Micro-Coaxial Connector

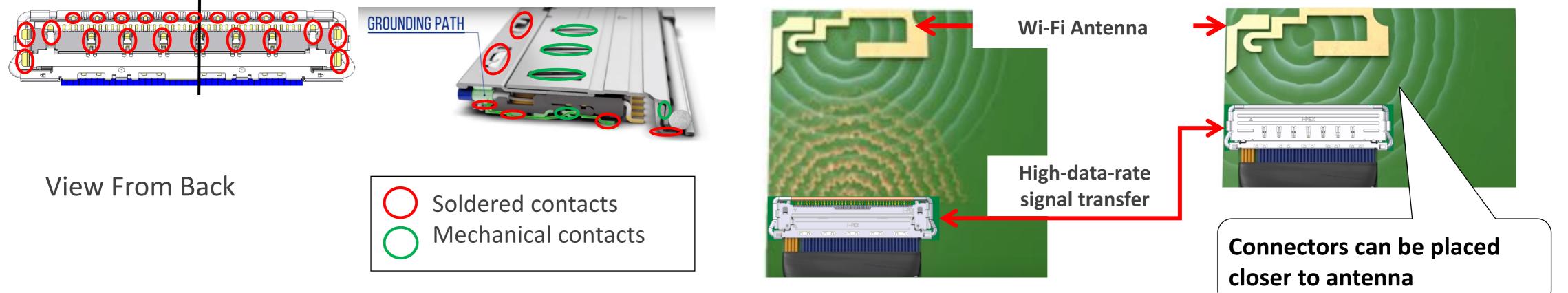
CABLINE[®]-CA II

Fully-shielded with mechanical lock, suitable for high-data-rate transfer (32 Gbps/lane), 0.4 mm pitch, horizontal mating type micro-coaxial connector

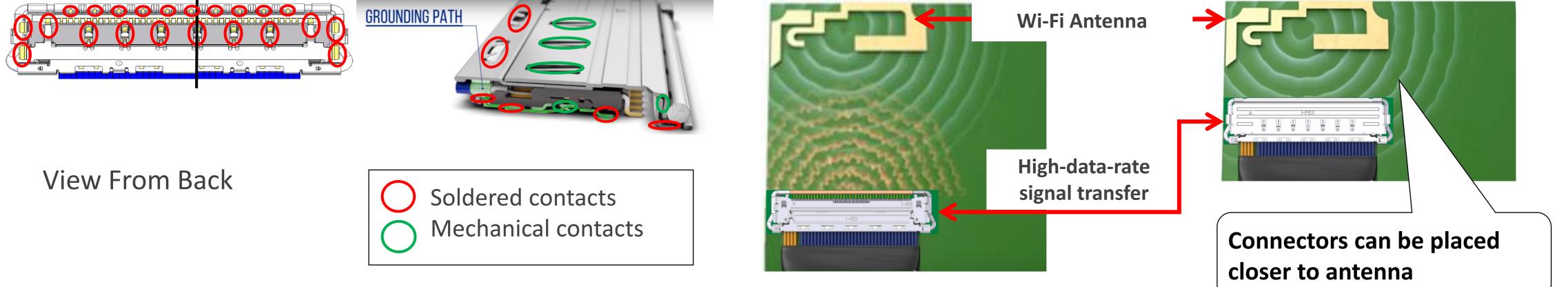
Product Specific	ations:		_	Applicable Cable Size:				
Matin	g type	Horizontal		Maximum O.D. (mm)	0.4			
Board Pitch (mm)		0.4		Micro-Coaxial	45 ohm: #38 or smaller			
Wiping Le	ngth (mm)	0.54		for Signal (AWG)	50 ohm: #40 or smalle			
	Height	1.1 max. with cover		Twinax (AWG)	#40, #42			
Mated size (mm)	Width	Formula: 6.95 + (0.4*?p)		Discrete (AWG)	#34 or smaller			
(((((((((((((((((((((((((((((((((((((((Depth	6.2		Applicable Standards (Refe	erence Only):			
Din Counts	Range	Up to 60		32 Gbps/ Lane, USB4 Gen4 (40 Gbps/ Lane PAM3)				
Pin Counts	Available	20, 30, 40, 50		Display Port UHBR20 (20 Gbps/Lane),				



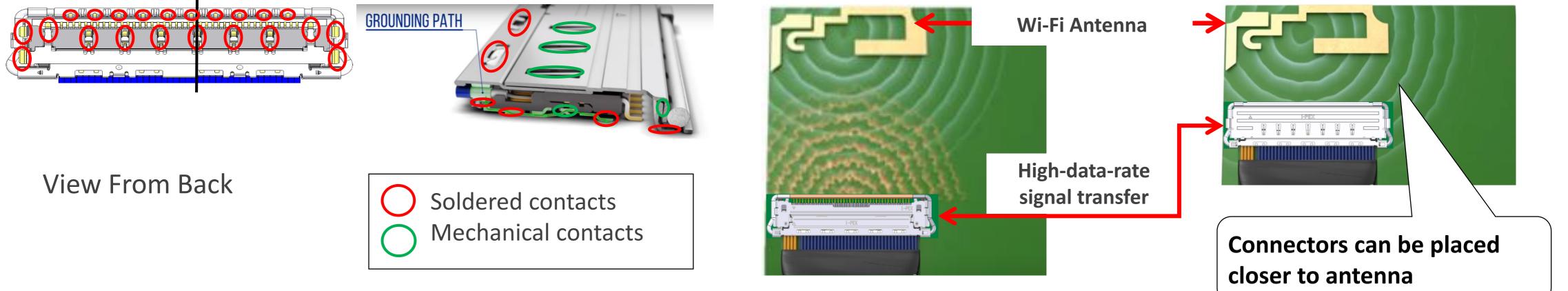
ZenShield[®] fully-shielded with multi-point grounds is ideal for EMC solutions



