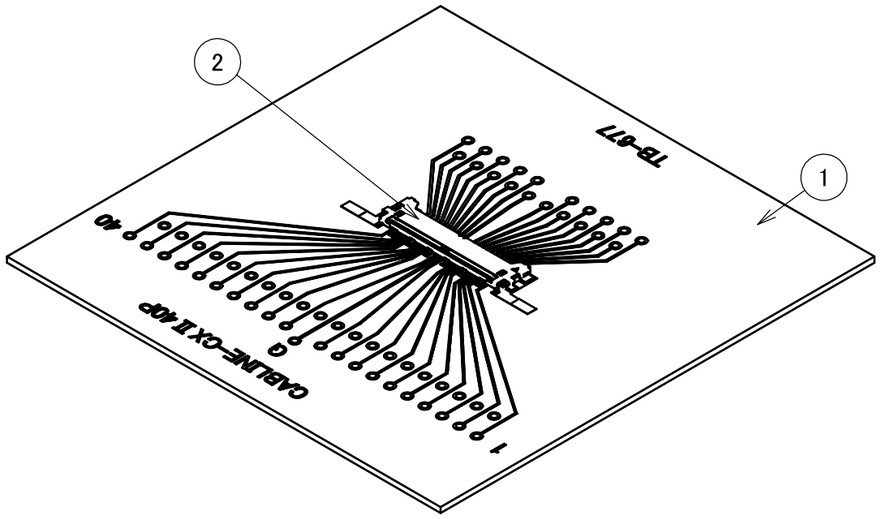




DETAIL P : TEST POINT
(S= 4 : 1)



DETAIL Q : CONNECTOR
(S= 5 : 1)



PIN ASSIGNMENT

CONNECTOR POS.	TEST POINT POS.
1	1
2	2
⋮	⋮
39	39
40	40
SHELL(GND)	SHELL(GND)

NO.	DESCRIPTION	PART NO.	QTY	REMARKS
2	CONNECTOR	20976-040E-01	1	CABLINE-CX II RECEPTACLE ASSEMBLY
1	TEST BOARD	TB-677	1	TEST BOARD THICKNESS: 0.60mm NUMBER OF LAYER : 2 BASE COPPER FOIL THICKNESS : 18μm

NOTES.
1.APPLICABLE PLUG CONNECTOR: CABLINE-CX II PLUG CABLE ASSEMBLY P/N
WITH COVER TYPE (P/N: 20977-040T-01)
WITHOUT COVER TYPE (P/N: 20978-040T-01)
2.TEST BOARD MATERIAL : FR-4

REV.	ECN	BY	DATE	APP.
0	ZC01003	R.H	2026/09/30	–

REVISION RECORD

ANGLE	±2°	6 OVER 30 MAX.	±0.3	
6 MAX.	±0.2	30 OVER 120 MAX.	±0.5	

GENERAL TOLERANCE.

PROJECTION

SERIES No. R0

CUSTOMER COPY

DWG. R.Hatano DATE 2026/09/30
CHK. T.Tanigawa
APP. T.Masunaga

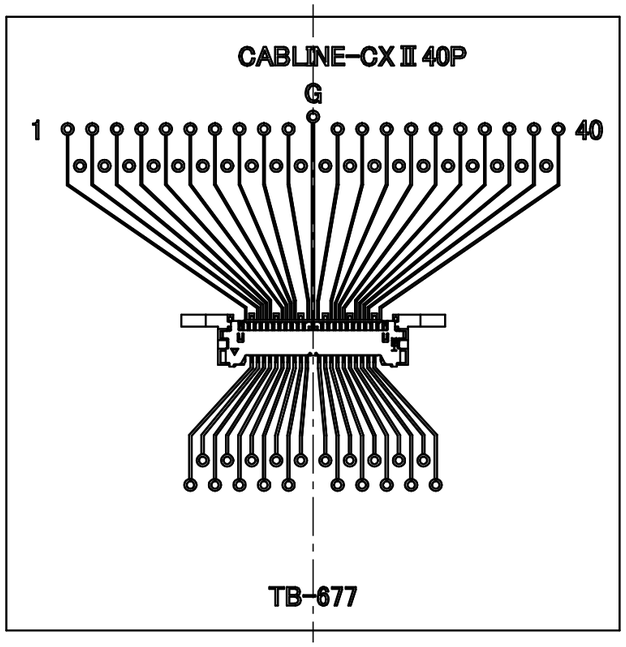
TITLE
CABLINE®-CX II
CONTINUITY
TEST BOARD ASSEMBLY

