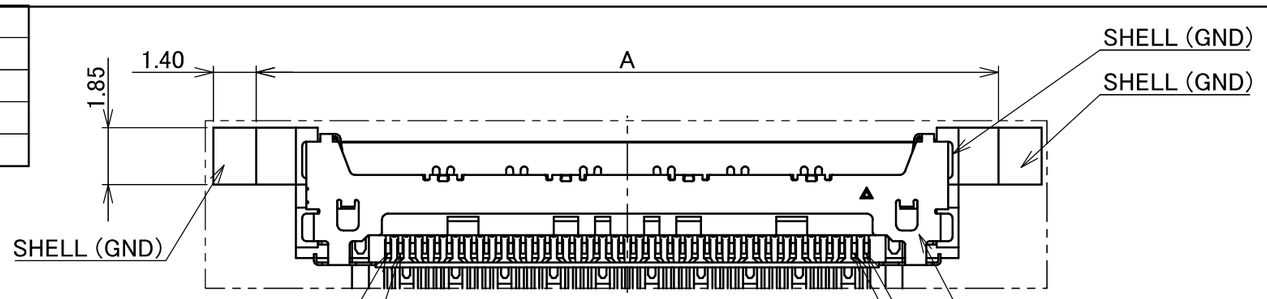
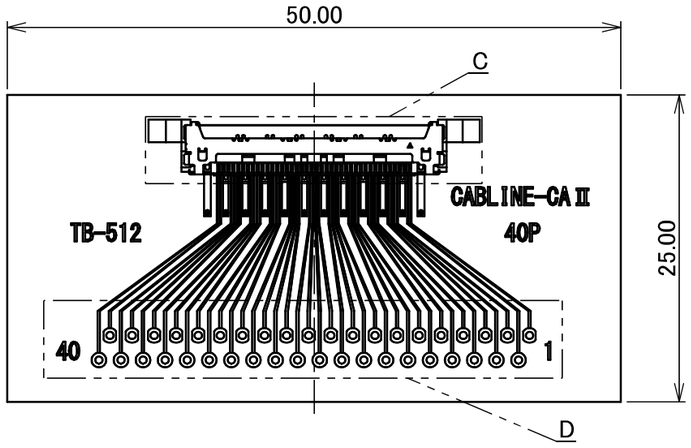
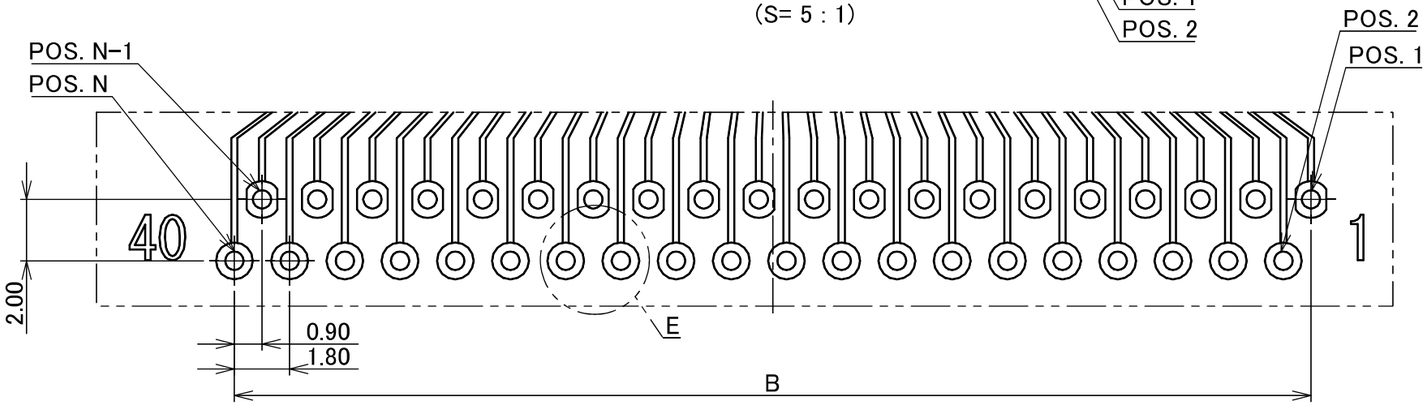
PART No.	Pos.	A	B	TEST BOARD No.	CONNCTOR P/N
91777-020B	20	16.20	17.10	TB-574	20682-020E-02
91777-030B	30	20.20	26.10	TB-629	20682-030E-02
91777-040B	40	24.20	35.10	TB-512	20682-040E-02
91777-050B	50	28.20	44.10	TB-609	20682-050E-02