General Connector

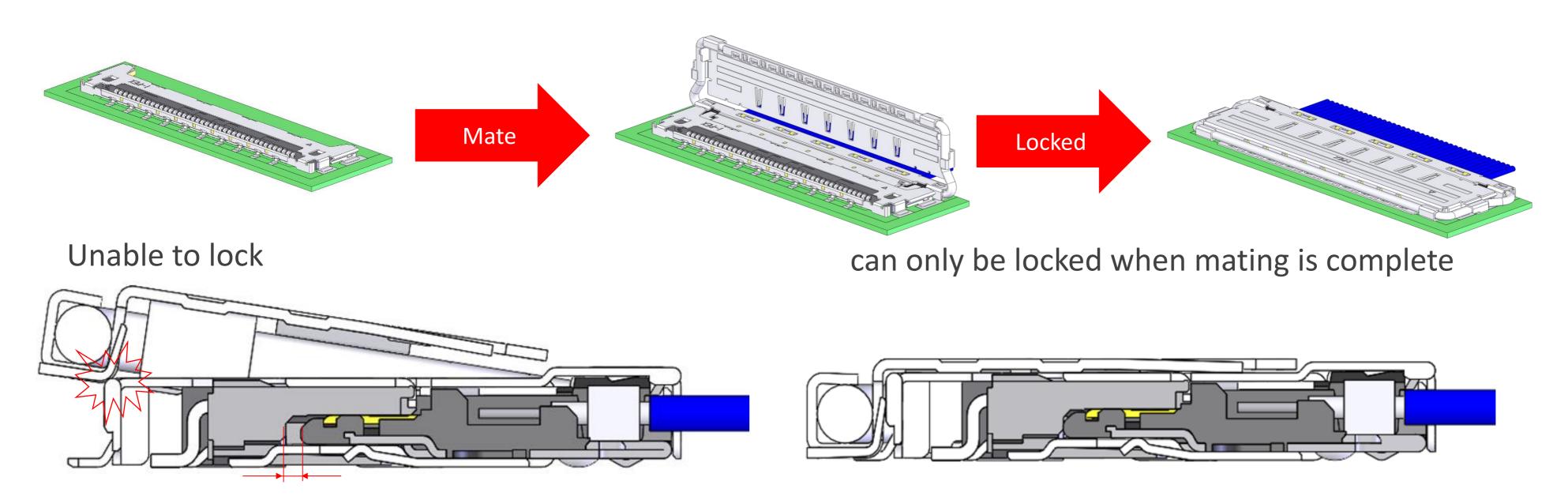








Mechanical locking cover prevents incomplete mating and back-out/unmating



High-data-rate transfer, ideal for 32 Gbps/lane applications

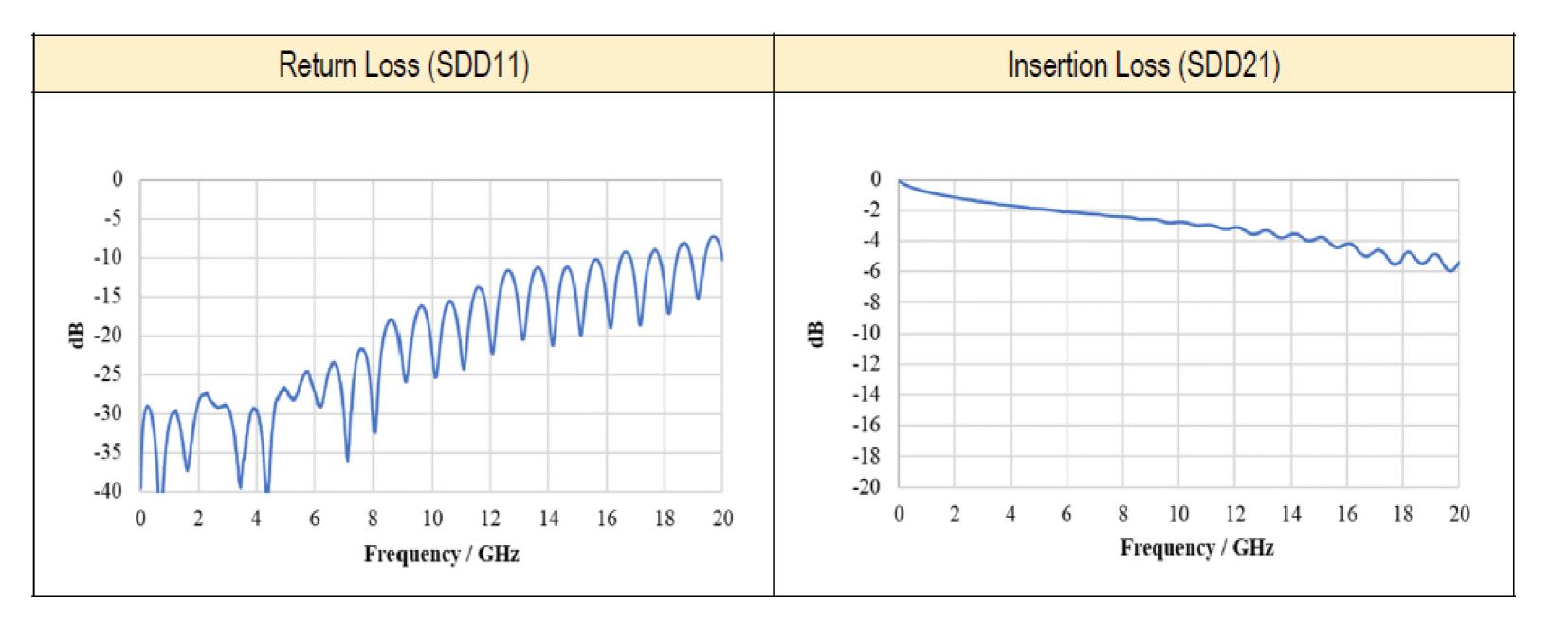
Measurement results

Connector: CABLINE-CA II 40P

Cable: Micro-coaxial cable AWG #40, 450hm , Length : 100 mm

Pin Assignment: GSSGSSG

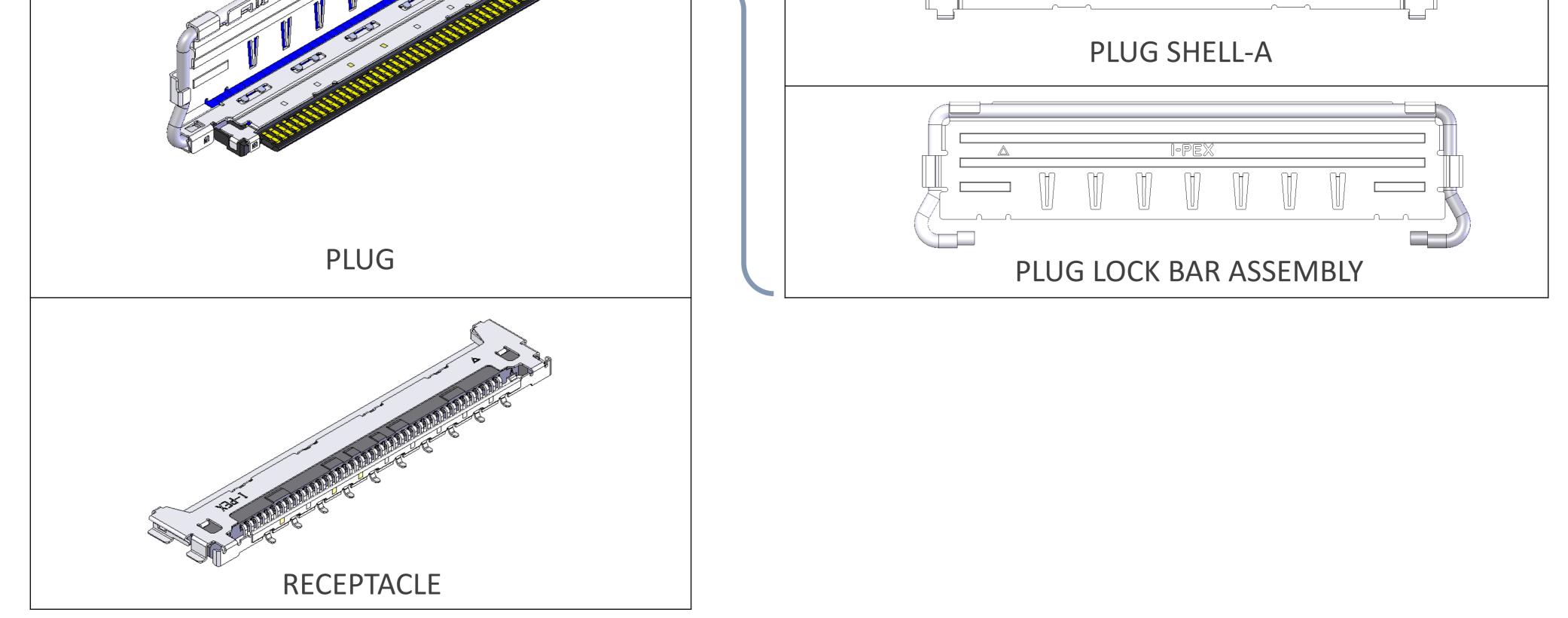
I-PEX



Component Parts Details

Component Parts

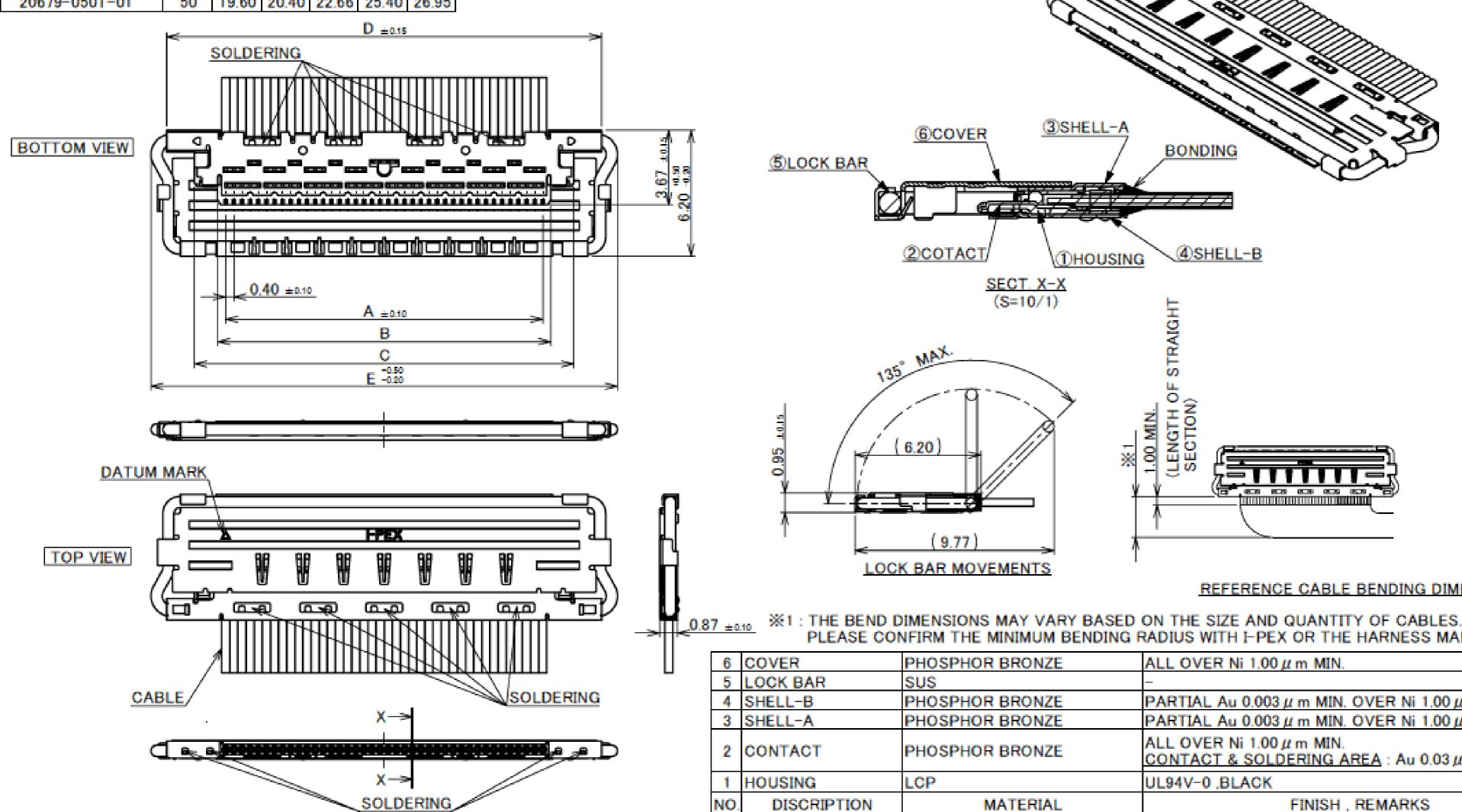
Connector parts	Plug parts

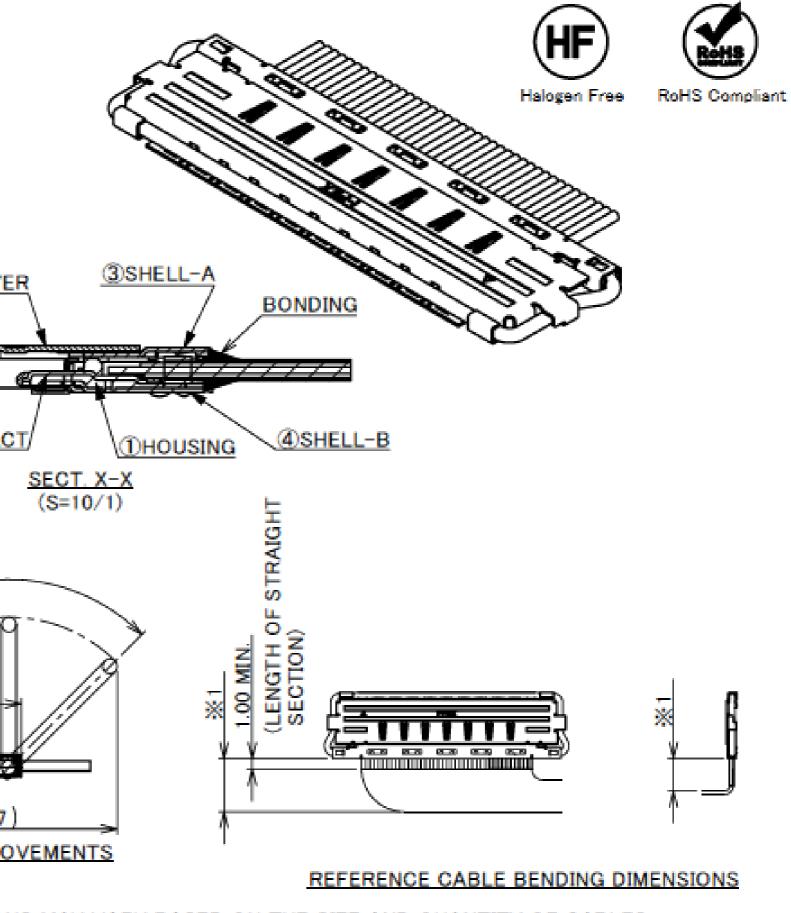




Plug for Cable Assembly

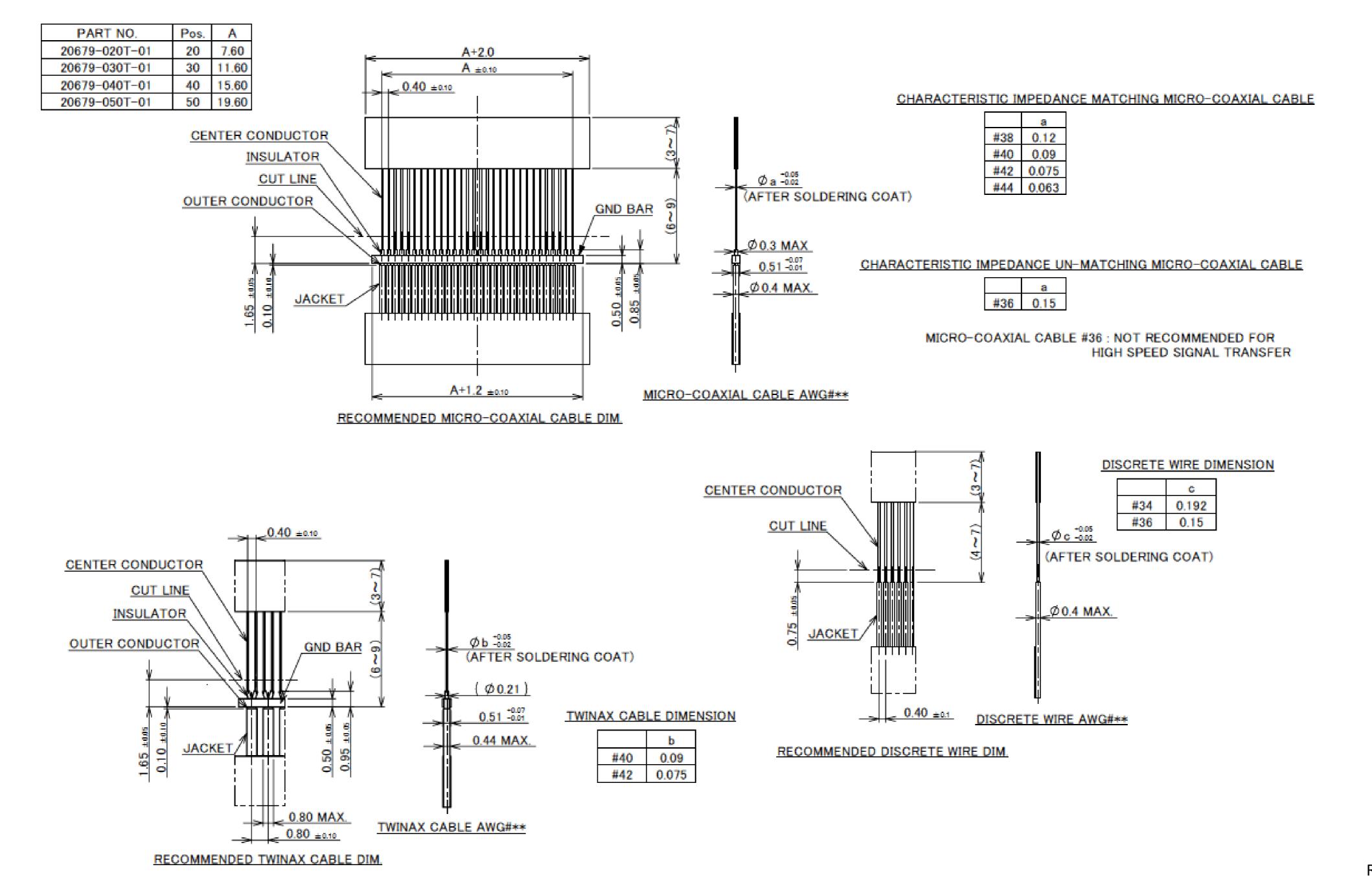
Recommended I	20679-0**T-01					
PART NO.	Pos.	Α	В	С	D	E
20679-020T-01	20	7.60	8.40	10.66	13.40	14.95
20679-030T-01	30	11.60	12.40	14.66	17.40	18.95
20679-040T-01	40	15.60	16.40	18.66	21.40	22.95
20679-050T-01	50	19.60	20.40	22.66	25.40	26.95





	PLEASE CON	VFIRM THE MINIMUM BENDING F	RADIUS WITH I-PEX OR THE HARNESS MANUFACTURER.
6	COVER	PHOSPHOR BRONZE	ALL OVER Ni 1.00 μ m MIN.
5	LOCK BAR	SUS	_
4	SHELL-B	PHOSPHOR BRONZE	PARTIAL Au 0.003 μ m MIN. OVER Ni 1.00 μ m MIN.
3	SHELL-A	PHOSPHOR BRONZE	PARTIAL Au 0.003 µ m MIN. OVER Ni 1.00 µ m MIN.
2	CONTACT		ALL OVER Ni 1.00 μ m MIN. CONTACT & SOLDERING AREA : Au 0.03 μ m MIN.
1	HOUSING	LCP	UL94V-0 ,BLACK
NO.	DISCRIPTION	MATERIAL	FINISH , REMARKS