DWG. No. 91780

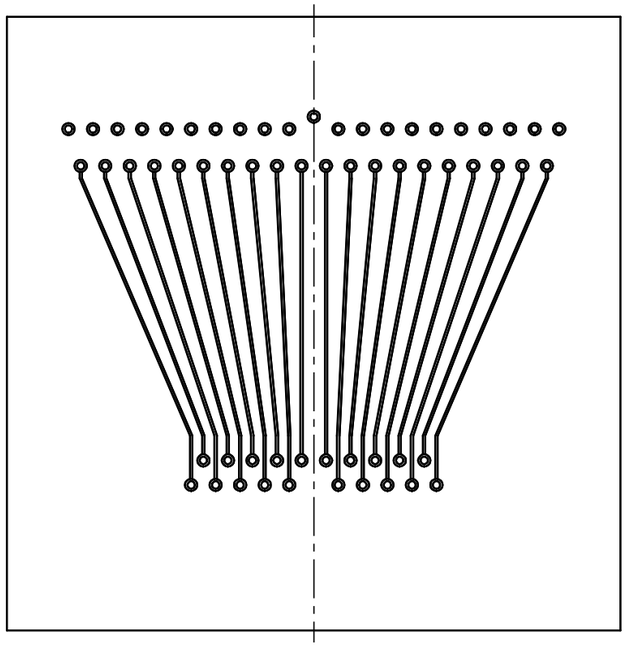
SCALE 2:1
UNIT mm
SIZE A3
SHEET 1/2
REV. 0

I-PEX

PART No.	Pos.	TEST BOARD No.	CONNECTOR P/N
91782-040B	40	TB-677	20976-040E-01

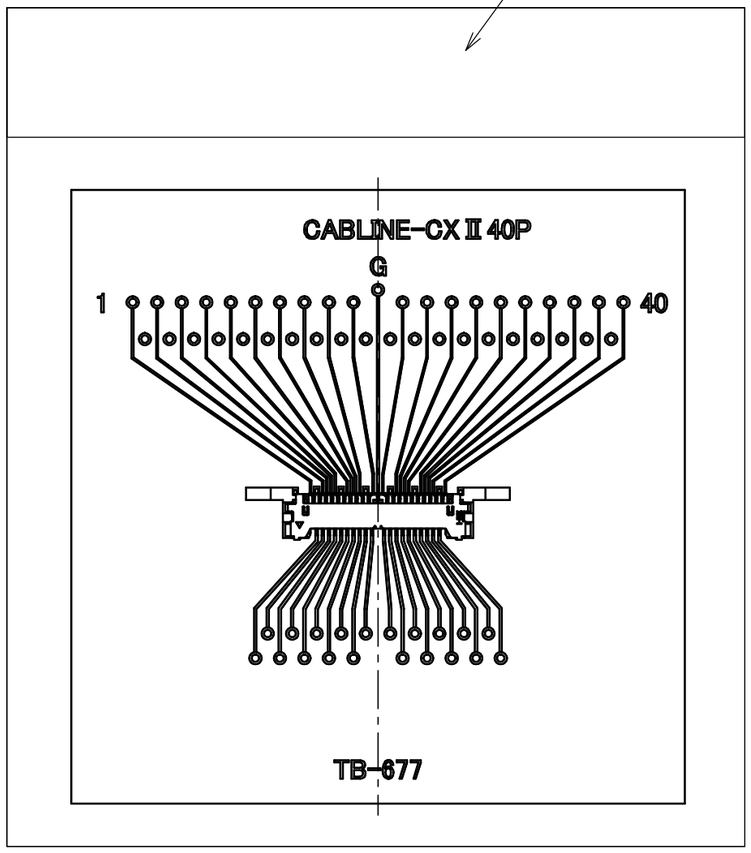


TOP VIEW



BOTTOM VIEW

<SAMPLE BAG>
REUSABLE PLASTIC BAG



PACKING STYLE

<40P>

ANGLE	±2°	6 OVER 30 MAX.	±0.3	PROJECTION	SERIES No.	CUSTOMER COPY	
6 MAX.	±0.2	30 OVER 120 MAX.	±0.5		R0		
GENERAL TOLERANCE.				TITLE		SCALE	
DWG.		DATE		CABLINE®-CX II CONTINUITY TEST BOARD ASSEMBLY		2:1	I-PEX
CHK.						UNIT mm	
APP.				DWG. No.		SIZE	SHEET / REV.
				91780		A3	2/2 / 0