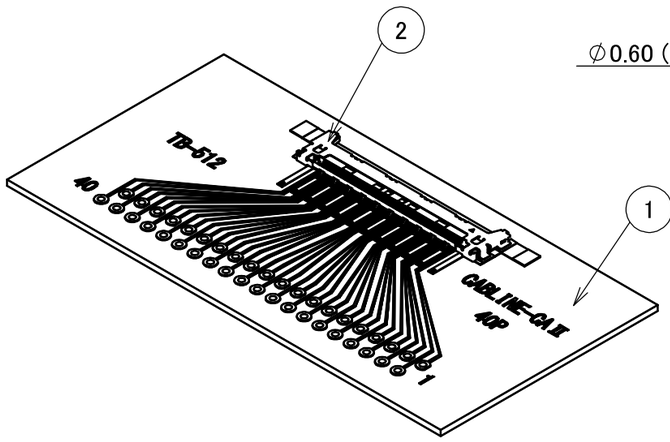


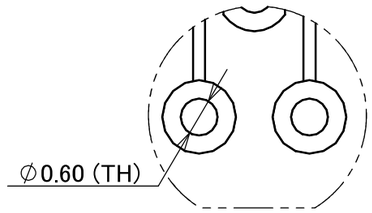
DETAIL C
(S= 5 : 1)





DETAIL D
(S= 5 : 1)





DETAIL E
(S= 10 : 1)

PIN ASSIGNMENT

CONNECTOR POS.	TEST POINT POS.
1	1
2	2
⋮	⋮
N-1	N-1
N	N
SHELL(GND)	SHELL(GND)

NO.	DESCRIPTION	PART NO.	QTY	REMARKS
2	CONNECTOR	20682-0**E-02	1	CABLINE-CA II RECEPTACLE
1	TEST BOARD	20P : TB-574 30P : TB-629 40P : TB-512 50P : TB-609	1	TEST BOARD THICKNESS: 0.80mm NUMBER OF LAYER : 2 BASE COPPER FOIL THICKNESS : 18 μm

REV.	ECN	BY	DATE	APP.
0	ZC01009	K.Hara	2026/10/02	–

REVISION RECORD

ANGLE	±2°	6 OVER 30 MAX.	±0.3
6 MAX.	±0.2	30 OVER 120 MAX.	±0.5

GENERAL TOLERANCE.

PROJECTION

SERIES No.: R0

CUSTOMER COPY

DWG. K.Hara DATE 2026/10/02

CHK. T.Tanigawa

APP. T.Masunaga

TITLE: CABLINE®-CA II CONTINUITY TEST BOARD ASSEMBLY

DWG. No. 91777

SCALE 2:1

UNIT mm

SIZE A3

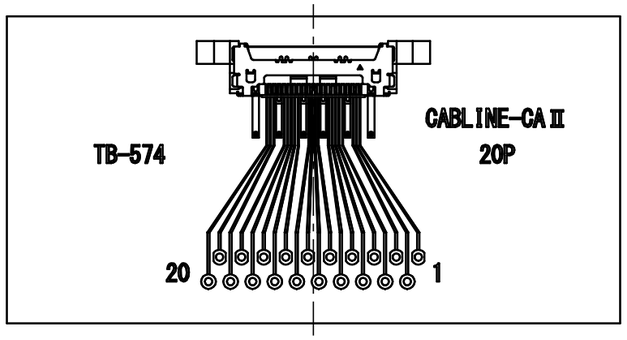
SHEET 1/2

REV. 0

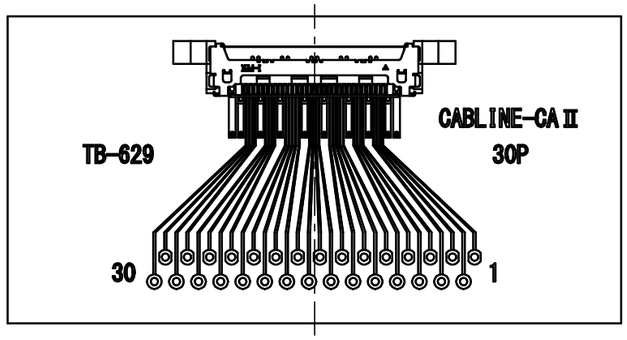
I-PEX

NOTES.
1. APPLICABLE PLUG CONNECTOR : CABLINE-CA II PLUG (P/N : 20679-0**T-01)
CABLINE-CA IIF PLUG (P/N : 20856-0**T-01)
2. TEST BOARD MATERIAL : FR-4