Rev.13



Rev.13

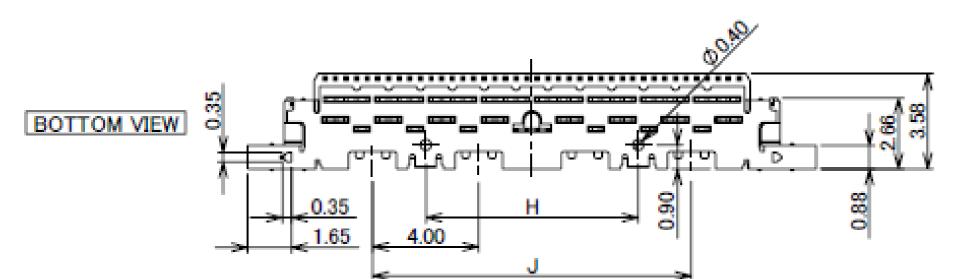


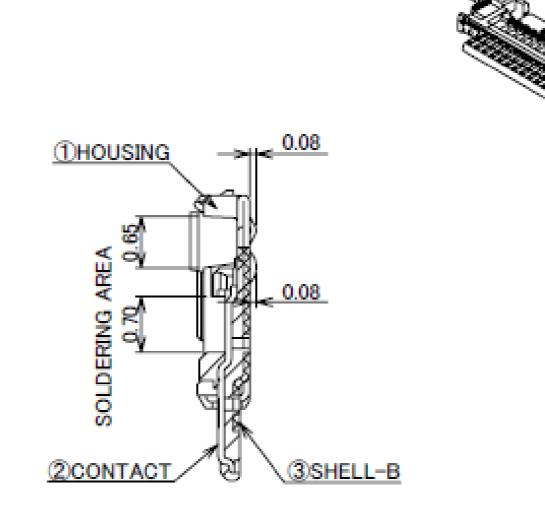
Plug for Cable Assembly

ITEMS	SPECIFICATION
APPLICABLE CABLE	MICRO-COAXIAL CABLE : AWG# 44 , 42 , 40 , 38 , 36 DISCRETE WIRE : AWG# 36 , 34 TWINAX CABLE : AWG# 40 , 42
RATING VOLTAGE	100V AC (PER CONTACT PIN) WTHIS IS THE RATED VOLTAGE OF THE CONNECTOR. PLEASE NOTE THAT THE RATED VOLTAGE MAY VARY IN THE HARNESS DEPENDING ON THE CABLES USED.
RATING AMPERAGE (FOR CONTACT)	0.1A AC/DC [AWG#44] PER CONTACT PIN/UP TO 50 CONTACTS 0.24A AC/DC [AWG#42] PER CONTACT PIN/UP TO 50 CONTACTS 0.3A AC/DC [AWG#40] PER CONTACT PIN/UP TO 50 CONTACTS 0.5A AC/DC [AWG#38] PER CONTACT PIN/UP TO 18 CONTACTS 0.8A AC/DC [AWG#36] PER CONTACT PIN/UP TO 6 CONTACTS 1.0A AC/DC [AWG#34] PER CONTACT PIN/UP TO 6 CONTACTS 1.0A AC/DC [AWG#34] PER CONTACT PIN/UP TO 6 CONTACTS XTESTING BY A REAL MACHINE IS RECOMMENDED BECAUSE TEMPERATURE RISE MAY AFFECTED BY ACTUAL SITUATION
OPERATING TEMPERATURE	248~378K(-40°C~105°C)
OPERATING HUMIDITY	85% MAX.(NON-CONDENDING)
CONTACT RESISTANCE	INITIAL : 180mohm MAX.(AWG#34) / AFTER TEST :40mohm MAX. 275mohm MAX.(AWG#36) 360mohm MAX.(AWG#38) 600mohm MAX.(AWG#40) 700mohm MAX.(AWG#42) 1080mohm MAX.(AWG#44)
GROUND SHELL RESISTANCE	INITIAL : 50mohm MAX. / AFTER TEST : 240mohm MAX.
INSULATION RESISTANCE	INITIAL : 1000Mohm MIN. / AFTER TEST : 500Mohm MIN.
DIELECTRIC WITHSTANDING VOLTAGE	AC250V 1min
DURABILITY	30 CYCLES
MATING FORCE (INITIAL / AFTER 30 CYCLES)	20P : 9.70N MAX. 30P : 14.55N MAX. 40P : 19.40N MAX. 50P : 24.25N MAX.
UN-MATING FORCE (INITIAL / AFTER 30 CYCLES)	20P : 2.0N MIN. 30P : 3.0N MIN. 40P : 4.0N MIN. 50P : 5.0N MIN.
CABLE RETENTION FORCE	20P : 9.80N MIN. 30P : 14.70N MIN. 40P : 19.60N MIN. 50P : 24.50N MIN.
PRODUCT SPECIFICATION	PRS-2163
TEST REPORT	TR-15103
INSTRUCTION MANUAL	HIM-15033
ASSEMBLY MANUAL	ASM-15005
APPEARANCE CRITERIA NO.	QLS-A***

Plug Housing Assembly

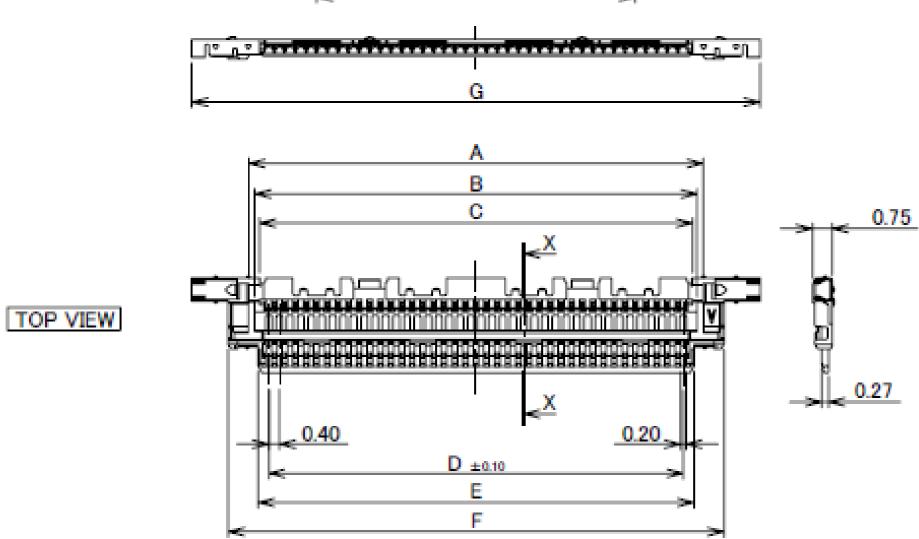
Recommended P/N			20680-0**T-01							
PART NO.	Pos.	Α	В	С	D	E	F	G	I	J
20680-020T-01	20	9.10	8.65	8.30	7.60	8.40	10.66	13.40	I	5.00
20680-030T-01	30	13.10	12.65	12.30	11.60	12.40	14.66	17.40	4.00	8.00
20680-040T-01	40	17.10	16.65	16.30	15.60	16.40	18.66	21.40	8.00	12.00
20680-050T-01	50	21.10	20.65	20.30	19.60	20.40	22.66	25.40	12.00	16.00
20680-060T-01	60	25.10	24.65	24.30	23.60	24.40	26.66	29.40	16.00	20.00

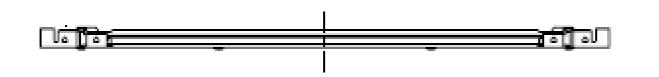


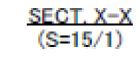




Rev.13







NOTES.

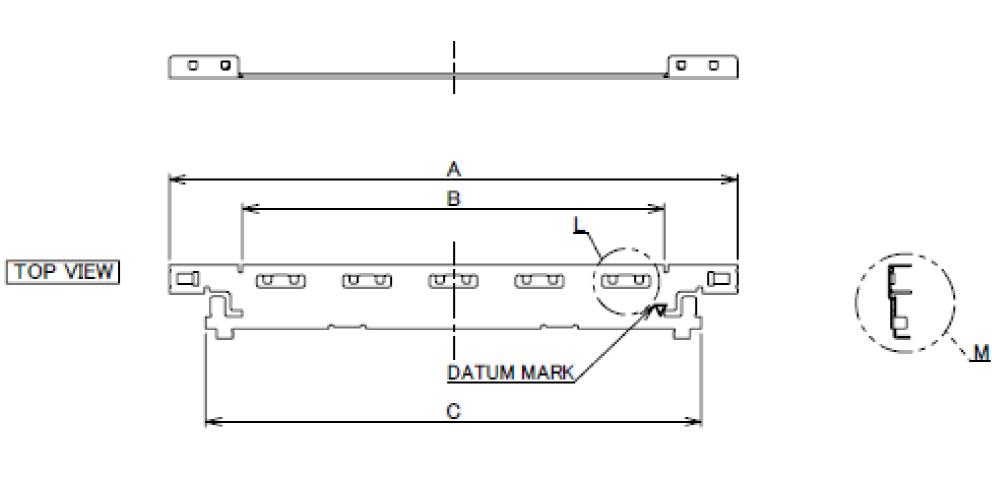
- THIS PART IS ASSEMBLED WITH SHELL A(P/N 3204-0**1) AND LOCK BAR ASS'Y(P/N 20681-0**T-01) AFTER SOLDERED THE CABLE, AND IT BECOMES P/N 20679-0**T-01
 THIS PART IS ASSEMBLED WITH SHELL A(P/N 3204-0**1) AND
- THIS PART IS ASSEMBLED WITH SHELL A(P/N 3204-0**1) AND LOCK BAR ASS'Y(P/N 20789-0**T-01) AFTER SOLDERED THE CABLE, AND IT BECOMES P/N 20788-0**T-01

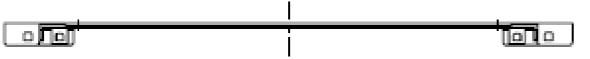
3	SHELL-B	PHOSPHOR BRONZE	PARTIAL Au 0.003 μ m MIN. OVER Ni 1.00 μ m MIN.
2	CONTACT	DEFINISE EFFICIE	ALL OVER Ni 1.00 μ m MIN. CONTACT & SOLDERING AREA : Au 0.03 μ m MIN.
1	HOUSING	LCP	UL94V-0 ,BLACK
NO.	DISCRIPTION	MATERIAL	FINISH , REMARKS

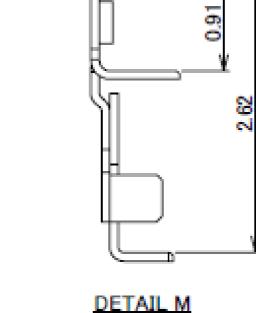
Plug Shell-A

Recommended	1	3204-0**1					
PART NO.	Pos.	Α	В	С	D	E	
3204-0201	20	13.40	7.88	10.66	2.50	5.00	
3204-0301	30	17.40	11.88	14.66	3.00	9.00	
3204-0401	40	21.40	15.88	18.66	3.25	13.00	
3204-0501	50	25.40	19.88	22.66	3.40	17.00	
3204-0601	60	29.40	23.88	26.66	4.00	20.00	

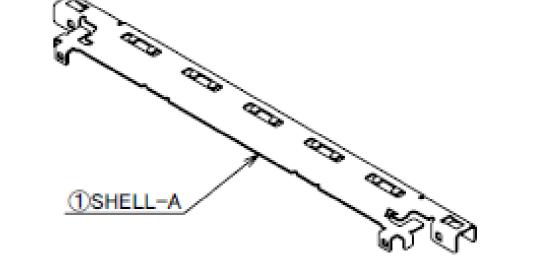


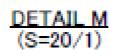


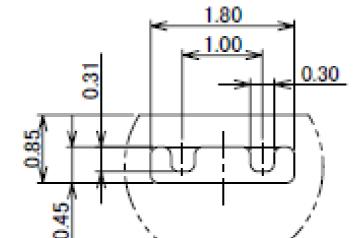




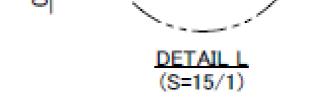
<<u>0.84</u> →











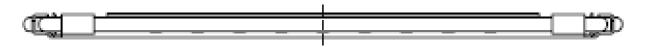
1	SHELL-A	PHOSPHOR BRONZE	PARTIAL Au 0.003 µ m MIN. OVER Ni 1.00 µ m MIN.
NO.	DISCRIPTION	MATERIAL	FINISH , REMARKS

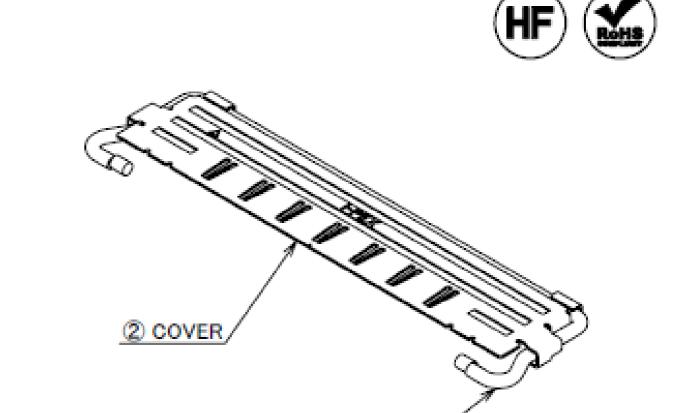
Rev.7

Lock Bar Assembly

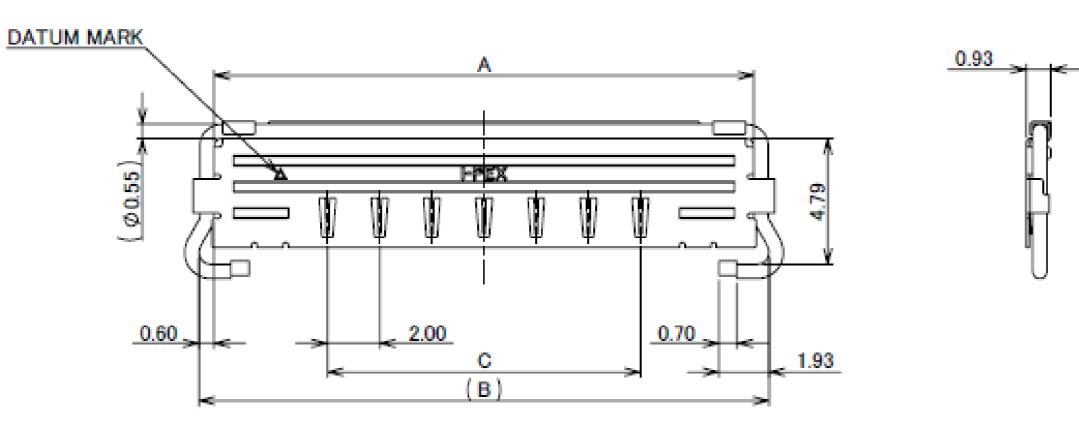
Recommended	20681-0**T-01				
PART NO.	Pos.	A	в	С	
20681-020T-01	20	12.65	13.85	4.00	
20681-030T-01	30	16.65	17.85	8.00	
20681-040T-01	40	20.65	21.85	12.00	
20681-050T-01	50	24.65	25.85	16.00	

•





1 LOCK BAR





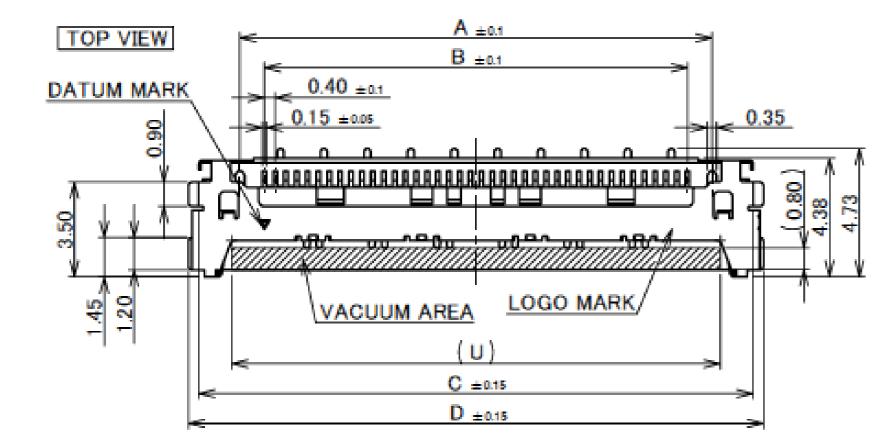
2	COVER	PHOSPHOR BRONZE	ALL OVER Ni 1.00 µ m MIN.
1	LOCK BAR	SUS Ø0.55	-
N	D. DISCRIPTION	MATERIAL	FINISH , REMARKS

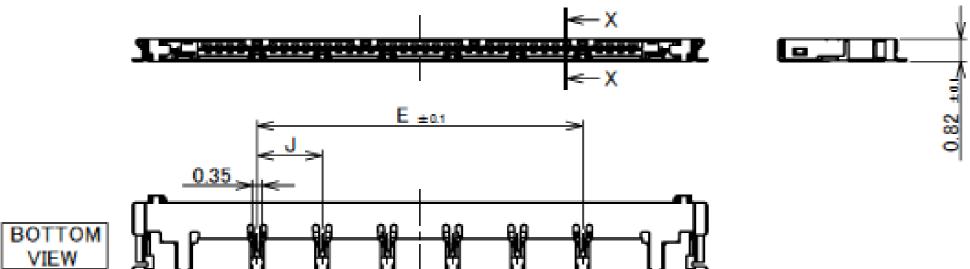
Contact your sales representative for more detailed information. <u>www.i-pex.com</u>