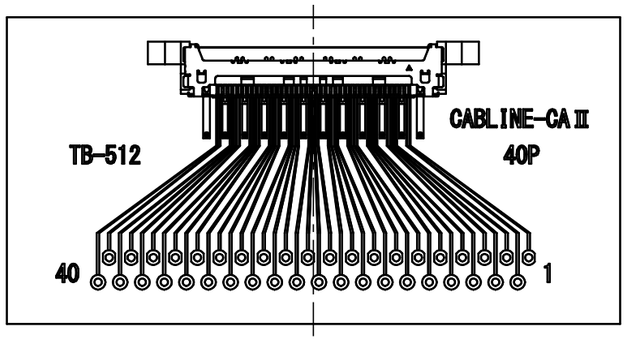
PART No.	Pos.	TEST BOARD No.	CONNCTOR P/N
91777-020B	20	TB-574	20682-020E-02
91777-030B	30	TB-629	20682-030E-02
91777-040B	40	TB-512	20682-040E-02
91777-050B	50	TB-609	20682-050E-02



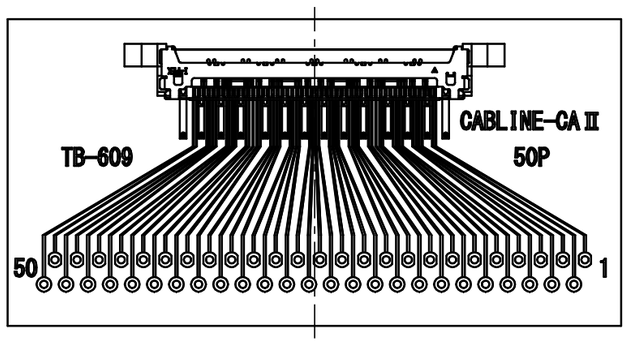
20P SHAPE



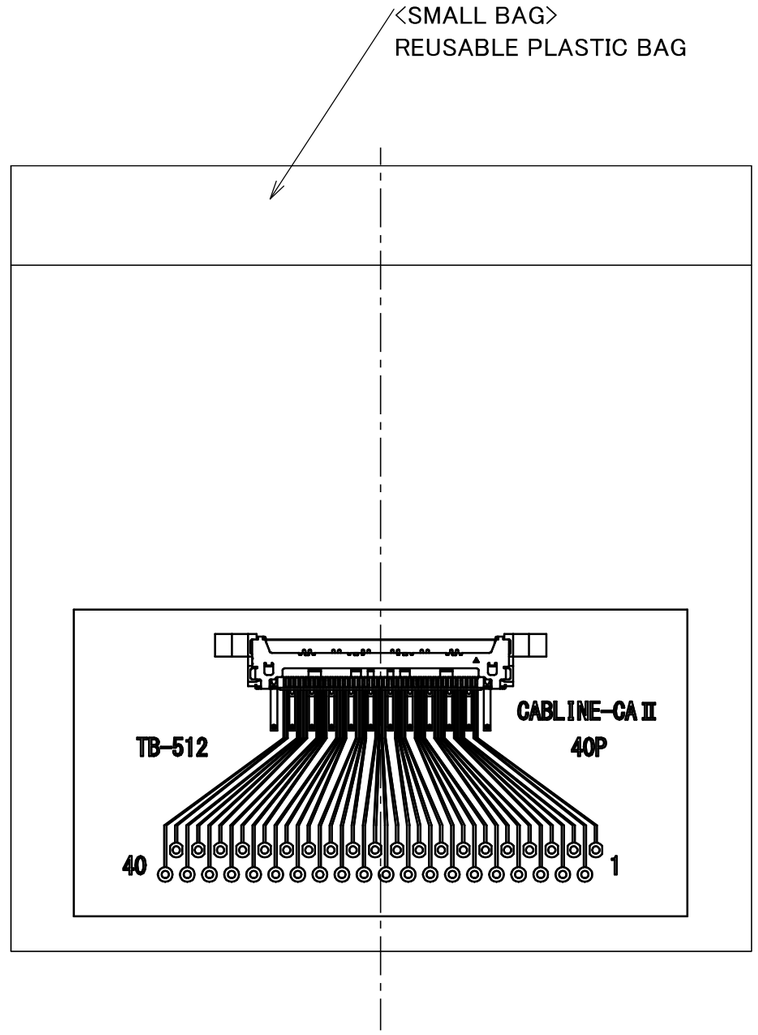
30P SHAPE



40P SHAPE



50P SHAPE



PACKING STYLE

ANGLE	±2°	6 OVER 30 MAX.	±0.3	PROJECTION	SERIES No.	CUSTOMER COPY	
6 MAX.	±0.2	30 OVER 120 MAX.	±0.5		R0		
GENERAL TOLERANCE.				TITLE		SCALE	
DWG.		DATE		CABLINE®-CA II CONTINUITY TEST BOARD ASSEMBLY		2:1	I-PEX
CHK.						UNIT mm	
APP.				DWG. No. 91777		SIZE A3	SHEET 2/2 REV. 0