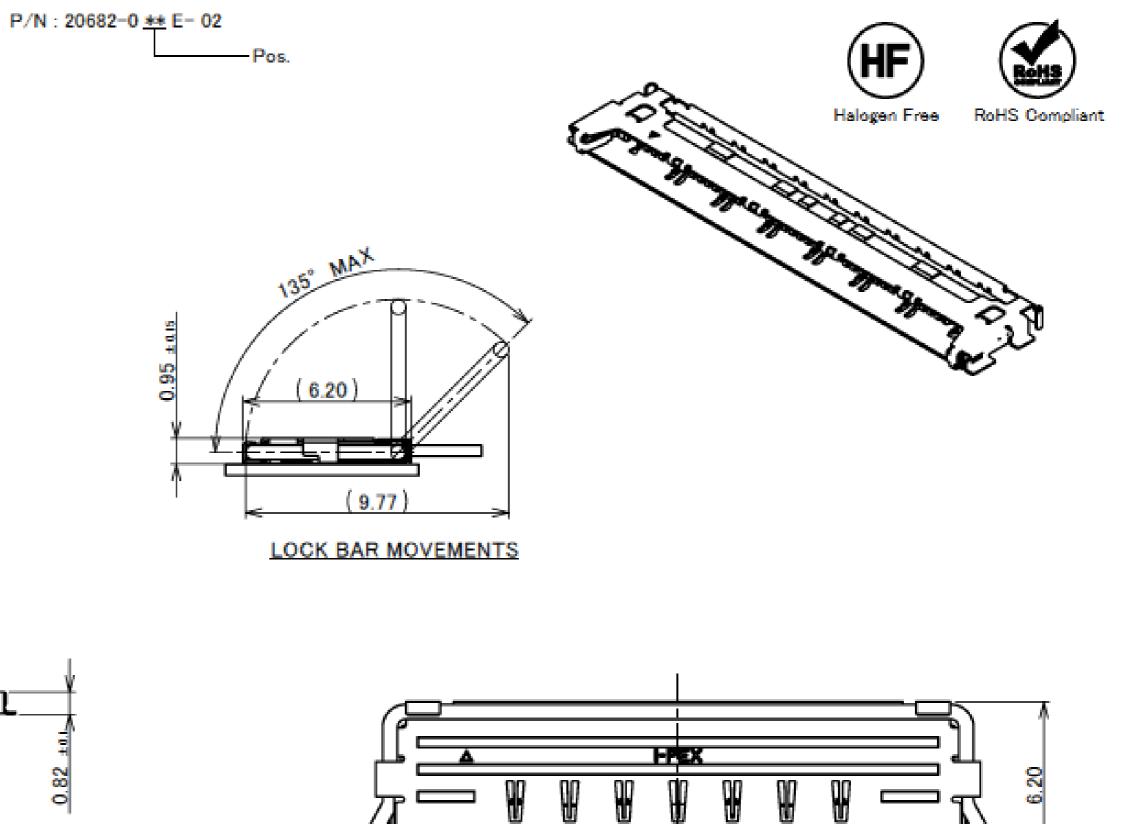
Rev.5

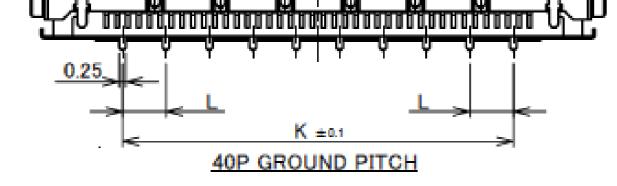
Receptacle Assembly

Recommended P/N			20682-0**E-02							
PART NO.	Pos.	Α	В	С	D	E	J	ĸ	L	υ
20682-020E-02	20	9.40	7.60	12.43	13.20	4.80	2.40	5.60	2.00	10.01
20682-030E-02	30	13.40	11.60	16.43	17.20	9.60	2.40	12.00	1.60	14.01
20682-040E-02	40	17.40	15.60	20.43	21.20	12.00	2.40	14.40	1.60	18.01
20682-050E-02	50	21.40	19.60	24.43	25.20	16.80	2.80	18.40	1.60	22.01









d

\PLUG P/N : 20679-0**T-01

ഥ

Ę,

MATING CONDITION

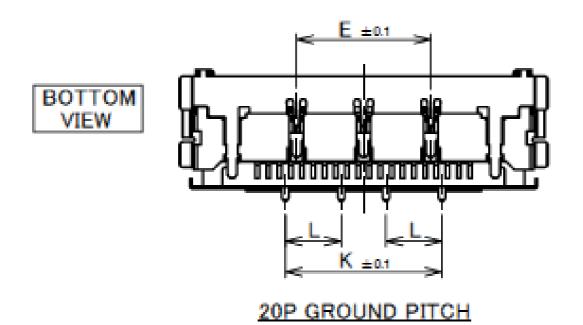
;	3 SHELL	PHUSPHUR BRUNZE	ALL OVER Ni 1.00 μ m MIN. SOLDERING AREA : Au 0.03 μ m MIN.		
:	2 CONTACT	PHUSPHUR BRUNZE	ALL OVER Ni 1.00 µ m MIN. CONTACT & SOLDERING AREA : Au 0.03 µ m MIN.		
	HOUSING	LCP	UL94V-0 BLACK		
N	DISCRIPTION	MATERIAL	FINISH , REMARKS		

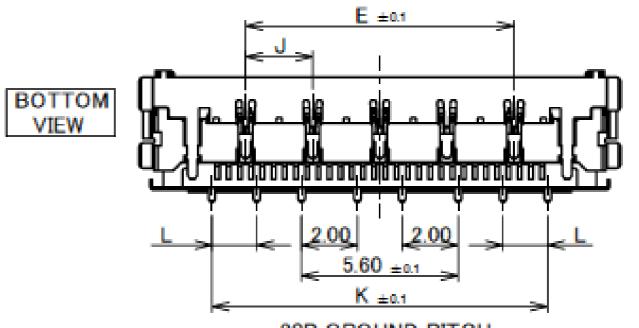
ഫ

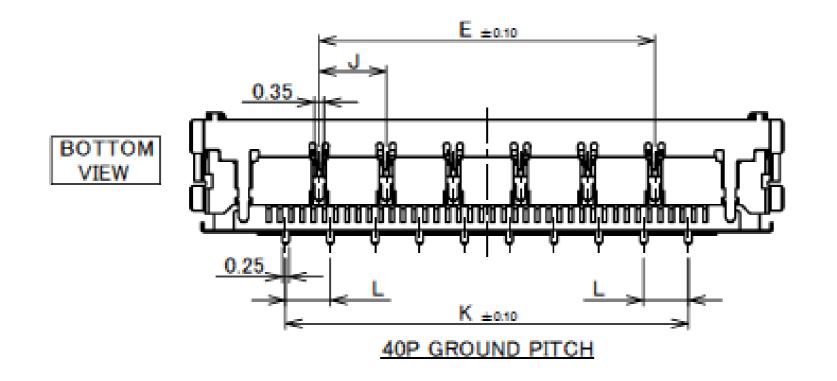
ഫ

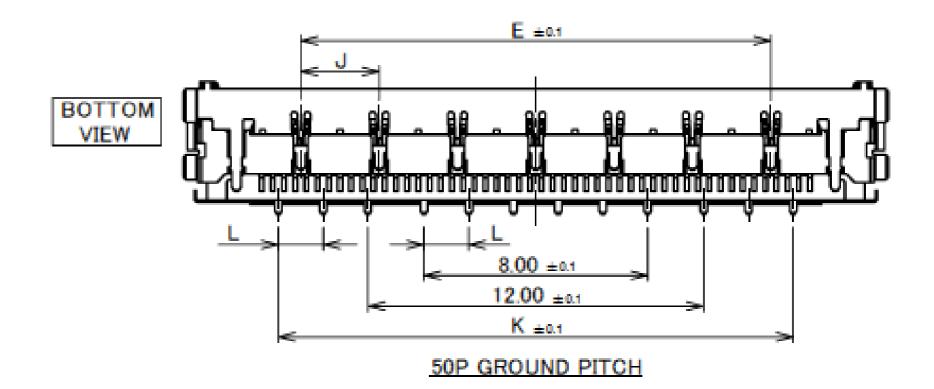
Rev.16

PART NO.	Pos.	Е	J	ĸ	L
20682-020E-02	20	4.80	2.40	5.60	2.00
20682-030E-02	30	9.60	2.40	12.00	1.60
20682-040E-02	40	12.00	2.40	14.40	1.60
20682-050E-02	50	16.80	2.80	18.40	1.60



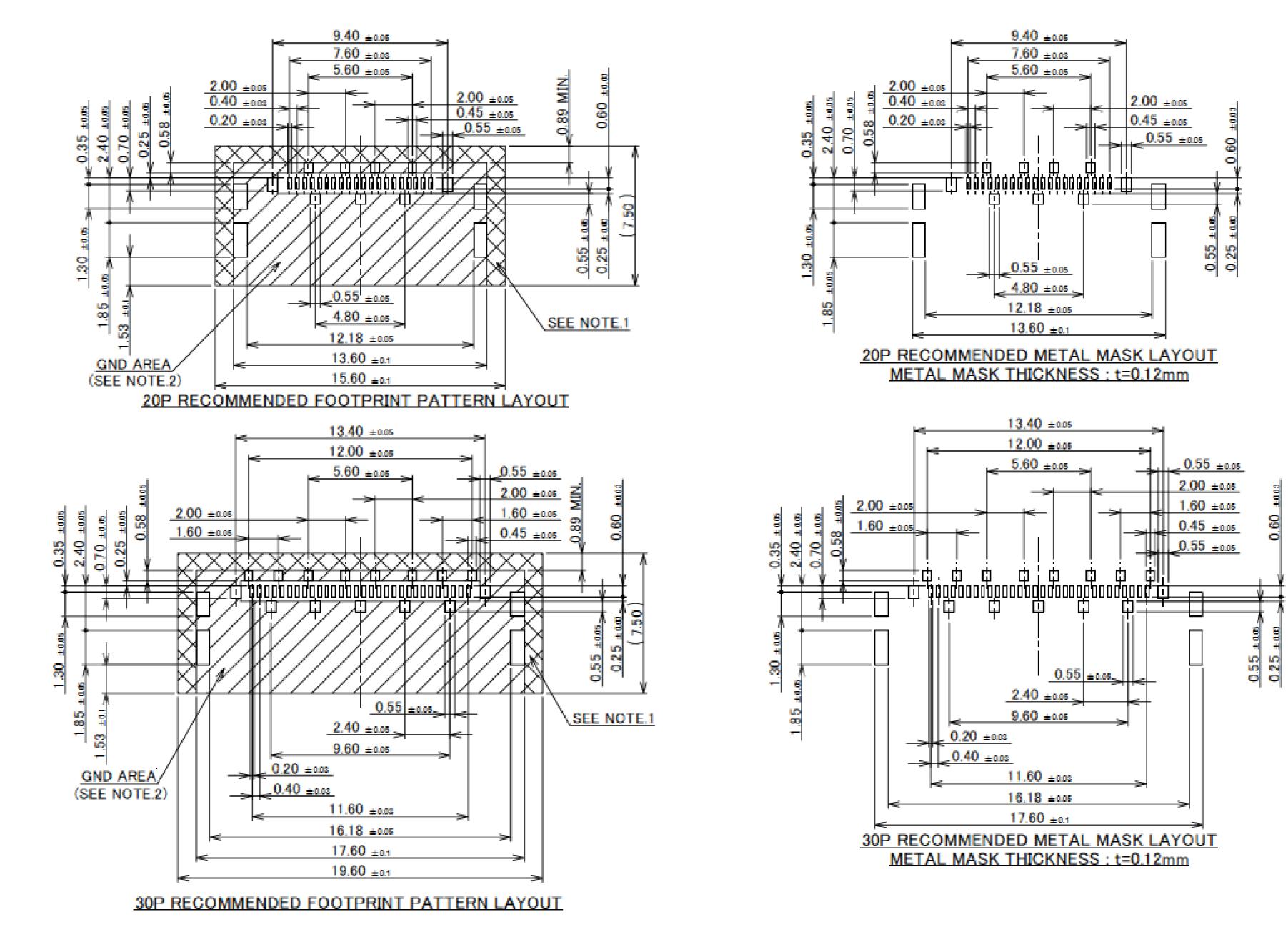






I-PEX

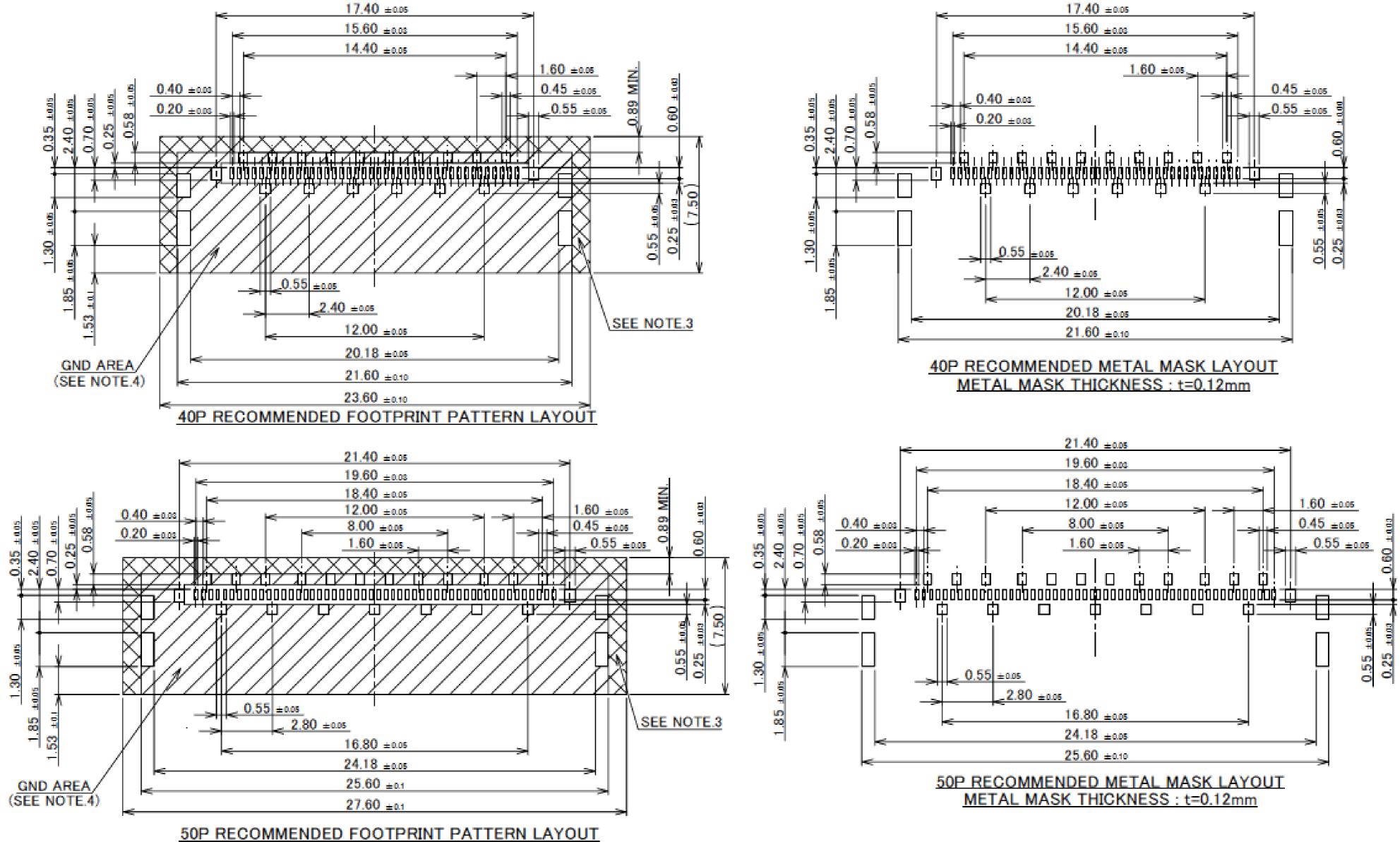
Receptacle Assembly

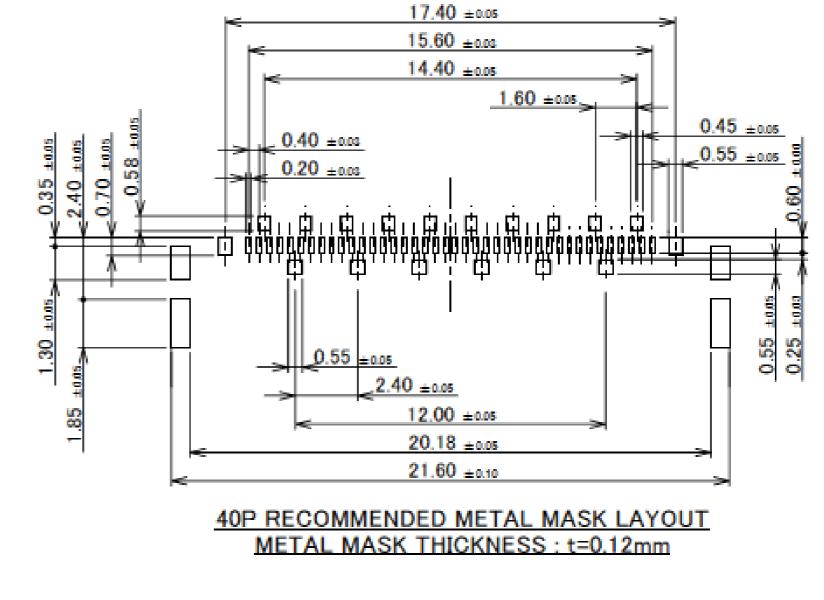


NOTES. 1. DO NOT MOUNT ANOTHER COMPONENT IN THIS AREA. 2. SOLDER RESIST MUST BE APPLIED TO THIS AREA.



0.60



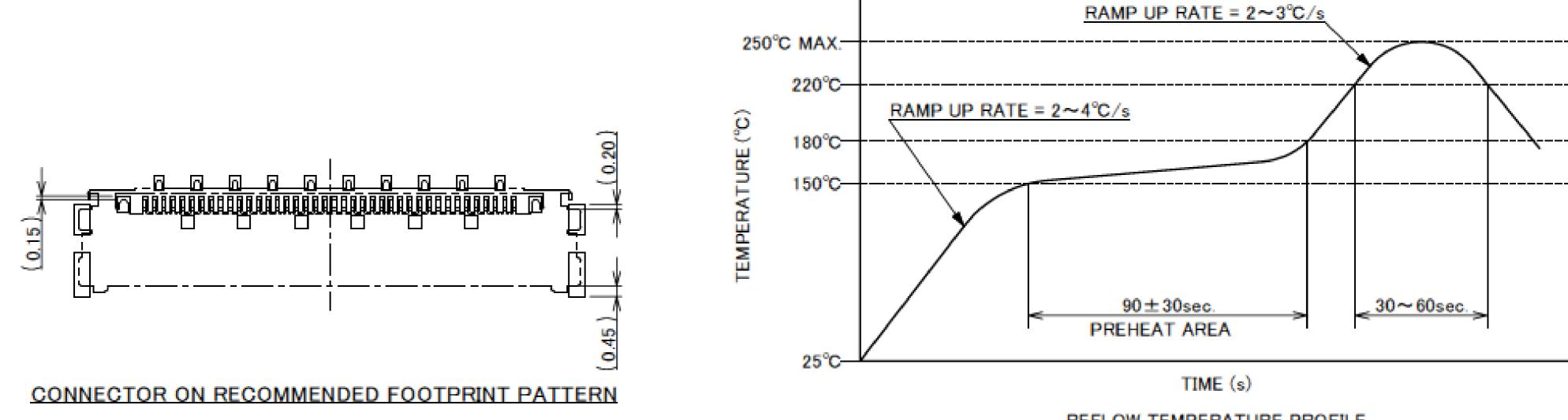


NOTES. 3. DO NOT MOUNT ANOTHER COMPONENT IN THIS AREA. 4. SOLDER RESIST MUST BE APPLIED TO THIS AREA.

Rev.16



Receptacle Assembly

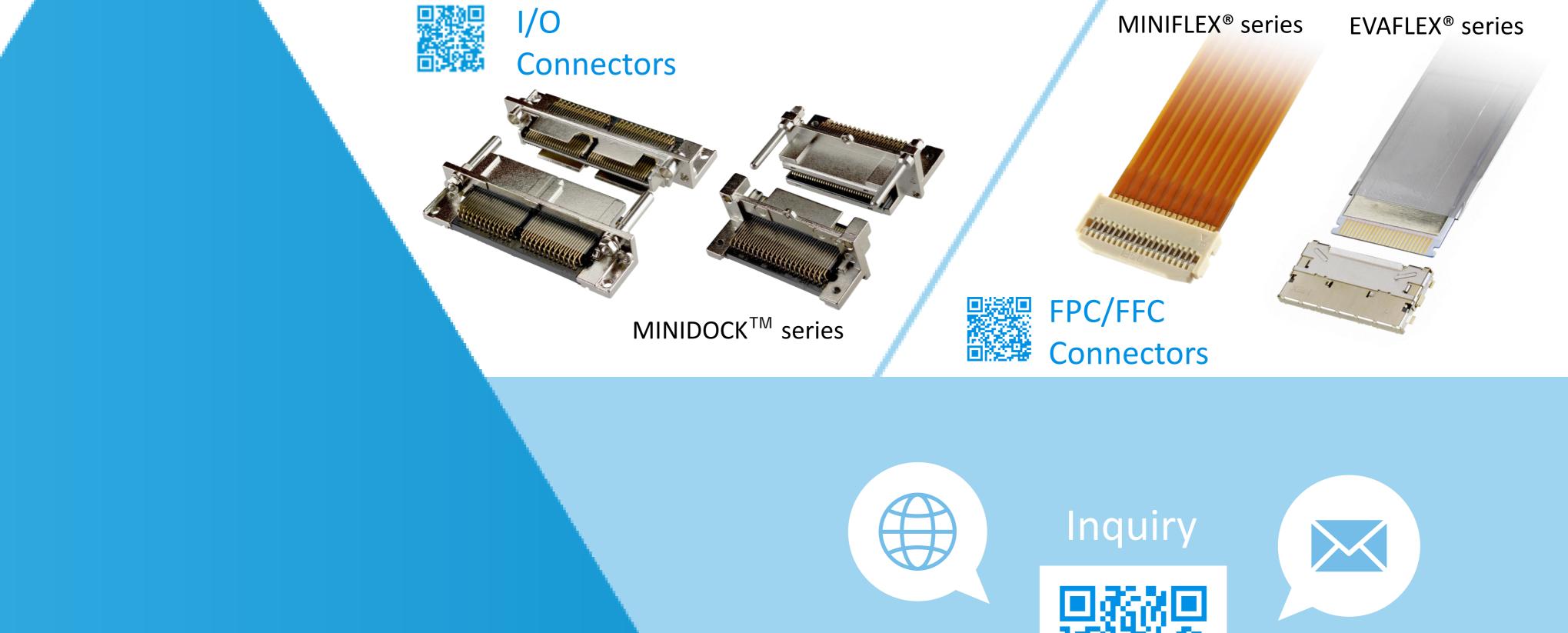


REFLOW TEMPERATURE PROFILE SENJU METAL INDUSTRY CO., LTD. : M705-SHF(Sn96.5 Ag3.0 Cu0.5)

ITEMS	SPECIFICATION			
	MICRO-COAXIAL: AWG# 44, 42, 40, 38, 36			
APPLICABLE CABLE	DISCRETE WIRE : AWG# 36 , 34 TWINAX CABLE : AWG# 40 , 42			
	100V AC (PER CONTACT PIN)			
RATING VOLTAGE	XTHIS IS THE RATED VOLTAGE OF THE CONNECTOR			
	PLEASE NOTE THAT THE RATED VOLTAGE MAY VARY IN THE HARNESS DEPENDING ON THE CABLES USED.			
	0.1A AC/DC [AWG#44] PER CONTACT PIN/UP TO 50 CONTACTS 0.24A AC/DC [AWG#42] PER CONTACT PIN/UP TO 50 CONTACTS 0.3A AC/DC [AWG#40] PER CONTACT PIN/UP TO 50 CONTACTS			
DATING AMPERACE (FOR CONTACT)	0.5A AC/DC [AWG#38] PER CONTACT PIN/UP TO 18 CONTACTS			
RATING AMPERAGE (FOR CONTACT)	0.8A AC/DC [AWG#36] PER CONTACT PIN/UP TO 6 CONTACTS			
	1.0A AC/DC [AWG#34] PER CONTACT PIN/UP TO 6 CONTACTS			
	**TESTING BY A REAL MACHINE IS RECOMMENDED BECAUSE TEMPERTURE RISE MAY AFFECTED BY ACTUAL SITUATION.			
OPERATING TEMPERATURE	233~378K(-40°C~105°C)			
OPERATING HUMIDITY	85% MAX.(NON-CONDENDING)			
	INITIAL : 180mohm MAX.(AWG#34) / AFTER TEST : 240mohm MAX.			
	275mohm MAX.(AWG#36)			
CONTACT RESISTANCE	360mohm MAX.(AWG#38)			
	600mohm MAX.(AWG#40)			
	700mohm MAX.(AWG#42) 1080mohm MAX.(AWG#44)			
GROUND SHELL RESISTANCE	INITIAL : 50mohm MAX. / AFTER TEST : 240mohm MAX.			
INSULATION RESISTANCE	INITIAL : 1000Mohm MIN. / AFTER TEST : 500Mohm MIN.			
DIELECTRIC WITHSTANDING VOLTAGE	AC250V 1min			
DURABILITY	30 CYCLES			
	20P : 9.70N MAX.			
MATING FORCE (INITIAL / AFTER 30 CYCLES)	30P : 14.55N MAX.			
	40P : 19.40N MAX.			
	50P : 24.25N MAX.			
	20P : 2.0N MIN.			
UN-MATING FORCE (INITIAL / AFTER 30 CYCLES)	30P : 3.0N MIN. 40P : 4.0N MIN.			
	50P : 5.0N MIN.			
	20P : 9.80N MIN.			
	30P : 14.55N MIN.			
CABLE RETENTION FORCE	40P : 19.40N MIN.			
	50P : 24.25N MIN.			
COPLANARITY	0.10 MAX.			
PRODUCT SPECIFICATION	PRS-2163			
TEST REPORT	TR-15103			
INSTRUCTION MANUAL	HIM-15033 PST-15027			
PACKING STANDARD	DOT 15007			

FOR CABLINE-CA II PLUG CABLE ASSEMBLY (DWG. NO. 20679)





I-PEX, MHF, CABLINE, NOVASTACK, ISH, IARPB, MINIFLEX, EVAFLEX, MINIDOCK and ZenShield are registered trademarks of I-PEX Inc. Please note that the contents in the catalog might be changed without prior notification. I-PEX Inc. assumes no

responsibility for any inaccuracies or obligation to update Information on these documents. Please be sure to read and understand the latest "Precautions for Use" and "Instruction Manual" before you use our products. We shall not be responsible for any defects, damages or troubles in case you use our products without following the precautions for use. Please feel free to contact our sales representatives when you use our products for any applications that require very high reliability and safety, or that relate to human life (ex. nuclear power control, aerospace, transportation, medical equipment, safety equipment etc.).

> Contact your sales representative or more detailed information.

> > www.i-pex.com



© I-PEX Inc. 2025 All rights reserved